









Industrial Hydraulic Valves

Directional Control, Pressure Control, Sandwich, Subplates & Manifolds, Accessories

Catalog MSG14-2500/US

April 2019





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Wherever in the world machinery is designed, manufactured or used, Parker is there to meet your hydraulic application requirements – with a broad selection of hydraulic components, worldwide availability and technical support, and above all — *Parker Premier Customer Service*.

Arranged by product group, this catalog contains specifications, technical data, reference materials, dimensions, and ordering information on the complete line.

When you are ready to order, call your local Parker Hydraulic distributor for fast delivery and service. Contact Parker Hannifin, Hydraulic Valve Division for the location of the distributor serving your area (see the back cover for contact information).

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A

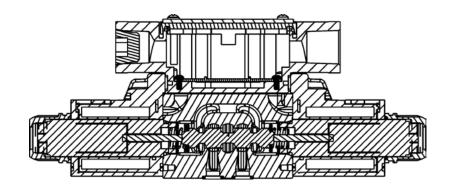
Application

Series D1V hydraulic directional control valves are high performance, direct operated 4-way valves. They are available in 2 or 3-position styles. They are manifold mounted valves, which conform to NFPA's D03, CETOP 3 mounting pattern. These valves were designed for industrial and mobile hydraulic applications which require high cycle rates, long life and high efficiency.

Operation

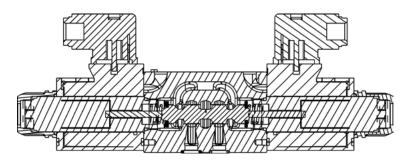
Series D1V directional control valves consist of a 4-chamber style body, and a case hardened sliding spool. The spool is directly shifted by a variety of operators including: solenoid, lever, cam, air or oil pilots.

D1VW Solenoid Operated Plug-In Conduit Box Style



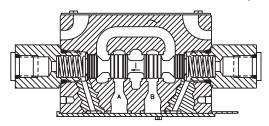
- Easy access mounting bolts.
- Waterproof NEMA 4, IP67.
- No tools required for coil removal.
- 19 standard spool styles available.
- Four electrical connection options.
- Lights included (CSA approval for DC solenoids and lights).
- Easy coil replacement.
- Plug-In design offered with lights & other options.

D1VW Solenoid Operated Hirschmann (DIN) Style



- DIN Style (43650) Hirschmann.
- 19 spool styles available.
- No tools required for coil removal.
- Easy coil replacement.
- AC & DC lights available. (CSA approval for solenoids and lights).

D1VP Oil Pilot Operated



- Subplate pilot or end cap pilot option.
- Pilot pressure: 15.2 Bar (220 PSI) to 207 Bar (3000 PSI).

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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A

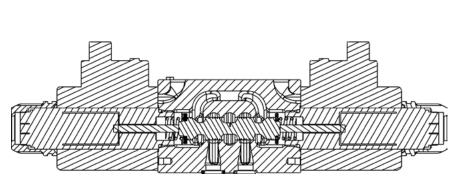
Electrical Connections

Series D1V valves may be configured in all popular electrical configurations including:

Plug-in Conduit Box	Explosion Proof	Dual Spade (DC only)
DESINA (DC only)	Hirschmann (DIN)	Wire Lead Conduit Box
Deutsch (DC only)	Metri-Pack (DC only)	

D1VW Solenoid Operated Wire Lead Conduit Box Style

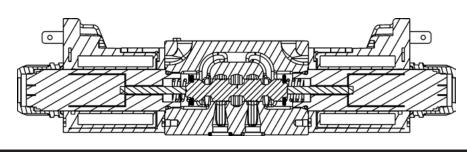
- Easy access mounting bolts.
- Waterproof NEMA 4, IP67.
- No tools required for coil removal.
- 19 spool styles available.
- No lights available



D1VW Solenoid Operated DESINA Style

- Surge suppression standard.
- 19 standard spool available.
- No tools required for spool removal.
- Easy coil replacement.
- Wired to DESINA Spec (VDMA).
- Lights included.

D1VW Solenoid Operated Dual Spade Style



- Dual spade connection (SAE Style 1B).
- Easy coil replacement.
- Surge suppression available.
- 19 standard spool styles available.



Features

- Easy access mounting bolts.
- 345 Bar (5000 PSI) pressure rating.
- Flows to 22 GPM depending on spool.

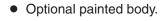
Spring return or detent styles

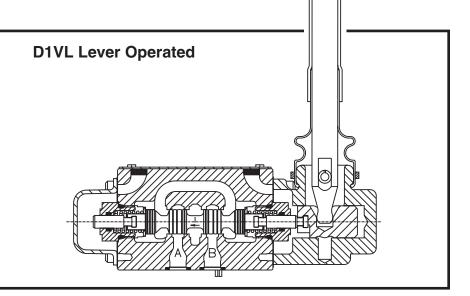
• Heavy duty handle design.

- Choice of five operator styles.
- Rugged four land spools.

available.

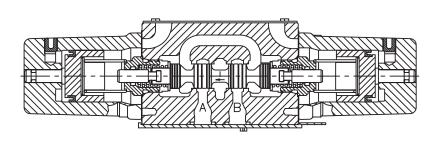
- Low pressure drop.
- Phosphate finished body.
- CSA approved and U.L. recognized available.
- Optional proportional spool available.





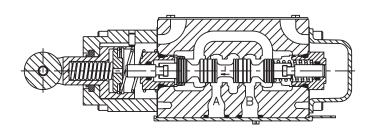
D1VA Air Operated

 Low pilot pressure required –
 4.1 Bar (60 PSI) minimum.



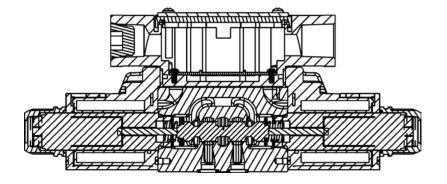
D1VC Cam Operated

- Choice of 2 cam roller positions (D1VC and D1VD).
- Two styles available (D1VC and D1VG).
- Short stroke option.



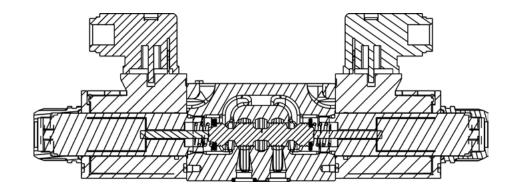


D1VW AC Solenoid Operated Soft Shift



- 4 standard orifice sizes available.
- 19 spool styles available.
- AC Rectified or DC input.

D1VW DC Solenoid Operated Soft Shift



Standard Spool Reference Data

		Maximum Flow, LPM (GPM) 350 Bar (5000 PSI) w/o Malfunction		
Model	Spool Symbol	High Watt DC	Low Watt AC	Low Watt DC
D1V*001		78 (20)	49 (13)	37 (10)
D1V*002	A B P T	78 (20)	45 (12)	68 (18)
D1V*003	X T T T T T T T T T T T T T T T T T T T	70 (18)	30 (8)	34 (9)
D1V*004	A B	37 (10)	30 (8)	68 (18)
D1V*006	A B T T T T	79 (21)	49 (13)	52 (14)
D1V*007		45 (12)	18 (5)	18 (5)
D1V*008		49 (13)	45 (12)	37 (10)
D1V*009		58 (15)	45 (12)	45 (12)
D1V*011		58 (16)	30 (8)	37 (10)
D1V*015		79 (21)	30 (8)	34 (9)
D1V*020	Xitti	78 (20)	45 (12)	75 (20)
D1V*026		37 (10)	11 (3)	7 (2)
D1V*030	XHÌ	70 (18)	18 (5)	75 (20)
D1V*081	T TIT TIT TIN W	32 (9)	26 (7)	30 (8)
D1V*082		32 (9)	26 (7)	34 (9)

Center or De-energized position is indicated by P, A, B & T port notation.

A

D1VA, D1VP, D1VC, D1VL Reference Data

Model	Spool Symbol	Maximum Flow, LPM (GPM) 350 Bar (5000 PSI) w/o Malfunction	Model	Spool Symbol	Maximum Flow, LPM (GPM) 350 Bar (5000 PSI) w/o Malfunction
D1V*1	A B T T T T T T T T T T T T T T T T T T	83 (22)	D1V*20 #	A B P T	53 (14)
D1V*2	A B T	83 (22)	D1V*26 #	A B TIT TIP T	11 (3)
D1V*4	A B	45 (12)	D1V*30 #	A B	19 (5)
D1V*8	A B I I I I I I I I I I I I I I I I I I	45 (12)	D1V*81	A B T T T T T T T T T T T T T T T T T T T	30 (8)
D1V*9	A B I	57 (15)	D1V*82	A B 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	30 (8)

Center or De-energized position is indicated by A, B, P & T port notation. # D1VP only.

Manaplug - Electrical Mini Plug

EP336-30 3 Pin Plug

EP316-30 5 Pin Plug (Double Solenoid) **EP31A-30** 5 Pin Plug (Single Solenoid)

Manaplug - Electrical Micro Plug

EP337-30 3 Pin Plug

EP317-30 5 Pin Plug (Double Solenoid) **EP31B-30** 5 Pin Plug (Single Solenoid)

Electrical Cords – Mini Plug

 EC
 3 Conductor, 6 ft.

 EC3
 3 Conductor, 3 ft.

 EC12
 3 Conductor, 12 ft.

 EC5
 5 Conductor, 6 ft.

 EC53
 5 Conductor, 3 ft.

 EC512
 5 Conductor, 12 ft.

Desina - 12 mm Connector

5004109

Monitor Switch Connector 1301903-N

Hirschmann - Female Connector

692915 Gray (Solenoid A) **692914** Black (Solenoid B)

Quantity Required
A,C,D B,E,F H,K,M

1 - 1 1 1 -

Hirschmann – Female Connector-Rectified (48-240 VAC)

1301053 Gray (Solenoid A) **1301054** Black (Solenoid B)

1 - 1

Hirschmann – Female Connector-Rectified w/Lights (100-240 VAC)

1300712

2 1 1

Hirschmann – Female Connector w/Lights (Note Voltages)

694935 6-48 VAC or VDC

694936 48-120 VDC, 100-240 VAC

2	2	1	1
2	2	1	1



Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils -5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

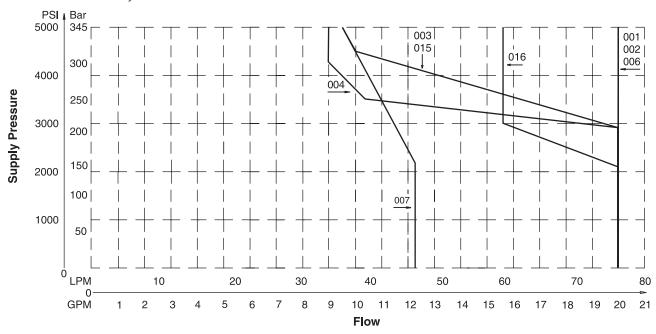
U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007
ATEX, IECEX & CSA/US (ET) (Tri-rated)	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X
	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G

^{*} Allowable Voltage Deviation ±10%.

Co	de		In Rush				
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3 mm	Watts	Resistance
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Υ	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Υ	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Explosion P	roof Soleno	ids					
Υ		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
J	J 24 VDC		N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explos	sion Proof So	olenoids					
J		24 VDC	N/A	N/A	0.54 Amps	13 W	44.30 ohms
Υ		120/60 AC	N/A	N/A	0.16 Amps	17 W	667.00 ohms



D1V Shift Limits, DC & AC Rectified 30 Watt



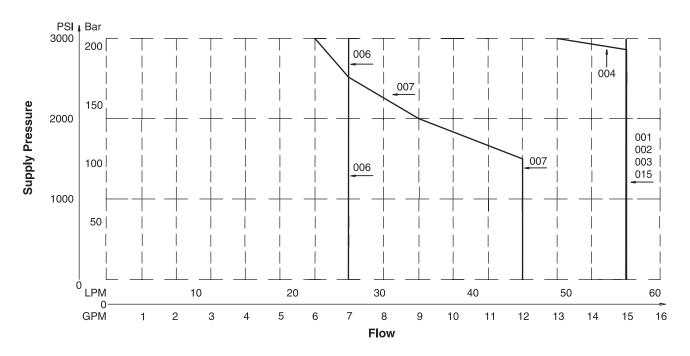
Example:

Determine the maximum allowable flow of a Series D1V valve (#004 spool) at 138 Bar (2000 PSI) supply pressure. Locate the curve marked "004". At 138 Bar (2000 PSI) supply pressure, the maximum flow is 57 LPM (15 GPM). At 207 Bar (3000 PSI), the flow is 49 LPM (13 GPM).

Important Notes for Switching Limit Charts

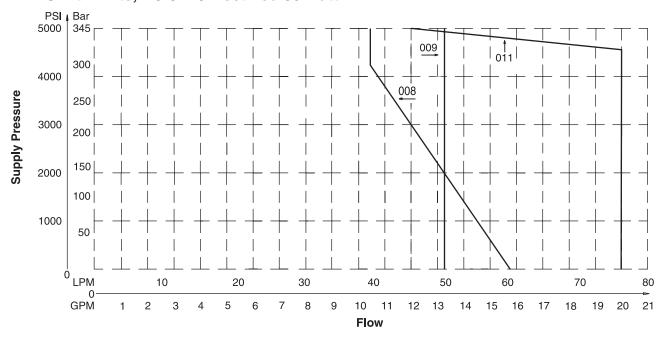
- 1. For F & M style valves, reduce flow to 70% of that shown.
- 2. Shift limits charted for equal flow A and B ports. Unequal A and B port flows may reduce shift limits.
- These charts do not show explosion proof performance. Consult factory for explosion proof duty.
- 4. Blocking A or B ports will reduce flow by 70%.

D1VW*****L Shift Limits





D1V Shift Limits, DC & AC Rectified 30 Watt



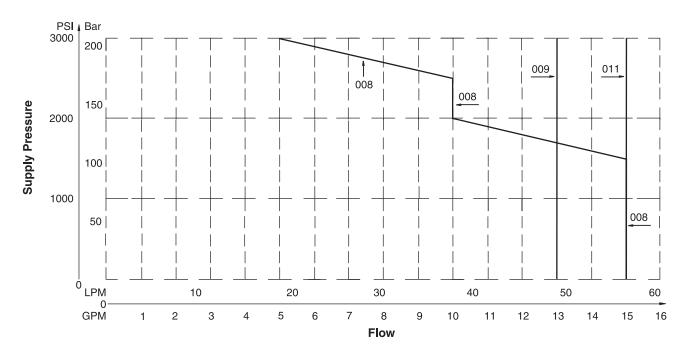
Example:

Determine the maximum allowable flow of a Series D1V valve (#008 spool) at 83 Bar (1200 PSI) supply pressure. Locate the curve marked "008". At 83 Bar (1200 PSI) supply pressure, the maximum flow is 57 LPM (15 GPM). At 207 Bar (3000 PSI), the flow is 19 LPM (5 GPM).

Important Notes for Switching Limit Charts

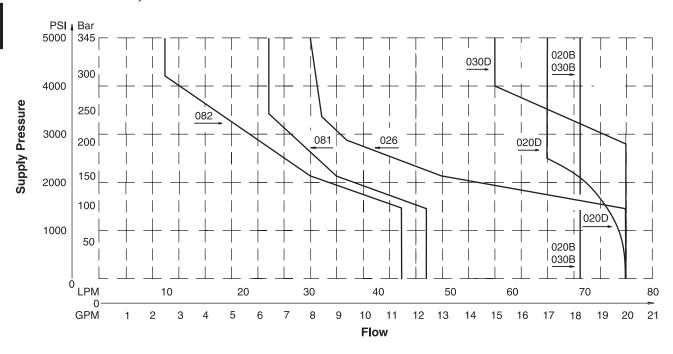
- 1. For F & M style valves, reduce flow to 70% of that shown.
- 2. Shift limits charted for equal flow A and B ports. Unequal A and B port flows may reduce shift limits.
- 3. These charts do not show explosion proof performance. Consult factory for explosion proof duty.
- 4. Blocking A or B ports will reduce flow by 70%.

D1VW*****L Shift Limits





D1V Shift Limits, DC & AC Rectified 30 Watt



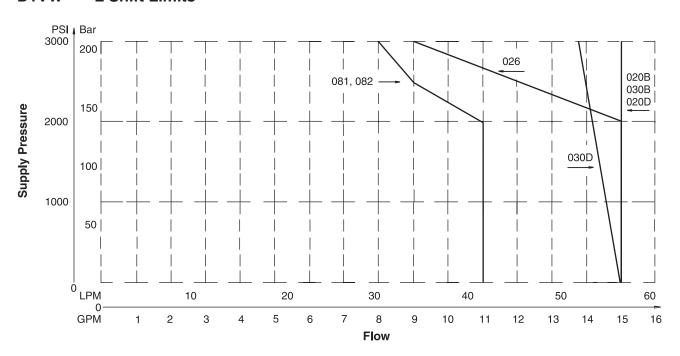
Example:

Determine the maximum allowable flow of a Series D1V valve (#081 spool) at 83 Bar (1200 PSI) supply pressure. Locate the curve marked "081". At 83 Bar (1200 PSI) supply pressure, the maximum flow is 42 LPM (11 GPM). At 138 Bar (2000 PSI), the flow is 42 LPM (11 GPM).

Important Notes for Switching Limit Charts

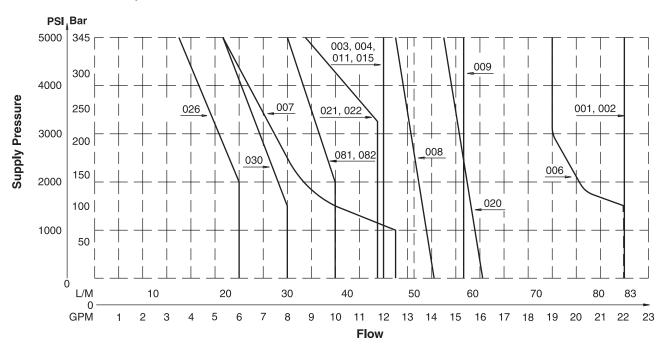
- 1. For F & M style valves, reduce flow to 70% of that shown.
- 2. Shift limits charted for equal flow A and B ports. Unequal A and B port flows may reduce shift limits.
- 3. These charts do not show explosion proof performance. Consult factory for explosion proof duty.
- 4. Blocking A or B ports will reduce flow by 70%.

D1VW*****L Shift Limits

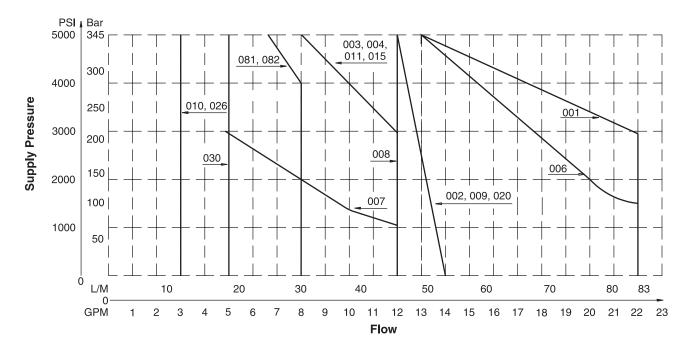




D1V Shift Limits, AC 30 Watt



D1VW*****F Shift Limits, AC



Example:

Determine the maximum allowable flow of a Series D1V valve (#009 spool) at 83 Bar (1200 PSI) supply pressure. Locate the curve marked "009". At 83 Bar (1200 PSI) supply pressure, the maximum flow is 75 LPM (20 GPM). At 207 Bar (3000 PSI), the flow is 68 LPM (18 GPM).

Important Notes for Switching Limit Charts

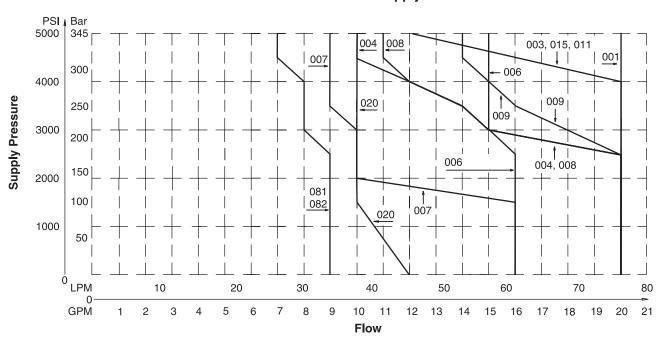
- 1. For F & M style valves, reduce flow to 70% of that shown.
- 2. Shift limits charted for equal flow A and B ports. Unequal A and B port flows may reduce shift limits.
- 3. These charts do not show explosion proof performance. Consult factory for explosion proof duty.
- 4. Blocking A or B ports will reduce flow by 70%.



A

Soft Shift Limit Curves

DC Power Supply



Technical Information

Pressure Drop vs. Flow, **High Watt**

The table to the right provides the flow vs. pressure drop curve reference for standard and high performance D1V Series valves by spool type.

The chart below demonstrates graphically the pressure drop characteristics of the standard D1VW*****F and the high performance D1V. The low watt coil and other design features of the standard D1VW****F accommodate a maximum flow of 50 LPM (13 GPM) at 345 Bar (5000 PSI).

D1VW Pressure Drop Reference Chart – 30 Watt Coil

				Curve Number							
Spool No.		Shifted				Center Condition					
140.	P-A	P-B	B-T	A–T	(P-T)	(B-A)	(A-B)	(P-A)	(P-B)	(A-T)	(B-T)
001	3	3	2	2	_	_	-	ı	_	_	_
002	2	2	1	1	2	1	1	1	1	1	1
003	2	2	1	1	_	_	_	_	_	1	_
004	2	2	1	1	_	_	_	_	_	2	2
006	2	2	1	1	_	6	6	6	6	_	_
007	2	3	1	1	4	_	1	_	_	_	_
800	5	5	5	5	5	_	_	_	_	_	_
009	4	4	4	4	4	_	_	_	_	_	_
011	3	3	1	1	_	_	_	_	_	8	8
015	2	2	1	1	_	_	_	_	_	_	1
020	4	4	2	2	_	_	_	_	_	_	_
026	4	4	_	_	_	_	_	_	_	_	_
030	2	2	1	1	_	_	_	_	_	_	_
081	7	7	8	8	_	_	_	_	_	_	_
082	7	7	8	8	_	_	_	_		_	_

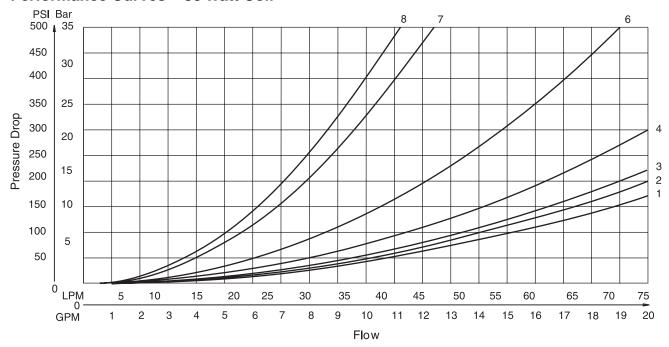
Viscosity Correction Factor

Viscosity (SSU)	75	150	200	250	300	350	400
% of ΔP (Approx.)	93	111	119	126	132	137	141

Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.

Pressure drops charted for equal flow A and B ports. Unequal A and B port flows may decrease shift limits.

Performance Curves - 30 Watt Coil





Pressure Drop vs. Flow, Low Watt

The table to the right provides the flow vs. pressure drop curve reference for 10 watt D1V Series valves by spool type.

The chart below demonstrates graphically the pressure drop characteristics of the standard D1VW*****L and the high performance D1V. The low watt coil and other design features of the standard D1VW*****L accommodate a maximum flow of 50 LPM (13 GPM) at 345 Bar (5000 PSI).

D1VW Pressure Drop Reference Chart – 10 Watt Coil

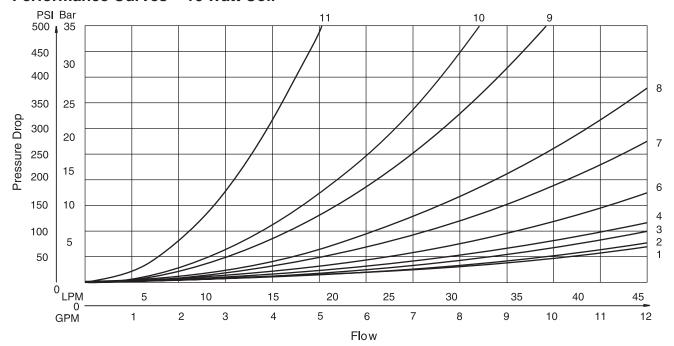
					Cur	ve Nun	nber				
Spool No.	Shifted					Center Condition					
140.	P-A	P-B	B-T	A–T	(P-T)	(B-A)	(A-B)	(P-A)	(P-B)	(A-T)	(B-T)
001	3	3	2	2	_	_	_	_	_	_	_
002	2	2	1	1	2	2	2	2	2	1	1
003	3	3	2	1	_	_	_	_	_	4	_
004	3	3	1	1	_	_	_	-	_	6	6
006	3	3	1	1	_	8	8	7	7	_	_
007	3	3	1	1	5	_	4	_	_	_	1
800	5	5	6	6	7	_	_	_	_	_	_
009	6	6	6	6	5	_	_	_	_	_	_
011	3	3	1	1	_	_	_	-	-	11	11
015	3	3	1	2	_	_	_	_	_	_	4
020	7	7	4	4	_	_	_	_	_	_	-
026	6	6	_	_	_	_	_	_	_	_	_
030	2	2	1	1	_	_	_	_	_	_	_
081	9	9	10	10	_	_	_	_	_	_	-
082	10	10	10	10	_	_	_	_	_	_	_

Viscosity Correction Factor

Viscosity (SSU)	75	150	200	250	300	350	400
% of ∆P (Approx.)	93	111	119	126	132	137	141

Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.

Performance Curves - 10 Watt Coil



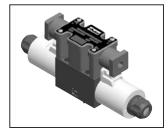


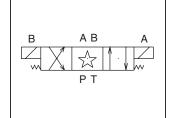
General Description

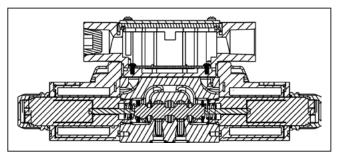
Series D1VW directional control valves are high performance, 4-chamber, direct operated, wet armature solenoid controlled, 3 or 4-way valves. They are available in 2 or 3-position and conform to NFPA's D03, CETOP 3 mounting patterns.

Features

- Soft shift available.
- 19 standard spool styles available (for other spools Consult Factory).
- Proportional spools.
- DC surge suppression.
- Eight electrical connection options.
- AC & DC lights available (CSA approval for solenoids and lights).
- Internally ground.
- Easy access mounting bolts.
- Waterproof (meets NEMA 4, up to IP67 on some models).
- Explosion proof.
- CSA approvals.







- U.L. recognized available Contact the division.
- No tools required for coil removal.
- AC rectified coils.

Specifications

Mounting Pattern	NFPA D03, CETOP 3, NG 6
Mounting Interface	DIN 24340-A6 ISO 4401-AB-03-4-A
	CETOP R35H 4.2-4-03, NFPA D03
Maximum Pressure	P, A, B 345 Bar (5000 PSI) Standard 207 Bar (3000 PSI) 10 Watt CSA (276 Bar (3750 PSI) Tank:
	103 Bar (1500 PSI) AC only 207 Bar (3000 PSI) DC/AC Rectified Standard 207 Bar (3000 PSI) AC Optional CSA 103 Bar (1500 PSI)

	Leakage Rates* 100 SSU @ 49°C (120°F)	Maximum Allowable: 19.7 cc (1.2 Cu. in.) per Minute/Land @ 69 Bar (1000 PSI)*
		73.8 cc (4.5 Cu. in.) per Minute/Land @ 207 Bar (3000 PSI)*
_	*#008 and #009 Spools may exceed these rates.	Typical: 4.9 cc (0.3 Cu. in.) per Minute/Land @ 69 Bar (1000 PSI)*
	Consult Factory	26.2 cc (1.6 Cu. in.) per Minute/Land @ 345 Bar (5000 PSI)

Response Time

Response time (milliseconds) at 345 Bar (5000 PSI) is 32 LPM (8.5 GPM).

Solenoid Type	Pull-In	Drop-Out
AC	13	20
DC 10 Watt	61	22
DC 30 Watt	51	21

		Spool Center Condition						
Soft	Orifice		Closed		Op	en	2-Position	
Shift	Size	Voltage	Energize	De-Energize	Energize	De-Energize	Energize	De-Energize
S2	0.020	AC	175 ms	700 ms	600 ms	800 ms	150 ms	200 ms
52	0.020	DC	200 ms	650 ms	700 ms	650 ms	175 ms	225 ms
S3	0.030	AC	150 ms	400 ms	500 ms	600 ms	100 ms	150 ms
53	0.030	DC	125 ms	325 ms	550 ms	550 ms	100 ms	100 ms
S4	4 0.040	AC	125 ms	300 ms	450 ms	500 ms	100 ms	100 ms
34	0.040	DC	100 ms	250 ms	500 ms	450 ms	75 ms	60 ms

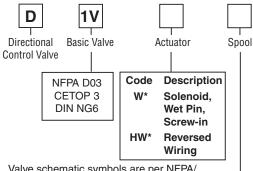
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



Ordering Information

A



* Valve schematic symbols are per NFPA/ ANSI standards, providing flow P to A when energizing solenoid A. Note operators reverse sides for #008 and #009 spools. See installation information for details. To configure per DIN standards (A coil over A port, B coil over B port) code valves as D1VHW***.

Code	Symbol	Code	Symbol
001	A B T T T	011	A B T T P T
002	A B P T	015	A B T V P T
003	A B T T T T	020*	A B P T
004	A B T P T	026*	A B T T T T P T
006	A B T T T T T T T T T T T T T T T T T T	030**	A B P T
007	A B P T	081†	A B 1 1 1 1 1 1 1 1 1
008*, 009**	A B P T	082†	A B

- * 008, 020 & 026 spools have closed crossover.
- ** 009 & 030 spools have open crossover.
- † Only DC or AC rectified.

Style		Seal		Solenoid Voltage
	Code	Description	Code D†#	Description 120 VDC
	N	Nitrile	E*	24 VAC/60 Hz
⊢	V	Fluorocarbon	J	24 VDC
			K#^	12 VDC
			Q††#	100/60 VAC
				100 VAC/60 Hz - 100 VAC/50 Hz
			T^^	240/60 - 220/50 VAC
			U**#	98 VDC
			Υ	120/60 - 110/50 VAC
			•	watt only.
			Leau	wire, low watt only. Plug-In & Leadwire (all high watt only).
			DII V,I	dwire, low watt not available.
				N, high watt only. TG no plugin high watt
			† DIN 8	Leadwire only. Not available with CSA.

† †DIN only. Not available with CSA.

0-4-	Description	Cumb al			
Code	Description	Symbol			
A*	Double solenoid, 2 position, no springs.	b A B a			
B**	Single solenoid, 2 position, spring offset. P to A and B to T in offset position.	A B P T			
С	Double solenoid, 3 position, spring centered.	A B a			
D†	Double solenoid, 2 position, detent.	b A B a			
Е	Single solenoid, 2 position, spring centered. P to B and A to T when energized.	b A B P T			
F‡	Single solenoid, 2 position. Spring offset, energized to center. Position spool spacer on A side. P to A and B to T in spring offset position.	b A B P T			
H**	Single solenoid, 2 position, spring offset. P to B and A to T in offset position.	A B a			
K	Single solenoid, 2 position, spring centered. P to A and B to T when energized.	A B a			
M‡	Single solenoid, 2 position, spring offset, energized to center position. Spool spacer on B side. P to B and A to T in spring offset position.	A B a			

- * 020 spool only.
- ** 020, 026 and 030 spools only.
- † 020 and 030 spools only.
- # High Watt only.

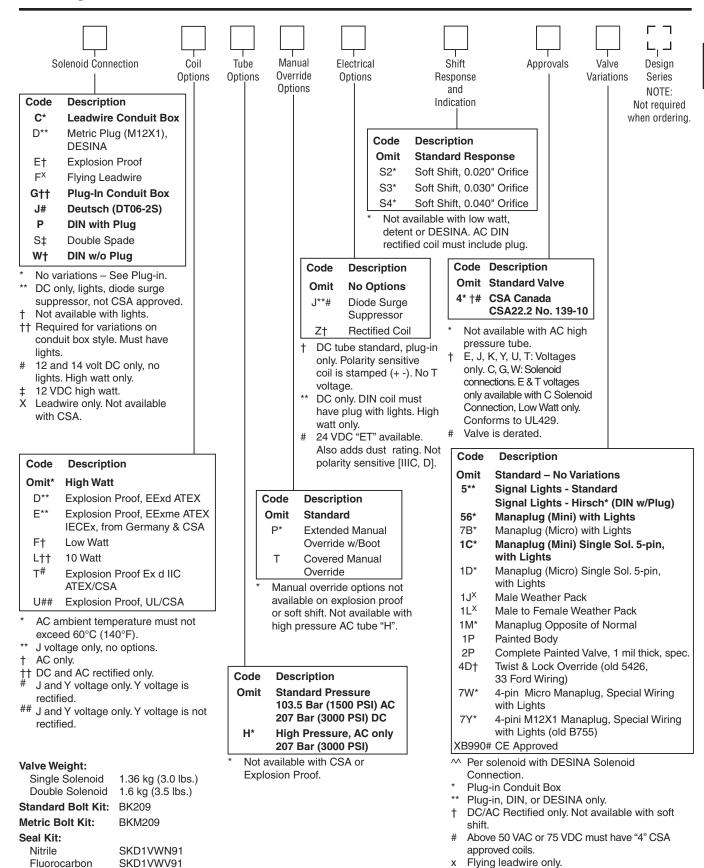
Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.





Series D1V



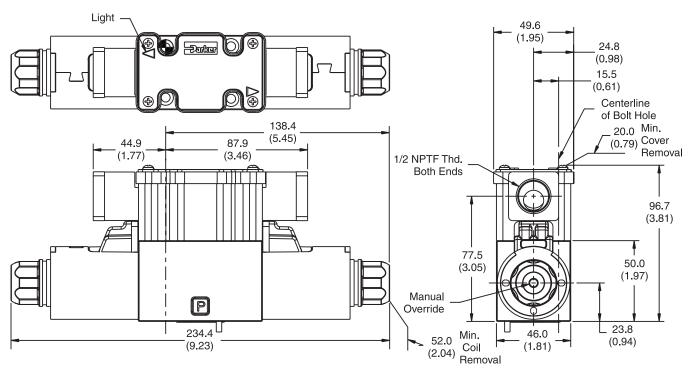
Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times. A01_Cat2500.indd, ddp, 04/19



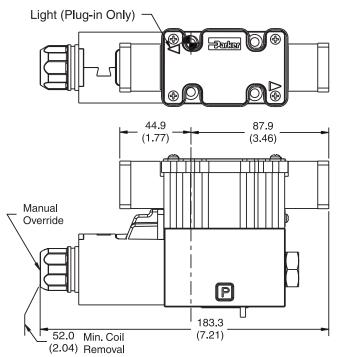
A

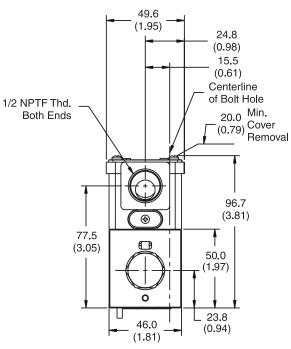
DC Plug-In Conduit Box Connector, with Lights, Double Solenoid



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

DC Plug-In or Leadwire Conduit Box Connector, with or without Lights, Single Solenoid





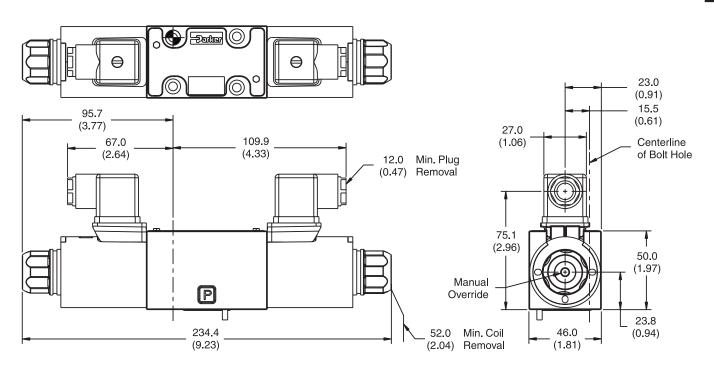
Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.





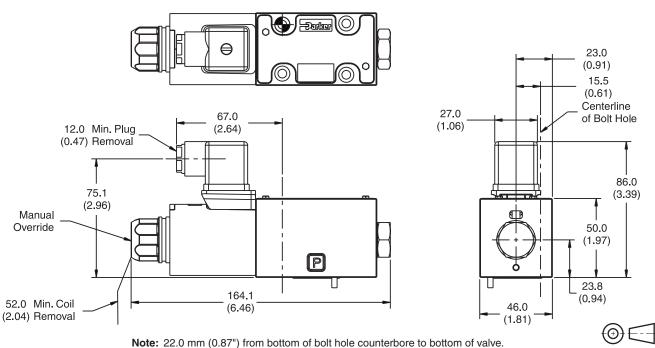


DC DIN with Plug Connector, Double Solenoid "P" Option Shown



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

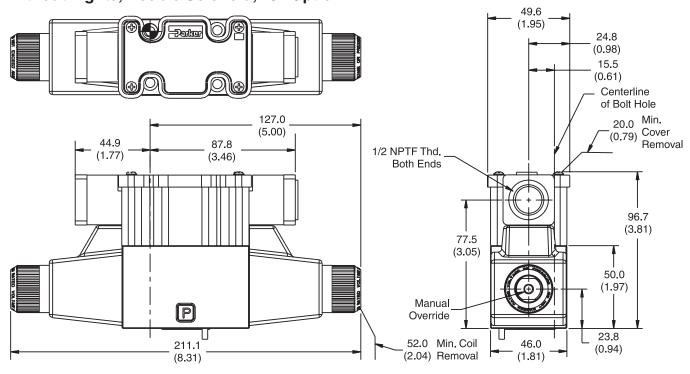
DC DIN Connector, Single Solenoid "P" Option Shown





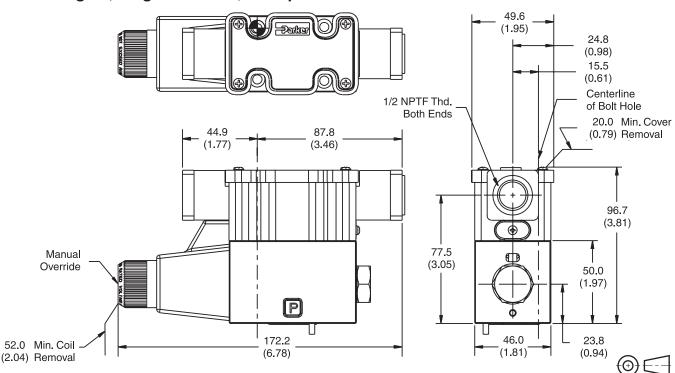
A

AC Leadwire Conduit Box Connector, ——without Lights, Double Solenoid, "C" Option



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

AC Leadwire Conduit Box Connector, ——without Lights, Single Solenoid, "C" Option

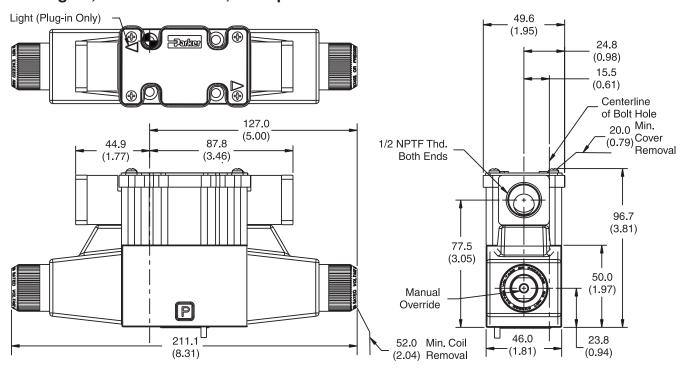


Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.



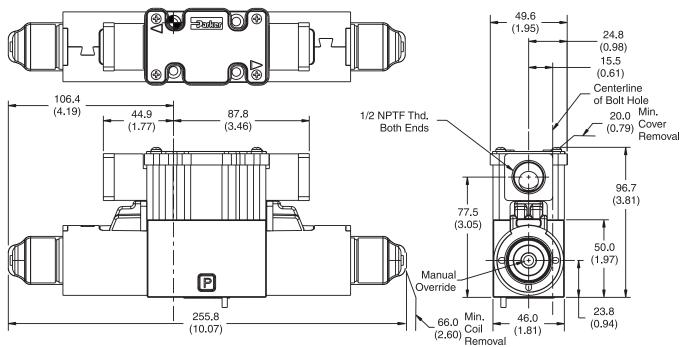


AC Plug-in Conduit Box Connector, ——with Lights, Double Solenoid, "G" Option



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

DC Plug-in or Leadwire Conduit Box Connector, with or without Lights and Extended Override Tubes, Double Solenoid



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

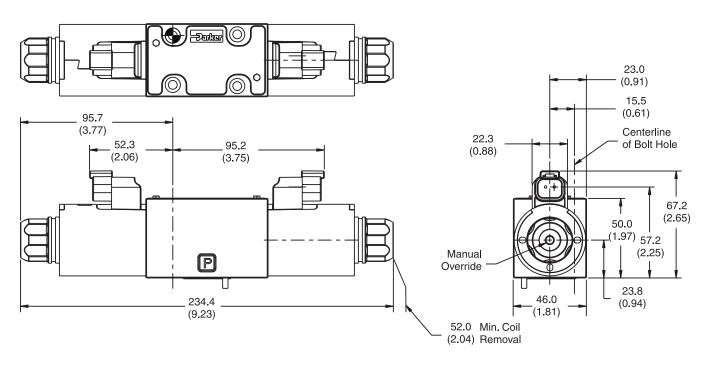
A23





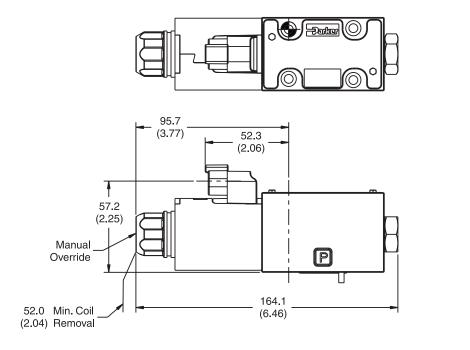


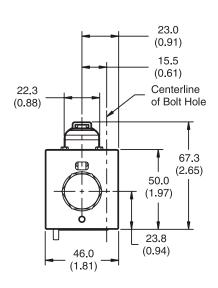
DC Deutsch Connector, Double Solenoid



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

DC Deutsch Connector, Single Solenoid





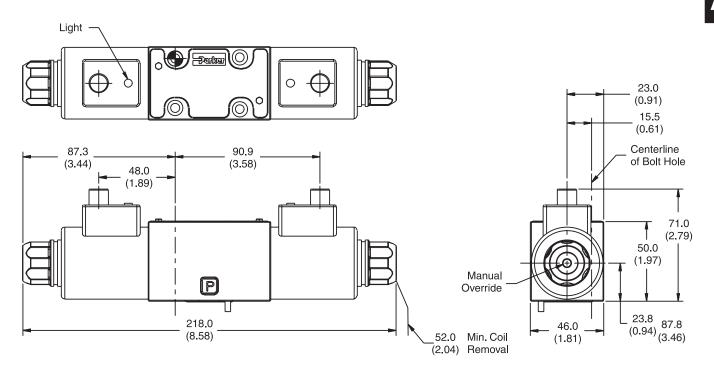
Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.





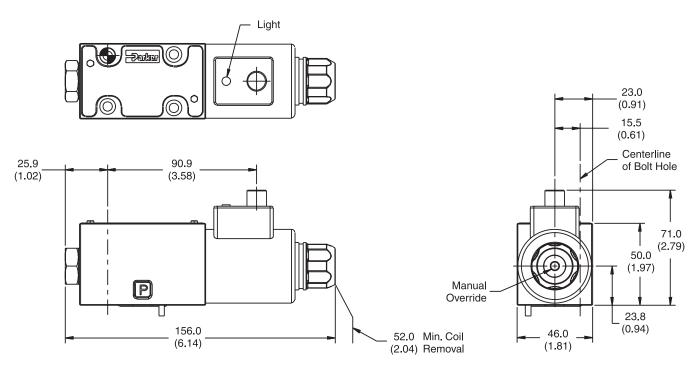


DC Desina Connector, Double Solenoid



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

DC Desina Connector, Single Solenoid



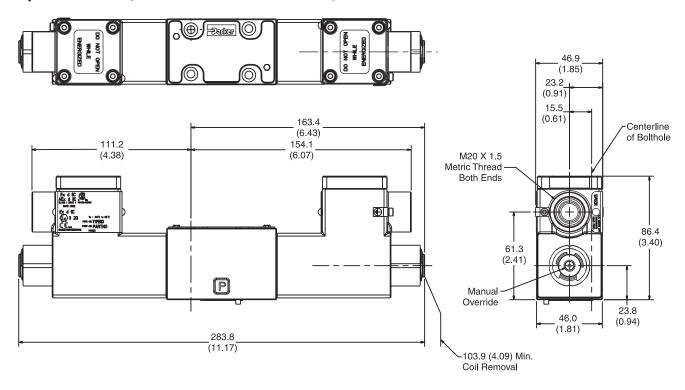
Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.



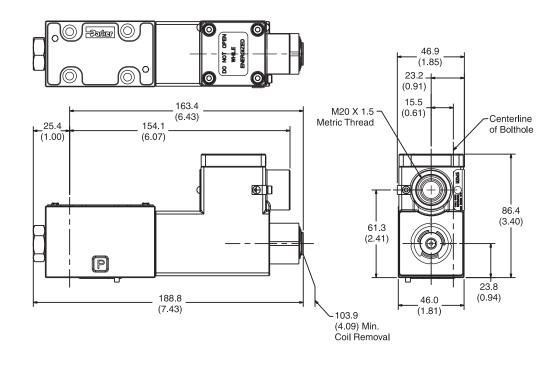




Explosion Proof, Ex d IIC ATEX/CSA/IECEx, Double Solenoid -



Explosion Proof, Ex d IIC ATEX/CSA/IECEx, Single Solenoid



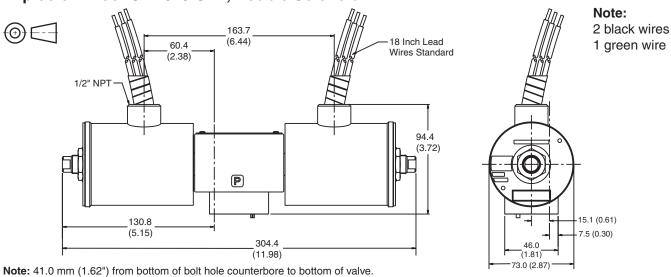




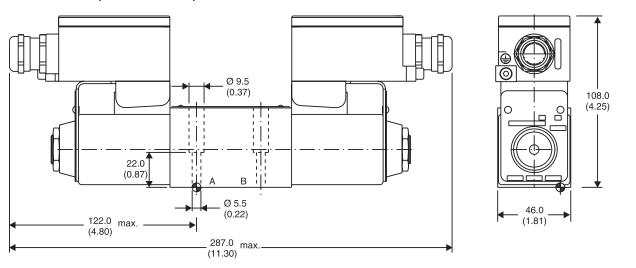
Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

Explosion Proof U.L. & C.S.A., Double Solenoid



Explosion Proof, EExd ATEX, Double Solenoid





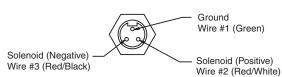
Accessories

A

Manaplug (Options 56 & 1C)

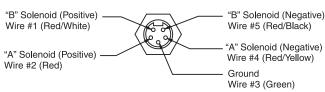
Interface - Brad Harrison Plug

- 3-Pin for Single Solenoid
- 5-Pin for Double Solenoid



3-Pin Manaplug (Mini) with Lights

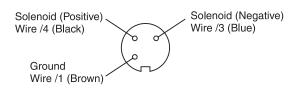
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

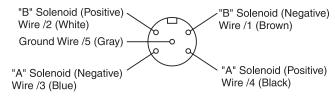
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid



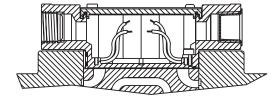
5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

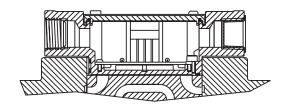
Conduit Box Option C

No Wiring Options Available



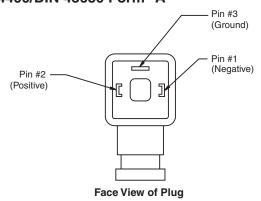
Signal Lights (Option 5) — Plug-in Only

- LED Interface
- Meets Nema 4/IP67



Hirschmann Plug with Lights (Option P5)

ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D)

M12 pin assignment

Pins are as seen on valve (male pin connectors)



A

Mounting Bolt Kits

Bolt Kits for use with D1V Directional Control Valves, "ET" Explosion Proof & Sandwich Valves (D1V*-91, 82 & 70/75 Design, Solenoid Operated & D1V*-72 Design, Non-Solenoid Operated)

	Number of Sandwich Valves @40 mm (1.58") thickness										
Number of Sandwich Valves at 44.5 mm (1.75") Thickness	0			1		2		3		4	
	0	BK209	1.25 in.	BK243	2.88 in.	BK225	4.38 in.	BK244	6.00 in.	BK245	7.50 in.
		BKM209	30 mm	BKM243	70 mm	BKM225	110 mm	BKM244	150 mm	BKM245	190 mm
	1	BK246	3.00 in.	BK247	4.62 in.	BK248	6.12 in.	BK249	7.75 in.		
		BKM246	75 mm	BKM247	115 mm	BKM248	155 mm	BKM249	195 mm		
	2	BK250	4.75 in.	BK251	6.38 in.	BK252	7.88 in.				
and\ 5") -		BKM250	120 mm	BKM251	160 mm	BKM252	200 mm				
f Sa	3	BK253	6.50 in.	BK254	8.12 in.						
Number o 44.5 mm (BKM102	170 mm	BKM254	205 mm						
	4	BK103	8.25 in.								
		BKM103	210 mm								

Note: All bolts are SAE Grade 8, 10-24 UNC 2A thread (Metric-M5-0.8) Torque to 5.6 Nm (50 in-Lb).

Bolt Kits for use with D1V Directional Control Valves with Explosion Proof Coils & Sandwich Valves (D1V*-91, 82 & 70/75 Design) Except "ET" Coil

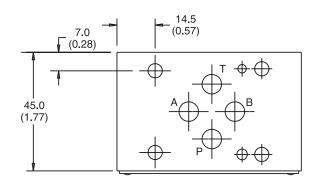
	Number of Sandwich Valves @40 mm (1.58") thickness										
ber of Sandwich Valves at mm (1.75") Thickness		0		1		2		3		4	
	0	BK50	2.00 in.	BK211	3.63 in.	BK101	5.12 in.	BK102	6.75 in.	BK103	8.25 in.
		BKM50	50 mm	-		BKM101	130 mm	BKM102	170 mm	BKM103	210 mm
	1	BK51	3.75 in.	BK212	5.37 in.	BK105	6.87 in.	BK106	7.75 in.		
		BKM51	95 mm	_		BKM105	180 mm	BKM106	195 mm		
	2	BK52	5.50 in.	BK213	7.13 in.	BK108	8.62 in.				
and\ 5") -		BKM52	140 mm	-		BKM108	220 mm				
Number of Sandwich Valves 44.5 mm (1.75") Thickness	3	BK53	7.25 in.	BK214	8.87 in.						
		BKM53	185 mm	-							
	4	BK54	9.00 in.								
		BKM54	230 mm								

Note: All bolts are SAE Grade 8, 10-24 UNC 2A thread (Metric-M5-0.8)
Torque to 5.6 Nm (50 in-Lb).

Sandwich Valve Dimensional Data

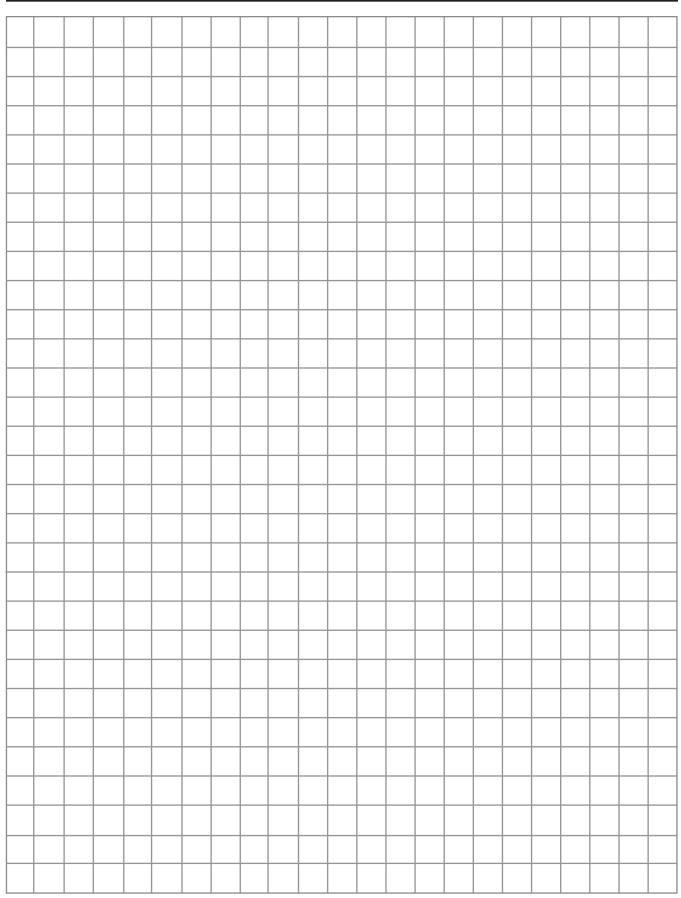
All D03 Sandwich valves (starting with 31 Series) including CM2, CPOM2, FM2, PRDM2 and RM2 measure 40 mm (1.58") thickness.

For additional technical information about Sandwich valves, refer to the Sandwich Valve Section of this Catalog.





A





Technical Information

General Description

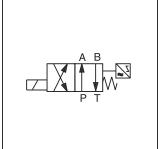
Series D1VW Inductive Control Valves are direct operated directional valves with inductive position control and are typically used in safety relevant applications. The start or end position can be monitored. The position control is available for single and double solenoid valves.

The fail-safe position of the directional valve during power failure is the spring offset or center position.

Please find detailed information on the machine directive in the position paper (see pages A39 and A40).

The adjustment of the position control is factory set and sealed. Replacement and repairs can only be undertaken by the manufacturer.

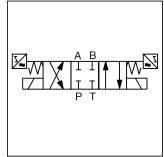




D1VW*B

D1VW*B

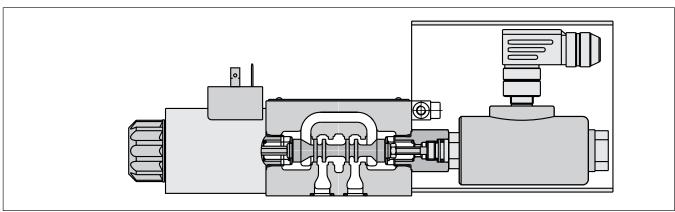




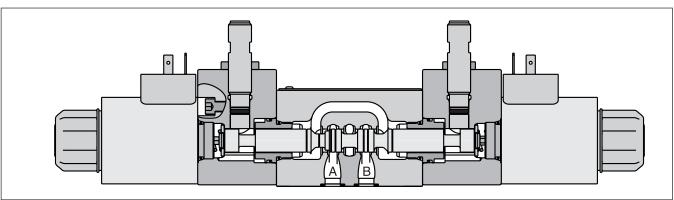
D1VW*C

D1VW*C

D1VW*B



D1VW*C



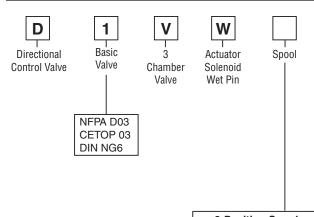
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



Series D1VW (Inductive Position Control)





3-P	3-Position Spools				
Code	Spool Type				
	а	0	b		
001	I.I				
002	XH	H			
0031)2)		71,			
004					
005 ¹⁾	1-1	1 1			
015 ¹⁾³⁾	T.T		ŢŢŢŢ		
016 ¹⁾	X L				
076 ¹⁾					
078 ¹⁾	111-1	1 V I			

2-Position Spools			
Code Spool Type			
	a b		
020			
0264)			
0304)	XIHITI		

- Spool types on request for spool position "C".
- Only available for spool position "E" and "F".
- Only available for spool position "K" and "M".
- Only available for spool position "B" and "H".

е		Seal
	Code	Description
	N	Nitrile
	V	Fluorocarbon

	3-Position Spools						
Code		Spool Position					
С	AI IB W a o b M	3 positions. Spring offset in position "0". Operated in position "a" or "b".					
E	Operated in position "a".	2 positions. Spring offset in position "0".					
F	Spring offset in position "b".	2 positions. Operated in position "0".					
К	Operated in position "b".	2 positions. Spring offset in position "0".					
М	Spring offset in position "a".	2 positions. Operated in position "0".					

2-Position Spools				
Code	Spool Position			
В	A ₁ B a b W	2 positions. Spring offset in position "b". Operated in position "a".		
D ⁵⁾	a b	2 positions. Spring offset in position "a". Operated in position "b".		
Н	A B a b	2 positions. Spring offset in position "a". Operated in position "b".		

⁵⁾ Only for position control (code I3N).

Weight:

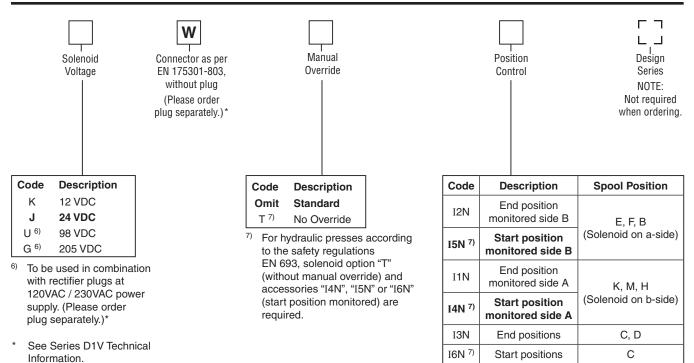
Single Solenoid: 1.8 kg (4.0 lbs.) Double Solenoid: 3.8 kg (8.4 lbs.)

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.







Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Directional Control Valves Series D1VW (Inductive Position Control)

Specifications



General						
Design Directional Spool Valve						
Actuation	Solenoid	-				
Size	NG6 / CETOP 03 / NF	PA D03				
Mounting Interface	DIN 24340 A6 / ISO 4	401 / NFPA D03 / CETC	DP RP 121-H			
Mounting Position	Unrestricted, preferable	y horizontal				
Ambient Temperature [°C] 0+50; (+32°F+122	e°F)				
MTTF _D Value [years	'	,				
Hydraulic	-,					
Maximum Operating Pressure						
Fluid	Hydraulic oil in accord	ance with DIN 51524 / 5	51525			
Fluid Temperature [°C] -25 +70 (-13°F+15	-25 +70 (-13°F+158°F)				
Viscosity Permitted [cSt]/[mm²/s] 2.8400 (131854 S	2.8400 (131854 SSU)				
Recommended [cSt]/[mm²/s] 3080 (139371 SSL	3080 (139371 SSU)				
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)					
Flow Maximum	80 LPM (21 GPM) See	80 LPM (21 GPM) See shift limits				
Leakage at 50 Bar (725 PSI) [ml/mir] Up to 10 (0.003 GPM)	Up to 10 (0.003 GPM) (depending on spool)				
Static / Dynamic						
Step Response at 95% [ms] Energized: 32; De-e	nergized: 40				
Electrical						
Duty Ratio	100% ED; CAUTION:	coil temperature up to 1	50°C (302°F) possible			
Max. Switching Frequency	15000 swithcings per	hour				
Protection Class	IP 65 in accordance w	ith EN 60529 (plugged	and mounted)			
Cod	e K	J	U	G		
Supply Voltage [V	12	24	98	205		
Tolerance Supply Voltage [%] ±10	±10	±10	±10		
Current Consumption [A] 2.72	1.29	0.33	0.15		
Power Consumption [V	[W] 32.7 31 31.9 30.2					
Solenoid Connection	Connector as per EN 175301-803, solenoid identification as per ISO 9461.					
Wiring Minimum [mm	n²] 3 x 1.5 recommended					
Wiring Length Maximum [n	m] 50 (164 ft.) recommended					

With electrical connections the protective conductor (PE $\frac{1}{\pi}$) must be connected according to the relevant regulations.

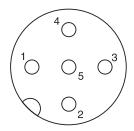


Single Solenoid Valves

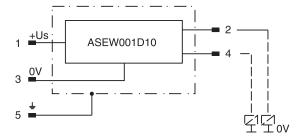
Electrical Specifications of Position Control as per IEC 61076-2-101 (M12x1)

-		•
Protection Class		IP 65 in accordance with EN 60529 (plugged and mounted)
Ambient Temperature	[°C]	0+50; (+32°F122°F)
Supply Voltage Us / Ripple	[V]	1842 ±10%
Current Consumption without Load	[mA]	≤ 30
Max. Output Current per Channel, Ohmic	[mA]	400
Min. Output Load per Channel, Ohmic	[kOhm]	100
Max. Output Drop at 0.2A	[V]	≤1.1
Max. Output Drop at 0.4A	[V]	≤ 1.6
EMC		EN50081-1 / EN50082-2
Max. Tolerance Ambient Field Strength	[A/m]	<1200
Min. Distance to Next AC Solenoid	[m]	>0.1 (0.33 ft.)
Interface		M12x1
Wiring Minimum	[mm²]	5 x 0.25 brad shield recommended
Wiring Length Maximum	[m]	50 (164 ft.) recommended

M12 Pin Assignment



- 1 Us 18...42V
- 2 Out B: normally open
- 3 0V
- 4 Out A: normally closed
- 5 Earth ground



Definitions

Start position monitored:

The valve is de-energized. The inductive switch gives a signal at the moment the spool leaves the spring offset position (below 15% spool stroke).

At the switching point the spool is located within the closed position. It is secured so that only the flow paths of the offset position are granted.

End position monitored:

The inductive switch gives a signal before the end position is reached. (above 85% spool stroke).

The switch can only be located on the opposite side of the solenoid for direct operated valves. Delivery includes plug M12 x 1 (part no.: 5004109).

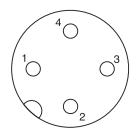
Technical Information



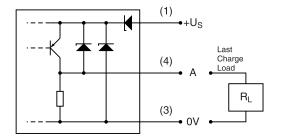
Double Solenoid Valves Electrical Specifications of Position Control as per IEC 61076-2-101 (M12x1)

Protection Class		IP 65 in accordance with EN 60529 (plugged and mounted)
Ambient Temperature	[°C]	0+50; (+32°F122°F)
Supply Voltage / Ripple	[V]	1030 / ±10%
Current Consumption without Load	[mA]	≤10
Max. Output Current per Channel, Ohmic	[mA]	200
Min. Output Load per Channel, Ohmic	[kOhm]	100
Max. Output Drop at 0.2A	[V]	≤2
EMC		EN61000-6-4 / EN61000-6-2
Min. Distance to Next AC Solenoid	[m]	>0.1 (0.33 ft.)
Interface		M12x1
Wiring Minimum	[mm²]	3 x 0.14 brad shield recommended
Wiring Length Maximum	[m]	50 (164 ft.) recommended

M12 Pin Assignment



- 1 Us 10...30V
- 2 Not connected
- 3 0V
- 4 Out A: normally open

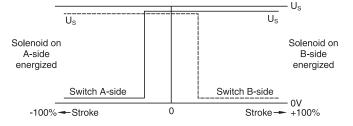


Definitions

Start position monitored:

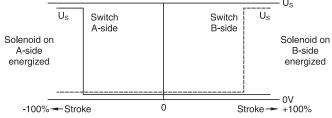
The valve is de-energized. The inductive switch gives a signal at the moment the spool leaves the center position (below 15% spool stroke).

At the switching point the spool is located within the closed position. It is secured so that only the flow paths of the offset position are granted.



End position monitored:

The inductive switch gives a signal before the end position is reached (above 85% spool stroke).

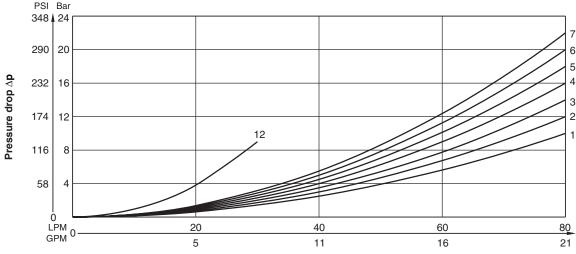


Please order plug M12 x 1 separately. Straight plug recommended – no defined position possible for angled plug.



Performance Curves

The flow curve diagram shows the flow versus pressure drop curves for all spool types.



All characteristic curves measured with HLP46 at 50°C (122°F).

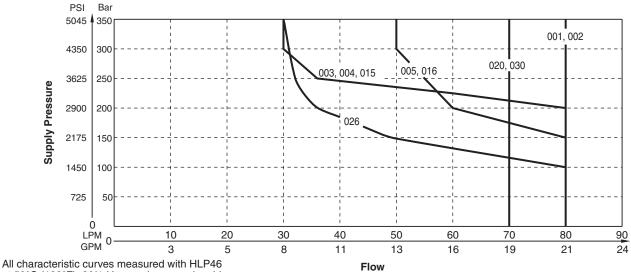
Flow Q

The relevant curve number for each spool type, operating position and flow direction is given in the table below.

							_		
Cnool	Posit	ion "b"	Posit	ion "a"			Position "0"		
Spool	P-A	B-T	P-B	A-T	P-A	P-B	A-T	B-T	P-T
001	2	2	2	2	_	_	_	_	_
002	1	4	1	4	1	1	5	5	2
003	3	4	3	6	_	-	7	_	_
004	2	3	2	3	_	_	7	7	-
005	2	2	2	2	12	_	_	_	_
015	3	6	3	4	_	_	_	7	_
016	2	2	2	2	_	12	_	_	_
020 B	4	4	2	3	-	-	_	-	-
026 B	4	_	4	_	_	_	_	_	-
030 B	2	3	1	2	_	_	_	_	_

Shift Limit Diagram

The diagram below specifies the shift limits. Valves with spool position "F" or "M" can only be operated up to 70% of the limits. The specifications apply to balanced flow conditions. The shift limits can be considerably lower at unbalanced flow conditions. To avoid flow rates beyond the shift limits, a plug-in orifice can be inserted in the P-port.



at 50°C (122°F), 90% U_{nom} and warm solenoids.

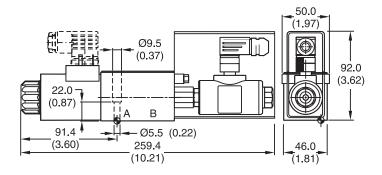
A01_Cat2500.indd, ddp, 04/19



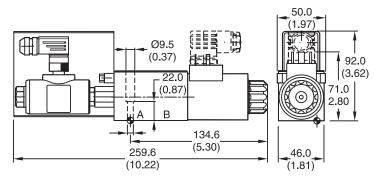
Inch equivalents for millimeter dimensions are shown in (**)

Interface EN 175301-803, DC solenoid, with plug M12x11)

Style B, E, F

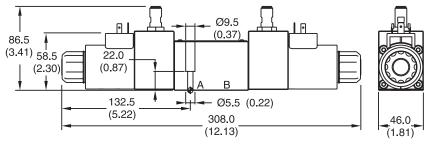


Style H, K, M

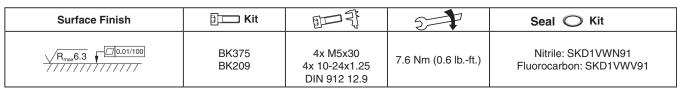


¹⁾ Delivery includes plug M12x1. (part no.: 5004109).

Interface EN 175301-803, DC solenoid, without plug M12x1²⁾ Style C



²⁾ Please order plug M12 x 1 separately. Straight plug recommended – no defined position possible for angled plug.



The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).

The adjustment of the position control is factory set and sealed. Replacement and repairs can only be undertaken by the manufacturer.



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A

Position Paper of HCD regarding machinery directive 2006/42/EG DIN EN ISO 13849

Products made by the Hydraulic Controls Division (HCD) of Parker Hannifin GmbH are excluded from the scope of the machinery directive following the "VDMA Position Paper on the Implementation of the Machinery Directive 2006/42/EC in the Fluid Power Industry" (Rev. 29.07.2009).

The only exceptions are products that comply to the definition of a safety component, defined in article 2 c) of the machinery directive.

All HCD products are designed and manufactured considering the basic as well as the proven safety principles according to EN 13849-2:2008-09, C.2 and C.3, so that the machines in which the products are incorporated meet the essential health- and safety requirements.

Components that fall within the scope of DIN EN ISO 13849-1, *Safety of machinery – Safety related components of controls – part 1: General principles for design* do not necessarily have to be placed on the market as safety components in accordance with the machinery directive.

A component that is placed on the market but not as a safety component does not necessarily provide a lower safety level.

Confirmations for components to be proven components, e. g. for validation of hydraulic systems, can only be provided after an analysis of the specific application, as the fact to be a proven component mainly depends on the specific application.

MTTF_d values for our products are part of the technical data within our catalogue.

 $\mathrm{B}10_{\mathrm{d}}$, DC and CCF values depend on cycle time, running time and system design. Therefore they can only be provided application specific.



Position Paper Machinery Directive 2006/42/EG "safety components"

Parker Hannifin GmbH confirms, that our safety components comply with the machinery directive 2006/42/EC, as long as they are used as intended. The EC Declaration of conformity includes possible conformity to other directives as well.

Safety components are:

Pressure relief valves according to directive 97/23/EG

Type R4V*V, R4V*W Type R6V*V, R6V*W Type DSDU 578 P20E TÜV Type DSDU 1078 E*E TÜV

Intended usage:

Pilot operated pressure relief valves to limit a maximum pressure, pre-adjusted unchangeable to this maximum pressure.

The intended usage is provided as long as the valves are integrated into the system as follows:

- P-port connected directly to the point where the pressure should be limited
- T-port connected directly to tank without any backpressure

Size of the valve and the pipes have to be matched to the maximum possible flow and pressure.

Clamping valves according to EN 201:1997

2-way-slip in cartridges	Type C10-DEC 101-SC
2-way-slip ili cartifuges	Type C10-DEC 101-3C

Type C13-DEC 107-SC, C18-DEC 107-SC

Direct operated directional control valves NG6 Type D1VW*-SC, D1DW*-SC; Direct operated directional control valves NG10 Type D3W*-SC, D3DW*-SC

Pilot operated directional control valves NG10

Pilot operated directional control valves NG10

Type D31DW*-SC

Type D41VW*-SC

Pilot operated directional control valves NG25 Type D81VW*-SC, D91VW*-SC

Intended usage:

For hydraulically operated clamping units of injection molding machines according to the manufacturer's declaration of incorporation.

Press controls according to DIN EN 693:2009

Press control NG06	Type PADZ2780.3xx
Press control NG10	Type PADZ2781.3xx
Press control NG16	Type PADZ2782.3xx
Press control NG25	Type PADZ2783.3xx
Press control NG50	Type PADZ2784.3xx

Intended usage:

To be incorporated into hydraulic presses according to DIN EN 693:2009.

Declaration of conformity is valid from 29.12.2009 for all new above listed products. For earlier delivered products conformity is not possible to declare.

The declaration of product conformity does not include a declaration of conformity for the machinery in which our product is incorporated. The conformity for the machinery only can be declared by the person who places the machinery on the market inside the EU for the first time.

If the listed components are incorporated in already used machinery (placed on the market before 1995) and if they do not change the function of this machinery significantly, the machinery must not be put into operation until the conformity of the machinery to national regulations, especially safety regulations, is declared.

If the function of the machinery is changed significantly, conformity to the machinery directive 2006/42/EC has to be declared.

A declaration of conformity according to machinery directive 2006/42/EC for other Parker products has to be proved depending on the special application.





General Description

Series D1VA and D1VP directional control valves are high performance, 4 and 5-chamber, direct operated, air and oil pilot controlled, 3 or 4-way valves. They are available in 2 or 3-position and conform to NFPA's D03, CETOP 3 mounting patterns.

Features

Low pilot pressure required.
 D1VA – 4.1 Bar (60 PSI) minimum
 D1VP – 15.2 Bar (220 PSI) minimum

Air Operated

Shift Volume. The air pilot chamber requires a volume of 1.8 cc (.106 in.³) for complete shift from center to end.

Pilot Piston. The pilot piston area is 506 mm² (.785 in.²). Pilot piston stroke is 3.4mm (.135 in.).

Response Time. Response time will vary with pilot line size, pilot line length, pilot pressure, air control valve shift time and air valve flow capacity (Cv).

Oil Operated

Shift Volume. The hydraulic pilot chamber requires a volume of 0.7 cc (.042 in.³) for complete shift from center to end

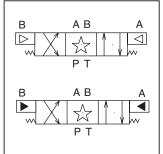
Pilot Piston. The hydraulic piston area is 198 mm² (.307 in.²). Pilot piston stroke is 3.4mm (.135 in.).

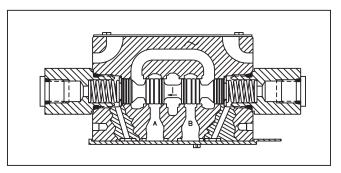
Response Time. Response time will vary with pilot line size, pilot line length, pilot pressure, pilot valve shift time and oil valve flow capacity (GPM).

Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



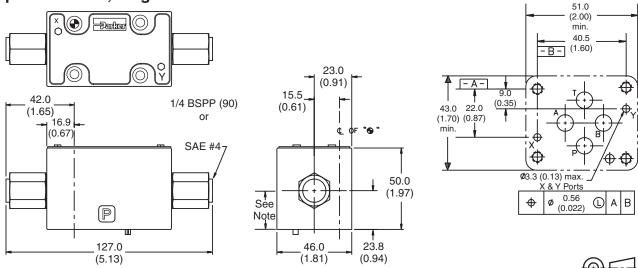




Specifications

Mounting Pattern	NFPA D03, CETOP 3, NG 6				
Maximum Pressure	Operating: Tank Line: D1VA D1VP	345 Bar (5000 PSI) 34 Bar (500 PSI) 207 Bar (3000 PSI)			
Maximum Flow	See Reference Data				
Pilot Pressure	D1VA: Air Minimum Air Maximum D1VP: Oil Minimum Oil Maximum	4.1 Bar (60 PSI) 10.2 Bar (150 PSI) 15.2 Bar (220 PSI) 207 Bar (3000 PSI)			

Oil Operated D1VP, Single and Double Pilot



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

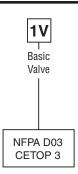
A01_Cat2500.indd, ddp, 04/19

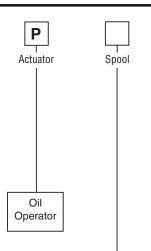


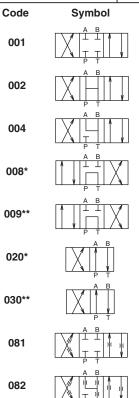
Ordering Information

A



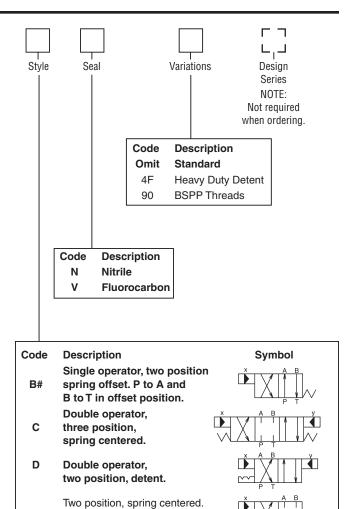






- * 008 and 020 spools have closed crossover.
- ** 009 and 030 spools have open crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator X. Note operators reverse sides for #008 and #009 spools. See installation information for details.



D available with 020 and 030 spools only.
 B & H available with 020 and 030 spools only.
 E & K not available with 020 and 030 spools.

Single operator, two position,

spring offset. P to B and A to T

Two position, spring centered.

P to B and A to T in shifted position.

in offset position.

P to A and B to T in shifted position.

This condition varies with spool code.

E#

H#

K#

 Valve Weight:
 1.90 kg (4.2 lbs.)

 Standard Bolt Kit:
 BK209 10-24x1.25

 Metric Bolt Kit:
 BKM209 M5-0.8x30 mm

Seal Kit:

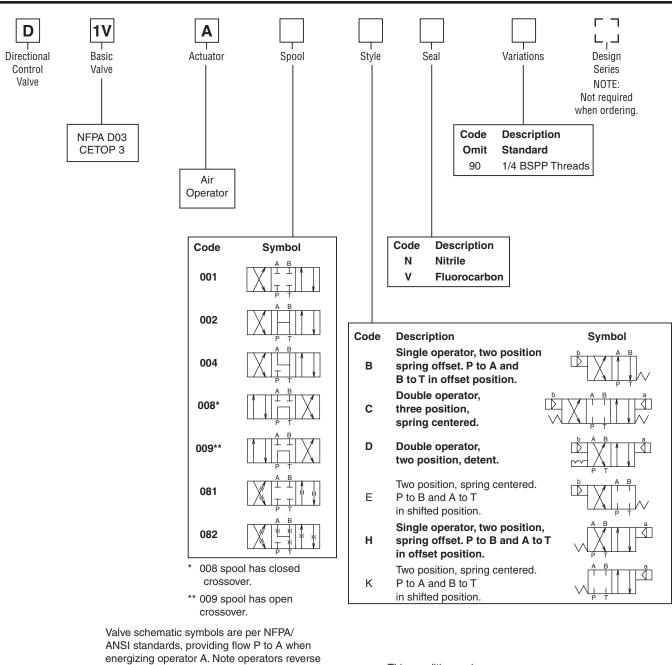
Nitrile SKD1VP Fluorocarbon SKD1VPV

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.







sides for #008 and #009 spools. See installation information for details.

This condition varies with spool code.

> Valve Weight: 1.60 kg (3.5 lbs.) Standard Bolt Kit: BK209 10-24x1.25 **Metric Bolt Kit:** BKM209 M5-0.8x30 mm

Grade 8 bolts required

Seal Kit:

Nitrile SKD1VA SKD1VAV Fluorocarbon

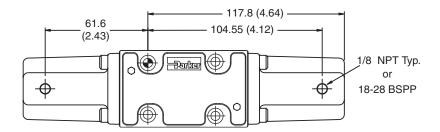
Bold: Designates Tier I products and options.

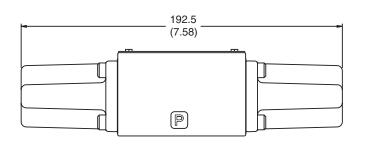
Non-Bold: Designates Tier II products and options. These products will have longer lead times.

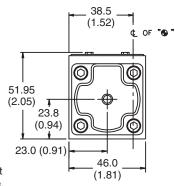


Inch equivalents for millimeter dimensions are shown in (**)

Air Operated D1VA, Double Pilot -

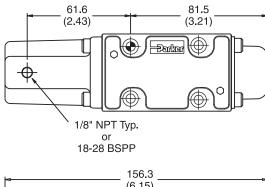


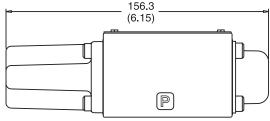


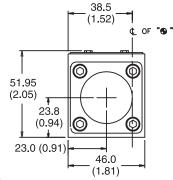


Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

Air Operated D1VA, Single Pilot







Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.







General Description

Series D1VC, D1VD and D1VG directional control valves are high performance, 4-chamber, direct operated, cam controlled, 4-way valves. They are available in 2-position and conform to NFPA's D03, CETOP 3 mounting patterns.

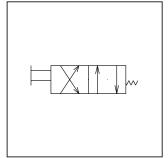
Features

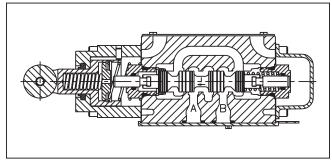
- Choice of 2 cam roller positions (D1VC and D1VD)
- Two styles available (D1VC and D1VG)
- Short stroke option

Specifications

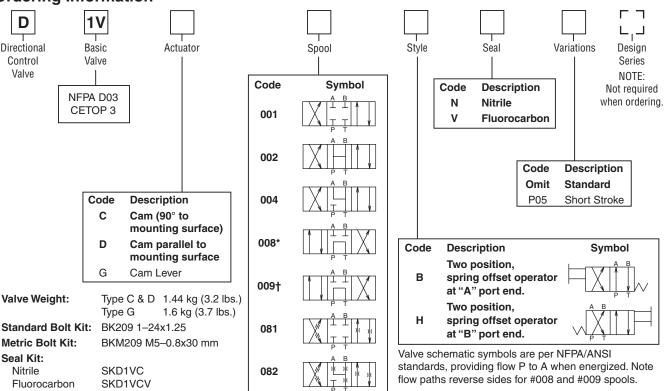
Mounting Pattern	NFPA D03, CETOP 3, NG 6
Maximum Pressure	Operating: 345 Bar (5000 PSI) Tank Line: 34 Bar (500 PSI)
Nominal Flow	32 LPM (8.5 GPM)
Maximum Flow	See Reference Data
Force Required to Shift	D1VC, D1VD: 107 N (24 lbs.) D1VG: 36 N (8 lbs.)
Maximum Cam Angle	30°







Ordering Information



- * 008 spool has closed crossover.
- † 009 spool has open crossover.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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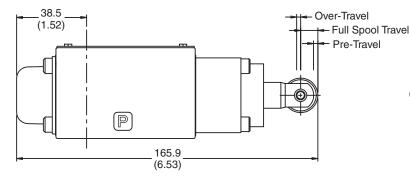


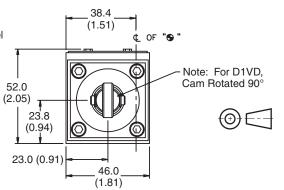
Inch equivalents for millimeter dimensions are shown in (**)

Cam Operated D1VC and D1VD



Valve Type	Pre-Travel	Full Spool Travel	Over-Travel	
Standard	2.00	9.06	2.03	
Valve	(0.079)	(0.357)	(0.080)	
P05	0	7.06	4.03	
Short Stroke	(0)	(0.278)	(0.159)	

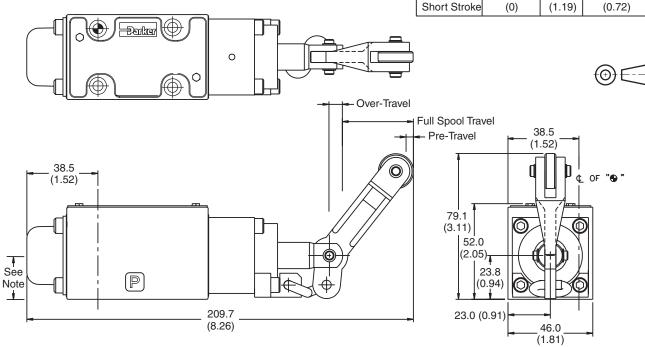




Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.

Cam Lever Operated D1VG

Valve Type Pre-Travel		Full Spool Travel	Over-Travel	
Standard	6.95	39.63	10.00	
Valve	(0.27)	(1.56)	(0.39)	
P05	0	30.12	18.40	
Short Stroke	(0)	(1.19)	(0.72)	



Note: 22.0 mm (0.87") from bottom of bolt hole counterbore to bottom of valve.





Technical Information

General Description

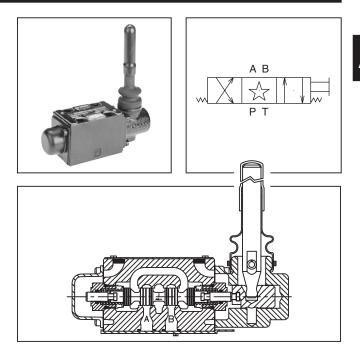
Series D1VL directional control valves are highperformance, 4-chamber, direct operated, lever controlled, 4-way valves. They are available in 2 or 3-position and conform to NFPA's D03, CETOP 3 mounting patterns.

Features

- Spring return or detent styles available
- Heavy duty handle design

Specifications

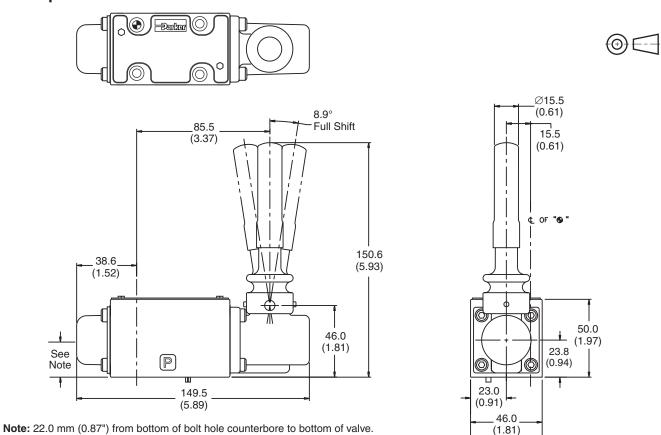
Mounting Pattern	NFPA D03, CETOP 3, NG 6
Maximum Pressure	Operating: 345 Bar (5000 PSI) Tank Line: 34 Bar (500 PSI)
Maximum Flow	See Reference Data
Force Required to Shift Lever Operator	25 N (5.6 lbs)



Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

Lever Operated D1VL



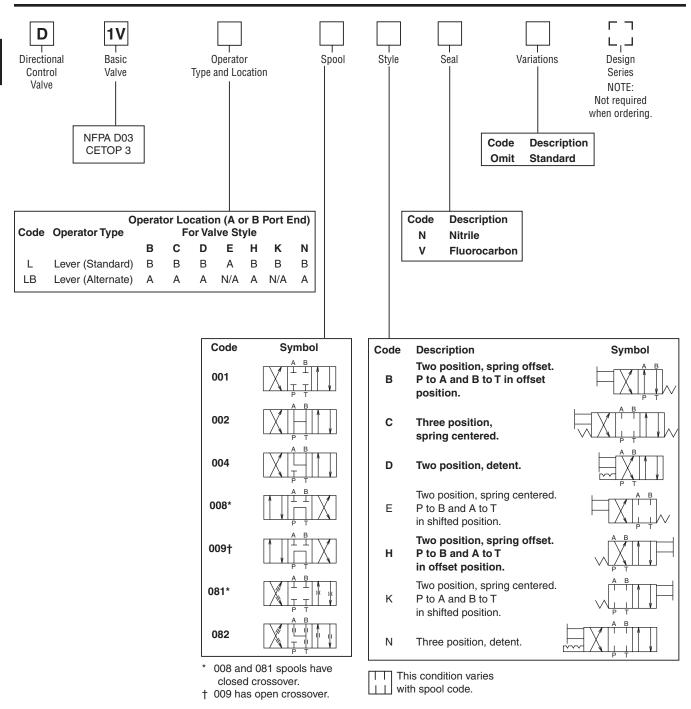
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Ordering Information

A



Valve schematic symbols are per NFPA/ ANSI standards, providing flow P to A when energizing operator A. Note flow paths reverse sides for #008 and #009 spools in three position valves.

 Valve Weight:
 1.60 kg (3.5 lbs.)

 Standard Bolt Kit:
 BK209 10-24x1.25

 Metric Bolt Kit:
 BKM209 M5-0.8x30 mm

Grade 8 bolts required

Seal Kit:

Nitrile SKD1VL Fluorocarbon SKD1VLV

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times. A01_Cat2500.indd, ddp, 04/19



Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cst. (150-250 SSU) at 38°C (100°F) is recommended. The absolute operation viscosity range is from 16-220 cst. (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatments.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate ester or its blends are used, FLUOROCARBON seals are required. Waterglycol, (95/5) water-in-oil emulsions, and petroleum oil may be used with NITRILE seals.

Temperature Recommendation

Recommended oil temperature: -29°C to +71°C (-20°F to +160°F)

Ambient temperature:

AC High Watt ambient temperature cannot exceed 60°C (140°F).

DC High Watt, DC Low Watt and AC Low Watt ambient temperature cannot exceed 71°C (160°F).

Filtration

For maximum valve and system component life, the system should be protected at a contamination level not to exceed 125 particles greater than 10 microns per milliliter of fluid. (SAE Class 4 or better, ISO Code 16/13).

Tank Line Surges

If several valves are piped with a common tank line, flow surges in the line may cause unexpected spool shift. Detent style valves are most susceptible to this. Separate tank lines should be used when line surges are expected in an application.

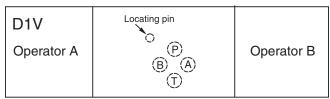
Recommended Mounting Position

Valve Type	Recommended Mounting Position
Detent (Solenoid)	Horizontal
Spring Centered	Unrestricted
Spring Offset	Unrestricted

Silting

Silting can cause any sliding spool valve to stick and not spring return, if held shifted under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Flow Path Data



*Note: On valves with 008 or 009 spool, A and/or B operators reverse sides. Flow paths remain the same as viewed from top of valve.

Single Pass Operation

Valve flow ratings are for double pass operation (with equal flow in both paths). When using these components in single pass applications, flow capabilities may be reduced. Consult your local Parker representative for details.

Double Solenoid. With solenoid "A" energized, flow path is $P \rightarrow A$ and $B \rightarrow T$. When solenoid "B" is energized, flow path is $P \rightarrow B$ and $A \rightarrow T$. The center condition on a spring-centered valve exists when both coils are de-energized, or during a complete shift, as the spool passes through center.

Detent and Spring Offset. The center condition exists on detent and spring offset valves only during spool crossover. To shift and hold a detented spool, only a momentary energizing of the solenoid is necessary. The minimum duration of the signal is approximately 0.1 seconds for DC voltages. This position will be held provided the spool center line is in a horizontal plane, and no shock or vibration is present to displace the spool.

Single Solenoid. Spring offset valves can be ordered in styles B, E, F, H, K and M. Flow path data for the various styles are described in the order chart.

Electrical Failure

Should electric power fail, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop simultaneously, machine actuators may continue to function in an undesirable manner or sequence.

Torque Specifications

Torque values recommended for the bolts which mount the valve to the manifold or subplate are as follows:

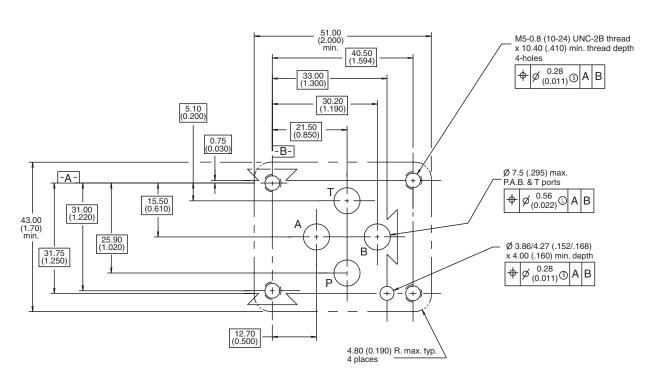
#10-24 thread (M5-0.8) torque 5.6 Nm (50 in-lbs).



Mounting Pattern — NFPA D03, CETOP 3, NG 6

Inch equivalents for millimeter dimensions are shown in (**)



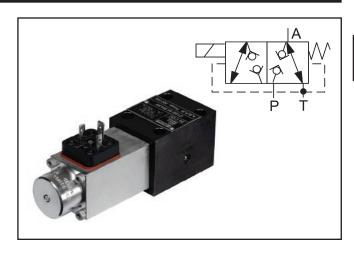


General Description

Series D1SE directional control valves are equipped with a wet pin armature solenoid, drain-free, tapered poppet valve and compatible with the standards DIN NG6, CETOP 3, and NFPA D03. Due to the 3/2 way design, port A is either connected with P or discharged in the tank. The neutral position (solenoid not activated) is taken automatically by a return spring. This position remains until the solenoid is energized.

The valve poppet including activation lever and armature of the solenoid are located in the pressurized oil chamber of connection T. The valve poppet is designed such that there can be no differential area in its axial operational direction (opening, closing). Thus it is statically pressure-balanced so that the valve can be switched in both flow directions even under pressure.

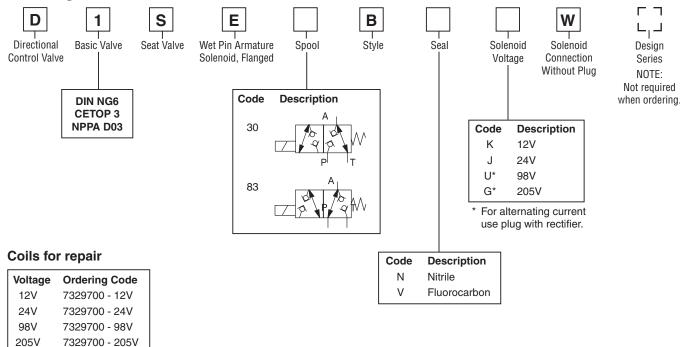
The unit has an all-steel design, the important functional inner parts are hardened, the poppet and seat are ground.



Features

- Low leakage poppet design.
- Fits NFPA D03 mountng.
- Pressure balanced.

Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Weight: 0.8 kg (1.76 lbs)

Specifications



	General	Static / Dynamic				
Design	Directional poppet valve	Step Response	Energized: approx. 50 ms			
Actuation	Solenoid		De-ener	gized: app	rox. 60 ms	3
Size	DIN NG6 / CETOP 3 / NFPA D03	Elect	rical Cha	racteristi	cs	
Mounting Interface	DIN 24340 A6 / ISO 4401 / CETOP	Duty Ratio	See Diag	gram		
_	RP 121-H / NFPA D03	Max. Switching	2000 1/h	1		
Mounting Position	Unrestricted	Frequency				
Ambient	-25°C to +50°C (-13°F to +122°F),	Protection Class	IP 65 in accordance with DIN 4009			۷ 40050
Temperature	observe permissible duty cycle		(plugged and mounted)			
	Hydraulic	Code	K	J	U*	G*
Max. Operating	350 Bar (5075 PSI) (P, A, and T)	Supply Voltage	12 VDC	24 VDC	98 VDC	205 VDC
Pressure		Tolerance Supply	±10%	±10%	±10%	±10%
Fluid	Hydraulic oil in accordance with DIN	Voltage				
	51524 / 51525	Current	1.95A	1.1A	0.25A	0.13A
Fluid Temperature	-25°C to +70°C (-13°F to +158°F)	Consumption				
Viscosity Permitted	10500 cSt / mm²/s (462318 SSU)	Power Consumption	23.4 W	26.4 W	24.3 W	26.6 W
Recommended	3080 cSt / mm²/s (139371 SSU)	Solenoid	Connector as per EN 175301-803			1-803
Filtration	ISO 4406 (1999); 18/16/13	Connection				
	(meet NAS 1638: 7)	Min. Wiring	Wiring 3 x 1.5 mm ² recommended			
Internal Leakage	3-5 DPM per seat	Max. Wiring Length	50m (16	4') recomr	mended	
Maximum Flow	20 LPM (5.28 GPM) (at ∆p = 10 bar)					

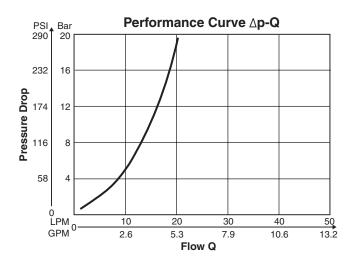
^{*} For a silicon bridge rectifier, set up apart from unit for connecting to a 50 or 60 Hz power supply, 110 V \sim (98=) or 230V \sim (205V=). With electrical connections the protective conductor (PE $\frac{1}{=}$) must be connected according to the relevant regulations.

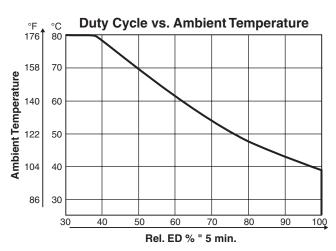


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A

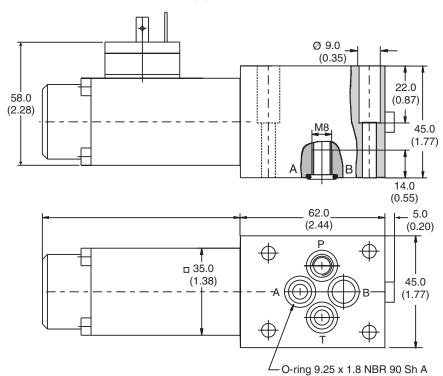
Performance Curves





Dimensions

Inch equivalents for millimeter dimensions are shown in (**)





Surface Finish	∄ <u></u> Kit	即受	5	Seal O Kit	
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	BK375	4x M5x30 DIN 912 12 9	6.8 Nm ± 15%	Nitrile: SK-D1SE-70 Eluorocarbon: SK-D1SE-V70	

The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).



A

Application

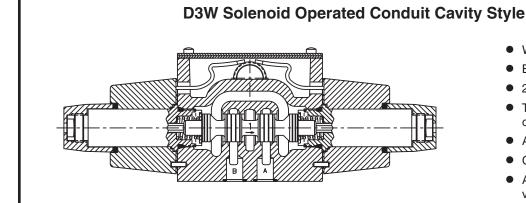
Series D3 hydraulic directional control valves are high performance, direct operated 4-way valves, available in 2 or 3-position. They are manifold mounted which conform to NFPA's D05, CETOP 5, ISO NG10 mounting patterns. These valves were designed for industrial and mobile hydraulic applications which require high cycle rates, long life and high efficiency.

Operation

Series D3 directional control valves consist of a 4-chamber style body, and a case hardened sliding spool. The spool is directly shifted by a variety of operators including: solenoid, lever, cam, or air pilot.

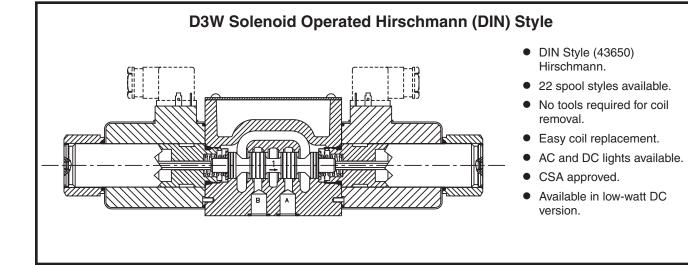
Features

- Easy access mounting bolts.
- 345 Bar (5000 PSI) pressure rating.
- Flows to 40 GPM depending on spool.
- Choice of four operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish body.
- CSA approved and UL recognized available.
- Proportional spool available.



Wired in cavity.

- Easy access mounting bolts.
- 22 spool styles available.
- Three electrical connection options.
- AC and DC lights available.
- CSA approved.
- Available in low-watt DC version.



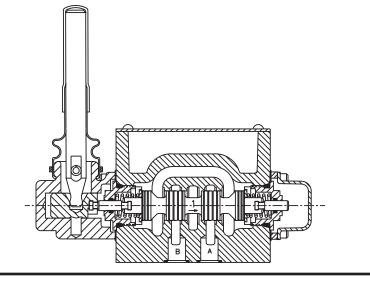
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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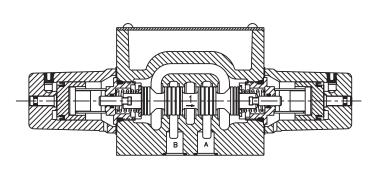
D3L Lever Operated

- Spring return or detent styles available.
- Heavy duty handle design.
- High flow, low pressure drop design.



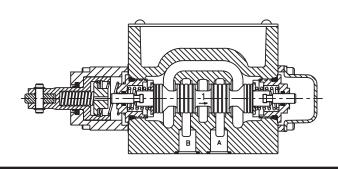
D3A Air Operated

- Low pilot pressure required –
 4.1 Bar (60 PSI) minimum.
- High flow, low pressure drop design.



D3C Cam Operated

- Choice of 2 cam roller positions (D3C and D3D).
- Short stroke option.
- High flow, low pressure drop design.



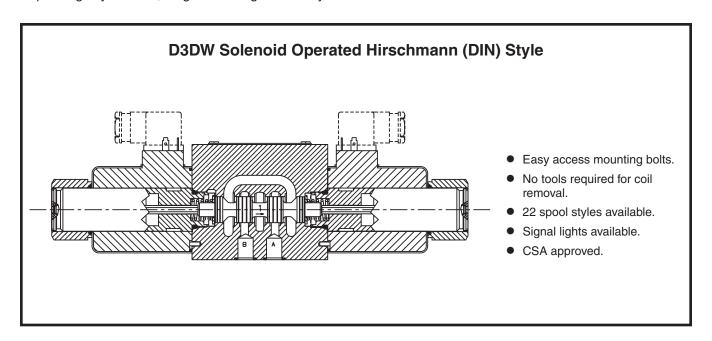
A

Application

Series D3DW hydraulic directional control valves are high performance, direct operated 4-way valves, available in 2 or 3-position. They are manifold mounted which conform to NFPA's D05, CETOP 5, ISO NG10 mounting pattern. These valves were designed for industrial and mobile hydraulic applications which require high cycle rates, long life and high efficiency.

Operation

Series D3DW directional control valves consist of a 5-chamber style body, and a case hardened sliding spool.





D3 Spool Reference Data

		Maximum Flow, LPM (GPM) 350 Bar (5000 PSI) w/o Malfunction					Maximum Flow, LPM (GPM 350 Bar (5000 PSI) w/o Malfunction		
Model	Spool Symbol	D3W	D3W*F†	D3DW	Model	Spool Symbol	D3W	D3W D3W*F† [
D3*1	A B T T T T T T T T T T T T T T T T T T	150 (40)	78 (20)	130 (33)	D3*11	A B T T T T T T T T T T T T T T T T T T	115 (30)	59# (15)	130 (33)
D3*2	A B P T	150 (40)	78 (20)	115 (30)	D3*15	A B T T T T T T T T T T T T T T T T T T	150 (40)	78 (20)	120 (31)
D3*3	A B I I I I I I I I I I I I I I I I I I	150 (40)	78 (20)	120 (31)	D3*16	A B L L L L L L L L L L L L L L L L L L	150 (40)	78 (20)	130 (33)
D3*4	A B T T T T T T T T T T T T T T T T T T	150 (40)	59 (15)	130 (33)	D3*20	T T P T	150 (40)	78 (20)	130 (33)
D3*5	A B T T T	150 (40)	78 (20)	130 (33)	D3*26	TITTIPT	115 (30)	N/A	75 (19)
D3*6	A B	150 (40)	78 (20)	130 (33)	D3*30	A B	39 (10)	59# (15)	75 (19)
D3*8	A B T T T T T T T T T T T T T T T T T T	50‡ (13)	59# (15)	39 (10)	D3*81	A B	115† (30)	N/A	130 (33)
D3*9	A B P T	39 (10)	59# (15)	75 (19)	D3*82	A B	115† (30)	N/A	130 (33)

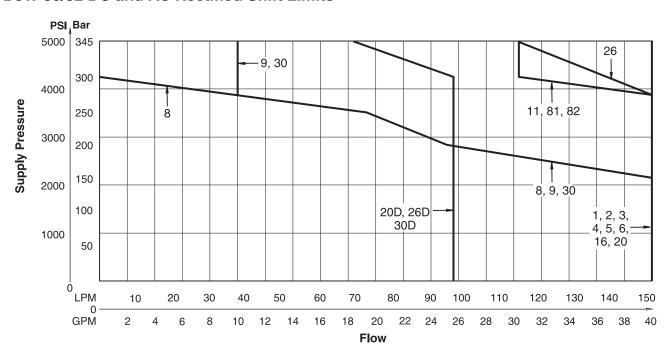
D3A, D3C, D3L Spool Reference Data (Four Chamber Body Only)

		Maximum Flow, LPM (GPM) 350 Bar (5000 PSI) w/o Malfunction			Maximum Flow, LPM (GPM) 350 Bar (5000 PSI) w/o Malfunction
Model	Spool Symbol	D3W	Model	Spool Symbol	D3W
D3*1	A B T T T T T T T T T T T T T T T T T T T	150 (40)	D3*20	T T P T	150 (40)
D3*2	A B P T	150 (40)	D3*30	A B	39 (10)
D3*4	A B T T T T T T T T T T T T T T T T T T	150 (40)	D3*81	A B T T T T T T T T T T T T T T T T T T T	115 (30)
D3*8	A B I I I I I I I I I I I I I I I I I I	50 (13)	D3*82	A B	115 (30)
D3*9	A B P T	39 (10)			

Center or De-energized position is indicated by A, B, P & T port notation.



D3W-30/32 DC and AC Rectified Shift Limits



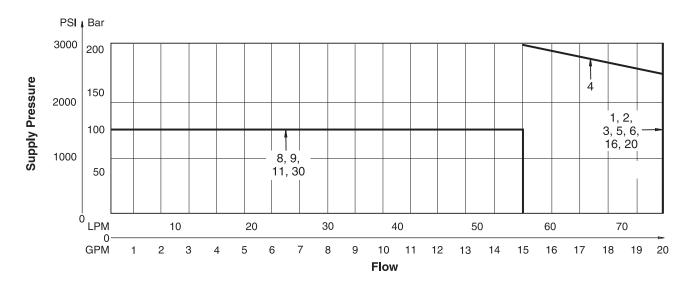
Example:

Determine the maximum allowable flow of a D3W Series valve (20D) at 150 Bar (2175 PSI) supply pressure. Locate the curve marked "20D". At 150 Bar (2175 PSI) supply pressure, the maximum flow is 98 LPM (25 GPM). At 345 Bar (5000 PSI), the flow is 72 LPM (18.5 GPM).

Important Notes for Switching Limit Charts

- 1. For F & M style valves, reduce flow to 70% of that shown.
- Shift limits charted for equal flow A and B ports. Unequal A and B port flows may reduce shift limits.
- These charts do not show explosion proof performance. Consult factory for explosion proof duty.
- 4. Blocking A and B ports will reduce flow to 70% of that shown.

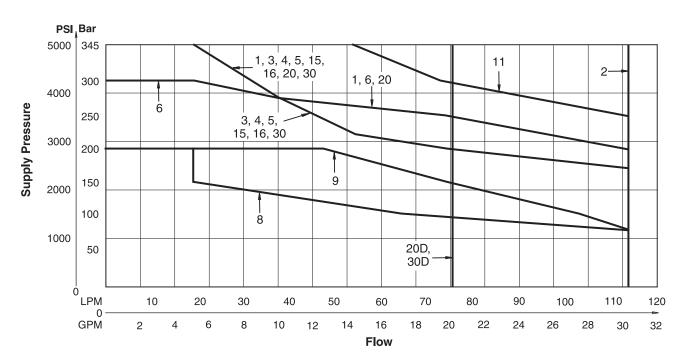
D3W-30/32 Low Watt DC and AC Rectified Shift Limits



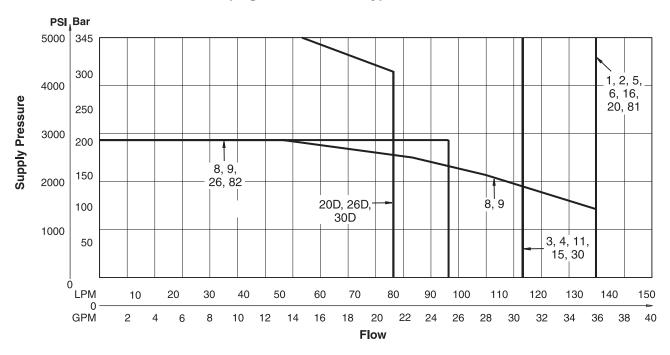
A01_Cat2500.indd, ddp, 04/19



D3W-30/32 AC Shift Limits



D3W-30/32 Soft Shift Limits (High Watt Coil Only)



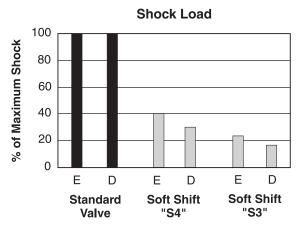
Important Notes for Switching Limit Charts

- 1. For F & M style valves, reduce flow to 70% of that shown.
- 2. Shift limits charted for equal flow A and B ports. Unequal A and B port flows may reduce shift limits.
- 3. These charts do not show explosion proof performance. Consult factory for explosion proof duty.
- 4. Blocking A and B ports will reduce flow to 70% of that shown.



A

D3W-30/32 Soft Shift Response



E = Energize D = De-energize

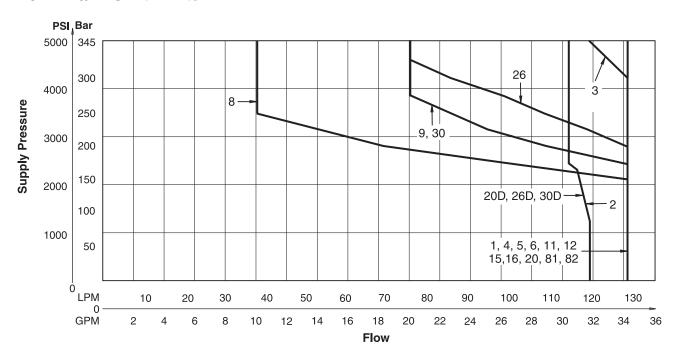
Response Time*

Signal to 95% spool stroke measured at 172 Bar (2500 PSI) and 65 LPM (17 GPM).

Soft Shift Option	Energize	De-energize
S3	400	650
S4	320	550

^{*} For reference only. Response time varies with flow, pressure and oil viscosity.

D3DW-40/41 Shift Limits



Important Notes for Switching Limit Charts

- 1. For F & M style valves, reduce flow to 70% of that shown.
- 2. Shift limits charted for equal flow A and B ports. Unequal A and B port flows may reduce shift limits.
- 3. These charts do not show explosion proof performance. Consult factory for explosion proof duty.
- 4. Blocking A and B ports will reduce flow to 70% of that shown.



Pressure Drop vs. Flow

The table shown provides flow vs. pressure drop curve reference for D3 Series valves by spool type.

The chart below demonstrates graphically the performance characteristics of the D3. The low watt coil and other design features of the standard D3W*****F accommodate a maximum flow of 78 LPM (20 GPM) at 207 Bar (3000 PSI).

D3W and D3DW Pressure Drop Reference Chart

	Curve Number										
Spool No.	Shifted Center Condition						dition				
140.	P-A	P-B	B-T	A-T	(P-T)	(B-A)	(A-B)	(P-A)	(P-B)	(A-T)	(B-T)
1	5	5	2	2	_	_	_	_	_	_	_
2	4	4	1	1	2	3	3	3	3	1	1
3	5	5	2	3	_	_	_	1	_	1	_
4	4	4	3	3	_	_	_	-	_	1	1
5	6	5	2	2	_	_	_	2	_	_	_
6	6	6	2	2	_	4	4	2	2	_	_
8	8	8	7	7	6	_	_	ı	-	_	_
9	5	5	4	4	7	_	_	ı	-	_	_
11	5	5	2	2	_	_	_	_	_	10	10
15	5	5	3	2	_	_	_	_	_	_	1
16	5	6	2	2	_	_	_	1	2	_	_
20	5	5	2	2	_	_	_	-	_	_	_
26	5	5	_	_	_	_	_	-	_	_	_
30	5	5	2	2	_	_	_	-	_	_	_

Note:

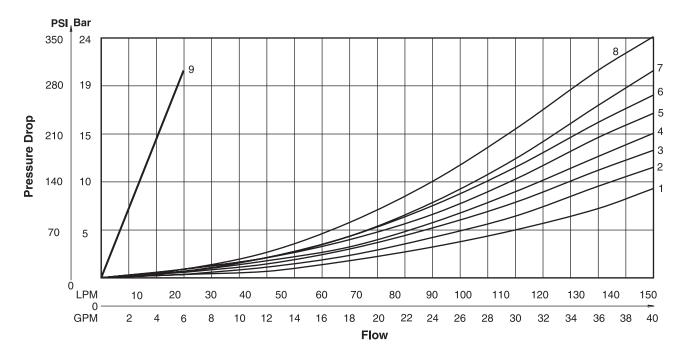
For 81 and 82 spools, consult factory.

Viscosity Correction Factor

Viscosity (SSU)	75	150	200	250	300	350	400
% of ΔP (Approx.)	93	111	119	126	132	137	141

Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.

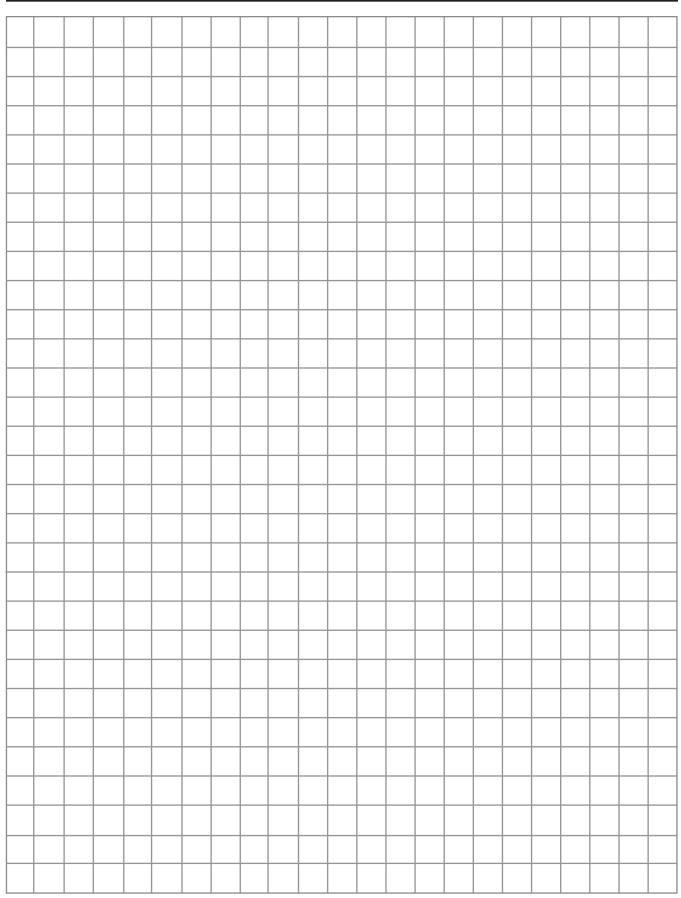
Performance Curves



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A



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General Description

Series D3W directional control valves are highperformance, 4-chamber, direct operated, wet armature, solenoid controlled, 3 or 4-way valves. They are available in 2 or 3-position and conform to NFPA's D05, CETOP 5 mounting patterns.

Features

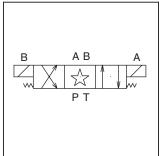
- Worldwide, high flow, low pressure drop design.
- Soft shift available.
- 16 spools available including proportional.
- DC surge suppression available to protect electrical equipment.
- Three electrical connection options.
- AC & DC lights available.
- Easy access mounting bolts.
- Explosion proof availability.
- CSA approved.
- No tools required for coil removal.
- Rectified coils available for high flow AC applications.

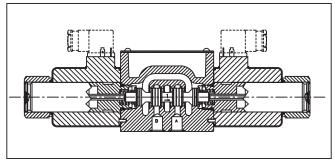
Response Time (ms)

Signal to 95% spool stroke measured at 172 Bar (2500 PSI) and 75 LPM (20 GPM)

Solenoid Type	m sec
AC Energize	21
AC De-energize	35
DC Energize	110
DC De-energize	85







Specifications

Interface	NFPA D05, CETOP 5, NG 10	
Max. Operating Pressure	P, A, B: 345 Bar (5000 PSI) Standard CSA 207 Bar (3000 PSI)	
	Tank: 103 Bar (1500 PSI) AC Standard	
	207 Bar (3000 PSI) AC Optional DC/AC Rectified Standard CSA \$\ext{@}\$ 103 Bar (1500 PSI)	
CSA File Number	LR060407	
Leakage Rates 100 SSU @ 49°C (120°F)	Maximum Allowable: 19.6 cc (0.38 Cu. in.) per Minute/ Land @ 69 Bar (1000 PSI)*	
	35 cc (2.19 Cu. in.) per Minute/ Land @ 207 Bar (3000 PSI)*	

^{#008} and #009 Spools may exceed these rates, consult factory

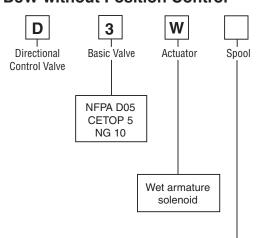
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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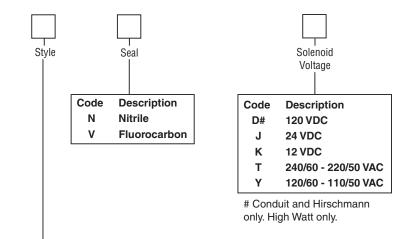
Λ

D3W without Position Control



Code	Symbol	Code	Symbol
001	A B T T T	015	A B T V P T
002	A B P T	016	A B T
003	A B T T T T	020*	A B P T
004	A B T T T T T T T T T T T T T T T T T T	026*†	a b
005	A B T P T	030**	A B P T
006	A B T T T T T T T T T T T T T T T T T T	081† ††	A B
008*, 009**	A B P T	082† ††	A B 1 1 1 1 1 1 1 1 1
011	A B III III III III III III III III III		

- 8, 20, & 26 spools have closed crossover.
- ** 9 & 30 spool have open crossover.
- † Available only with high-watt rectified AC coils or high-watt DC coils.
- †† Styles C, E, F, K & M only. Not available with explosion proof coils.



	1	ſ	
Code	Description	Symbol	
В*	Single solenoid, 2 position, spring offset. P to A and B to T in offset position.	D A B	
С	Double solenoid, 3 position, spring centered.	A B a	
D†	Double solenoid, 2 position, detent.	b A B a	
Е	Single solenoid, 2 position, spring centered. P to B and A to T when energized.	b A B P T	
F**	Single solenoid, 2 position. Spring offset, energized to center. Position spool spacer on A side. P to A and B to T in spring offset position.	b A B P T	
H*	Single solenoid, 2 position, spring offset. P to B and A to T in offset position.	A B a	
К	Single solenoid, 2 position, spring centered. P to A and B to T when energized.	A B a	
M**	Single solenoid, 2 position, spring offset, energized to center position. Spool spacer on B side. P to B and A to T in spring offset position.	A B a	

- Only spools 20 & 30.
- ** High Watt only.
- † Only spools 20 & 30.

This condition varies with spool code.

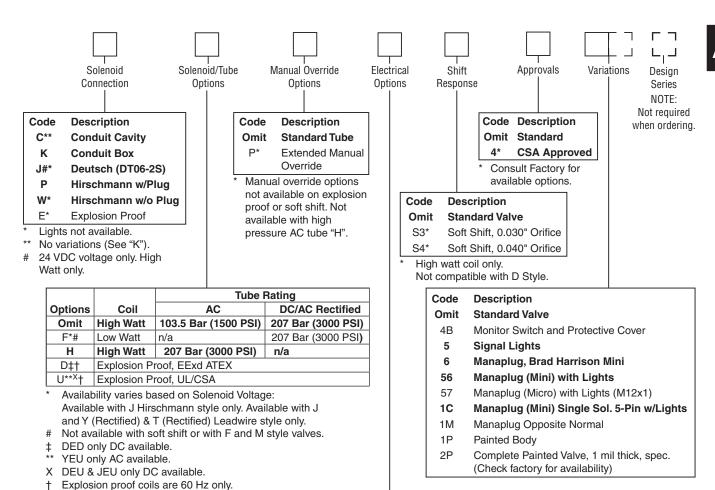
Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing solenoid A. Note operators reverse sides for #8 and #9 spools. See installation information for details.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

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Code	Description
Omit	No Option
V#	Varistor Surge Suppressor
ZX	AC Rectified with MOV Surge Suppressor

^{# 24} VDC voltage only with Leadwire C & K options.

Mounting Bolt Kits

UNC Bolt Kits for use with D3W Directional Control Valves & Sandwich Valves					
		Number of Sandwich Valves @ 2.00" (50 mm) thickness			
	0 1 2 3			3	
D3W	Standard:	BK98 1.62"	BK141 3.50"	BK142 5.50"	BK143 7.50"
	Metric:	BKM98 40 mm	BKM141 90 mm	BKM142 140 mm	BKM143 190 mm
D3W with explosion proof coils	Standard: Metric:	BK144 2.37" BKM144	BK61 4.25" BKM61	BK62 6.25" BKM62	BK63 8.25" BKM63
		60 mm	110 mm	160 mm	210 mm

NOTE: All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 Nm (12 ft-lbs)

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

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4.3 kg (9.5 lbs.)

5.3 kg (11.6 lbs.)

5.0 kg (11.0 lbs.)

7.3 kg (16.0 lbs.)

SKD3W

SKD3WV

Valve Weight: Single Solenoid: AC

Seal Kit:

Nitrile

Fluorocarbon

DC

AC DC

Double Solenoid:

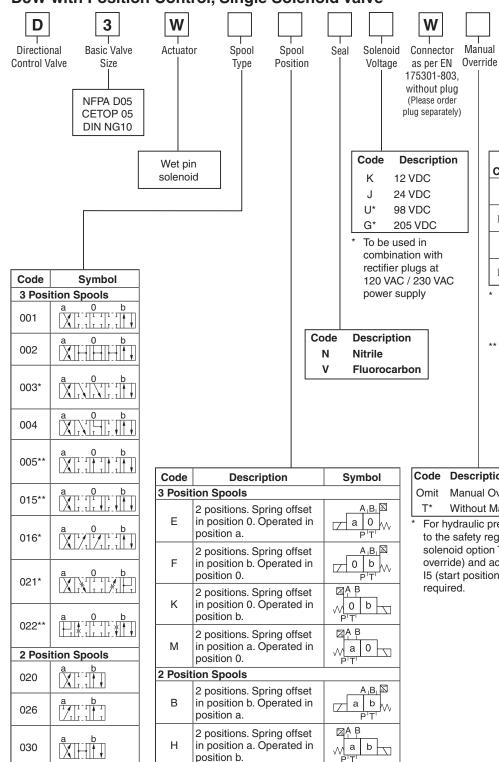
X 120 VAC and 240 VAC Hirschmann only, high-watt only. Not available with Explosion Proof.

Manual

Position

Control*

D3W with Position Control, Single Solenoid Valve



Code	Position Control	Spool Position	
I2	End position monitored side B	E, F, B	
I5**	Start position monitored side B	(Solenoid on a-side)	
I1	End position monitored side A	K, M, H	
I4**	Start position monitored side A	(Solenoid on b-side)	

Inductive

Position Control

with CE-code

 $\Box_1 \Box$

Design

Series

NOTE:

Not required

when ordering.

- Please order female connector M12x1 separately (see accessories, female connector M12x1 (order no.: 5004109).
- For hydraulic presses according to the safety regulations EN 693, solenoid option T (without manual override) and accessories I4 or 15 (start position monitored) are required.

Description

Manual Override (Standard) Without Manual Override

For hydraulic presses according to the safety regulations EN 69 3, solenoid option T (without manual override) and accessories I4 or 15 (start position monitored) are required.

Standard Bolt Kit: BK98 **Metric Bolt Kit: BKM98**

Seal Kit:

Nitrile SKD3W Fluorocarbon SKD3WV Valve Weight: Single Solenoid:

AC 4.3 kg (9.5 lbs.)

DC 5.3 kg (11.6 lbs.)

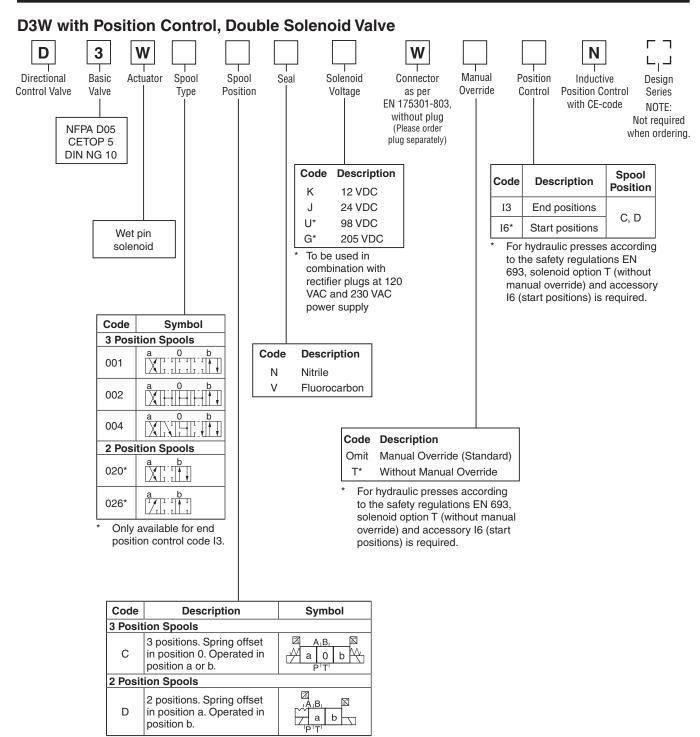
A01_Cat2500.indd, ddp, 04/19



Only available for spools K & M.

Only available for spools E & F.only.





Standard Bolt Kit: BK98 **Metric Bolt Kit:**

Valve Weight: Double Solenoid: BKM98

Seal Kit:

AC 5.0 kg (11.0 lbs.) DC 7.3 kg (16.0 lbs.)

Nitrile SKD3W Fluorocarbon SKD3WV



Technical Information





Insulation	Class H	
Allowable Deviation from rated voltage	DC, AC Rect AC	-10% to +15% -5% to +5%
Armature	Wet pin type	'

DC Solenoids available with optional molded metal oxide varistor (MOV) for surge suppression.

D3W*****F Solenoid Electrical Characteristics‡

Solenoid Code	Nominal Volts/Hz	In Rush Amps	Holding Amps	Watts
KF	12 VDC	_	1.50	18
JF	24 VDC	_	0.75	18

[‡] Based on nominal voltage @ 22°C (72°F)

D3W Solenoid Electrical Characteristics†

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Υ	120/60 110/50	298 294	95 102	32
Т	240/60 220/50	288 288	96 101	32
K	12 VDC	_	3.00†	36
J	24 VDC	_	1.50†	36
D	120 VDC	_	0.30†	36

[†] DC holding amps.

D3W Rectified AC Solenoid Electrical Characteristics‡

Solenoid Code	Nominal Volts/Hz	In Rush Amps	Holding Amps	Watts
Y	120/60 110/50	-	.37	36
Т	240/60 220/50	_	.18	36
YF	120/60 110/50	-	.18	18
TF	240/60 220/50	_	.09	18

[‡] Based on nominal voltage @ 22°C (72°F)

Explosion Proof Solenoids

Explosion Proof Solenoid Ratings

U.L./CSA (EU)	Class I, Div. 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX	Complies with ATEX requirements for: Exd, Group IIB; EN50014: 1999+ Amds 1 & 2, EN50018: 200

Electrical Characteristics* ED and EU†

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Υ	120/60	266	82	36
J	24 VDC	_	1.50†	36
D	120 VDC	_	0.30†	36

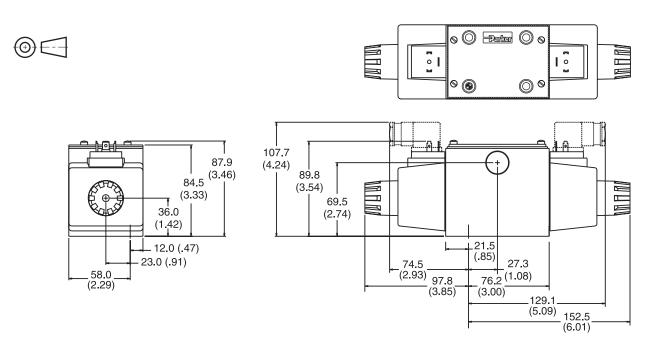
^{*} Dual frequency not available on explosion proof coils.



Leadwire length 6" from coil face.

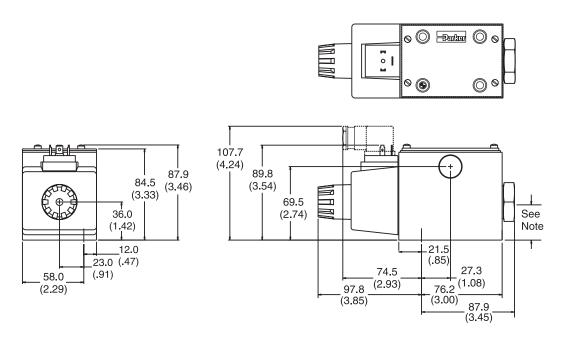
[†] DC holding amps.

Hirschmann, Double AC Solenoid -



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

Hirschmann, Single AC Solenoid



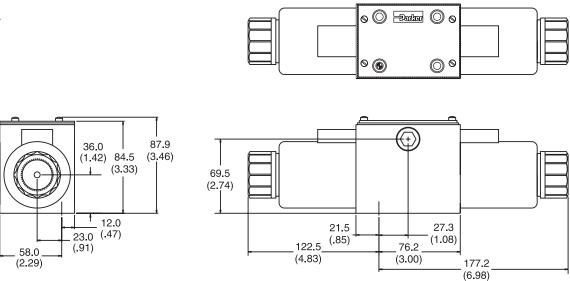
Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.



A

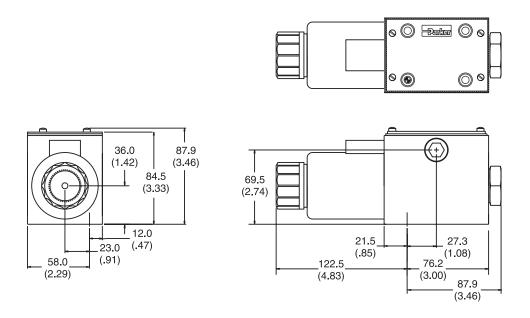
Conduit Cavity, Double DC Solenoid





Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

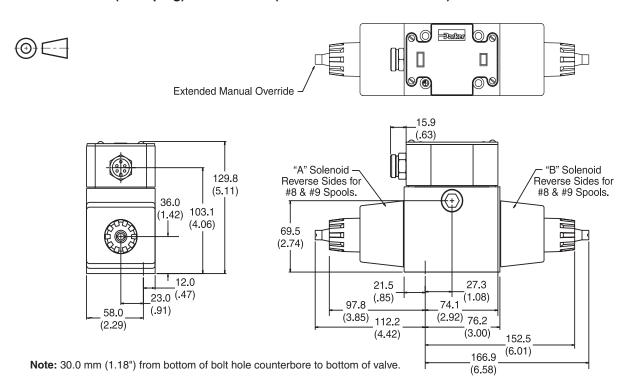
Conduit Cavity, Single DC Solenoid



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

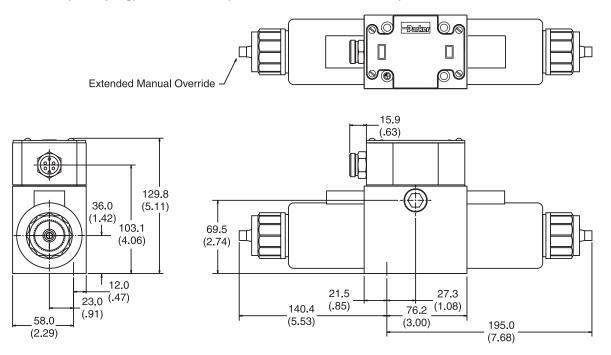


Conduit Box, Single AC Solenoid ——————————with Variation 6 (Manaplug) & Variation P (Extended Manual Override)



Conduit Box, Double DC Solenoid

with Variation 6 (Manaplug) & Variation P (Extended Manual Override)



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.



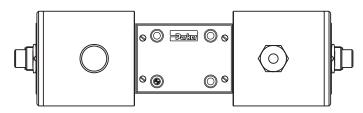
.

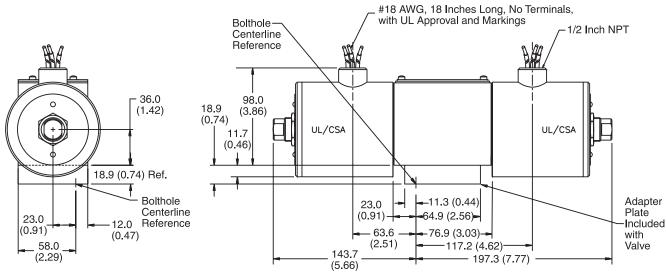
Inch equivalents for millimeter dimensions are shown in (**)

Explosion Proof U.L. & CSA, Double Solenoid



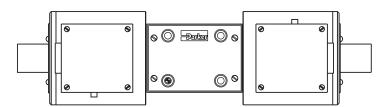
Note: 2 Black Wires 1 Green Wire

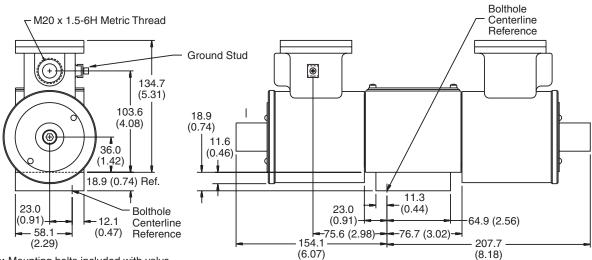




Note: Mounting bolts included with valve.

Explosion Proof ATEX, Double Solenoid





Note: Mounting bolts included with valve.



Conduit Box

(connection option K)

Interface 152.4 cm (6.0 inch) lead wires, 18 awg.

Meets NEMA 4 and IP65

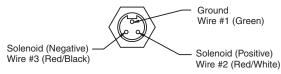
Manaplug

(valve variations 6, 56, 1A, 1C)

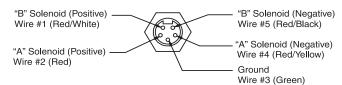
Interface **Brad Harrison Plug**

3-Pin for Single Solenoid

5-Pin for Double Solenoid



3-Pin Manaplug (Mini) with Lights Single Solenoid Valves - Installed Opposite Side of Solenoid

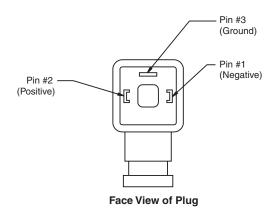


5-Pin Manaplug (Mini) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

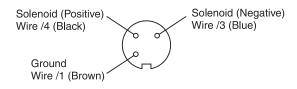
Pins are as seen on valve (male pin connectors)

Hirschmann Plug with Lights (P5)

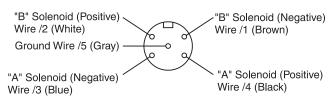


Conforms to DIN43650, ISO4400, Form A 3-Pin

Manaplug - Micro Connector (valve variations 7, 57, 1B, 1D)



3-Pin Manaplug (Micro) with Lights Single Solenoid Valves - Installed Opposite Side of Solenoid



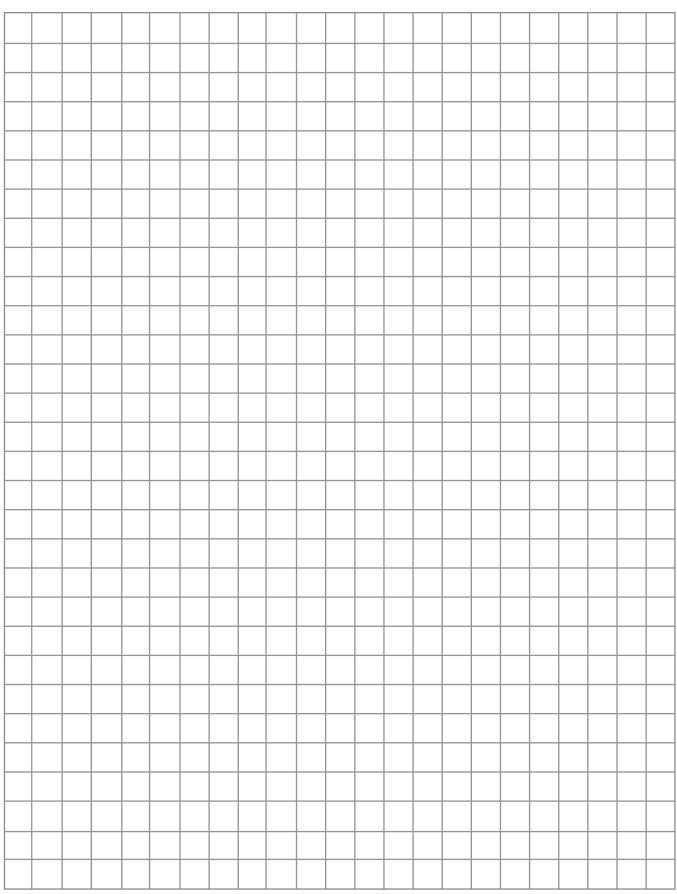
5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid Double Solenoid Valves - Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)



Pins are as seen on valve (male pin connectors)

A





Series D3DW

General Description

Series D3DW directional control valves are high performance, 5-chamber, direct operated, wet armature, solenoid controlled, 3 or 4-way valves. They are available in 2 or 3-position and conform to NFPA's D05, CETOP 5 mounting patterns.

Features

- 16 spools available including proportional.
- DC surge suppression available to protect electrical equipment.
- Easy access mounting bolts.
- CSA approved.
- No tools required for coil removal.
- High pressure tank line capability.
- Monitor switch available.



Signal to 95% spool stroke measured at 175 Bar (2500 PSI) and 75 LPM (20 GPM)

Solenoid Type	Pull-In	Drop-Out
DC	110	85

Solenoid Ratings**

Insulation	Class H
Allowable Deviation	DC only
from rated voltage	-10% to +15%
Armature	Wet pin type

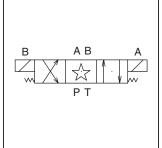
DC Solenoids available with optional molded metal oxide varistor (MOV) for surge suppression.

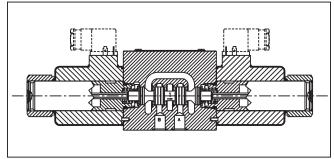
D3DW Solenoid Electrical Characteristics

Solenoid Code	Nominal Volts	In Rush Amps	Holding Amps	Nominal Watts (Ref)
K	12 VDC	_	3.00	36
J	24 VDC	_	1.50	36
D	120 VDC	_	0.30	36
Y*	120/60 110/50	_	0.37	36
T*	240/60 220/50	_	0.18	36

^{*} AC input rectified to DC







Specifications

Interface	NFPA D05, CETOP 5, NG 10
Max. Operating Pressure	P, A, B: 345 Bar (5000 PSI) Standard CSA 207 Bar (3000 PSI)
	Tank: 207 Bar (3000 PSI) Standard CSA (103 Bar (1500 PSI)
Maximum Flow	See Spool Reference Chart
Leakage Rates 100 SSU @ 49°C (120°F)	Maximum Allowable: 19.7 cc (1.2 Cu. in.) per Minute/ Land @ 69 Bar (1000 PSI)*
	73.8 cc (4.5 Cu. in.) per Minute/ Land @ 207 Bar (3000 PSI)*
	Typical: 4.9 cc (0.3 Cu. in.) per Minute/ Land @ 69 Bar (1000 PSI)*
	26.2 cc (1.6 Cu. in.) per Minute/ Land @ 345 Bar (5000 PSI)

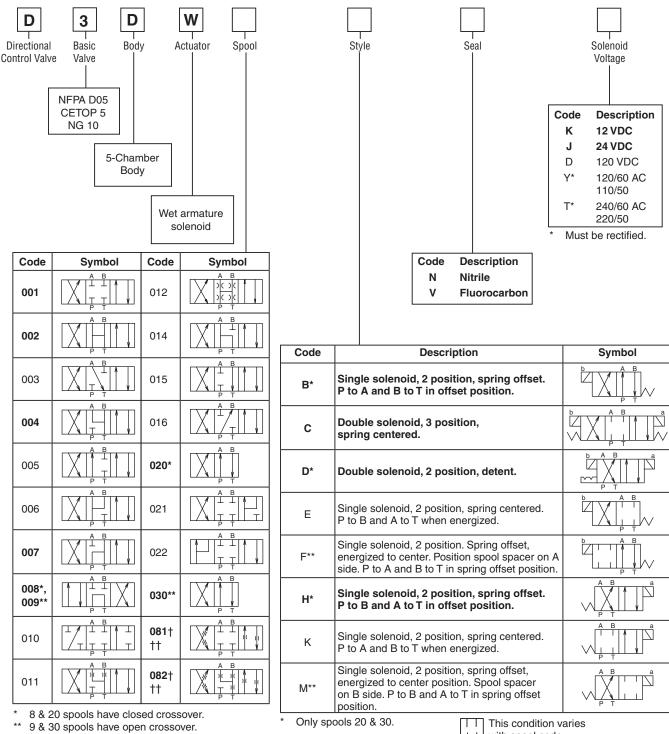
^{* #008} and #009 Spools may exceed these rates, consult factory.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. A01_Cat2500.indd, ddp, 04/19



Directional Control Valves Series D3DW

Ordering Information



Available only with high-watt rectified AC coils or high-watt DC coils.

Bold: Designates Tier I products and options.

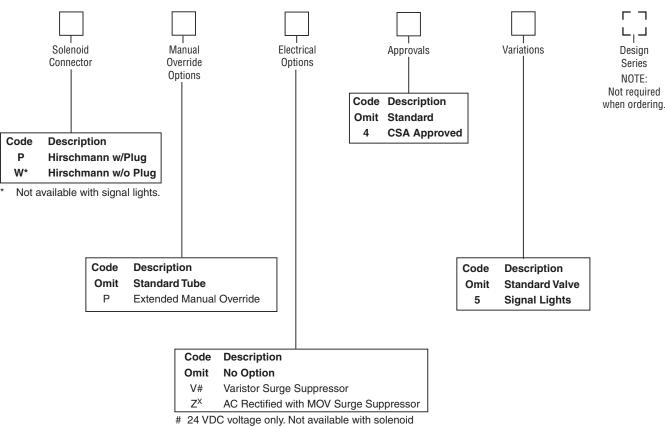
Non-Bold: Designates Tier II products and options. These products will have longer lead times.



^{††} Spring centered versions C, E, F, K & M only.

with spool code.

Series D3DW



^{# 24} VDC voltage only. Not available with solenoid connections J and E.

Mounting Bolt Kits

UNC Bolt Kits for use with D3DW Directional Control Valves & Sandwich Valves					
			lumber of Sa 2.00" (50 r		
		0	1	2	3
D3DW	Standard:	BK98 1.62"	BK141 3.50"	BK142 5.50"	BK143 7.50"
	Metric:	BKM98 40 mm	BKM141 90 mm	BKM142 140 mm	BKM143 190 mm

NOTE:All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 Nm (12 ft-lbs).

Valve Weight:

Single Solenoid 5.3 kg (11.6 lbs.) Double Solenoid 7.3 kg (16.0 lbs.)

Seal Kit:

Nitrile SKD3DW Fluorocarbon SKD3DWV

Bold: Designates Tier I products and options.

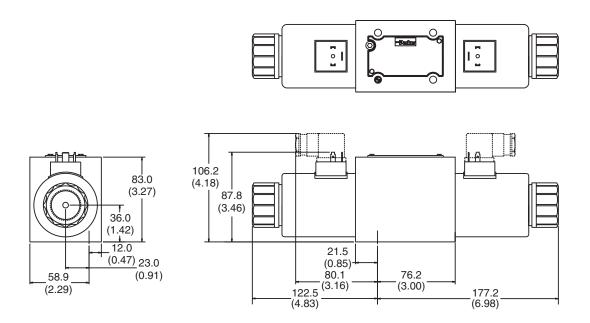
Non-Bold: Designates Tier II products and options. These products will have longer lead times.



X 120 VAC and 240 VAC Hirschmann, high watt only. Not available with Explosion Proof.

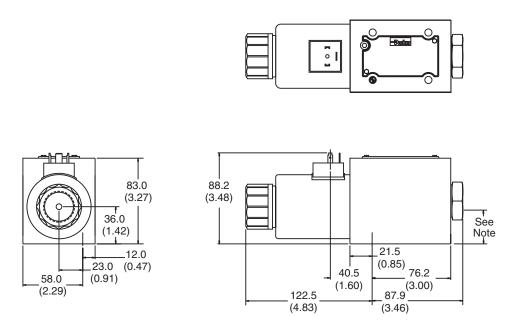
A

Hirschmann, Double DC Solenoid



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

Hirschmann, Single DC Solenoid



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.





General Description

Series D3A directional control valves are high performance, 4-chamber, direct operated, air pilot controlled, 4-way valves. They are available in 2 or 3-position and conform to NFPA's D05/CETOP 5 mounting patterns.

Features

- Low pilot pressure required 4.1 Bar (60 PSI) minimum.
- High flow, low pressure drop design.



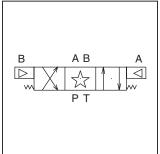
Mounting Pattern	NFPA D05, CETOP 5, NG 10
Maximum	Operating: 345 Bar (5000 PSI)
Pressure	Tank Line: 34 Bar (500 PSI)
Maximum Flow	See Spool Reference Chart
Pilot Pressure	Air Minimum 4.1 Bar (60 PSI)
	Air Maximum 6.9 Bar (100 PSI)

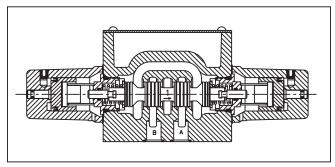
Air Operated

Shift Volume. The air pilot chamber requires a volume of 1.8 cc (.106 in.³) for complete shift from center to end.

Pilot Piston. The pilot piston area is 506 mm² (.785 in.²). Pilot piston stroke is 3.4 mm (.135 in.).







Response Time* (ms)

Signal to 95% spool stroke measured at 172 Bar (2500 PSI) and 75 LPM (20 GPM)

Pilot Pressure	Pull-In	Drop-Out
60 PSI	23.0 ms	23.0 ms
100 PSI	19.0 ms	38.0 ms

* Chart is for reference only. Response time will vary with pilot line size, length, air pressure and air valve flow capacity (Cv).

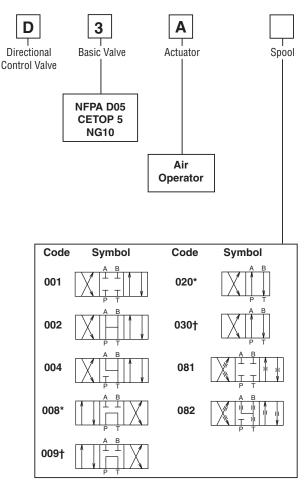
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



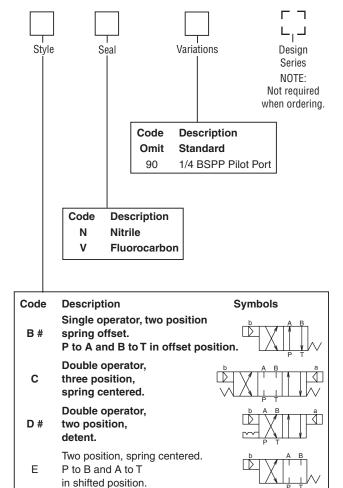
Ordering Information





- * 8 and 20 spools have closed crossover.
- † 9 and 30 are open crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator A. Note operators reverse sides for #8 and #9 spools. See installation information for details.



B, D & H styles available with 20 and 30 spools only.

Single operator, two position,

Two position, spring centered.

in offset position.

P to A and B to T in shifted position.

spring offset. P to B and A to T

Indicates air pilot.

H#

Κ

This condition varies with spool code.

Mounting Bolt Kits

UNC Bolt Kits for use with D3A Directional Control Valves & Sandwich Valves							
Number of Sandwich Valves @ 2.00" (50 mm) thickness							
		0 1 2 3					
D3A	Standard:	BK98 1.62"	BK141 3.50"	BK142 5.50"	BK143 7.50"		
	Metric:	BKM98 BKM141 BKM142 BKM143 40 mm 90 mm 140 mm 190 mm					

NOTE:All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 Nm (12 ft-lbs).

Valve Weight:

4.1 kg (9 lbs.)

Seal Kit: Nitrile

Fluorocarbon

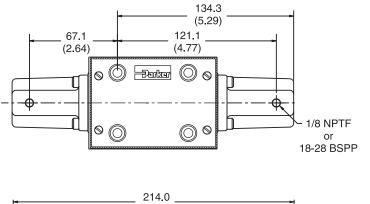
SKD3A SKD3AV

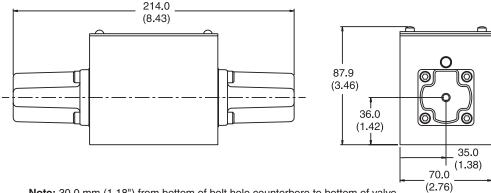
Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



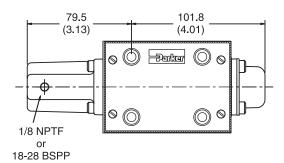
Air Operated, Double Pilot

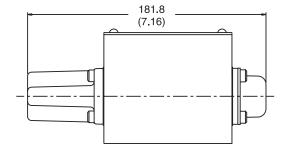


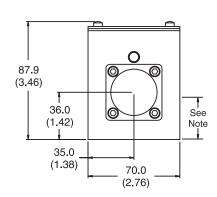


Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

Air Operated, Single Pilot









Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.





Technical Information



General Description

Series D3C and D3D directional control valves are high performance, 4-chamber, direct operated, cam controlled, 3 or 4-way valves. They are available in 2-position and conform to NFPA's D05, CETOP 5 mounting patterns.

Features

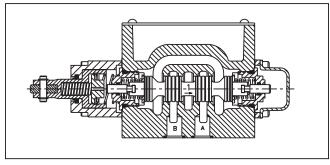
- Choice of 2 cam roller positions (D3C and D3D).
- Short stroke option.
- High flow, low pressure drop design.

Specifications

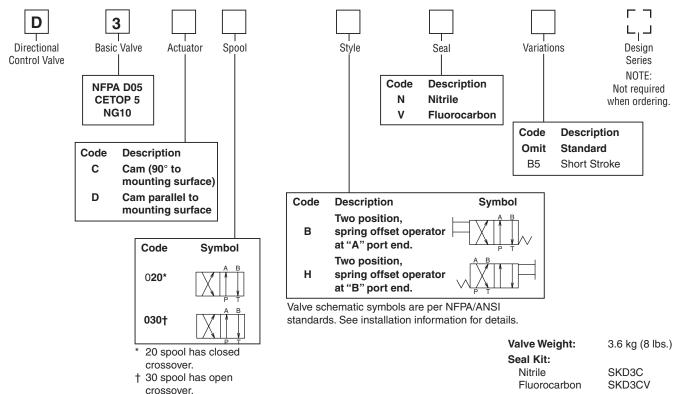
Mounting Pattern	NFPA D05, CETOP 5, NG 10
Maximum Pressure	Operating: 345 Bar (5000 PSI) Tank Line: 34 Bar (500 PSI)
Maximum Flow	See Spool Reference Chart
Force Required to Shift	235 N (53 lbs.)
Maximum Cam Angle	30°







Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



Mounting Bolt Kits

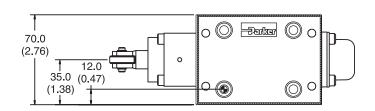
UNC Bolt Kits for use with D3C & D3D Directional Control Valves & Sandwich Valves							
	Number of Sandwich Valves @ 2.00" (50 mm) thickness						
		0 1 2 3					
D3C, D3D	Standard:	BK98 1.62"	BK141 3.50"	BK142 5.50"	BK143 7.50"		
	Metric:	BKM98 BKM141 BKM142 BKM143 40 mm 90 mm 140 mm 190 mm					

NOTE:All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 Nm (12 ft-lbs)

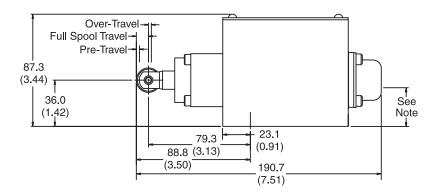
Dimensions

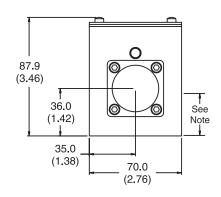
Inch equivalents for millimeter dimensions are shown in (**)

Cam Operated -



Valve Type	Pre-Travel	Full Spool Travel	Over-Travel
Standard	1.75	5.75	2.03
Valve	(0.07)	(0.23)	(0.08)
B5	0	4.00	2.03
Short Stroke	(0)	(0.16)	(0.08)





Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

A83





Series D3DWR

Technical Information

A

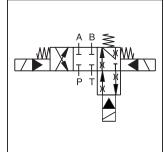
General Description

Series D3DWR direct operated regenerative and hybrid directional control valve has an innovative integrated regenerative function in the A-line allowing energy saving circuits with differential cylinders. The hybrid version can switch between regenerative mode and standard mode.

Features

- Energy saving A-regeneration
- Switchable hybrid version





Further literature about the opportunities of energy savings and more functional details of the integrated regeneration is available on request.

Specifications

opcomoditorio			
General			
Design	Directional Spool Valve		
Actuation	Solenoid		
Size	NG10		
Mounting Interface	DIN 24340 A10 / ISO 4401 / NFPA D05		
Mounting Position	Unrestricted, preferably horizontal		
Ambient Temperature [°C]	-25+60; (-13°F+140°F)		
MTTF _D Value [years]	150		
Hydraulic			
Maximum Operating Pressure	Pilot drain internal: P, A, B 350 Bar (5076 PSI) Option 9 1): P, A, B, T 350 Bar (5076 PSI); X, Y	,	
Fluid	Hydraulic oil in accordance with DIN 51524		
Fluid Temperature [°C]	-20 +70 (-4°F+158°F); Nitrile: -25+70; (-	13°F+158°F)	
Viscosity Permitted [cSt]/[mm²/s]	2.8400 (131854 SSU)		
Recommended [cSt]/[mm²/s]	3080 (139371 SSU)		
Filtration	ISO 4406 (1999); 18/16/13		
Flow Maximum	150 LPM (40 GPM)		
Leakage at 50 Bar (725 PSI) [ml/min]	020 (00.01 GPM) (depending on spool)		
Static / Dynamic			
Step Response at 95%	Energized	De-energized	
DC Solenoids @ 65 LPM (17 GPM) Pilot Pressure 175 Bar (2538 PSI) [ms]	105	85	
Electrical			
Duty Ratio	100% ED; CAUTION: coil temperature up to 1	50°C (302°F) possible	
Protection Class	IP 65 in accordance with EN 60529 (plugged	and mounted)	
Supply Voltage / Ripple [V]	24		
Tolerance Supply Voltage [%]	±10		
Current Consumption Hold [A]	1.5		
Current Consumption In Rush [A]	1.5		
Power Consumption Hold [W]	36		
Power Consumption In Rush [W]	36		
Solenoid Connection	Connector as per EN 175301-803, solenoid identification as per ISO 9461		
Wiring Minimum [mm²]	3 x 1.5 recommended		
Wiring Length Minimum [m]	50 (164 ft.) recommended		

With electrical connections, the protective conductor (PE $\stackrel{\perp}{=}$) must be connected according to the relevant regulations.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

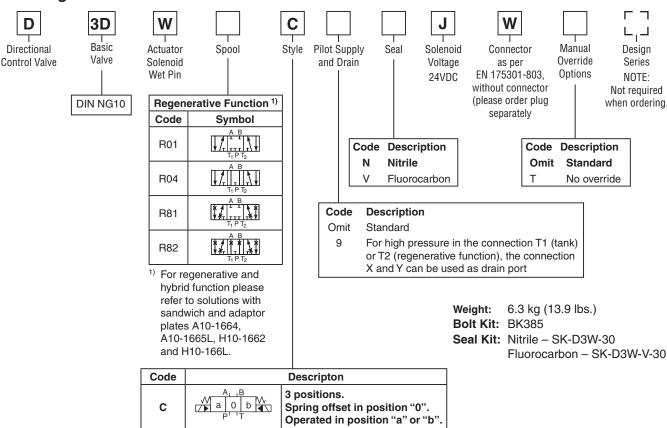
A01_Cat2500.indd, ddp, 04/19



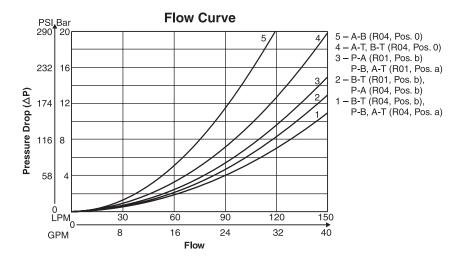
¹⁾ Bolts are not designed for simultaneous loading of all ports with maximum pressure. The total pressure profile must be adapted to the tensile strength of the bolts.

Series D3DWR

Ordering Information



Performance Curves

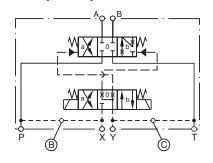


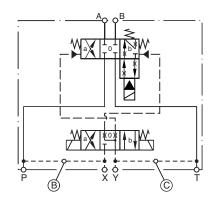


A

Pilot Oil Inlet (Supply) and Outlet (Drain)

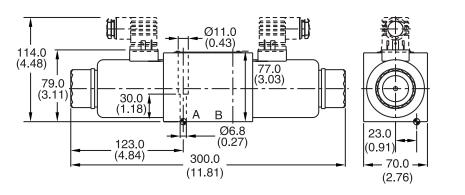
○ open, ● closed						
Pilo Inlet	t oil Drain	В	С			
internal	external	0	•			
external	external	•				
internal	internal	0	0			
external	internal	•	0			

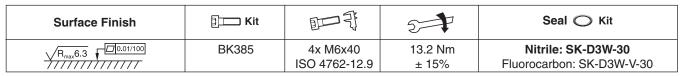




Dimensions

Inch equivalents for millimeter dimensions are shown in (**)





A86

The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).



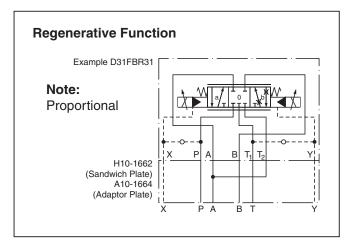
General Description

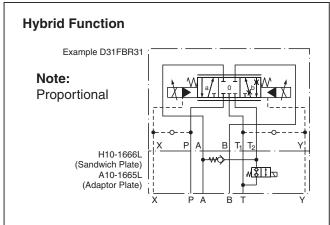
Technical Information

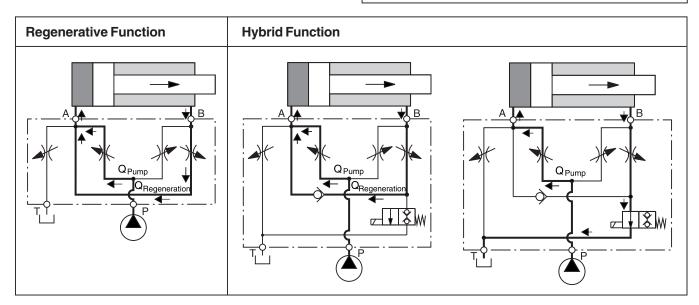
Adaptor plates for regenerative and hybrid functions with Series D31NWR directional control valve. The adaptor plate comes as either a sandwich valve (H10) or in a subplate version (A10).

Features

- The valve comes without tank bridge and is shown in Series D31NWR.
- Port T1 is used as single tank port of the valves.
 Port T2 is separated from port T1 and is used for regeneration into the A port.
- The circuit conception can be integrated into the manifold block.







NEW Energy saving A-regeneration and switchable hybrid version for NG10 valves.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



Plates for Regenerative and Hybrid Circuits

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7	Δ	٧
L		_'

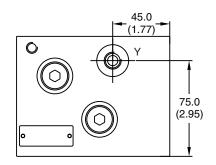
General						
Actuation		Solenoid – A10-1665L and H10-1666L				
Size		DIN NG10 / CETOP 5H				
Mounting interface		DIN 24340 A10 / ISO	4401 / CETOP RP 121	-H / NFPA D05		
Mounting Position		Unrestricted				
Ambient Temperature	[°C]	-25+50 (-13°F+12	22°F)			
MTTF _D Value	[years]	150				
		A10-1664	A10-1665L	H10-1662	H10-1666L	
Weight		11.9 kg (26.5 lbs.)	14.4 kg (31.8 lbs.)	2.8 kg (6.2 lbs.)	4.9 kg (10.8 lbs.)	
Hydraulic						
Maximum Operating pressure	[Bar]	350 (5045 GPM)				
Fluid		Hydraulic oil in accordance with DIN 51524 / 51525				
Fluid temperature	[°C]	-25+70 (-13°F+158°F)				
Viscosity Permitted	[cSt] / [mm ² /s]	2.8400 (131854 5	SSU)			
Recommended	[cSt] / [mm ² /s]	3080 (139371 SS	SU)			
Filtration		ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)				
Maximum Flow		A10: 150 LPM (39.7 GPM); H10: 250 (66.1 GPM)				
Regeneration B-A		95 LPM (25.1 GPM)				
Regeneration B-T		A10: 75 LPM (19.8 GF	PM)			
Electrical						
Duty Ratio		100%				
Protection Class		IP 65 in accordance w	rith EN 60529 (with cor	rectly mounted plug-in	connector)	
Supply Voltage	[V]	24				
Tolerance Supply Voltage	[%]	±10				
Current Consumption	[A]	1.21				
Power Consumption	[W]	29				
Solenoid Connection		Connector as per EN 175301-803				
Wiring Minimum	[mm²]	3 x 1.5 recommended				
Wiring Length Maximum	[m]	50 (164 ft.) recommer	50 (164 ft.) recommended			

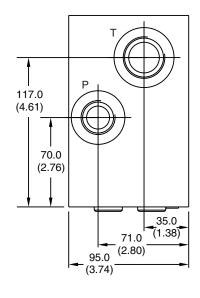
With electrical connections the protective conductor (PE $\frac{1}{\pi}$) must be connected according to the relevant regulations.

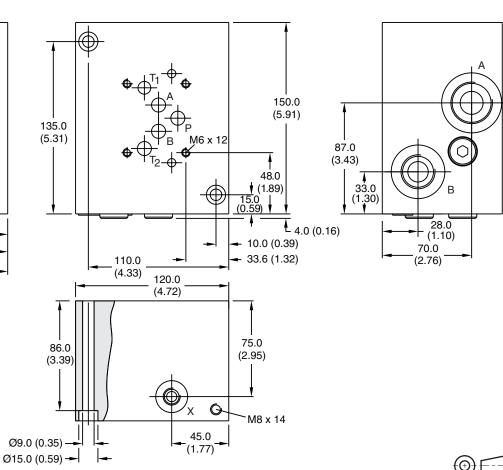


Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for A-regeneration

Inch equivalents for millimeter dimensions are shown in (**)





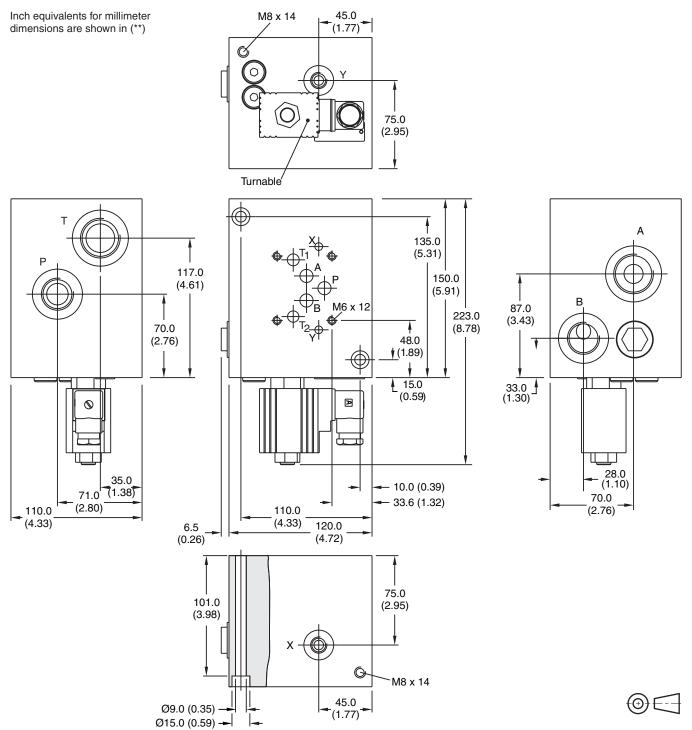


Symbol	Ordering Code	Port
X P A B T ₁ T ₂ Y _V Valve Side	A10-1664	A, T = G1 B, P = G3/4 X, Y = G1/4



Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for Hybrid Function





Symbol	Ordering Code	Port	Seal O Kit
X P A B T ₁ T ₂ Y _y Valve Side	A10-1665L	A, T = G1 B, P = G3/4 X, Y = G1/4	Nitrile: SK-A10-1665



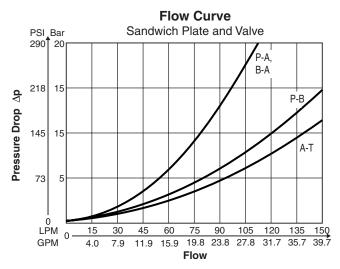


A

Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for A-regeneration

Performance Curves

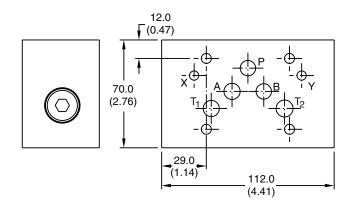
D31FP/FE/FB/VW*

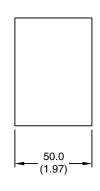


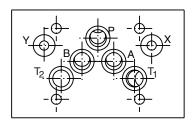
Measured with Spool Z31 at command signal 100%.

Dimensions

Inch equivalents for millimeter dimensions are shown in (**)









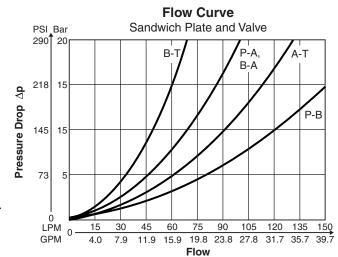
Symbol	Ordering Code	F Kit	野哥	5	Seal O Kit
X P A B T ₁ T ₂ Y Valve Side X P A B T ₁ T ₂ Y Manifold Side	H10-1662 (O-rings included in delivery)	BK412	4x M6x90 DIN 912 12.9	13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-H10-1662



Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for Hybrid Function

Performance Curves

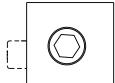
D31FP/FE/FB/VW*



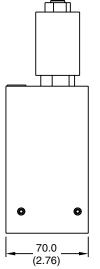
Measured with Spool Z31 at command signal 100%.

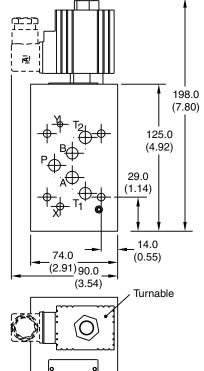
Dimensions

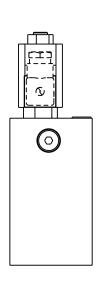
Inch equivalents for millimeter dimensions are shown in (**)

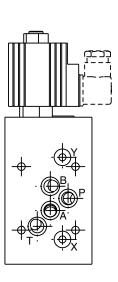














Symbol	Ordering Code) Kit	即哥	2	Seal O Kit
X P A B T ₁ T ₂ Y Valve Side X P A B T Y Manifold Side	H10-1666L (O-rings included in delivery)	BK528	4x M6x110 DIN 912 12.9	13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-H10-1666
A01_Cat2500.indd, ddp, 04/19					



General Description

Series D3L directional control valves are high performance, 4-chamber, direct operated, lever controlled, 4-way valves. They are available in 2 or 3-position and conform to NFPA's D05, CETOP 5 mounting patterns.

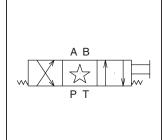
Features

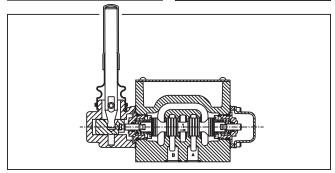
- Spring return or detent styles available.
- High flow, low pressure drop design.
- Heavy duty handle design.

Specifications

-	
Mounting Pattern	NFPA D05, CETOP 5, NG 10
Maximum	Operating: 345 Bar (5000 PSI)
Pressure	Tank Line: 34 Bar (500 PSI)
Maximum Flow	See Spool Reference Chart
Force Required to Shift Lever Operator	173 N (39 lbs.)



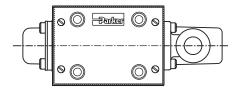


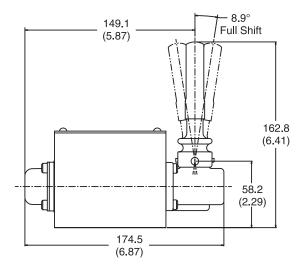


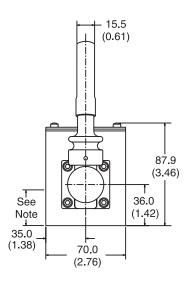
Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

Lever Operated D3L -









Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

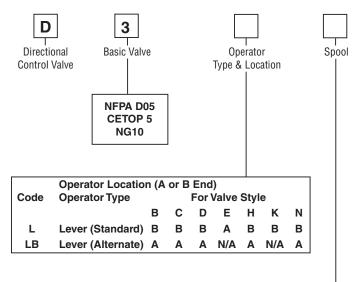
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

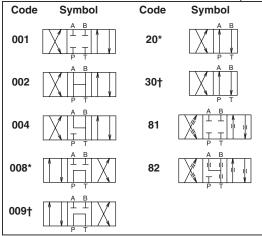
A01_Cat2500.indd, ddp, 04/19



Ordering Information







- 8 and 20 spools have closed crossover.
- 9 and 30 are open crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator A. Note operators reverse sides for #8 and #9 spools. See installation information for details.

Γ \neg $\Box_1 \Box$ Style Design Seal Series NOTE: Not required when ordering. Code Description Ν **Nitrile** ٧ Fluorocarbon

Code	Description Symbol
В*	Two position, spring offset. P to A and B to T in offset position.
С	Three position, spring centered.
D*	Two position, detent.
E	Two position, spring centered. P to B and A to T in shifted position.
Н*	Two position, spring offset. P to B and A to T in offset position.
К	Two position, spring centered. P to A and B to T in shifted position.
N	Three position, detent.

Valve Weight:

Fluorocarbon

Seal Kit: Nitrile

TTT This condition varies | | | with spool code.

Mounting Bolt Kits

UNC Bolt Kits for use with D3L Directional Control Valves & Sandwich Valves					
		Number of Sandwich Valves @ 2.00" (50 mm) thickness			
		0	1	2	3
D3L	Standard:	BK98 1.62"	BK141 3.50"	BK142 5.50"	BK143 7.50"
	Metric:	BKM98 40 mm	BKM141 90 mm	BKM142 140 mm	BKM143 190 mm

NOTE: All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 Nm (12 ft-lbs).

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Bold: Designates Tier I products and options.



3.6 kg (8 lbs.)

SKD3L

SKD3LV

^{* 20} and 30 spools only.

Series D3

Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cSt (150-250 SSU) at 38°C (100°F) is recommended. The absolute operation viscosity range is from 16-220 cSt (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatments.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate ester or its blends are used, FLUOROCARBON seals are required. Waterglycol, water-in-oil emulsions, and petroleum oil may be used with NITRILE seals.

Temperature Recommendation

Recommended oil temperature: -29°C to +71°C (-20°F to +160°F)

Filtration

For maximum valve and system component life, the system should be protected at a contamination level not to exceed 125 particles greater than 10 microns per milliliter of fluid. (SAE Class 4 or better, ISO Code 16/13).

Tank Line Surges

If several valves are piped with a common tank line, flow surges in the line may cause unexpected spool shift. Detent style valves are most susceptible to this. Separate tank lines should be used when line surges are expected in an application.

Recommended Mounting Position

Valve Type	Recommended Mounting Position	
Detent (Solenoid)	Horizontal	
Spring Offset	Unrestricted	
Spring Centered	Unrestricted	

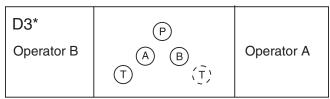
Silting

Silting can cause any sliding spool valve to stick and not spring return, if held shifted under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Single Pass Operation

Valve flow ratings are for double pass operation (with equal flow in both paths). When using these components in single pass applications, flow capabilities may be reduced. Consult your local Parker representative for details.

Flow Path Data



*Note: On valves with 008 or 009 spool, A and/or B operators reverse sides. Flow paths remain the same as viewed from top of valve.

Double Solenoid. With solenoid "A" energized, flow path is $P \rightarrow A$ and $B \rightarrow T$. When solenoid "B" is energized, flow path is $P \rightarrow B$ and $A \rightarrow T$. The center condition on a spring-centered valve exists when both coils are de-energized, or during a complete shift, as the spool passes through center.

Detent and Spring Offset. The center condition exists on detent and spring offset valves only during spool crossover. To shift and hold a detented spool, only a momentary energizing of the solenoid is necessary. The minimum duration of the signal is approximately 0.13 seconds for both AC and DC voltages. This position will be held provided the spool center line is in a horizontal plane, and no shock or vibration is present to displace the spool.

Single Solenoid. Spring offset valves can be ordered in six styles: B, E, F, H, K and M. Flow path data for the various styles are described in the order chart.

Lever Operated (on B end)

Pull lever away from valve $P \rightarrow A; B \rightarrow T$ Push lever toward valve $P \rightarrow B; A \rightarrow T$

Note: Reverse with a #8 or #9 spool.

Electrical Failure

Should electric power fail, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop simultaneously, machine actuators may continue to function in an undesirable manner or sequence.

Loss of Pilot Pressure (D3A)

Should a loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will remain in the last position held. If main hydraulic flow does not simultaneously stop, machine actuators may continue to function in an undesirable manner or sequence.

Torque Specifications

Torque values recommended for the bolts which mount the valve to the manifold or subplate are as follows:

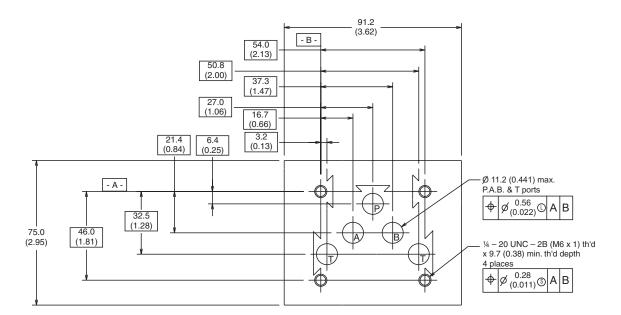
1/4-20 thread (M6x1) torque 16.0 Nm (12 ft-lbs).



Mounting Pattern — NFPA, D05, CETOP 5, NG 10

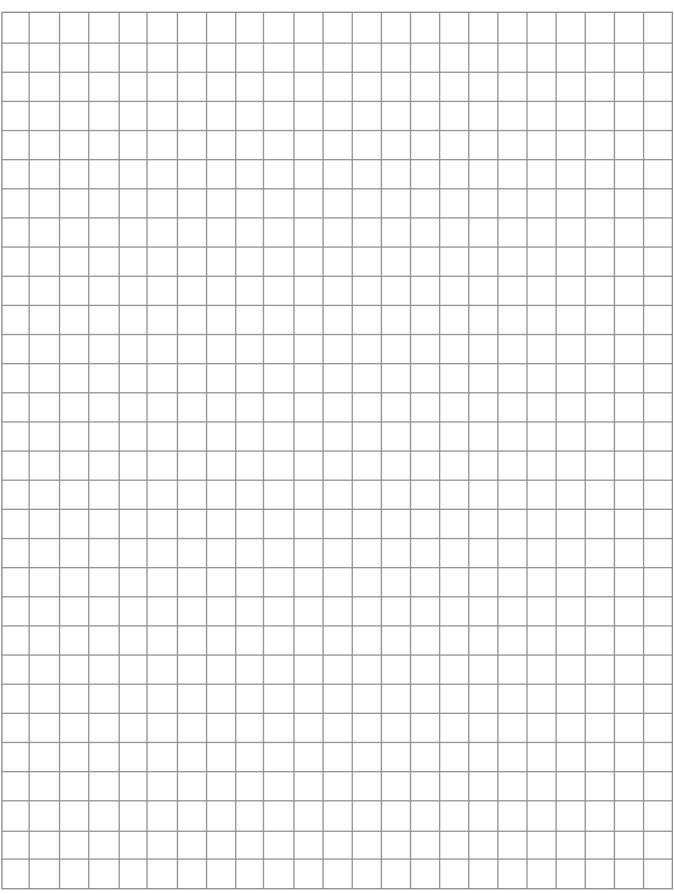
Inch equivalents for millimeter dimensions are shown in (**)

A



A96

A





A

Application

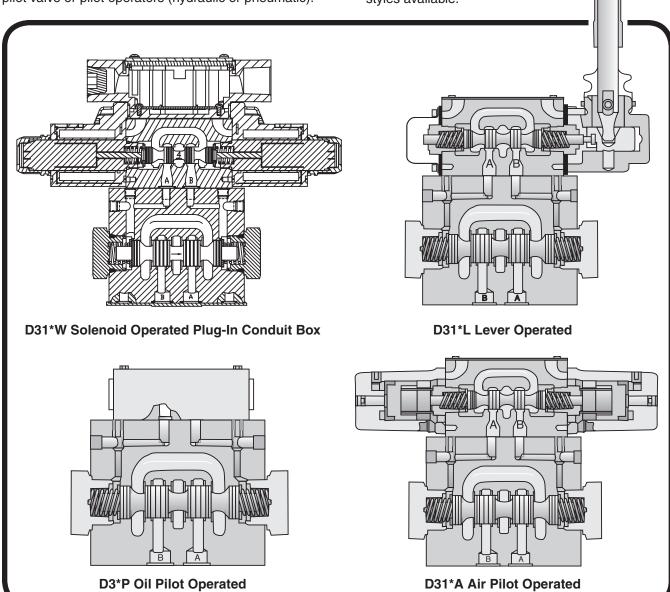
Series D31 hydraulic directional control valves are high performance, solenoid controlled, pilot operated, 2-stage, 4-way valves. They are available in 2 or 3-position styles and are manifold mounted. These valves conform to NFPA's D05H, CETOP 5 and can also be manufactured to an NFPA DO5HE, CETOP 5H configuration.

Operation

Series D31 directional valves consist of a 5-chamber style main body, a case hardened sliding spool, and a pilot valve or pilot operators (hydraulic or pneumatic).

Features

- Easy access mounting bolts.
- 345 Bar (5000 PSI) pressure rating.
- Flows to 175 LPM (45 GPM) depending on spool.
- Choice of four operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish.
- Both NFPA and CETOP mounting styles available.



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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General Description

Series D31 directional control valves are 5-chamber, pilot operated, solenoid controlled valves. The valves are suitable for manifold or subplate mounting.

Features

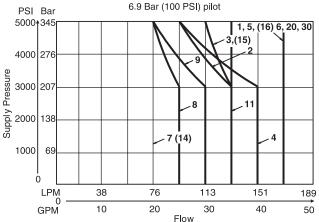
- World design Available worldwide.
- Mounting bolts below center line of spool Minimizes spool binding.
- Five chamber style Eliminates pressure spikes in tubes, increasing valve life.
- High pressure and flow ratings Increased performance options in a compact valve.

Specifications

opoomoationo	
Mounting Pattern	NFPA D05H, CETOP 5 NFPA D05HE, CETOP 5H
Max. Operating Pressure	345 Bar (5000 PSI) Standard 207 Bar (3000 PSI) 10 Watt
	CSA 🕦 207 Bar (3000 PSI)
Max. Tank Line Pressure	Internal Drain Model: 103 Bar (1500 PSI) AC Std. 207 Bar (3000 PSI) DC Std./AC Opt. External Drain Model: 207 Bar (3000 PSI) CSA 103 Bar (1500 PSI)
Max. Drain Pressure	103 Bar (1500 PSI) AC only 207 Bar (3000 PSI) DC Std./AC Opt. CSA 103 Bar (1500 PSI)
Min. Pilot Pressure	6.9 Bar (100 PSI)
Max. Pilot Pressure	345 Bar (5000 PSI) Standard
	CSA @ 207 Bar (3000 PSI)
Nominal Flow	76 Liters/Min (20 GPM)
Maximum Flow	See Switching Limit Charts

Switching Limit Charts

For Styles B, C, E, H and K
D Style – external drain only (For internal drain see note below)

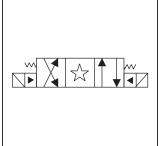


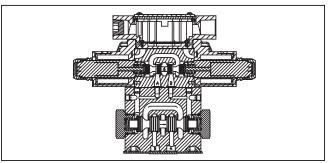
Note: Internal Drain

1, 4 spools – 113 LPM (30 GPM) max., 7 spool – per curve

All others – 95 LPM (25 GPM) max.





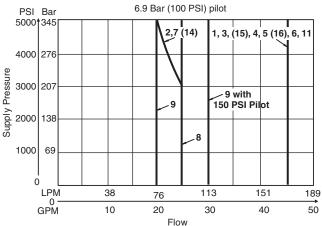


Response Time

Response time (milliseconds) at 345 Bar (5000 PSI) is 76 LPM (20 GPM)

Solenoid Type	Pilot Pressure	Pull-In	Drop-Out
	500	40	50
DC	1000	36	50
	2000	34	50
	500	20	33
AC	1000	18	33
	2000	13	33

For Styles F and M – external drain only (For internal drain see note below)



Note: Internal Drain

1, 4 spools – 113 LPM (30 GPM) max., 2, 9 & 14 spools – per curve All others – 95 LPM (25 GPM) max.

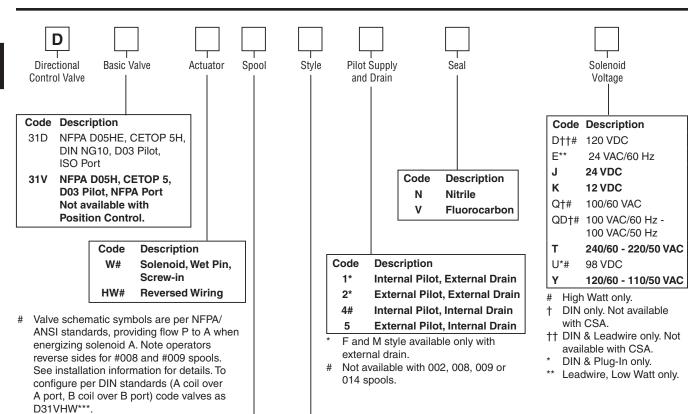
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Ordering Information

A



Code	Symbol	Code	Symbol
001	A B T T T	012	A B
002	A B P T	015	A B T T T
003	A B T T T T	020*	A B P T
004	A B T T T T	030**	A B P T
006	A B T T T T T T T T T T T T T T T T T T	081	A B
008*, 009**	A B P T	082	A B
011	A B T T T T		

- 008 & 020 spools have closed crossover.
- ** 009 & 030 spools have open crossover.

Code	Description	Symbol
B*	Single solenoid, 2 position, spring offset. P to A and B to T in offset position.	Þ A B
С	Double solenoid, 3 position, spring centered.	A B a
D*	Double solenoid, 2 position, detent.	b A B a
Е	Single solenoid, 2 position, spring centered. P to B and A to T when energized.	b A B P T
F†	Single solenoid, 2 position. Spring offset, energized to center. Spacer on A side. P to A and B to T in spring offset position.	b A B P T
H*	Single solenoid, 2 position, spring offset. P to B and A to T in offset position.	A B a
К	Single solenoid, 2 position, spring centered. P to A and B to T when energized.	A B a
M†	Single solenoid, 2 position, spring offset, energized to center position. Spacer on B side. P to B and A to T in spring offset position.	A B a

- 020 and 030 spools only.
- † High watt only.

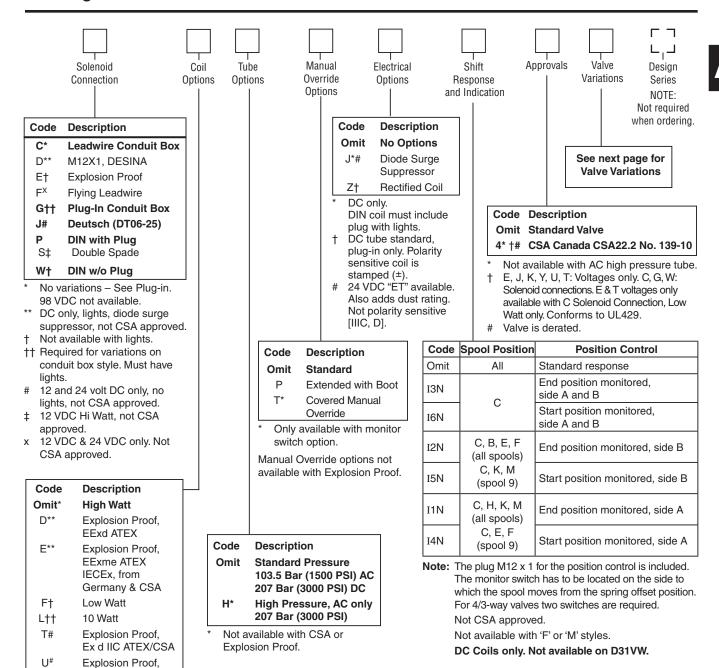
This condition varies with spool code.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Series D31



* AC ambient temperature must not exceed 60°C (140°F).

- ** J voltage only, no variations available.
- † AC only.
- †† DC and AC rectified only.
- # J and Y voltages only. Dual frequency on AC, no options.

Valve Weight:

Double Solenoid 5.4 kg (12.0 lbs.)

Seal Kit:

Nitrile SKD31VWN91 Fluorocarbon SKD31VWV91

Mounting Bolt Kits

UNC Bolt Kits for use with D31*W Directional Control Valves & Sandwich Valves					
			lumber of Sa 2.00" (50 r		
		0 1 2 3			
D31*W	Standard:	BK98 1.62"	BK141 3.50"	BK142 5.50"	BK143 7.50"
	Metric:	BKM98 40 mm	BKM141 90 mm	BKM142 140 mm	BKM143 190 mm

NOTE: All bolts are SAE grade 8. Standard bolts are 1/4-20 UNCA thread. Metric bolts are M6-1.0 thread. Torque to 16 Nm (12 ft-lbs).

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Ordering Information

Valve Variations

Code	Description
5*	Signal Lights – Standard
	Signal Lights – Hirsch. (DIN with Plug)
7B**	Manaplug - Brad Harrison (12x1) Micro with Lights
56**	Manaplug (Mini) with Lights
20	Fast Response
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights
1G**	Manaplug (Mini) Single Sol. 5-pin, with Stroke Adjust 'A' & 'B' End and Lights
1H**	Manaplug (Micro) Single Sol. 5-pin, with Stroke Adjust 'A' & 'B' End and Lights
1M**	Manaplug Opposite Normal
1P	Painted Body
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
3A	Pilot Choke Meter Out
3B	Pilot Choke Meter In
3C	Pilot Pressure Reducer
3D	Stroke Adjust 'B' End
3E	Stroke Adjust 'A' End
3F	Stroke Adjust 'A' & 'B' End
3G*	Pilot Choke Meter Out with Lights
3H*	Pilot Choke Meter In with Lights
3J*	Pilot Pressure Reducer with Lights
3K	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
ЗМ	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
3R	Pilot Choke Meter Out & Pilot Pressure Reducer
3S**	Lights, Mini Manaplug, Pilot Choke Meter Out
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights
XB990†	CE Marking

^{*} DESINA, plug-in conduit box, and DIN with plug styles only.

A102

^{**} Must have plug-in style conduit box.

† Above 50 VAC or 75 VDC must have "4" CSA approved coils.

D31 Series Pressure Drop vs. Flow

The chart below provides the flow vs. pressure drop curve reference for the D31 Series valves by spool type.

Example:

Find the pressure drop at 76 LPM (20 GPM) for a D31 with a number 1 spool. To the right of spool number 1, locate the number 3 in the P-A column, and 2 in the B-T column.

Using the graph at the bottom, locate curves 2 and 3 and read the pressure drop values. Total pressure drop through the valve is the sum of the two values.

Note: Pressure drops should be checked for all flow paths, especially when using non-symmetrical spools (003, 005, 007, 014, 015 and 016) and unbalanced actuators.

D31 Pressure Drop Reference Chart

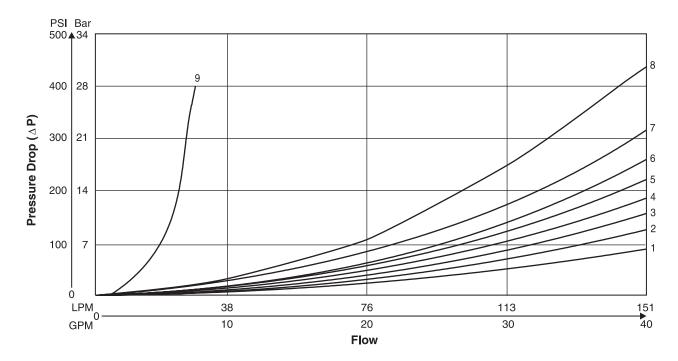
	Curve Number										
Spool No.	Shifted					Center Condition					
NO.	P-A	P-B	B-T	A–T	(P-T)	(B-A)	(A-B)	(P-A)	(P-B)	(A-T)	(B-T)
001	3	3	2	1	_	_	_	-	_	_	_
002	3	3	1	1	3	3	3	4	4	1	1
003	3	3	1	1	_	_	_	_	_	3	_
004	3	3	1	1	_	_	_	_	_	1	1
006	3	3	1	1	_	5	7	6	5	_	_
008	3	3	1	1	7	_	_	_	_	_	_
009	9	9	6	7	5	_	_	-	_	_	_
011	3	2	1	1	_	_	_	-	_	8	8
012	4	4	2	2	_	_	_	-	_	_	_
015	3	2	4	1	_	_	_	-	_	_	4
020	5	4	ı	2	2	_	_	-	_	_	_
030	4	3	_	1	1	_	_	_	_	_	_
081	7	7	7	6	_	_	_	-	_	_	_
082	7	6	7	6	_	_	_	_	_	_	_

Viscosity Correction Factor

Viscosity (SSU)	75	150	200	250	300	350	400
% of ΔP (Approx.)	93	111	119	126	132	137	141

Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.

Performance Curves





Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils
	-5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D; Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007
ATEX, IECEX & CSA/US	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X
(ET) (Tri-rated)	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G

* Allowable Voltage Deviation ±10%.

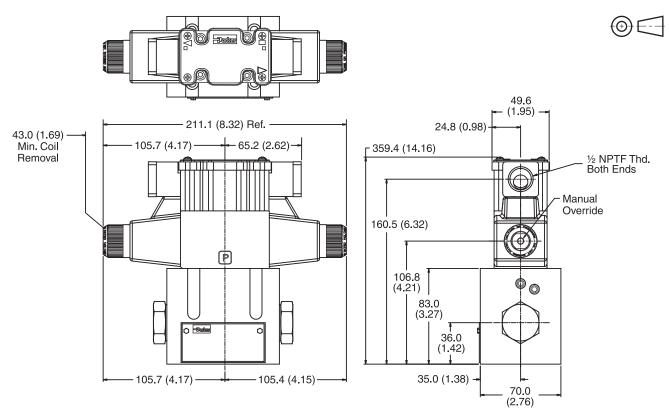
Note that Explosion Proof AC coils are single frequency only.

Co	de		In Rush				
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3 mm	Watts	Resistance
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Y	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Υ	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion P	roof Soleno	ids		•			
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
Y		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
К		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explos	ion Proof So	olenoids					
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Υ		120/60 AC	N/A	N/A	0.16 Amps	17 W	667.00 ohms



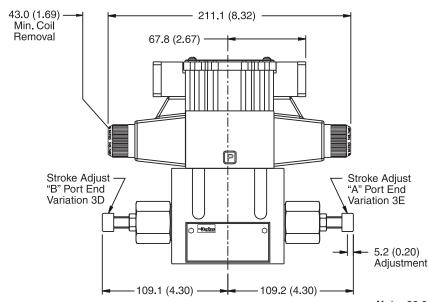


Conduit Box, Double AC Solenoid -



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

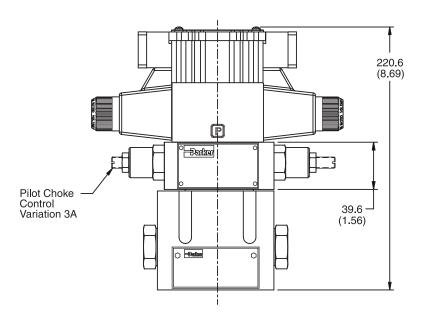
Conduit Box and Stroke Adjust, Double AC Solenoid -



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

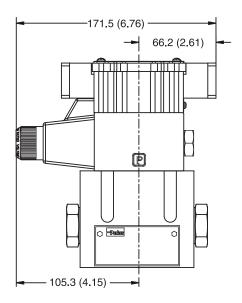


Conduit Box and Pilot Choke Control, Double AC Solenoid -



Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

Conduit Box, Single AC Solenoid



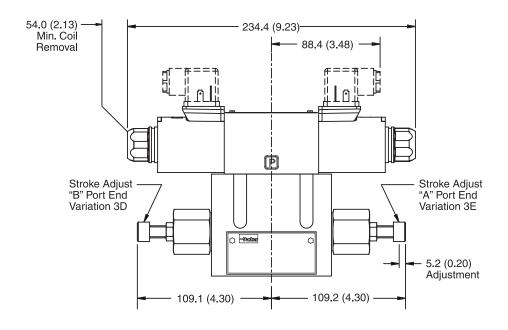
Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.





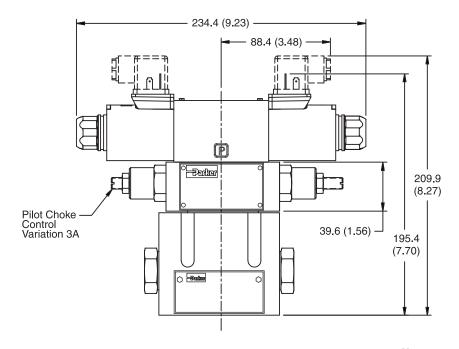
Hirschmann and Stroke Adjust, Double DC Solenoid





Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

Hirschmann and Pilot Choke Control, Double DC Solenoid



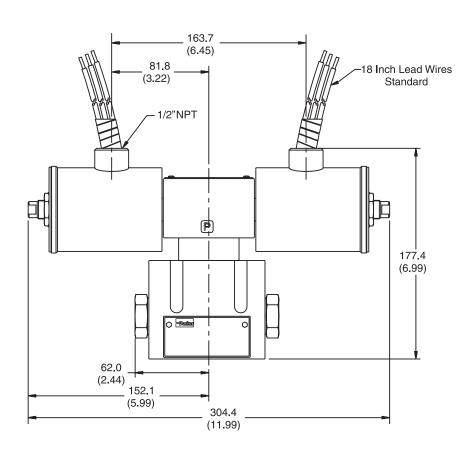
Note: 30.0 mm (1.18") from bottom of bolt hole counterbore to bottom of valve.

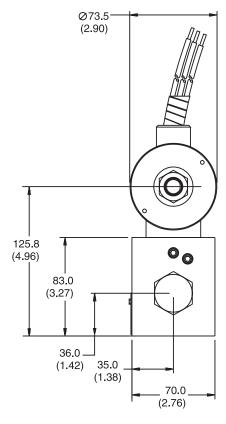


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Explosion Proof U.L. and C.S.A. Approved, Double Solenoid

Note: 2 Black Wires 1 Green Wire



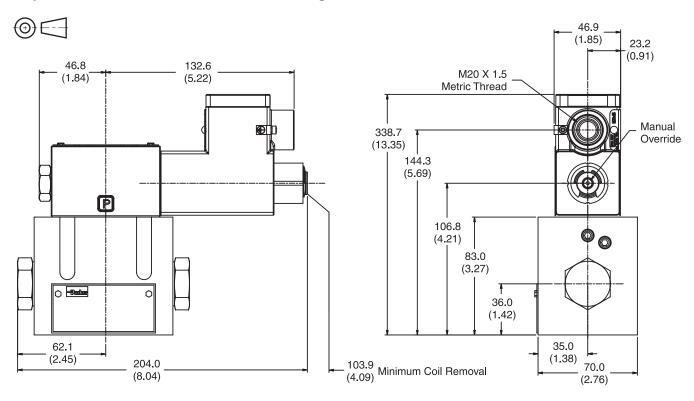




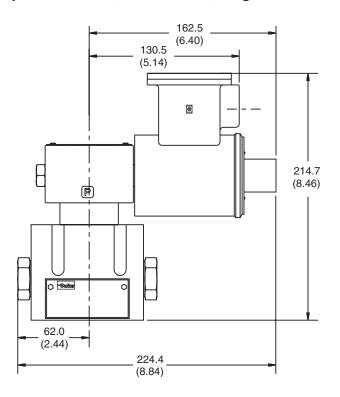
Dimensions

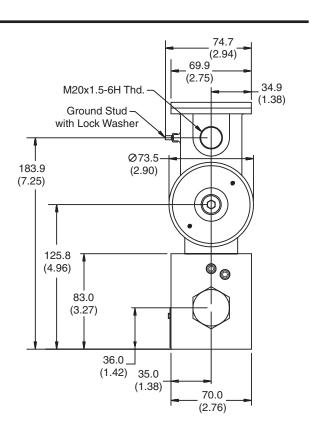
Inch equivalents for millimeter dimensions are shown in (**)

Explosion Proof, EX d IIC ATEX/CSA Single Solenoid



Explosion Proof, EExd ATEX, Single Solenoid

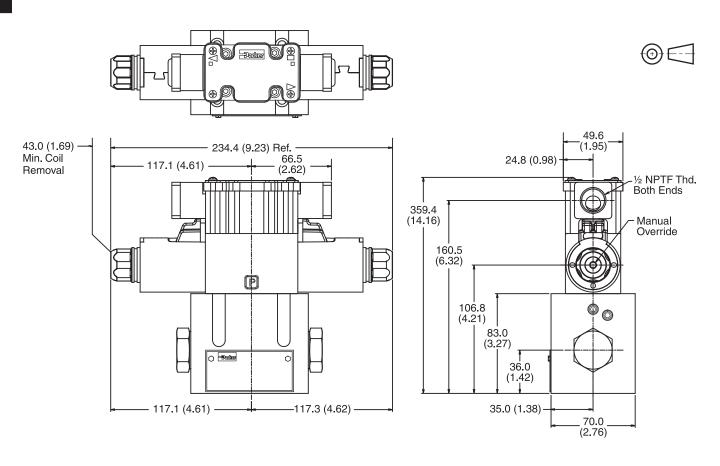




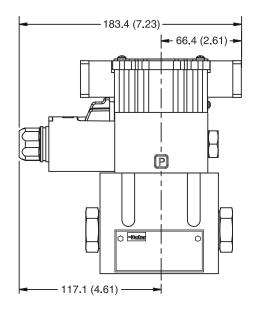


A

Plug-in Conduit Box, Double DC Solenoid



Plug-in Conduit Box, Single DC Solenoid

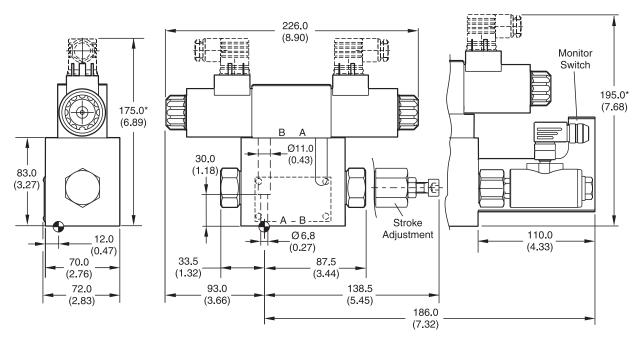




Plug-in Conduit Box, Double DC Solenoid with Variation I3N (Monitor Switch)



Double Solenoid. With solenoid "A" energized, flow path is $P \rightarrow A$ and $B \rightarrow T$. When solenoid "B" is energized, flow path is $P \rightarrow B$ and $A \rightarrow T$. The center condition on a spring-centered valve exists when both coils are de-energized, or during a complete shift, as the spool passes through center.



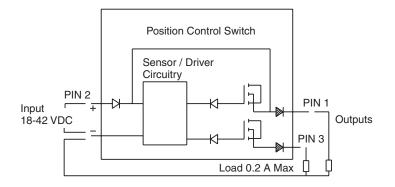
Monitor Switch

(Variation I3N and I6N)

This feature provides for electrical confirmation of the spool shift. This can be used in safety circuits, to assure proper sequencing, etc.

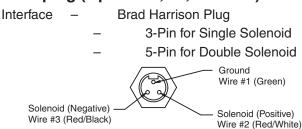
Switch Data

Pin 1 and Pin 3 have outputs equal to the input. When the monitor switch has the output to Pin 1, Pin 3 will have an output of zero, and vice-versa. When the valve is switched, Pin 1 and Pin 3 will switch outputs.



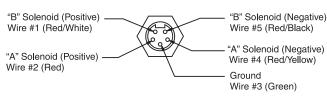


Manaplug (Options 6, 56, 1A & 1C)



3-Pin Manaplug (Mini) with Lights

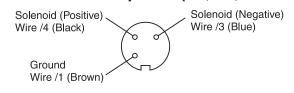
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

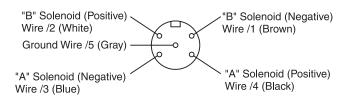
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7A, 7B, 1B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

Manaplug – Electrical Mini Plug

EP336-30 3 Pin Plug

EP316-30 5 Pin Plug (Double Solenoid) **EP31A-30** 5 Pin Plug (Single Solenoid)

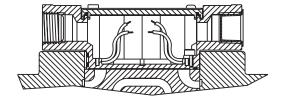
Manaplug – Electrical Micro Plug

EP337-30 3 Pin Plug

EP317-30 5 Pin Plug (Double Solenoid) **EP31B-30** 5 Pin Plug (Single Solenoid)

Conduit Box Option C

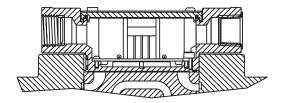
No Wiring Options Available



Signal Lights (Option 5) — Plug-in Only

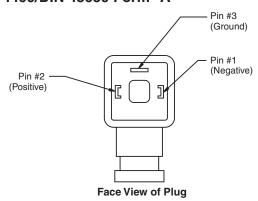
LED Interface

Meets Nema 4/IP67



Hirschmann Plug with Lights (Option P5)

ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D)

M12 pin assignment Standard

Pins are as seen on valve (male pin connectors)



General Description

Series D31NW valves are piloted by a D1VW valve. The valves can be ordered with position control.

The minimum pilot pressure must be ensured for all operating conditions of the directional valve.

Additionally spools with a P to T connection in the de-energized position need an external pressure supply (external inlet) or an integral check valve.

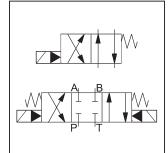
Features

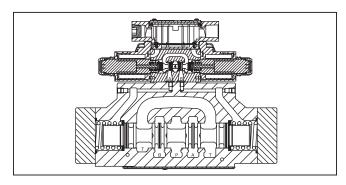
- World design Available worldwide.
- Mounting bolts below center line of spool Minimizes spool binding.
- Five chamber style Eliminates pressure spikes in tubes, increasing valve life.
- High pressure and flow ratings Increased performance options in a compact valve.

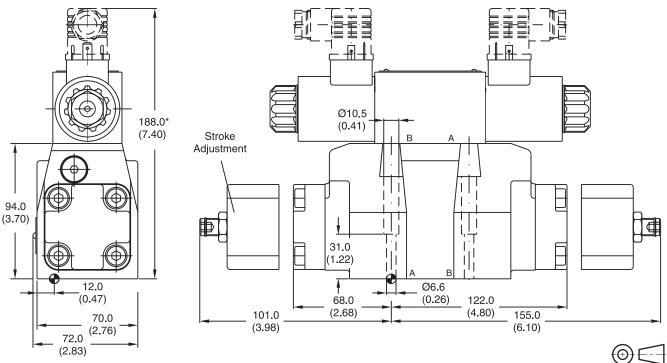
Dimensions

Inch equivalents for millimeter dimensions are shown in (**)











Surface Finish	E Kit	即歌	2	Seal C Kit
√R _{max} 6.3 √□0.01/100	BK385	4x M6x40 DIN 912 12.9	13.2 Nm (9.7 lbft.)	Nitrile: SK-D31NW-N-91 Fluorocarbon: SK-D31NW-V-91

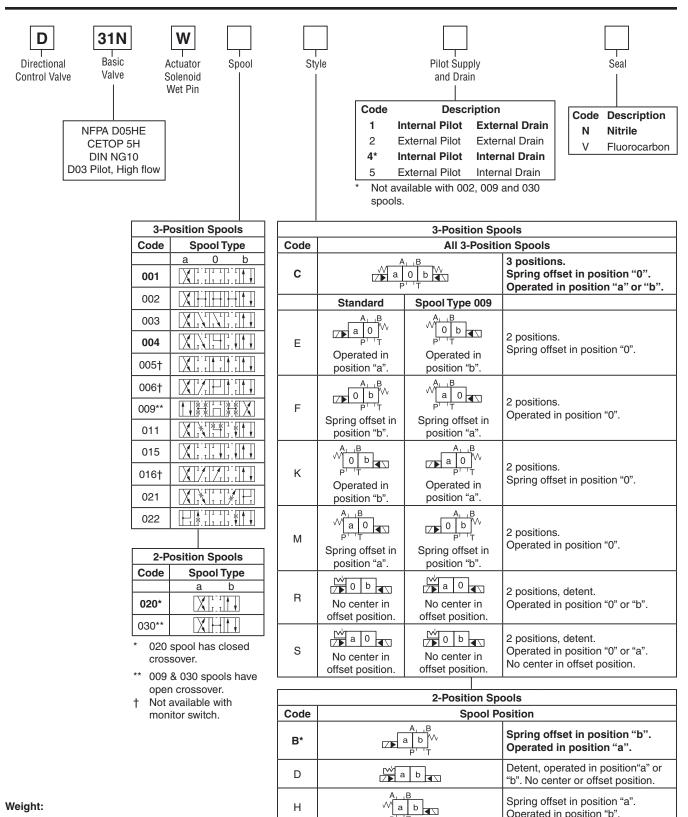
The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



Ordering Information



Weight:

Single Solenoid: 7.6 kg (16.8 lbs.) 8.1 kg (17.9 lbs.) Double Solenoid:

020 & 030 spools only.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Operated in position "b".

$\Box_1 \Box$ Manual Shift Valve Monitor Design Solenoid Solenoid Coil Tube Electrical Approvals Voltage Connection Options Override Options Response **Variations** Series Switch Options Options and Indication Cover NOTE: Not required **Code Description** Code Description See when D††# 120 VDC Omit Standard next page ordering. E** 24 VAC/60 Hz Extended with Boot J **24 VDC** Code Description T* None Κ **12 VDC Omit Standard Valve** Only available Q†# 100/60 VAC with monitor 4* †# CSA Canada CSA22.2 No. 139-10 QD†# 100 VAC/60 Hz switch option. Not available with AC high pressure 100 VAC/50 Hz Manual Override Т 240/60 - 220/50 VAC options not available E, J, K, Y, U, T: Voltages only. C, G, W: † U*# 98 VDC with Explosion Proof. Solenoid connections. E & T voltages only Υ 120/60 - 110/50 VAC available with C Solenoid Connection, Low High Watt only. Watt only. Conforms to UL429. **Code Description** DIN only. Not available with Valve is derated. Omit No Options CSA. †† DIN & Leadwire only. Not Z† Rectified Coil available with CSA. DC only. DIN coil must include DIN & Plug-In only. **Code Description** plug with lights. Leadwire, Low Watt only. 24 VDC "ET" available. Also Omit No Variation adds dust rating. Not polarity Monitor Switch Cover sensitive [IIIC, D]. DC tube standard, plug-in only. Polarity sensitive coil is stamped (+ -). Code Description Code Description C* Leadwire Conduit Box Omit **Standard Pressure** 103.5 Bar (1500 PSI) AC D** Metric Plug (M12X1), 207 Bar (3000 PSI) DC **DESINA** Н* High Pressure, AC only E† **Explosion Proof** 207 Bar (3000 PSI) EExme ATEX, IECEx, from Germany Not available with CSA or G†† **Plug-In Conduit Box** Explosion Proof. J# Deutsch (DT06-2S)

DIN w/o Plug No variations - See Plug-in. 98 VDC not available.

DIN with Plug

Double Spade

Ρ

S‡

W†

- DC only, lights, diode surge suppressor, not CSA approved.
- Not available with lights. No variations available.
- †† Required for variations on conduit box style. Must have lights.
- 12 and 24 volt DC only, no lights, not CSA approved.
- 12 VDC Hi Watt, not CSA approved.

Code	Description
Omit*	High Watt
D**	Explosion Proof, EExd ATEX
E**	Explosion Proof, EExme ATEX
F†	Low Watt
L††	10 Watt
T#	Explosion Proof, Ex d IIC ATEX/CSA
U#	Explosion Proof, UL/CSA

Explosion Proof, UL/CSA

- AC ambient temperature must not exceed 60°C (140°F).
- J voltage only, no variations avialable.
- † AC only.
- †† DC and AC rectified only.
- J and Y voltages only. Dual frequency on AC, no options.

Code	Spool Position	Position Control
Omit	All	Standard response
I3N	C	End position monitored, side A and B
I6N		Start position monitored, side A and B
I2N	C, B, E, F (all spools)	End position monitored, side B
I5N	C, K, M (spool 9)	Start position monitored, side B
I1N	C, H, K, M (all spools)	End position monitored, side A
I4N	C, E, F (spool 9)	Start position monitored, side A

Note: The plug M12 x 1 for the position control is included. The monitor switch has to be located on the side to which the spool moves from the spring offset position. For 4/3-way valves two switches are required.

Not CSA approved.

Not available with 'F' or 'M' styles.

DC Coils only.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Ordering Information

Valve Variations

Code	Description
5*	Signal Lights – Standard
	Signal Lights - Hirsch. (DIN with Plug)
7B**	Manaplug - Brad Harrison (12x1) Micro with Lights
56**	Manaplug (Mini) with Lights
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights
1M**	Manaplug Opposite Normal
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
3A	Pilot Choke Meter Out
3B	Pilot Choke Meter In
3C	Pilot Pressure Reducer
3D	Stroke Adjust 'B' End
3E	Stroke Adjust 'A' End
3F	Stroke Adjust 'A' & 'B' End
3G*	Pilot Choke Meter Out with Lights
3H*	Pilot Choke Meter In with Lights
3J*	Pilot Pressure Reducer with Lights
3K	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
ЗМ	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
3R	Pilot Choke Meter Out & Pilot Pressure Reducer
3S**	Lights, Mini Manaplug, Pilot Choke Meter Out
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights
XB990†	CE Marking

- DESINA, plug-in conduit box, and DIN with plug styles only.
 ** Must have plug-in style conduit box.
- † Above 50 VAC or 75 VDC must have "4" CSA approved coils.



Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils
	-5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D; Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007
ATEX, IECEX & CSA/US	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X
(ET) (Tri-rated)	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G

^{*} Allowable Voltage Deviation ±10%.

Note that Explosion Proof AC coils are single frequency only.

Co	de		In Rush				
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3 mm	Watts	Resistance
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Υ	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Υ	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion P	roof Soleno	ids					
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
Υ		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explos	ion Proof So	olenoids					
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Υ		120/60 AC	N/A	N/A	0.16 Amps	17 W	667.00 ohms





Directional Control Valves **Series D31NW**

Specifications

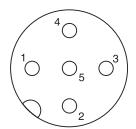


General					
Design	Directional Spool Valve				
Actuation	Solenoid				
Size	NG10				
Mounting Interface	DIN 24340 A10 / ISO 4401 / NFPA D05 / CE	TOP RP 121-H			
Mounting Position	Unrestricted, preferably horizontal				
Ambient Temperature [°C] [°C]	-25+50; (-13°F+122°F) (without inductive 0+50; (+32°F+122°F) (with inductive posit				
MTTF _D Value [years]	75				
Hydraulic					
Maximum Operating Pressure	8 PSI); T, Y 140 Bar (2030 PSI) !568 PSI); Y 140 Bar (2030 PSI)				
Fluid	Hydraulic oil in accordance with DIN 51524 / 51525				
Fluid Temperature [°C]	-25 +70 (-13°F+158°F)				
Viscosity Permitted [cSt]/[mm²/s]	2.8400 (131854 SSU)				
Recommended [cSt]/[mm²/s]	3080 (139371 SSU)				
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638:	7)			
Flow Maximum	170 LPM (45 GPM)				
Leakage at 350 Bar (per flow path) [ml/min]	72422 (0.20.11 GPM) (depending on spo	ol)			
Minimum Pilot Supply Pressure	7 Bar (102 PSI)				
Static / Dynamic					
Step Response at 85%	Energized	De-energized			
DC Solenoids Pilot Pressure					
50 Bar & 100 Bar [ms]	470	390			
250 Bar & 350 Bar [ms]	320 390				
AC Solenoids Pilot Pressure					
50, 100, 250 & 350 Bar [ms]	30 / 50	375			

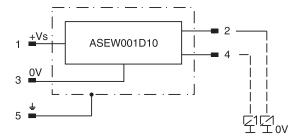
Position Control M12x1

Protection Class	IP 65 in accordance with EN 60529 (plugged and mounted)
Ambient Temperature [°C]	0+50; (+32°F122°F)
Supply Voltage / Ripple [V]	1842 ±10%
Current Consumption without Load [mA]	≤ 30
Max. Output Current per Channel, Ohmic [mA]	400
Min. Output Load per Channel, Ohmic [kOhm]	100
Max. Output Drop at 0.2A [V]	≤1.1
Max. Output Drop at 0.4A [V]	≤ 1.6
EMC	EN50081-1 / EN50082-2
Max. Tolerance Ambient Field Strength [A/m]	<1200
Min. Distance to Next AC Solenoid [m]	>0.1
Interface	M12x1 per IEC 61076-2-101
Wiring Minimum [mm²]	5 x 0.25 brad shield recommended
Wiring Length Maximum [m]	50 (164 ft.) recommended

M12 Pin Assignment



- 1 + Supply 18...42V
- 2 Out B: normally closed
- 3 0V
- 4 Out A: normally open
- 5 Earth ground



Definitions

Start position monitored:

The valve is de-energized. The inductive switch gives a signal at the moment (below 15% spool stroke) when the spool leaves the spring offset position.

Delivery includes plug M12 x 1 (part no.: 5004109).

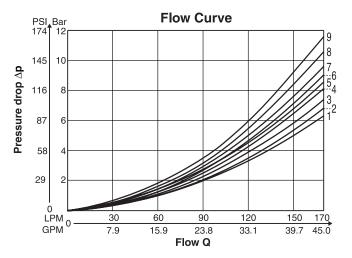
End position monitored:

The inductive switch gives a signal before the end position is reached. (above 85% spool stroke).

Α

Performance Curves

The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.

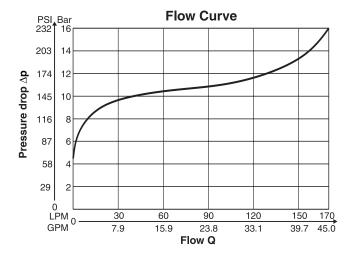


Spool		Cı	urve Numb	er	
Code	P-A	P-B	P-T	A-T	B-T
001	3	3	-	2	5
002	3	3	7	4	3
003	2	3	-	4	4
004	2	3	-	4	4
005	2	4	-	1	4
006	8	9	-	7	9
009	8	9	-	7	9
011	3	3	-	2	4
015	2	2	-	1	4
016	4	3	_	2	4
020	6	4	-	3	6
021	- 1	7	_	8	_
022	4	_	_	9	_
030	5	3	_	2	5

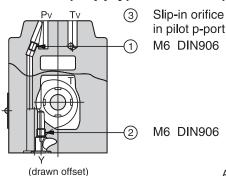
All characteristic curves measured with HLP46 at 50°C (122°F).

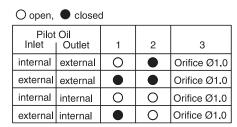
Integral Check Valve in the P port

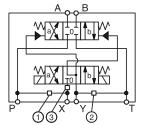
Mounting an integral check valve in the P port is necessary to build up pilot pressure for valves with P to T connection and internal pilot oil supply. The pressure difference at the integral check valve (see performance curves) is to be added to all flow curves of the P-port of the main valve.



Pilot Oil Inlet (Supply) and Outlet (Drain)







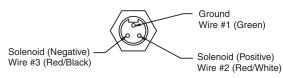
All orifice sizes for standard valves



Manaplug (Options 6, 56, 1A & 1C)

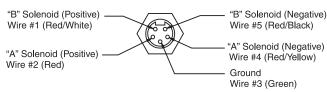
Interface - Brad Harrison Plug

- 3-Pin for Single Solenoid
- 5-Pin for Double Solenoid



3-Pin Manaplug (Mini) with Lights

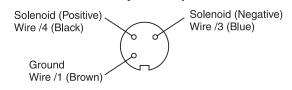
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

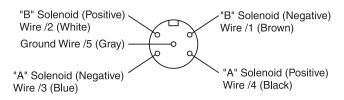
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7A, 7B, 1B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

Manaplug - Electrical Mini Plug

EP336-30 3 Pin Plug

EP316-30 5 Pin Plug (Double Solenoid) **EP31A-30** 5 Pin Plug (Single Solenoid)

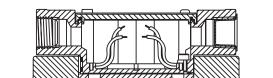
Manaplug - Electrical Micro Plug

EP337-30 3 Pin Plug

EP317-30 5 Pin Plug (Double Solenoid) **EP31B-30** 5 Pin Plug (Single Solenoid)

Conduit Box Option C

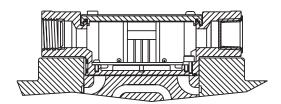
No Wiring Options Available



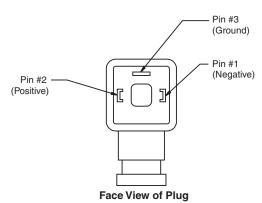
Signal Lights (Option 5) — Plug-in Only

LED Interface

Meets Nema 4/IP67

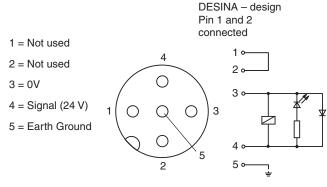


Hirschmann Plug with Lights (Option P5) ISO 4400/DIN 43650 Form "A"

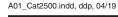


DESINA Connector (Option D)

M12 pin assignment Standard



Pins are as seen on valve (male pin connectors)





A

General Description

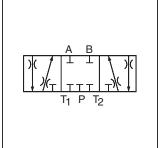
Series D31NWR directional control valve when combined with adapter blocks, provides a fulltime regenerative function, or a hybrid version that can switch between regen and conventional 4-way function.

Features

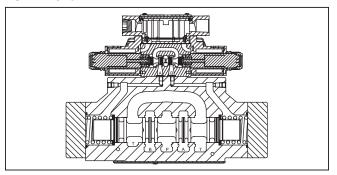
- Energy saving A-regeneration optionally integrated
- Switchable hybrid version

Further literature about the opportunities of energy savings and more functional details of the integrated regeneration is available on request.

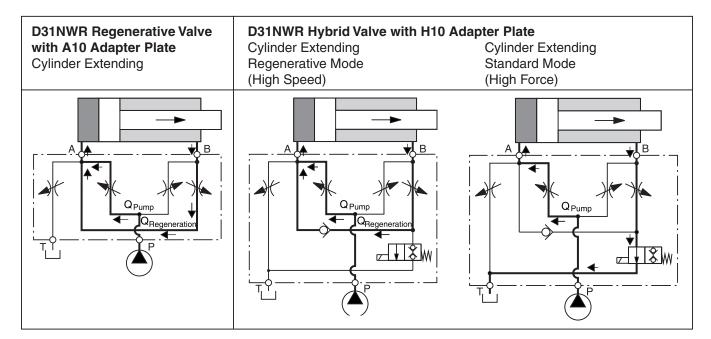




D31NW shown



D31NW shown

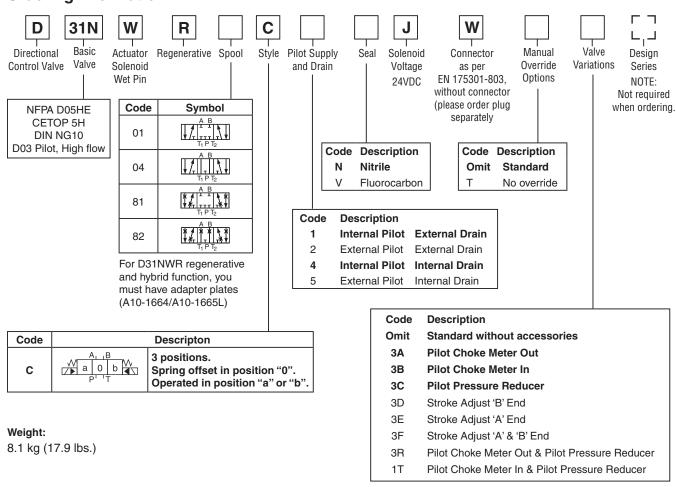


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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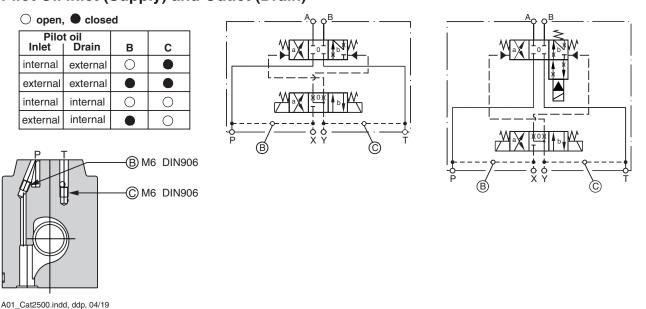
Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Pilot Oil Inlet (Supply) and Outlet (Drain)





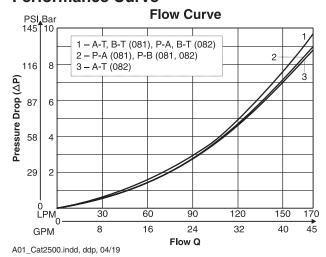
A

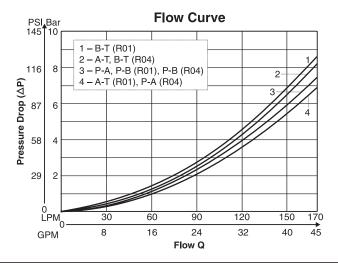
Specifications

General					
Design	Directional Spool Valve				
Actuation	Solenoid				
Size	NG10				
Mounting Interface	DIN 24340 A10 / ISO 4401 / NFPA D05 / CETC	OP RP 121-H			
Mounting Position	Unrestricted, preferably horizontal	Unrestricted, preferably horizontal			
Ambient Temperature [°C]	-25+50; (-13°F+122°F)				
MTTF _D Value [years]	75				
Hydraulic					
Maximum Operating Pressure	Pilot drain internal: P, A, B, X 315 Bar (4568 PS Pilot drain external: P, A, B, T, X 315 Bar (4568				
Fluid	Hydraulic oil in accordance with DIN 51524 / 5	1525			
Fluid Temperature [°C]	-25 +70 (-13°F+158°F)				
Viscosity Permitted [cSt]/[mm²/s]	2.8400 (131854 SSU)				
Recommended [cSt]/[mm²/s]	3080 (139371 SSU)				
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7))			
Flow Maximum	170 LPM (45 GPM)				
Leakage at 350 Bar (5075 PSI) [ml/min]	72422 (0.20.11 GPM) (depending on spool)				
Minimum Pilot Supply Pressure	7 Bar (102 PSI)				
Static / Dynamic					
Step Response at 95%	Energized	De-energized			
DC Solenoids Pilot Pressure 50 & 100 Bar (725 & 1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms]		60 50			
Electrical					
Duty Ratio	100% ED; CAUTION: coil temperature up to 15	50°C (302°F) possible			
Protection Class	IP 65 in accordance with EN 60529 (plugged a	nd mounted)			
Supply Voltage / Ripple [V]	24				
Tolerance Supply Voltage [%]	±10				
Current Consumption Hold [A]	1.29				
Current Consumption In Rush [A]	1.29				
Power Consumption Hold [W]	31				
Power Consumption In Rush [W]	31				
Solenoid Connection	Connector as per EN 175301-803, solenoid ide	entification as per ISO 9461			
Wiring Minimum [mm²]	3 x 1.5 recommended				
Wiring Length Minimum [m]	50 (164 ft.) recommended				

With electrical connections the protective conductor (PE $\frac{1}{2}$) must be connected according to the relevant regulations.

Performance Curve



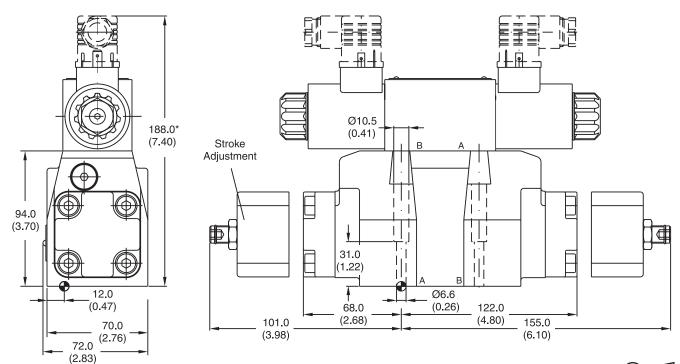




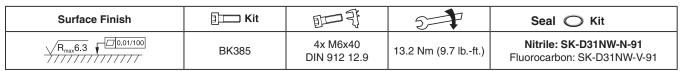
A

Regenerative and Hybrid Functon with Additional Plate H10-1666L / H10-1662 / A10-1664 / A10-1666L

Inch equivalents for millimeter dimensions are shown in (**)







The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm (0.59").

The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).



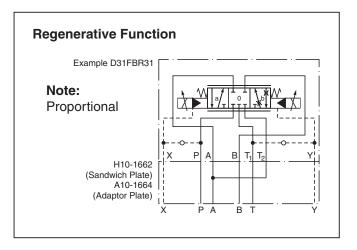


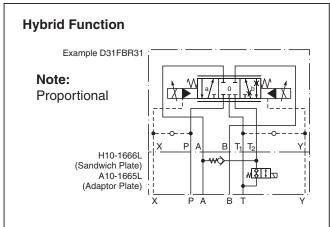
General Description

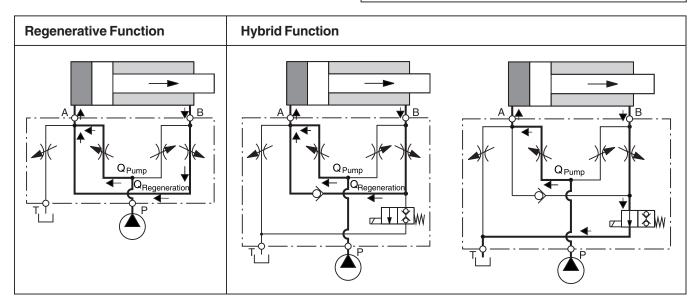
Adaptor plates for regenerative and hybrid functions with Series D31NWR directional control valve. The adaptor plate comes as either a sandwich valve (H10) or in a subplate version (A10).

Features

- The valve comes without tank bridge and is shown in Series D31NWR section.
- Port T1 is used as single tank port of the valves.
 Port T2 is separated from port T1 and is used for regeneration into the A port.
- The circuit conception can be integrated into the manifold block.







NEW Energy saving A-regeneration and switchable hybrid version for NG10 valves.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Plates for Regenerative and Hybrid Circuits

General						
Actuation		Solenoid – A10-1665L	and H10-1666L			
Size		DIN NG10 / CETOP 5	H			
Mounting interface		DIN 24340 A10 / ISO	4401 / CETOP RP 121	-H / NFPA D05		
Mounting Position		Unrestricted				
Ambient Temperature	[°C]	-25+50 (-13°F+12	22°F)			
MTTF _D Value	[years]	150				
		A10-1664	A10-1665L	H10-1662	H10-1666L	
Weight		11.9 kg (26.5 lbs.)	14.4 kg (31.8 lbs.)	2.8 kg (6.2 lbs.)	4.9 kg (10.8 lbs.)	
Hydraulic						
Maximum Operating pressure	[Bar]] 350 (5045 GPM)				
Fluid		Hydraulic oil in accordance with DIN 51524 / 51525				
Fluid temperature	[°C]	-25+70 (-13°F+158°F)				
Viscosity Permitted	[cSt] / [mm²/s]	2.8400 (131854 5	SSU)			
Recommended	[cSt] / [mm²/s]	3080 (139371 SS	U)			
Filtration		ISO 4406 (1999); 18/1	6/13 (meet NAS 1638:	7)		
Maximum Flow		A10: 150 LPM (39.7 (GPM); H10: 250 (66.1 C	GPM)		
Regeneration B-A		95 LPM (25.1 GPM)				
Regeneration B-T		A10: 75 LPM (19.8 GF	PM)			
Electrical						
Duty Ratio		100%				
Protection Class		IP 65 in accordance with EN 60529 (with correctly mounted plug-in connector)				
Supply Voltage	[V]	24				
Tolerance Supply Voltage	[%]	±10				
Current Consumption	[A]	1.21				
Power Consumption [W] 29						
Solenoid Connection Connector as per EN 175301-803						
Wiring Minimum	[mm²]	3 x 1.5 recommended				
Wiring Length Maximum	[m]	50 (164 ft.) recommer	ided			

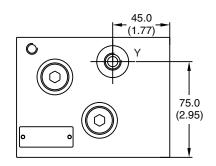
With electrical connections the protective conductor (PE $\frac{1}{\pi}$) must be connected according to the relevant regulations.

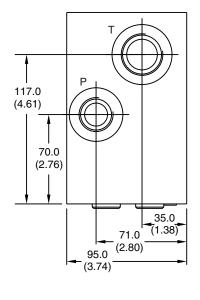


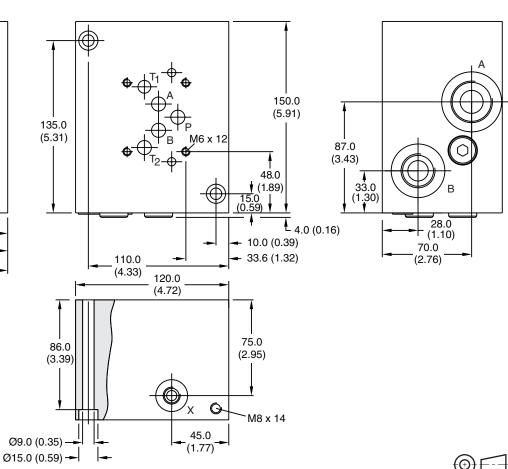
Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for A-regeneration

A

Inch equivalents for millimeter dimensions are shown in (**)



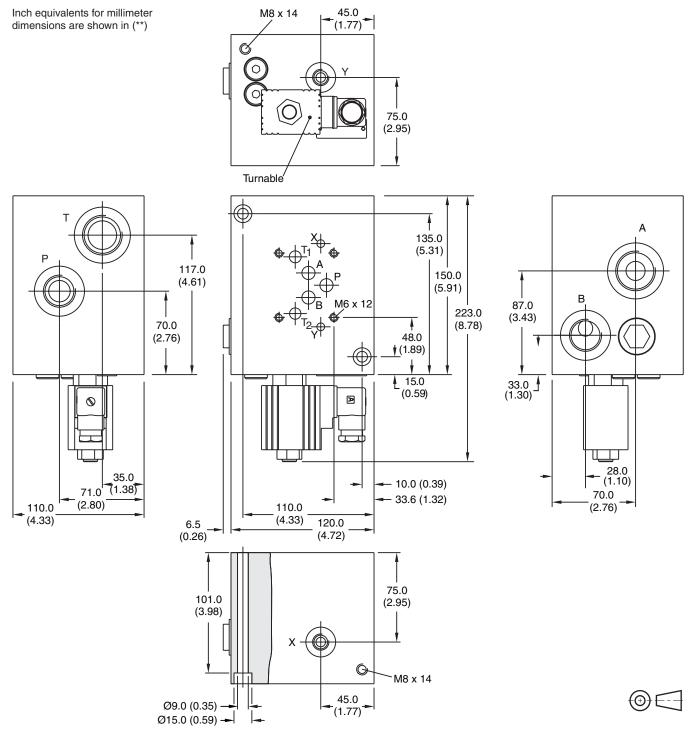




Symbol	Ordering Code	Port
X P A B T ₁ T ₂ Y V Valve Side	A10-1664	A, T = G1 B, P = G3/4 X, Y = G1/4



Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for Hybrid Function



Symbol	Ordering Code	Port	Seal C Kit
X P A B T ₁ T ₂ Y V Valve Side	A10-1665L	A, T = G1 B, P = G3/4 X, Y = G1/4	Nitrile: SK-A10-1665

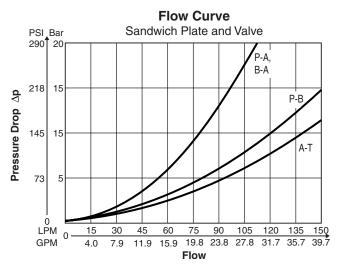




A

Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for A-regeneration Performance Curves

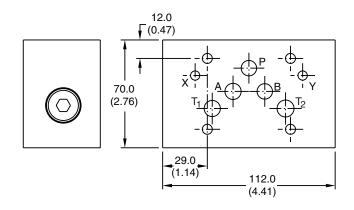
D31FP/FE/FB*

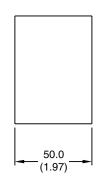


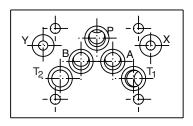
Measured with Spool Z31 at command signal 100%.

Dimensions

Inch equivalents for millimeter dimensions are shown in (**)









Symbol	Ordering Code	F Kit	即引	5	Seal O Kit
X P A B T ₁ T ₂ Y V Valve Side X P A B T ₁ T ₂ Y Manifold Side	H10-1662 (O-rings included in delivery)	BK412	4x M6x90 DIN 912 12.9	13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-H10-1662

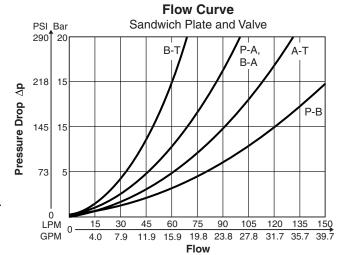




Mounting Interface acc. DIN 24340-A10, CETOP 5H / NG10 for Hybrid Function

Performance Curves

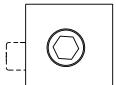
D31FP/FE/FB*

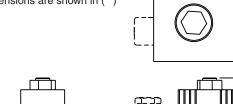


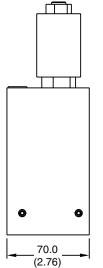
Measured with Spool Z31 at command signal 100%.

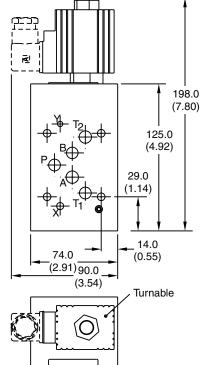
Dimensions

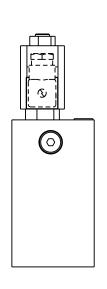
Inch equivalents for millimeter dimensions are shown in (**)

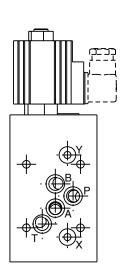














Symbol	Ordering Code) Kit	即引	2	Seal O Kit
X P A B T ₁ T ₂ Y V Valve Side X P A B T Y Manifold Side	H10-1666L (O-rings included in delivery)	BK528	4x M6x110 DIN 912 12.9	13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-H10-1666





General Description

Series D31*A directional control valves are 5-chamber, air pilot operated valves. The valves are suitable for manifold or subplate mounting.

Features

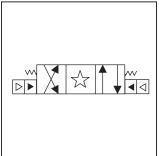
- World design Available worldwide.
- Mounting bolts below center line of spool Minimizes spool binding.
- Five chamber style Eliminates pressure spikes in tubes, increasing valve life.
- High pressure and flow ratings Increased performance options in a compact valve.

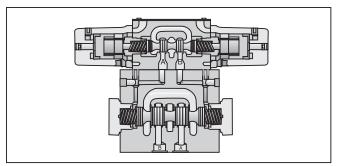
Specifications

Mounting Pattern	NFPA D05H , CETOP 5 NFPA D05HE, CETOP 5H
Max. Operating Pressure	345 Bar (5000 PSI)
Max. Tank Line Pressure	Internal Drain Model: 34 Bar (500 PSI) External Drain Model: 207 Bar (3000 PSI)
Max. Drain Pressure	34 Bar (500 PSI)
Maximum Flow	See Switching Limit Charts
Pilot Pressure	Air Min: 3.4 Bar (50 PSI) Air Max: 10.2 Bar (150 PSI)
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)

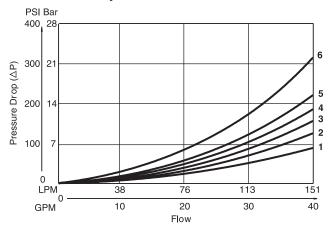
D31VA	D31VA Pressure Drop Reference Chart – Curve Number										
Spool	Spool Shifted			Center Condition							
No.	P-A	P-B	B-T	A-T	(P-T)	(B-A)	(A-B)	(P-A)	(P-B)	(A-T)	(B-T)
001	3	3	2	1	_	_	_	_	_	_	_
002	3	3	1	1	3	3	3	4	4	1	1
004	3	3	1	1	_	_	-	_	-	1	1
009	3	3	1	1	6	_	_	_	_	_	_
020	5	4	2	2	_	_	_	_	_	_	_
030	4	3	1	1	_	_	_	_	_	_	_







Pressure Drop Chart



VISCOSITY CORRECTION FACTOR								
Viscosity (SSU) 75 150 200 250 300 350 400							400	
% of ΔP (Approx.)	93	111	119	126	132	137	141	
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.								

D31VA Pressure Drop vs. Flow

The chart to the left provides the flow vs. pressure drop curve reference for the D31VA Series valves by spool type.

Example: Find the pressure drop at 76 LPM (20 GPM) for a D31VA with a number 001 spool. To the right of spool number 001, locate the number 3 in the P-A column, and 2 in the B-T column.

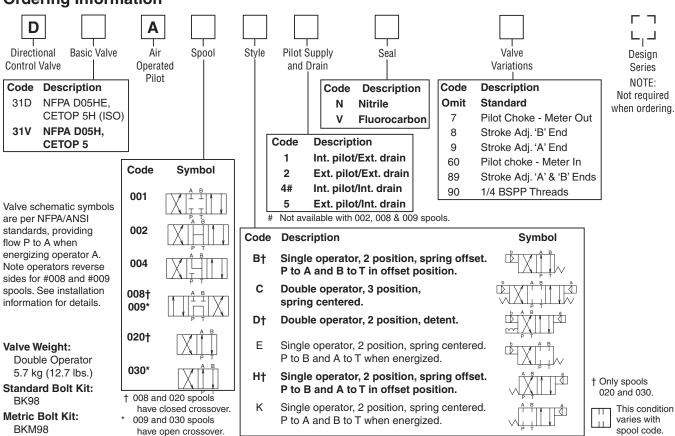
Using the top graph, locate curves 2 and 3 and read the pressure drop values. Total pressure drop through the valve is the sum of the two values.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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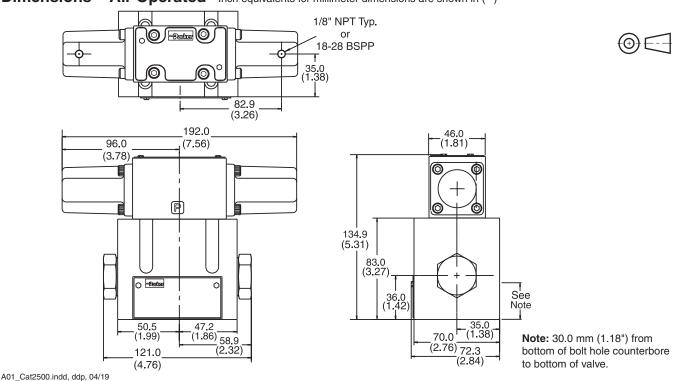
Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Dimensions – Air Operated Inch equivalents for millimeter dimensions are shown in (**)







General Description

Series D31*L directional control valves are 5-chamber, pilot operated, lever controlled valves. The valves are suitable for manifold or subplate mounting.

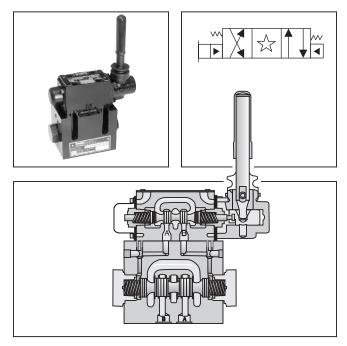
Features

- World design Available worldwide.
- Mounting bolts below center line of spool Minimizes spool binding.
- Five chamber style Eliminates pressure spikes in tubes, increasing valve life.
- High pressure and flow ratings Increased performance options in a compact valve.

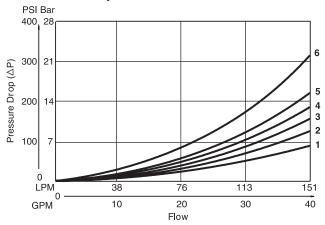
Specifications

Mounting Pattern	NFPA D05H , CETOP 5 NFPA D05HE, CETOP 5H					
Max. Operating Pressure	345 Bar (5000 PSI)					
Max. Tank Line Pressure	Internal Drain Model: 34 Bar (500 PSI) External Drain Model: 207 Bar (3000 PSI)					
Maximum Flow	See Switching Limit Charts					
Pilot Pressure	Oil Min 6.9 Bar (100 PSI) Oil Max 345 Bar (5000 PSI)					
Max. Drain Pressure	34 Bar (500 PSI)					
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)					

D31VL Pressure Drop Reference Chart – Curve Number											
Spool Shifted						Center Condition					
No.	P-A	P-B	В-Т	A-T	(P-T)	(B-A)	(A-B)	(P-A)	(P-B)	(A-T)	(B-T)
001	3	3	2	1	_	_	_	_	_	_	_
002	3	3	1	1	3	3	3	4	4	1	1
004	3	3	1	1	_	_	-	-	_	1	1
009	3	3	1	1	6	_	-	-	_	_	-
020	5	4	2	2	_	_	-	-	_	_	_
030	4	3	1	1	_	_	-	-	_	_	_



Pressure Drop Chart



VISCOSITY CORRECTION FACTOR								
Viscosity (SSU)	75	150	200	250	300	350	400	
% of ΔP (Approx.)	93	111	119	126	132	137	141	
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.								

D31VL Pressure Drop vs. Flow

The chart to the left provides the flow vs. pressure drop curve reference for the D31VL Series valves by spool type.

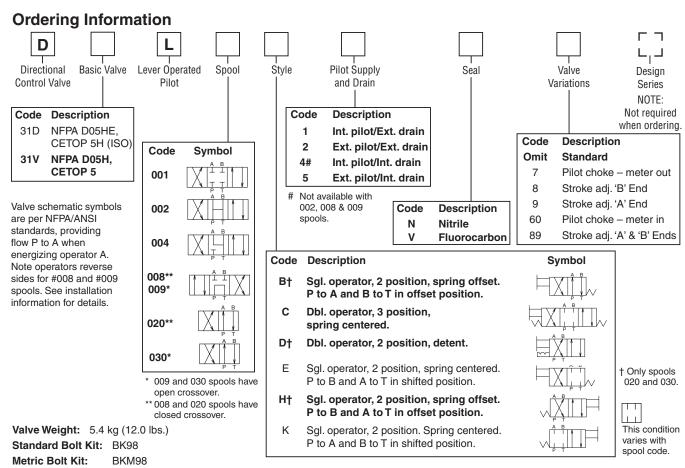
Example: Find the pressure drop at 76 LPM (20 GPM) for a D31VL with a number 001 spool. To the right of spool number 001, locate the number 3 in the P-A column, and 2 in the B-T column.

Using the top graph, locate curves 2 and 3 and read the pressure drop values. Total pressure drop through the valve is the sum of the two values.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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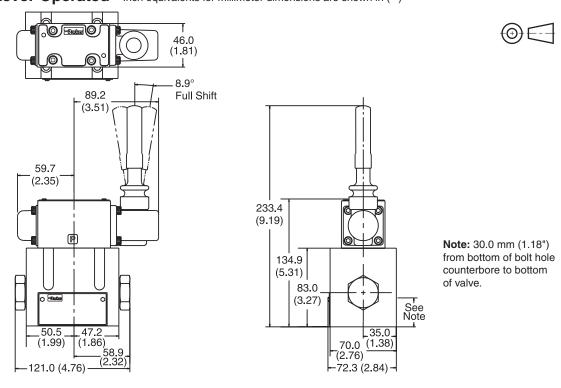




Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Dimensions – Lever Operated Inch equivalents for millimeter dimensions are shown in (**)







General Description

Series D3*P directional control valves are 5-chamber, oil pilot operated valves. The valves are suitable for manifold or subplate mounting.

Features

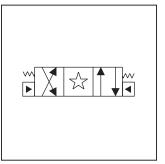
- World design Available worldwide.
- Mounting bolts below center line of spool Minimizes spool binding.
- High pressure and flow ratings Increased performance options in a compact valve.

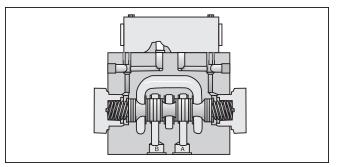


Mounting Pattern	NFPA D05H , CETOP 5 NFPA D05HE, CETOP 5H					
Max. Operating Pressure	345 Bar (5000 PSI)					
Max. Tank Line Pressure	207 Bar (3000 PSI)					
Pilot Pressure	Oil Min: 6.9 Bar (100 PSI) Oil Max: 345 Bar (5000 PSI)					
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)					

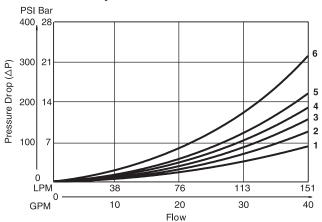
D3P Pressure Drop Reference Chart – Curve Number											
Spool	Spool Shifted						Center Condition				
No.	P-A	P-B	В-Т	A-T	(P-T)	(B-A)	(A-B)	(P-A)	(P-B)	(A-T)	(B-T)
1	3	3	2	1	_	_	_	_	_	_	_
2	3	3	1	1	3	3	3	4	4	1	1
4	3	3	1	1	-	_	-	-	_	1	1
9	3	3	1	1	6	_	-	-	_	_	_
20	5	4	2	2	_	_	_	_	_	_	_
30	4	3	1	1	_	_	_	_	_	-	_







Pressure Drop Chart



VISCOSITY CORRECTION FACTOR								
Viscosity (SSU)	75	150	200	250	300	350	400	
% of ∆P (Approx.)	93	111	119	126	132	137	141	
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.								

D3P Pressure Drop vs. Flow

The chart to the left provides the flow vs. pressure drop curve reference for the D3P Series valves by spool type.

Example: Find the pressure drop at 76 LPM (20 GPM) for a D3P with a number 1 spool. To the right of spool number 1, locate the number 3 in the P-A column, and 2 in the B-T column.

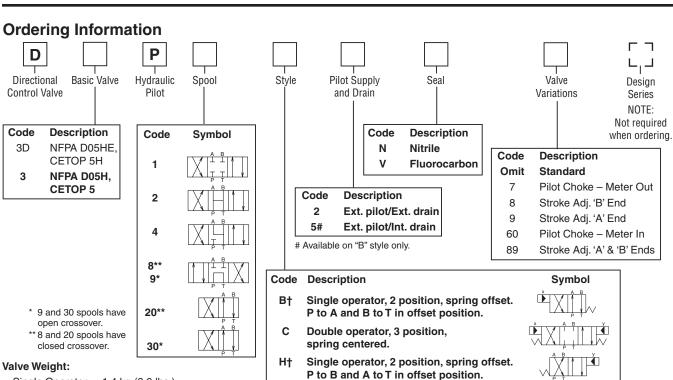
Using the top graph, locate curves 2 and 3 and read the pressure drop values. Total pressure drop through the valve is the sum of the two values.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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A



Single Operator 1.4 kg (3.0 lbs.) Double Operator 1.6 kg (3.5 lbs.)

Standard Bolt Kit: BK98
Metric Bolt Kit: BKM98

Seal Kit:

Nitrile SKD3P Fluorocarbon SKD3PV

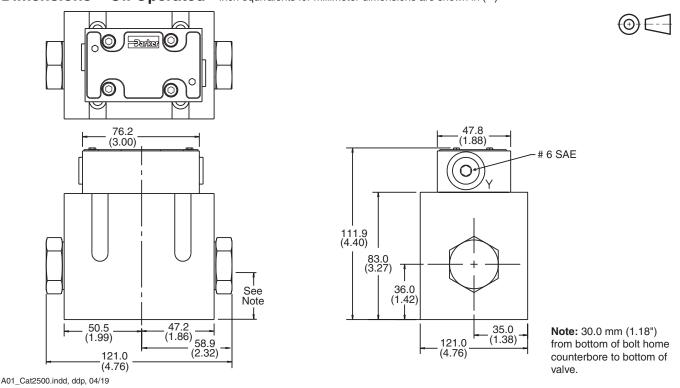
Bold: Designates Tier I products and options.

#9 spool. See installation information for details.

† Only spools 20 and 30.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Dimensions – Oil Operated Inch equivalents for millimeter dimensions are shown in (**)





This condition varies with

spool code.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator X. Note operators reverse sides for #8 and

Installation Information



FOR MAXIMUM VALVE RELIABILITY, ADHERE TO THE FOLLOWING INSTALLATION INFORMATION.

The following is important installation information which applies to all directional control valves described in this catalog.

Mounting Position

Detent – Horizontal Spring Offset – Unrestricted Spring Centered – Unrestricted

Fluid Recommendations

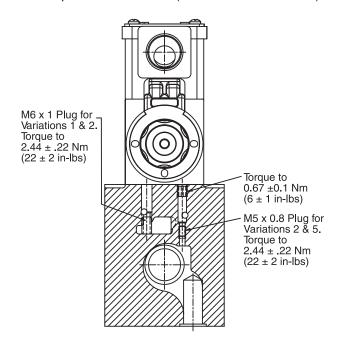
Premium quality hydraulic oil with a viscosity range between 32-54 cst. (150-250 SSU) At 38°C (100°F) is recommended. The absolute operating viscosity range is from 16-220 cst. (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatment.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate esters or its blends are used, FLUOROCARBON seals are required. Waterglycol, water-in-oil emulsions and petroleum oil may be used with STANDARD seals.

Filtration

For maximum valve and system component life, the system should be protected from contamination at a level not to exceed 125 particles greater than 10 microns per milliliter of fluid (SAE class 4/ISO 16/13).



Silting

Silting can cause any sliding spool valve to stick and not spring return if held under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Special Installations

Consult your Parker representative for any application requiring the following:

- Pressure above rating.
- Fluid other than those specified.
- Oil temperature above 71.1°C (160°F).
- Flow path other than normal.

Mounting Patterns

Series	NFPA	Size
D31V*, D3P	D05H, CETOP 5	3/8"
D31D*, D3DP, D31NW	D05HE, CETOP 5H	3/8"

Torque Specifications

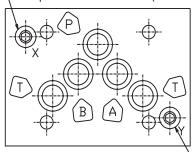
The recommended torque values for the bolts which mount the valve to the manifold or subplate are as follows: 16.3 Nm (12 ft-lb).

1/16 Pipe Plug for Variations 1 & 4
Torque to: 11.67 ± 1.67 Nm (105 ± 15 in-lbs)

L1/16 Pipe Plug for Variations 4 & 5 Torque to:11.67 ± 1.67 Nm (105 ± 15 in-lbs)

NFPA D05HE, CETOP 5H Pattern D31DW

1/16 Pipe Plug for Variations 1 & 4
 Torque to: 11.67 ± 1.67 Nm (105 ± 15 in-lbs)



1/16 Pipe Plug for Variations 4 & 5
Torque to: 11.67 ± 1.67 Nm (105 ± 15 in-lbs)

NFPA D05H, CETOP 5 Pattern D31VW



SERIES D31*W, D31*A, D31*L PILOT OPERATED, DIRECTIONAL CONTROL VALVES

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. No spring style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Electrical Failure or Loss of Pilot Pressure (D31*A)

Should electric power fail or loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Electrical Characteristics (Detented Spool)

Only a momentary energizing of the solenoid is necessary to shift and hold a detented spool. Minimum duration of the signal is 0.1 seconds for DC voltages. For AC voltages the response time is 0.06 seconds. Spool position will be held provided the spool centerline is in a horizontal plane, and no shock or vibration is present to displace the spool.

Pilot/Drain Characteristics

Pilot Pressure: 6.9 to 345 Bar (100 to 5000 PSI)

External: An oil source sufficient to maintain minimum pilot pressure must be connected to the "X" port of the main body. When using the external pilot variation, an

M5 x 0.8 x 6mm long set screw must be present in the main body pilot passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with pilot code 2 or 5.

Internal: Flow is internally ported from the pressure port of the main valve body to the "P" port of the pilot valve. The pressure developed at the "P" port of the pilot valve must be 100 PSI (6.9 Bar) minimum at all times.

If the valve center condition allows flow from pressure to tank, 100 PSI (6.9 Bar) back pressure must be developed in the tank line to ensure sufficient pilot force at "P". The "X" port in subplate must be plugged when using internal pilot variation (1/16 NPT).

Pilot Valve Drain:

Maximum pressure 102 Bar (1500 PSI), 207 Bar (3000 PSI) optional.

External: When using an external drain, an M6 x 1 x 10 mm long set screw must be present in the main body drain passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with drain code 1 or 2.

Drain flow from the pilot valve is at the "Y" port of the main body and must be piped directly to tank. Maximum drain line pressure is 102 Bar (1500 PSI), 207 Bar (3000 PSI) optional. Any drain line back pressure is additive to the pilot pressure requirement.

Internal: Drain flow from the pilot valve is internally connected to the main valve tank port. Tank and drain pressure are then identical so tank line pressure should not exceed 102 Bar (1500 PSI), 207 Bar (3000 PSI) optional. Any tank line back pressure is also additive to the pilot pressure requirement. If flow surges (a cause of pressure surges) are anticipated in the tank line, an external drain variation is recommended. The "Y" port in subplate must be plugged when using internal drain variations.

D31*W, D31*A, D31*L Flow Paths

Style Code	Description	No Solenoid/Operator Energized	Solenoid/Operator A Energized	Solenoid/Operator B Energized
В	Spring Offset	P→A and B→T	_	P→B and A→T
С	Spring Centered	Centered	P→A and B→T	P→B and A→T
D	Detented	Last Position Held	P→A and B→T	P→B and A→T
Е	Spring Centered	Centered	_	P→B and A→T
F†	Spring Offset, Shift to Center	P→A and B→T	_	Centered
Н	Spring Offset	P→B and A→T	P→A and B→T	_
K	Spring Centered	Centered	P→A and B→T	_
M†	Spring Offset, Shift to Center	P→B and A→T	Centered	_

† D31*W only. A01_Cat2500.indd, ddp, 04/19



Installation Information



SERIES D3P, D3DP PILOT OPERATED DIRECTIONAL CONTROL VALVES

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Separate tank and drain lines should be piped in installations where line surges are expected.

Loss of Pilot Pressure

Should oil pilot pressure fail, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Mounting Pattern

D3P valves may be mounted on a standard D05 pattern subplate or manifold only if the "X" and "Y" ports are externally connected to the pilot block on top of the main body. All other mounting styles require a D05H or D05HE pattern which incorporates ports for the "X" and "Y" pilot and drain passages. Location of these ports can be found on the Recommended Mounting Surface pages in this section.

Pilot Drain Characteristics

Pilot Pressure: 6.9 to 345 Bar (100 to 5000 PSI)

Direct pilot operated valves use the "X" and "Y" ports to supply pilot oil directly to the ends of the spool, providing spool shifting force. A block mounted on top of the valve body is internally cored to make the necessary connections. Thus when "X" is pressurized, "Y" is used as a drain; and when "Y" is pressurized, "X" becomes the drain.

Any back pressure in these lines when they are being used as a drain is additive to the pilot pressure requirement.

Internal Drain: On spring offset models, only the "X" port is pressurized, as the spring returns the spool to its at rest position. On these models, "Y" may be internally drained through the main tank passage in the valve.

D3P Flow Path/Pilot Pressure

Style Code	Description	"X" & "Y" De-Pressurized	"X" Port Pressurized	"Y" Port Pressurized	Special Notes	Recommended Control Valve For Pilot Oil
В	Two Position Spring Offset	P→A, B→T	P→A, B→T	Р→В, А→Т	"X" Port may be pressurized to assist spring in returning spool to offset position (ext. only)	× A B
С	Three Position Spring Centered	Center	P→A, B→T	P→B, A→T	Flow paths will be reversed on valves with tandem center (8) spools	A B Y
Н	Two-Position Spring Offset	Р→В, А→Т	Р→А, В→Т	P→B, A→T	"Y" Port may be pressurized to assist spring in returning spool to offset position	



Series D31VW, D31VA, D31VL, D3P Subplate Mounting NFPA D05H, CETOP 5

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 16.3 Nm (12 ft-lbs).

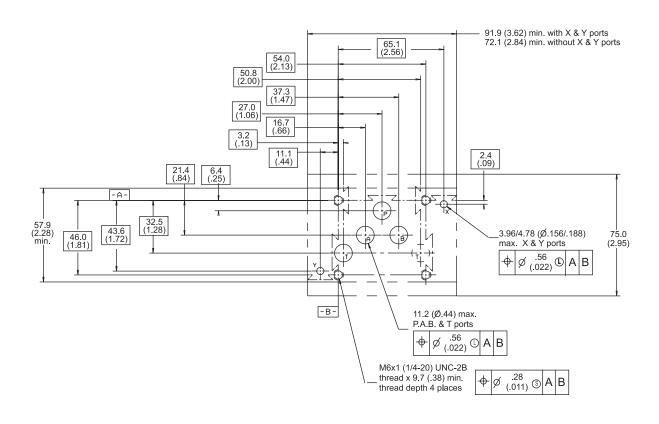
Mounting Position

Valve Type	Mounting Position
Detent (Solenoid)	Horizontal
Spring Offset	Unrestricted
Spring Centered	Unrestricted

For maximum valve reliability, adhere to the following installation information.

Mounting Pattern — NFPA D05H, CETOP 5

Inch equivalents for millimeter dimensions are shown in (**)







Series D31DW, D31DA, D31DL, D3DP, D31NW Subplate Mounting NFPA D05HE, CETOP 5H

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R. and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 16.3 Nm (12 ft-lbs).

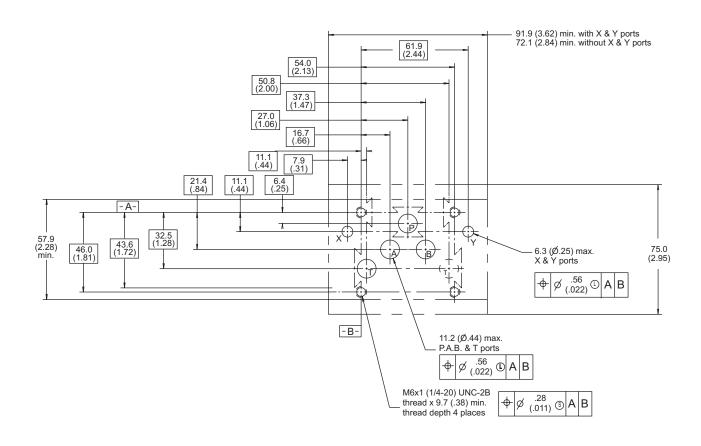
Mounting Position

Valve Type	Mounting Position
Detent (Solenoid)	Horizontal
Spring Offset	Unrestricted
Spring Centered	Unrestricted

For maximum valve reliability, adhere to the following installation information.

Mounting Pattern — NFPA D05HE, CETOP 5H

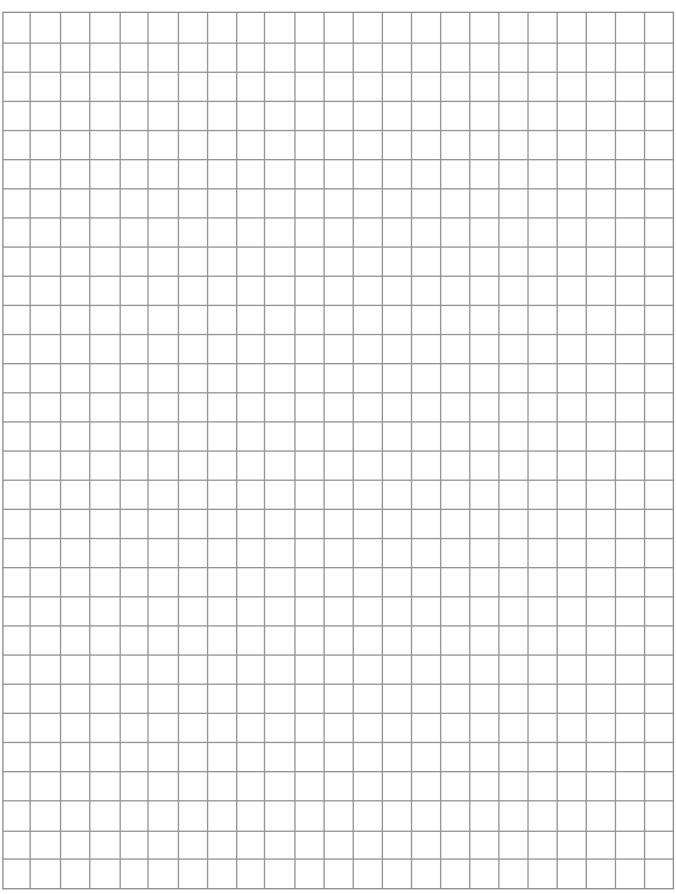
Inch equivalents for millimeter dimensions are shown in (**)



A142



A



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A

Application

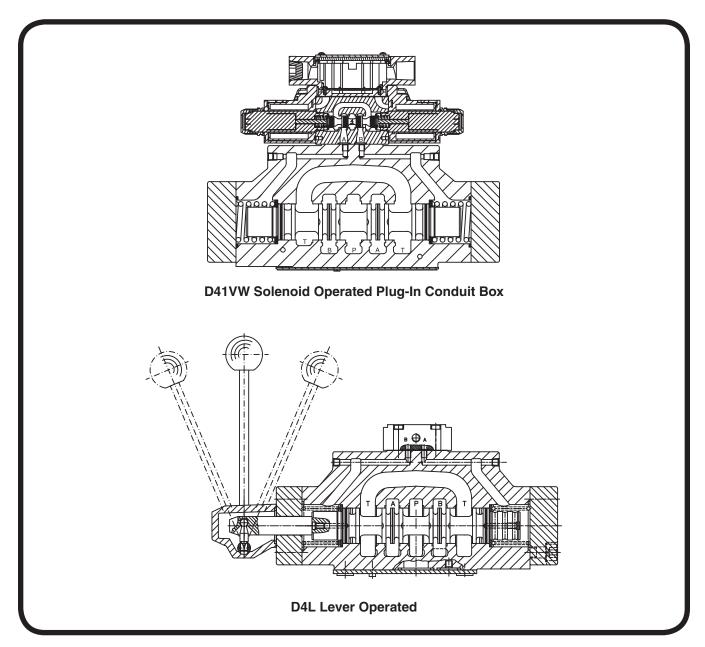
Series D41 hydraulic directional control valves are high performance, solenoid controlled, pilot operated, 2-stage, 4-way valves. They are available in 2 or 3 position styles and are manifold mounted. These valves conform to NFPA's D07, CETOP 7 mounting patterns.

Operation

Series D41 directional valves consist of a 5-chamber style main body, a case hardened sliding spool, and a pilot valve or oil pilot operator.

Features

- Easy access mounting bolts.
- 345 Bar (5000 PSI) pressure rating.
- Flows to 300 LPM (79.4 GPM) depending on spool.
- Choice of three operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish.



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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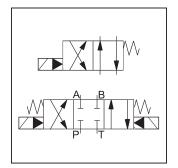


General Description

Series D41VW valves are piloted by a D1VW valve. The valves can be ordered with position control.

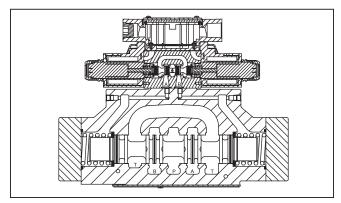
The minimum pilot pressure must be ensured for all operating conditions of the directional valve.

Additionally spools with a P to T connection in the deenergized position need an external pressure supply (external inlet) or an integral check valve.



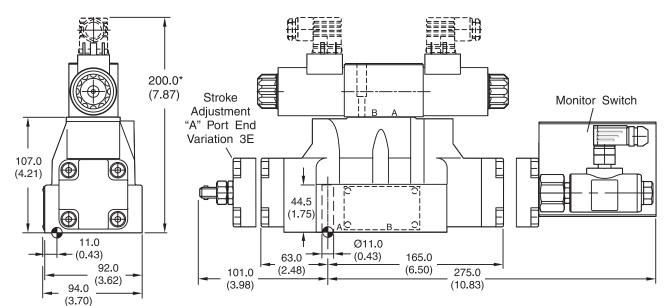
Features

- World design Available worldwide.
- Mounting bolts below center line of spool Minimizes spool binding.
- Five chamber style Eliminates pressure spikes in tubes, increasing valve life.
- High pressure and flow ratings Increased performance options in a compact valve.



Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



^{*} Please add for each sandwich plate +40 mm (1.58") (pressure reducing valve, pilot choke valve meter-in/-out).



Surface Finish	Kit	沙山區	5	Seal C Kit
√R _{max} 6.3	BK320	4x M10x60 2x M6x55 DIN 912 12.9	63 Nm (46.5 lbft.) 13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-D41VW-N-91 Fluorocarbon: SK-D41VW-V-91

The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).

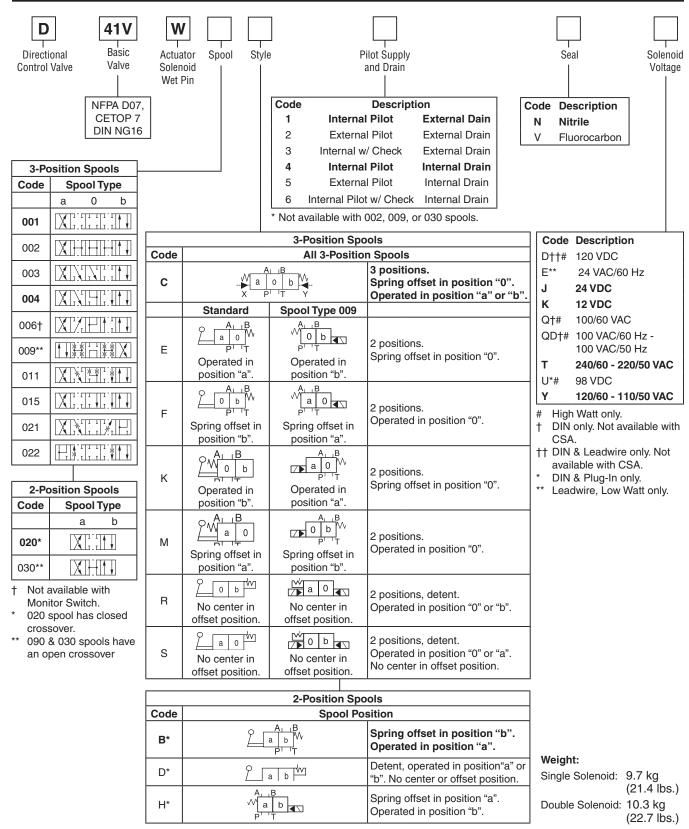
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Ordering Information

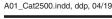
A



* 020 & 030 spools only.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Directional Control Valves

Series D41VW



Monitor Switch

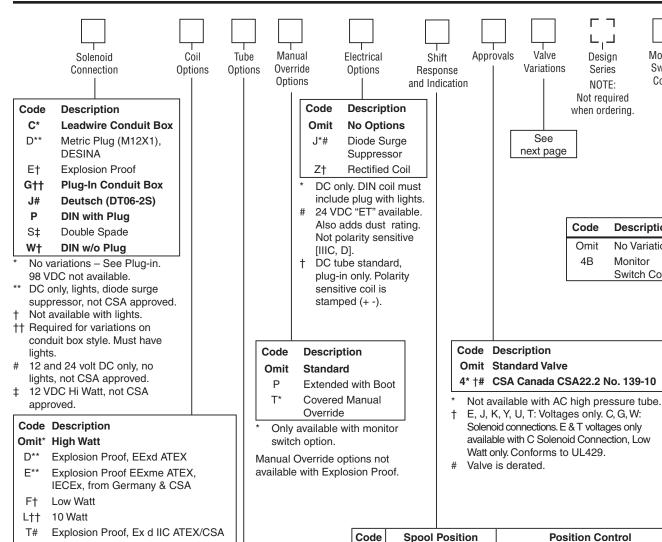
Cover

Description

No Variation

Switch Cover

Monitor



Position	Position Control
All	Standard response
С	End position monitored, side A and B
C	Start position monitored, side A and B
(all spools)	End position monitored, side B

Valve

Variations

See

next page

Design

Series

NOTE: Not required

when ordering.

Code

Omit

4B

monitored, side A ol is included. The side to which the spool For 4/3-way valves two switches are required.

Not CSA approved.

DC Coils only.

+ DC and AC restified only				1211	C, B, E, F (all spools)	Ena position monitorea, side B
† DC and AC rectified only. J. K and Y voltages only. Dual frequency				I5N	C, K, M (spool 9)	Start position monitored, side B
on AC, no options.		1	I1N	C, H, K, M (all spools)	End position monitored, side A	
	Code Description Omit Standard Pressure 103.5 Bar (1500 PSI) AC 207 Bar (3000 PSI) DC H* High Pressure, AC only	Descrip	ription I4N C, E, F (spool 9)		C, E, F (spool 9)	Start position monitored, side A
			monitor switch has to be	e position control is included. The clocated on the side to which the siffset position. For 4/3-way valves		

Omit

I3N

I6N

IACT

207 Bar (3000 PSI) Not available with CSA or Explosion Proof.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Explosion Proof, UL/CSA

J voltage only. No variations available.

60°C (140°F).

†† DC and AC rectified only.

AC only.

AC ambient temperature must not exceed

Ordering Information



Code	Description
5*	Signal Lights – Standard
	Signal Lights – Hirsch. (DIN with Plug)
7B**	Manaplug - Brad Harrison (12x1) Micro with Lights
56**	Manaplug (Mini) with Lights
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights
1M**	Manaplug Opposite Normal
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
3A	Pilot Choke Meter Out
3B	Pilot Choke Meter In
3C	Pilot Pressure Reducer
3D	Stroke Adjust 'B' End
3E	Stroke Adjust 'A' End
3F	Stroke Adjust 'A' & 'B' End
3G*	Pilot Choke Meter Out with Lights
3H*	Pilot Choke Meter In with Lights
3J*	Pilot Pressure Reducer with Lights
3K	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
ЗМ	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
3R	Pilot Choke Meter Out & Pilot Pressure Reducer
3S**	Lights, Mini Manaplug, Pilot Choke Meter Out
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights
XB990†	CE Marking

^{*} DESINA, plug-in conduit box, and DIN with plug styles only.

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.



^{**} Must have plug-in style conduit box.

[†] Above 50 VAC or 75 VDC must have "4" CSA approved coils.

Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils
	-5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D; Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007
ATEX, IECEX & CSA/US	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X
(ET) (Tri-rated)	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G

^{*} Allowable Voltage Deviation ±10%.

Note that Explosion Proof AC coils are single frequency only.

Code			In Rush				
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3MM	Watts	Resistance
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Υ	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Υ	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Y	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion P	roof Solenoi	ids					
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
Υ		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explos	ion Proof Sc	olenoids					
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Υ		120/60 AC	N/A	N/A	0.16 Amps	17 W	667.00 ohms





Specifications



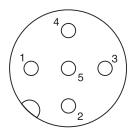
General	General				
Design	Directional Spool Valve				
Actuation	Solenoid				
Size	NG16				
Mounting Interface	DIN 24340 A16 / ISO 4401 / NFPA D07 / CETOP RP 121-H				
Mounting Position	Unrestricted, preferably horizontal				
Ambient Temperature [°C]	-25+50; (-13°F+122°F) (without inductive position control) 0+50; (+32°F+122°F) (with inductive position control)				
MTTF _D Value [years]	75				
Hydraulic					
Maximum Operating Pressure	Pilot drain internal: P, A, B, X 350 Bar (5075 I Pilot drain external: P, A, B, T, X 350 Bar (507 10 Watt 207 Bar (3000 PSI)	,, ,			
Fluid	Hydraulic oil in accordance with DIN 51524 /	51525			
Fluid Temperature [°C]	-25 +70 (-13°F+158°F)				
Viscosity Permitted [cSt]/[mm²/s]	2.8400 (131854 SSU)				
Recommended [cSt]/[mm²/s]	3080 (139371 SSU)				
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638:	7)			
Flow Maximum	300 LPM (79.4 GPM)				
Leakage at 350 Bar (per flow path) [ml/min]	up to 200 (0.05 GPM) (depending on spool)				
Operating Pressure Integral Check Valve	See p/Q Diagram				
Minimum Pilot Supply Pressure	5 Bar (73 PSI)				
Static / Dynamic					
Step Response at 85%	Energized	De-energized			
DC Solenoids Pilot Pressure					
50 Bar [ms]	95	65			
100 Bar [ms]	75	65			
250 Bar & 350 Bar [ms]	60	65			
AC Solenoids Pilot Pressure					
50 Bar [ms]	75	55			
100 Bar [ms]	65	55			
250 Bar & 350 Bar [ms]	40	55			



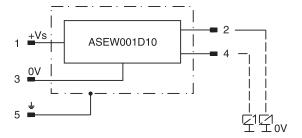
Position Control M12x1

Protection Class	IP 65 in accordance with EN 60529 (plugged and mounted)
Ambient Temperature [°C	0+50; (+32°F122°F)
Supply Voltage / Ripple [V	1842 ±10%
Current Consumption without Load [mA]	≤ 30
Max. Output Current per Channel, Ohmic [mA]	400
Min. Output Load per Channel, Ohmic [kOhm]	100
Max. Output Drop at 0.2A [V]	≤ 1.1
Max. Output Drop at 0.4A [V]	≤ 1.6
EMC	EN50081-1 / EN50082-2
Max. Tolerance Ambient Field Strength [A/m]	<1200
Min. Distance to Next AC Solenoid [m]	>0.1
Interface	M12x1 per IEC 61076-2-101
Wiring Minimum [mm²]	5 x 0.25 brad shield recommended
Wiring Length Maximum [m]	50 (164 ft.) recommended

M12 Pin Assignment



- 1 + Supply 18...42V
- 2 Out B: normally closed
- 3 0V
- 4 Out A: normally open
- 5 Earth ground



Definitions

Start position monitored:

The valve is de-energized. The inductive switch gives a signal at the moment (below 15% spool stroke) when the spool leaves the spring offset position.

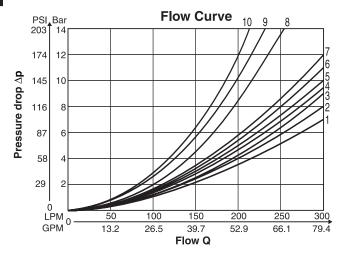
Delivery includes plug M12 x 1 (order no.: 5004109).

End position monitored:

The inductive switch gives a signal before the end position is reached. (above 85% spool stroke).

Performance Curves

The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.

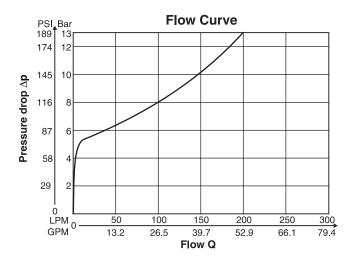


Spool	Curve Number			er	
Code	P-A	P-B	P-T	A-T	В-Т
001	1	1	_	4	5
002	1	2	6	4	6
003	1	2	_	5	6
004	1	1	-	5	5
006	1	2	ı	3	6
009	2	9	8	7	10
011	1	1	-	4	5
015	1	2	ı	4	6
020	3	5	-	3	5
021	2	8	-	2	_
022	8	2	_	_	3
030	2	3	_	6	7

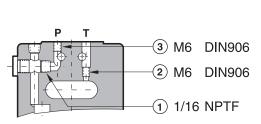
All characteristic curves measured with HLP46 at 50°C.

Integral Check Valve in the P port

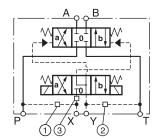
Mounting an integral check valve in the P port is necessary to build up pilot pressure for valves with P to T connection and internal pilot oil supply. The pressure difference at the integral check valve (see performance curves) is to be added to all flow curves of the P-port of the main valve.



Pilot Oil Inlet (Supply) and Outlet (Drain)



○ open, ● closed					
Pilo [.] Inlet	t Oil Outlet	1	2	3	
internal	external	0	•	Orifice Ø1.5	
external	external	•		Orifice Ø1.5	
internal	internal	0	0	Orifice Ø1.5	
external	internal		0	Orifice Ø1.5	

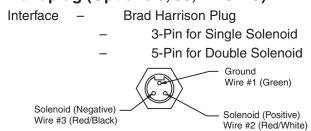


All orifice sizes for standard valves



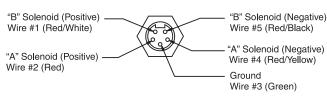
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Manaplug (Options 6, 56, 1A & 1C)



3-Pin Manaplug (Mini) with Lights

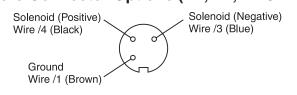
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

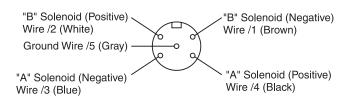
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7A, 7B, 1B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

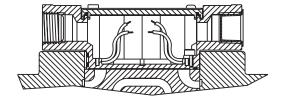
Manaplug - Electrical Mini Plug

EP336-30 3 Pin Plug

EP316-30 5 Pin Plug (Double Solenoid) **EP31A-30** 5 Pin Plug (Single Solenoid)

Conduit Box Option C

No Wiring Options Available



Manaplug – Electrical Micro Plug

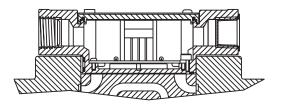
EP337-30 3 Pin Plug

EP317-30 5 Pin Plug (Double Solenoid) **EP31B-30** 5 Pin Plug (Single Solenoid)

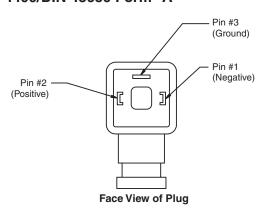
Signal Lights (Option 5) — Plug-in Only

LED Interface

Meets Nema 4/IP67

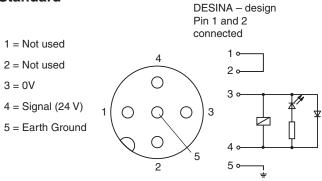


Hirschmann Plug with Lights (Option P5) ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D)

M12 pin assignment Standard



Pins are as seen on valve (male pin connectors)



A

General Description

Series D41VWR and D41VWZ are regenerative and hybrid directional control valves (NG16).

The innovative integrated regenerative function in the A-line (optional) allows new energy saving circuits with differential cylinders. The hybrid version can switch betwen regenerative mode and standard mode at any time.

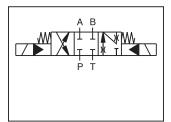
Features

- Energy saving A-regeneration optionally integrated.
- Switchable hybrid version.

Further literature about the opportunities of energy savings and more functional details of the integrated regeneration is available on request.



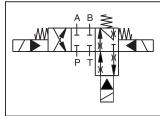




Regenerative D41VWR

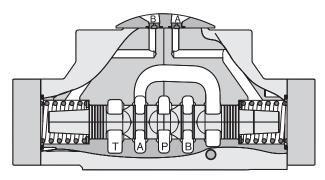


D41VWZ

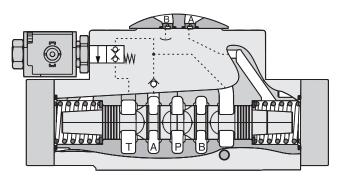


Hybrid D41VWZ

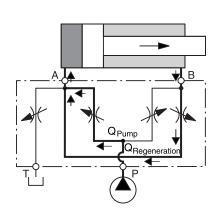
Regenerative Valve D41VWR



Hybrid Valve D41VWZ

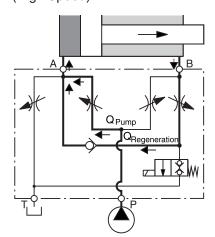


D41VWR Regenerative ValveCylinder Extending

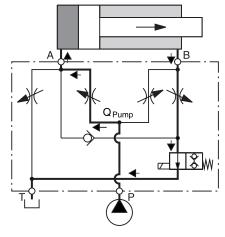


D41VWZ Hybrid Valve

Cylinder Extending Regenerative Mode (High Speed)



Cylinder Extending Standard Mode (High Force)

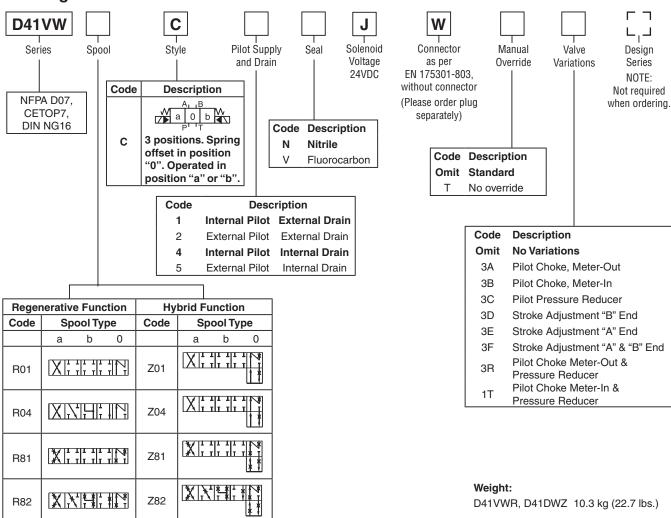


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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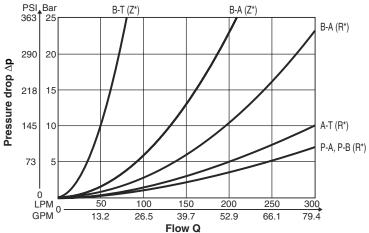
Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Performance Curves



Flow curves measured with Spool R01, R04, Z01, Z04



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Specifications



General					
Design	Directional Spool Valve				
Actuation	Solenoid				
Size	NG16 / CETOP7 / D07				
Mounting Interface	DIN 24340 A16 / ISO 4401 / NFPA D07 / CE	ΓΟΡ RP 121-H			
Mounting Position	Unrestricted, preferably horizontal				
Ambient Temperature [°C	-25+50; (-13°F+122°F)				
MTTF _D Value [years	75				
Hydraulic					
Maximum Operating Pressure	Pilot drain internal: P, A, B, X 350 Bar (5075 F) Pilot drain external: P, A, B, T, X 350 Bar (507				
Fluid	Hydraulic oil in accordance with DIN 51524 /	51525			
Fluid Temperature [°C	-25 +70 (-13°F+158°F)				
Viscosity Permitted [cSt]/[mm²/s]	2.8400 (131854 SSU)				
Recommended [cSt]/[mm²/s]	3080 (139371 SSU)				
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638:	7)			
Flow Maximum	300 LPM (79.4 GPM)				
Leakage at 350 Bar (5075 PSI) [ml/min	Up to 200 (0.05 GPM) (depending on spool)				
Minimum Pilot Supply Pressure	5 Bar (73 PSI)				
Minimum Pilot Supply Pressure Static / Dynamic	5 Bar (73 PSI)				
	5 Bar (73 PSI) Energized	De-energized			
Static / Dynamic		De-energized			
Static / Dynamic Step Response at 95%	Energized	De-energized 65			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure	Energized 95	G			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms	Energized 95 75	65			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms]	Energized 95 75	65 65			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms]	Energized 95 75	65 65 65			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms: 100 Bar (1450 PSI) [ms: 250 & 350 Bar (3625 & 5075 PSI) [ms:	Energized 95 75 60	65 65 65 150°C (302°F) possible			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms] Electrical Duty Ratio Protection Class	Energized 95 75 60 100% ED; CAUTION: coil temperature up to	65 65 65 150°C (302°F) possible			
Static / Dynamic	Energized 95 75 60 100% ED; CAUTION: coil temperature up to IP 65 in accordance with EN 60529 (plugged	65 65 65 150°C (302°F) possible			
Static / Dynamic	Energized 95 75 60 100% ED; CAUTION: coil temperature up to 1 IP 65 in accordance with EN 60529 (plugged) 24	65 65 65 150°C (302°F) possible			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms] Electrical Duty Ratio Protection Class Supply Voltage / Ripple [V] Tolerance Supply Voltage [%] Current Consumption Hold [A]	Energized 95 75 60 100% ED; CAUTION: coil temperature up to 1 IP 65 in accordance with EN 60529 (plugged 24 ±10	65 65 65 150°C (302°F) possible			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms] Electrical Duty Ratio Protection Class Supply Voltage / Ripple [V] Tolerance Supply Voltage [%] Current Consumption Hold [A] Power Consumption Hold [W]	Energized 95 75 60 100% ED; CAUTION: coil temperature up to 1 IP 65 in accordance with EN 60529 (plugged 24 ±10 1.29	65 65 65 150°C (302°F) possible			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms] Electrical Duty Ratio Protection Class Supply Voltage / Ripple [V] Tolerance Supply Voltage [%] Current Consumption Hold [A] Power Consumption Hold [W]	Energized 95 75 60 100% ED; CAUTION: coil temperature up to 1 IP 65 in accordance with EN 60529 (plugged 24 ±10 1.29 1.29	65 65 65 150°C (302°F) possible			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms] Electrical Duty Ratio Protection Class Supply Voltage / Ripple [V] Tolerance Supply Voltage [%] Current Consumption Hold [A] Power Consumption Hold [W]	Energized 95 75 60 100% ED; CAUTION: coil temperature up to IP 65 in accordance with EN 60529 (plugged 24 ±10 1.29 1.29 31	65 65 65 150°C (302°F) possible and mounted)			
Static / Dynamic Step Response at 95% DC Solenoids Pilot Pressure 50 Bar (725 PSI) [ms] 100 Bar (1450 PSI) [ms] 250 & 350 Bar (3625 & 5075 PSI) [ms] Electrical Duty Ratio Protection Class Supply Voltage / Ripple [V] Tolerance Supply Voltage [%] Current Consumption Hold [A] Current Consumption In Rush [A] Power Consumption In Rush [W] Solenoid Connection	Energized 95 75 60 100% ED; CAUTION: coil temperature up to IP 65 in accordance with EN 60529 (plugged 24 ±10 1.29 1.29 31 31	65 65 65 150°C (302°F) possible and mounted)			

With electrical connections the protective conductor (PE 💺) must be connected according to the relevant regulations.

Electrical Specifications Hybrid Option

<u> </u>		
Duty Ratio		100%
Protection Class		IP 65 in accordance with EN 60529 (plugged and mounted)
Supply Voltage	[V]	24
Tolerance Supply Voltage	[%]	±10
Current Consumption	[A]	1.21
Power Consumption	[W]	29
Solenoid Connection		Connector as per EN 175301-803
Wiring Minimum	[mm²]	3 x 1.5 recommended
Wiring Length Maximum	[m]	50 (164 ft.) recommended

With electrical connections the protective conductor (PE \rightleftharpoons) must be connected according to the relevant regulations.



Technical Information

Pilot Flow

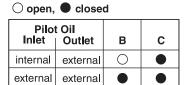
internal

external

Pilot Oil Inlet (Supply) ane Outlet (Drain)

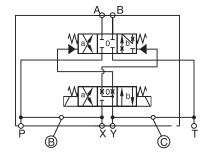
0

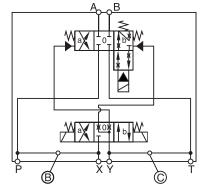
0

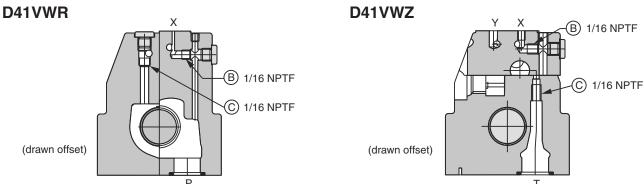


internal

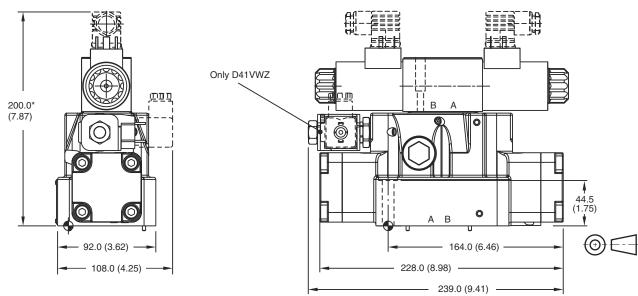
internal







Dimensions — Inch equivalents for millimeter dimensions are shown in (**)



* Please add for each sandwich plate +40mm (1.58") (pressure reducing valve, pilot choke valve meter-in/-out).

Surface Finish	Kit	野哥	2	Seal O Kit
√R _{max} 6.3	BK320 BK160	4x M10x60 2x M6x55 4x 3/8-16x2.5 2x 1/4-20x2.25 DIN 912 12.9	63 Nm (46.5 lbft.) 13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-D41VW-N-91 Fluorocarbon: SK-D41VW-V-91

The space necessary to remove the plug per DIN 43650, design type AF is at least 15mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.). A01_Cat2500.indd, ddp, 04/19



Technical Information



General Description

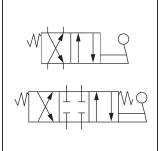
Series D4L valves are 5 ch9amber, directional control valves and are available in 2 or 3-position styles. They are operated by a hand lever which is directly connected to the spool.

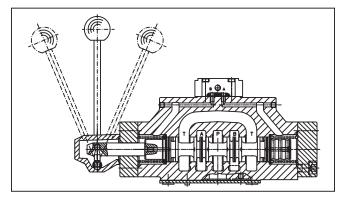
The hand lever can be located either on the A or B side. Spring offset and detent designs are available.

Features

- Low force required to shift spool.
- Hardened spools provide long life.
- Low pressure drop design.







Specifications

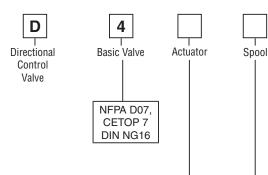
opecinications -	
General	
Design	Directional spool valve
Actuation	Lever
Size	NG16
Mounting interface	DIN 24340 A16, ISO 4401, NFPA D07, CETOP RP 121-H
Mounting Position	Unrestricted, preferably horizontal
Ambient Temperature [°C]	-25+50; (-13°F+122°F)
Hydraulic	
Maximum Operating Pressure	External Drain: P, A B, T 350 Bar (5075 PSI); X, Y 10 Bar (145 PSI)
	Internal Drain: P, A B 350 Bar (5075 PSI); T, X, Y 10 Bar (145 PSI)
Fluid	Hydraulic oil in accordance with DIN 51524 / 51525
Fluid Temperature [°C]	-25 +70; (-13°F+158°F)
, ,	2.8400 (131854 SSU)
Recommended [cSt]/[mm²/s]	3080 (139371 SSU)
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)
Maximum Flow	300 LPM (79.4 GPM)
Leakage at 350 Bar (per flow path) [ml/min]	up to 200 (0.05 GPM) (depending on spool)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Ordering Information



Code	Actuation	
L	Actuation Lever Side B	

Lever Side A

3 P	3 Position Spools			
Code	Spool Type			
	a 0 b			
001				
002				
003				
004				
006				
007				
009				
011				
014				
015				

2 Position Spools				
Code	le Spool Type			
	а	b		
020		† ↓		
030	XIII.	1		

Weight: 9.0 kg (19.8 lbs.)

 Γ $\Box_1 \Box$ Pilot Design Style Seal Supply and Drain Series NOTE: Not required when ordering. Code Description Nitrile Ν Fluorocarbon Code Description 2* External Pilot External Drain External Pilot Internal Drain

3 Position Spools

All 3 Position Spools

3 positions.

*	Pressure T-port > 10 bar
**	Pressure T-port < 10 bar

 $9.44 \frac{A_1 \cdot B}{A_1 \cdot B} = 0.0$

Code

Ν

R

S

С	P'T		Spring offset in position "0". Operated in position "a" or "b".
	Standard	Spool Type 9	·
Е	A B A O T T Operated in position "a".	A ₁ ₁ B M ₀ ₀ _b P ¹ ₁ T Operated in position "b".	2 positions. Spring offset in position "0".
F	A B W P T Operated in position "0".	A _{1 1} B A ₂ 0 P ^{1 1} T Operated in position "0".	2 positions. Spring offset in position "b".
К	A _{I I} B 0 b P' T Operated in position "b".	A B A O W P' T Operated in position "a".	2 positions. Spring offset in position "0".
М	Operated in position "0".	Operated in position "0".	2 positions. Spring offset in position "a".
N	2 a 0 b	a 0 b wv	3 positions, detent.

No center in offset

position.

No center in offset position.

0

No center in

offset position.

a 0

b

	2 Position Spools				
Code	Spool Po	sition			
В	A B a b W P T	Spring offset in position "b". Operated in position "a".			
D	<u>}</u> a b ₩	Detent, operated in position "a" or "b". No center or offset position.			
Н	A B A B	Spring offset in position "a". Operated in position "b".			

Further spool types on request.



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2 positions, detent.

2 positions, detent.

Operated in position "a", "0" or "b".

Operated in position "0" or "b".

Operated in position "0" or "a".

No center in offset position.

No center in

offset position. 0 b W

No center in

offset position.

а

No center in

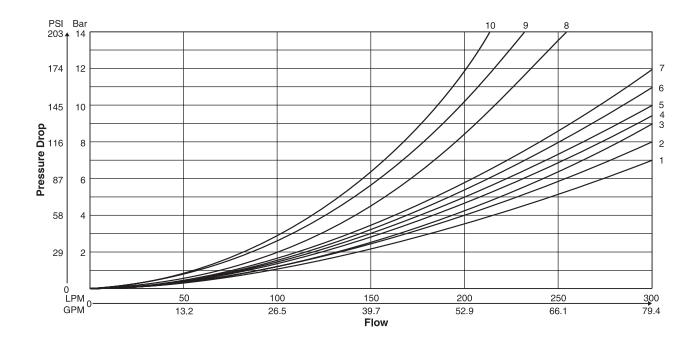
offset position.

0 4

The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.

Spool	Curve Number					
Code	P-A	P-B	P-T	A-T	В-Т	
001	1	1	-	4	5	
002	1	2	6	4	6	
003	1	2	ı	5	6	
004	1	1	-	5	5	
006	1	2	ı	3	6	
007	1	1	6	4	5	
009	2	9	8	7	10	
011	1	1	ı	4	5	
014	1	1	6	5	4	
015	2	1	_	6	5	
020	3	5	_	3	5	
030	2	3	_	6	7	

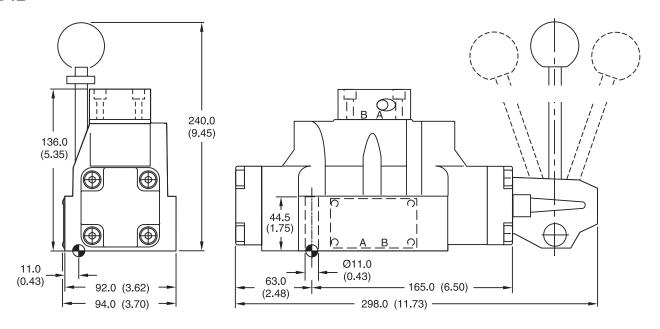
All characteristic curves measured with HLP46 at 50°C.



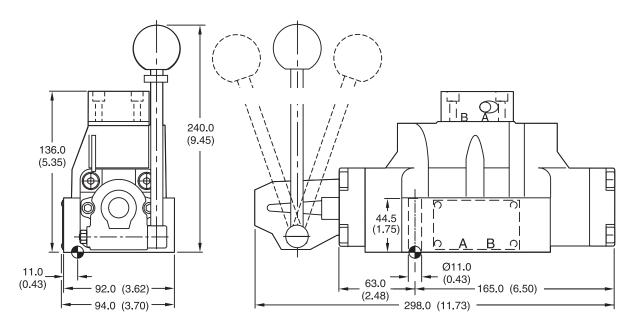
A

Inch equivalents for millimeter dimensions are shown in (**)

D4L



D4LB





Surface Finish	Kit	是可能	5	Seal C Kit
R _{max} 6.3	BK320	4x M10x60 2x M6x55 DIN 912 12.9	63 Nm (46.5 lbft.) 13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-D4LN60 Fluorocarbon: SK-D4LV60

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Technical Information



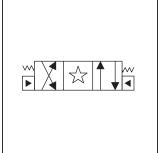
General Description

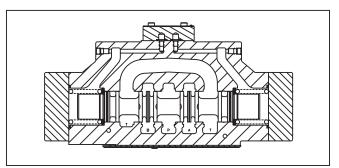
Series D4P directional control valves are 5-chamber pilot operated valves. They are available in 2 or 3-position styles. These manifod mounted valves conform to NFPA's D07, CETOP 7 and NG16.

Features

- Low pressure drop design.
- Hardened spools for long life.







Specifications

Opecifications	
General	
Design	Directional spool valve
Actuation	Hydraulic
Size	NG16
Mounting interface	DIN 24340 A16, ISO 4401, NFPA D07, CETOP RP 121-H
Mounting Position	Unrestricted, preferably horizontal
Ambient Temperature [°C]	-25+50 (-13°F+122°F)
MTTF _D value	150 years
Hydraulic	
Maximum Operating Pressure	External Drain: P, A B, T 350 Bar (5075 PSI); X, Y 350 Bar (5075 PSI)
Fluid	Hydraulic oil in accordance with DIN 51524 / 51525
Fluid Temperature [°C]	-25 +70 (-13°F+158°F)
	2.8400 (131850 SSU)
Recommended [cSt]/[mm²/s]	3080 (139371 SSU)
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)
Maximum Flow	300 LPM (79.4 GPM)
Leakage at 350 Bar (per flow path) [ml/min]	up to 200 (0.05 GPM) (depending on spool)
Pilot Supply Pressure Minimum	5 Bar (73 PSI)
Maximum	350 Bar (5075 PSI)
Static / Dynamic	
Step Response	The response times depend on the pilot oil pressure and on the speed of the increase/ decrease of the pilot pressure.

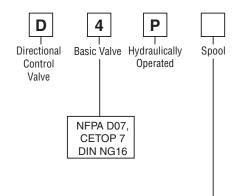
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Ordering Information





3 Position Spools			
Code	Spool Type		
001	a 0 b		
001			
003			
004			
005			
006			
007			
009			
011			
014			
015			
016			
021			
022			
054	XHHHI		
081	XHIHILI		
082			

2 P	osition Spools
Code	Spool Type
	a b
020	
026	
030	

Style	Pilot Supply and External P External C	Drain		Valve Variations		Design Series NOTE: Not required when ordering.
	Code	Description	Code	Description	Code	Description
	N V	Nitrile Fluorocarbon	Omit	Standard Valve	9	Stroke Adjust A End
			7	Pilot Choke, Meter-Out	60	Pilot Choke, Meter-In
			8	Stroke adjust B End	89	Stroke Adjust A and B Ends

3 Position Spools							
Code		All 3 Position Spools					
С	<mark>W</mark> a X P	0 b W	3 positions. Spring offset in position "0". Operated in position "a" or "b".				
	Standard	Spool Type 9					
E	Operated in position "a".	A₁ B b d. Composition "b".	2 positions. Spring offset in position "0".				
F	Spring offset in position "b".	A B O T Spring offset in position "a".	2 positions. Operated in position "0".				
к	Operated in position "b".	Operated in position "a".	2 positions. Spring offset in position "0".				
М	Spring offset in position "a".	Spring offset in position "b".	2 positions. Operated in position "0".				
R	No center in offset position.	No center in offset position.	2 positions, detent. Operated in position "0" or "b".				
S	No center in offset position.	No center in offset position.	2 positions, detent. Operated in position "0" or "a". No center in offset position.				

	2 Position Spools				
Code	Spool P	osition			
В	A B A B P T	Spring offset in position "b". Operated in position "a".			
D	a b W	Detent, operated in position "a" or "b". No center or offset position.			
Н	A, ,B Mab	Spring offset in position "a". Operated in position "b".			

Further spool types and position control on request.

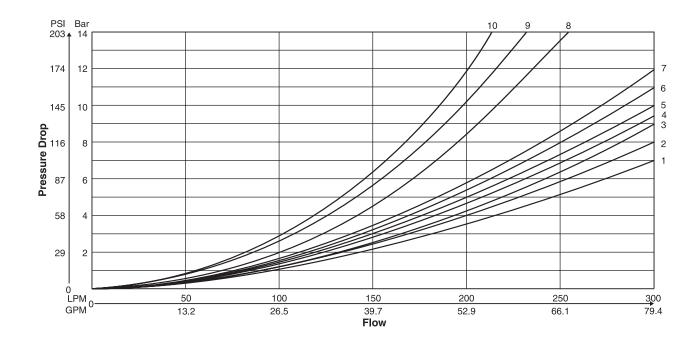
Weight: 9.0 kg (19.8 lbs.)



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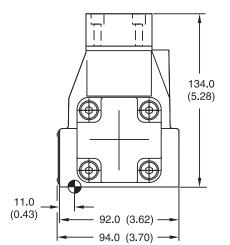
The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.

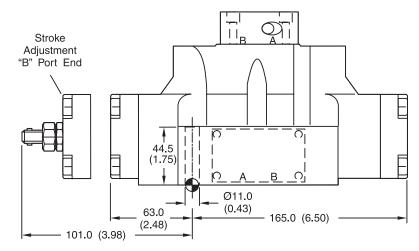
Spool	Curve Number					
Code	P-A	P-B	P-T	A-T	В-Т	
001	1	1	-	4	5	
002	1	2	6	4	6	
003	1	2	_	5	6	
004	1	1	-	5	5	
005	2	2	_	3	5	
006	1	2	_	3	6	
007	1	1	6	4	5	
009	2	9	8	7	10	
011	1	1	_	4	5	
014	1	1	6	4	5	
015	1	2	-	4	6	
016	2	2	_	3	5	
020	3	5	-	3	5	
021	2	8	-	2	-	
022	8	2	_	_	3	
026	3	5	_	_	_	
030	2	3	_	6	7	
054	2	3	_	6	7	





Inch equivalents for millimeter dimensions are shown in (**)







Surface Finish	Film Kit	是可能	5	Seal C Kit
R _{max} 6.3	BK320	4x M10x60 2x M6x55 DIN 912 12.9	63 Nm (46.5 lbft.) 13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-D41VW-N-91 Fluorocarbon: SK-D41VW-V-91

A165

Installation Information



FOR MAXIMUM VALVE RELIABILITY, ADHERE TO THE FOLLOWING INSTALLATION INFORMATION.

The following is important installation information which applies to all directional control valves described in this catalog.

Mounting Position

Detent – Horizontal Spring Offset – Unrestricted Spring Centered – Unrestricted

Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cSt. (150-250 SSU) At 38°C (100°F) is recommended. The absolute operating viscosity range is from 16-220 cSt. (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatment.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate esters or its blends are used, FLUOROCARBON seals are required. Waterglycol, water-in-oil emulsions and petroleum oil may be used with STANDARD seals.

Filtration

For maximum valve and system component life, the system should be protected from contamination at a level not to exceed 125 particles greater than 10 microns per milliliter of fluid (SAE class 4/ISO 16/13).

Silting

Silting can cause any sliding spool valve to stick and not spring return if held under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Special Installations

Consult your Parker representative for any application requiring the following:

- · Pressure above rating.
- Fluid other than those specified.
- Oil temperature above 71.1°C (160°F).
- Flow path other than normal.

Mounting Patterns

Series	NFPA	СЕТОР
D41V	D07	7

Torque Specifications

The recommended torque values for the bolts which mount the valve to the manifold or subplate are as follows:

63 Nm (46.5 ft-lbs) M10 13.2 Nm (9.7 ft-lbs) M6 1/4-20.



Series D41

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Electrical Characteristics (Detented Spool)

Only a momentary energizing of the solenoid is necessary to shift and hold a detented spool. Minimum duration of the signal is 0.1 seconds for DC voltages. For AC voltages the response time is 0.06 seconds. Spool position will be held provided the spool centerline is in a horizontal plane, and not shock or vibration is present to displace the spool.

Electrical Failure or Loss of Pilot Pressure

Should electric power fail or loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Pilot/Drain Characteristics

Pilot Pressure:

5 to 345 Bar (73 to 5000 PSI) 6.9 Bar (100 PSI) for spools 002, 007, 009 & 014

External: An oil source sufficient to maintain minimum pilot pressure must be connected to the "X" port of the main body. When using the external pilot variation, a 1/16" pipe plug must be present in the main body pilot passage. (For details see Technical pages.) This plug will be furnished in valves ordered with pilot code 2, 3, 5 or 6.

Internal: Flow is internally ported from the pressure port of the main valve body to the "P" port of the pilot valve. The pressure developed at the "P" port of the pilot valve must be 5.0 Bar (73 PSI) minimum at all times or 6.9 Bar (100 PSI) for spools 002, 007, 009 & 014.

Integral Check: Valves using internal pilot and internal drain with an open center spool (spools 2, 7 & 9) can be ordered with an integral check valve in the pressure port of the main valve codes 3 & 6. Pilot oil will be internally ported from the upstream side of this check to the "P" port of the pilot valve, ensuring sufficient pilot pressure. A 1/16" pipe plug will be present in the main body. The "X" port in the subplate must be plugged when using the integral check.

Pilot Valve Drain: Maximum pressure 102 Bar (1500 PSI) AC optional, 207 Bar (3000 PSI) DC standard.

External: When using an external drain, a M6 x 1 x 6mm long set screw must be present in the main body drain passage. (For details see Technical pages.) This plug will be furnished in valves ordered with drain code 1. 2 or 3.

Drain flow from the pilot valve is at the "Y" port of the main body and must be piped directly to tank. Maximum drain line pressure is 102 Bar (1500 PSI), AC optional, 207 Bar (3000 PSI) DC standard. Any drain line back pressure is additive to the pilot pressure requirement.

Internal: Drain flow from the pilot valve is internally connected to the main valve tank port. Tank and drain pressure are then identical so tank line pressure should not exceed 102 Bar (1500 PSI), AC optional, 207 Bar (3000 PSI) DC standard. Any tank line back pressure is also additive to the pilot pressure requirement. If flow surges (a cause of pressure surges) are anticipated in the tank line, an external drain variation is recommended. The "Y" port in the subplate must be plugged when using an internal drain.

D41V* Flow Paths

Style Code	Description	No Solenoid/Operator Energized	Solenoid/Operator A Energized	Solenoid/Operator B Energized
В	Spring Offset	P→A and B→T	_	P→B and A→T
С	Spring Centered	Centered	P→A and B→T	P→B and A→T
D	Detented	Last Position Held	P→A and B→T	P→B and A→T
Е	Spring Centered	Centered	_	P→B and A→T
F	Spring Offset, Shift to Center	P→A and B→T	_	Centered
Н	Spring Offset	P→B and A→T	P→A and B→T	_
K	Spring Centered	Centered	P→A and B→T	_
М	Spring Offset, Shift to Center	P→B and A→T	Centered	_

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Installation Information



Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Loss of Pilot Pressure

Should a loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. No spring valves will stay in the last position held. If main hydraulic flow does simultaneously stop, machine actuators may continue to function in an undesirable manner or sequence.

Pilot Drain Characteristics

Pilot Pressure:

5 to 350 Bar (73 to 5000 PSI)

6.9 Bar (100 PSI) for spool configurations 2, 7, 9 & 14

Direct pilot operated valves use the "X" and "Y" ports to supply pilot oil directly to the ends of the spool, providing spool shifting force. A block mounted on top of the valve body is internally cored to make the necessary connections. Thus when "X" is pressurized, "Y" is used as a drain; and when "Y" is pressurized, "X" becomes the drain.

Any back pressure in these lines when they are being used as a drain is additive to the pilot pressure requirement.

Internal Drain: On spring offset models, only the "X" port is pressurized, as the spring returns the spool to its at rest position. On these models, "Y" may be internally drained through the main tank passage in the valve.

Flow Path/Pilot Pressure

Style Code	Description	"X" & "Y" De-Pressurized	"X" Port Pressurized	"Y" Port Pressurized	Special Notes	Recommended Control Valve For Pilot Oil
В	Two Position Spring Offset	P→A, B→T	P→A, B→T	P→B, A→T	"X" Port may be pressurized to assist spring in returning spool to offset position (ext. only)	Ĭ P T
С	Three Position Spring Centered	Center	P→A, B→T	P→B, A→T	Flow paths will be reversed on valves with tandem center (9) spool	A B
Н	Two-Position Spring Offset	Р→В, А→Т	P→A, B→T	P→B, A→T	"Y" Port may be pressurized to assist spring in returning spool to offset position	A B Y



Subplate Mounting

NFPA D07, CETOP 7 & NG16

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 135.6 Nm (100 ft-lbs).

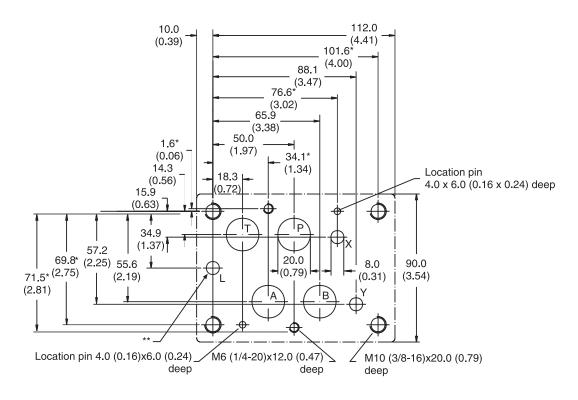
Mounting Position

Valve Type	Mounting Position	
Detent (Solenoid)	Horizontal	
Spring Offset	Unrestricted	
Spring Centered	Unrestricted	

For maximum valve reliability, adhere to the following installation information.

Mounting Pattern — NFPA D07, CETOP 7 & NG16

Inch equivalents for millimeter dimensions are shown in (**)



Note: With * marked dimensions ± 0.1 mm. All other dimensions ± 0.2 mm.



Application

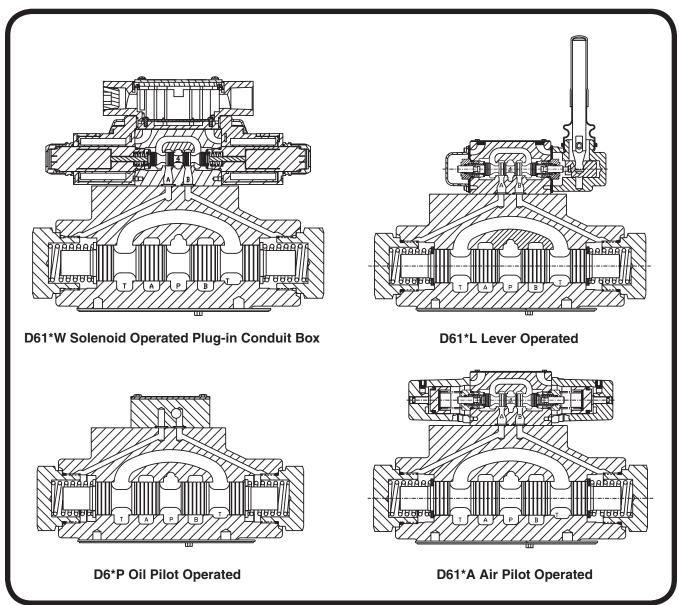
Series D6 hydraulic directional control valves are high performance, solenoid controlled, pilot operated, 2-stage, 4-way valves. They are available in 2 or 3-position styles. These valves are manifold mounted, and conform to NFPA's D08, CETOP 8 mounting patterns.

Operation

Series D61 directional valves consist of a 5-chamber style main body, a case hardened sliding spool, and a pilot valve or pilot operators (hydraulic or pneumatic).

Features

- Easy access mounting bolts.
- 210 Bar (3000 PSI) pressure rating.
- Flows to 380 LPM (100 GPM) depending on spool.
- Choice of four operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish.



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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General Description

Series D61VW directional control valves are 5-chamber, pilot operated, solenoid controlled valves, They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting patterns.

Operation

Series D61VW pilot operated valves are standard with low shock spools and pilot orifice. The orifice can be removed if a faster shift is required. It is recommended, however, that all systems operating above 138 Bar (2000 PSI) use the standard valve to avoid severe shock.

Features

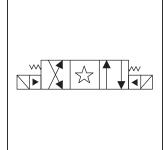
- Low pressure drop design.
- Hardened spools provide long life.
- Fast response option available.
- Explosion proof availability.
- Wide variety of voltages and electrical connection options.
- No tools required for coil removal.

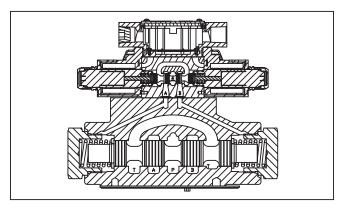
Specifications

opecifications		
Mounting Pattern	NFPA D08 CETOP 8, NG25	
Maximum Operating	205 Bar (3000 PSI) Standard	
Pressure	CSA @ 205 Bar (3000 PSI)	
Maximum Tank Line Pressure	Internal Drain Model: 102 Bar (1500 PSI) AC Only 205 Bar (3000 PSI) DC Std./ AC Optional External Drain Model: 205 Bar (3000 PSI) CSA 102 Bar (1500 PSI)	
	CSA (1500 PSI)	
Maximum Drain Pressure	102 Bar (1500 PSI) AC Standard 205 Bar (3000 PSI) DC Standard/ AC Optional	
	CSA @ 102 Bar (1500 PSI)	
Minimum Pilot Pressure	5.1 Bar* (75 PSI)	
Maximum Pilot	205 Bar (3000 PSI) Standard	
Pressure	CSA @ 205 Bar (3000 PSI)	
Nominal Flow	189 LPM (50 GPM)	
Maximum Flow	See Reference Data Chart	

^{* 6.9} Bar (100 PSI) for spool configurations 008 & 009.







Response Time

Response times (milliseconds) are measured at 205 Bar (3000 PSI) and 195 LPM (50 GPM) with various pilot pressures as indicated.

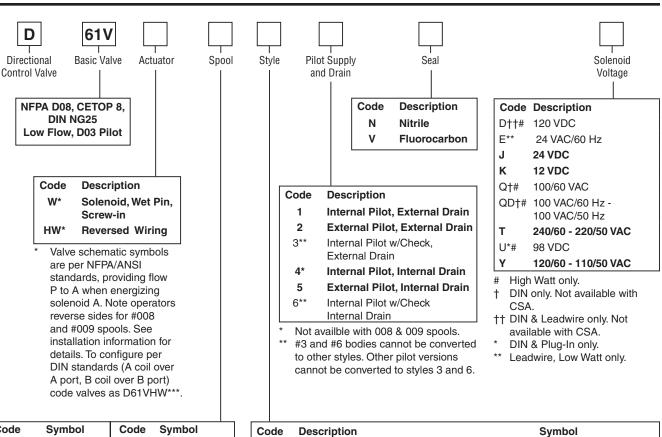
Solenoid	Pilot	Pull-In Std Fast		Drop-Out	
Type	Pressure			Std	Fast
DC	500	130	100	80	80
	1000	90	90	80	80
	2000	80	80	80	80
	500	80	40	72	72
AC	1000	40	40	72	72
	2000	30	30	72	72

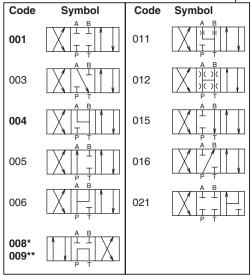
Because of the high drain line pressure transients generated during shifting, use of the fast response option is not recommended for pilot pressures exceeding 138 Bar (2000 PSI).

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. A01_Cat2500.indd, ddp, 04/19



A





- * 008 spool has closed crossover.
- ** 009 spool has open crossover.

Code	Description	Symbol
B*	Single solenoid, 2 position, spring offset. P to A and B to T in offset position.	b A B
С	Double solenoid, 3 position, spring centered.	b A B a
D*	Double solenoid, 2 position, detent.	b A B a
E	Single solenoid, 2 position, spring centered. P to B and A to T when energized.	b A B I
F**	Single solenoid, 2 position, spring offset, energized to center. Position spool spacer on A side. P to A and B to T in spring offset position.	D A B
H*	Single solenoid, 2 position, spring offset. P to B and A to T in offset position.	A B a
K	Single solenoid, 2 position, spring centered. P to A and B to T when energized.	A B a
M**	Single solenoid, 2 position, spring offset, energized to center position. Spool spacer on B side. P to B and A to T in spring offset position.	A B a

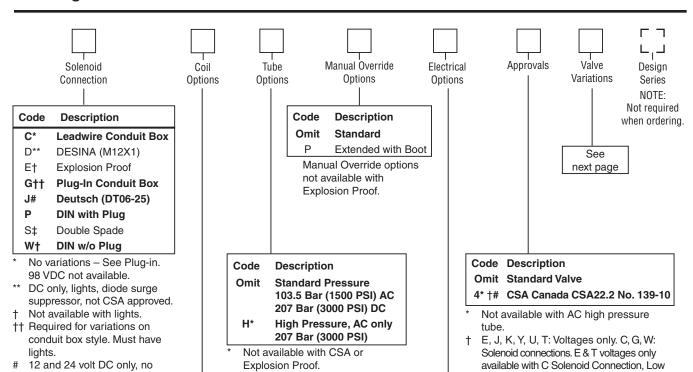
- * Available with 001, 004, 011 and 012 spools only.
- ** High watt coil only.

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.







Code	Description
Omit*	High Watt
D**	Explosion Proof, EExd ATEX
E**	Explosion Proof EExme ATEX, IECEx, from Germany
F†	Low Watt
L††	10 Watt
T#	Explosion Proof, Ex d IIC ATEX/CSA
U#	Explosion Proof, UL/CSA
* AC an	phiont tomporature must not exceed

- AC ambient temperature must not exceed 60°C (140°F).
- ** J voltage only, no variations available.
- † AC only.

lights, not CSA approved.

12 VDC Hi Watt, not CSA

approved.

†† DC and AC rectified only.

Double Solenoid 12.1 kg (26.6 lbs.)

SKD61VWN91

SKD61VWV91

J and Y voltages only. Dual frequency on AC, no options.

Code	Description	
Omit	No Options	
J*#	Diode Surge Suppressor	
Z†	Rectified Coil	

- DC only. DIN coil must include plug with lights.
- † DC tube standard, plug-in only. Polarity sensitive coil is stamped (+ -).
- # 24 VDC "ET" available. Also adds dust rating. Not polarity sensitive [IIIC, D].

Mounting Bolt Kits

UNC Bolt Kits for use with D6 and D8 Directional Control Valves & Sandwich Valves				
	Number of Sandwich Valves @ 2.75" (70mm) thickness			
	0	1	2	3
D6	BK227	BK121	BK122	BK123
	2.50"	5.25"	8.00"	10.75"
D6 plus tapping plate	BK161	BK170	BK171	BK172
	3.50"	6.25"	9.00"	11.75"
D8	BK228	BK131	BK132	BK133
	3.00"	5.75"	8.50"	11.25"
D8 plus tapping plate	BK173	BK174	BK175	BK114
	4.00"	6.75"	9.50"	12.125"

Watt only. Conforms to UL429.

Valve is derated.

Note: All bolts are SAE grade 8, 1/2-13 UNC-3A thread, torque to 133 N.m. (100 ft.-lbs.)

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.

—Dacker

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Valve Weight:

Fluorocarbon

Seal Kit: Nitrile

Ordering Information



Valve Variations

Code	Description	
5*	Signal Lights – Standard	
	Signal Lights – Hirsch. (DIN with plug)	
7B**	Manaplug – Brad Harrison (12x1) Micro with lights	
56**	Manaplug (Mini) with Lights	
20	Fast Response	
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights	
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights	
1M**	Manaplug Opposite Normal	
1P	Painted Body	
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In	
3A	Pilot Choke Meter Out	
3B	Pilot Choke Meter In	
3C	Pilot Pressure Reducer	
3D	Stroke Adjust 'B' End	
3E	Stroke Adjust 'A' End	
3F	Stroke Adjust 'A' & 'B' End	
3G*	Pilot Choke Meter Out with Lights	
3H*	Pilot Choke Meter In with Lights	
3J*	Pilot Pressure Reducer with Lights	
3K	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End	
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini	
3M	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End	
3R	Pilot Choke Meter Out & Pilot Pressure Reducer	
3S**	Lights, Mini Manaplug, Pilot Choke Meter Out	
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights	
XB990†	CE Marking	

DESINA, plug-in conduit box, and DIN with plug styles only.



^{**} Must have plug-in style conduit box.

† Above 50 VAC or 75 VDC must have "4" CSA approved coils.

Reference Data

Model	Spool Symbol	MaximumFlow, LPM (GPM) 207 Bar (3000 PSI) w/o Malfunction	Model	Spool Symbol	MaximumFlow, LPM (GPM) 207 Bar (3000 PSI) w/o Malfunction
D61V*001	A B T T P T	390 (100)	D61V*009	A B P T	312 (80)
D61V*003	A B T T T T T T T T T T T T T T T T T T	390 (100)	D61V*011	A B T T T T T T T T T T T T T T T T T T	390 (100)
D61V*004	A B T T T T T T T T T T T T T T T T T T	390 (100)	D61V*012	A B	137 (35)
D61V*005	A B T T T T T T T T T T T T T T T T T T	390 (100)	D61V*015	A B T T T T T T T T T T T T T T T T T T	390 (100)
D61V*006	A B	390 (100)	D61V*016	A B T T T T T T T T T T T T T T T T T T	390 (100)
D61V*008	A B P T	312 (80)			

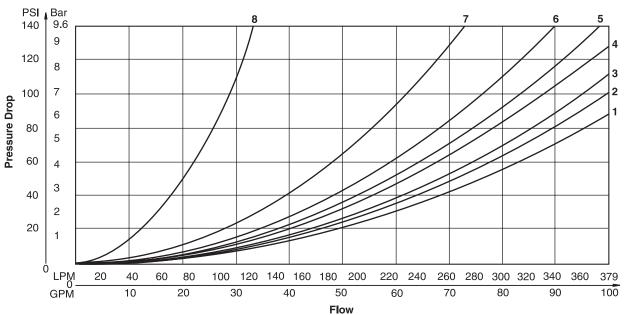
D61V* Series Pressure Drop Chart

The following chart provides the flow vs. pressure drop curve reference for the Series D61V valves by spool type.

VISCOSITY CORRECTION FACTOR							
Viscosity (SSU) 75 150 200 250 300 350 400							
% of ∆P (Approx.)	93	111	119	126	132	137	141
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.							

D61VW Pressure Drop Reference Chart Curve Number						
Spool No.	P-A	P-B	P–T	A–T	В–Т	
001	3	3	_	1	2	
003	3	3	_	4	2	
004	3	3	_	4	5	
005	3	4	_	1	2	
006	4	4	_	1	2	
008/009	3	3	7	4	6	
011	3	3	_	1	2	
012	3	3	8	4	5	
015	3	3	_	2	4	
016	4	3	_	2	1	

Performance Curves





A

Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils
	-5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D; Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007
ATEX, IECEX & CSA/US	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X
(ET) (Tri-rated)	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G

^{*} Allowable Voltage Deviation ±10%.

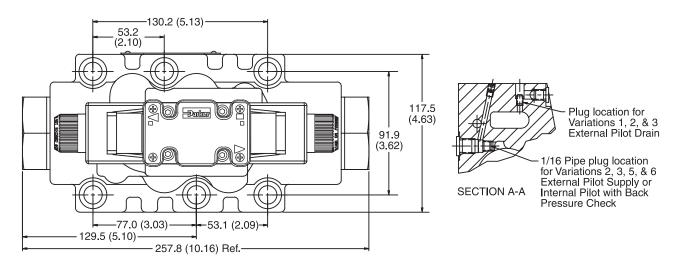
Note that Explosion Proof AC coils are single frequency only.

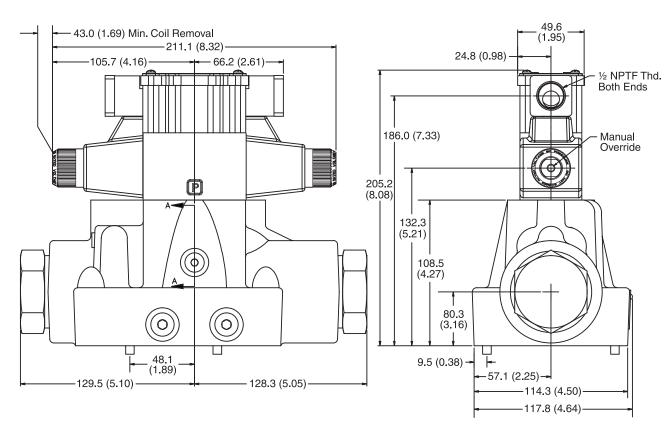
Co	de		In Rush	l . <u>.</u> .			
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3MM	Watts	Resistance
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Υ	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Υ	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion P	roof Soleno	ids					
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
Y		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explos	sion Proof So	olenoids	,				
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Υ		120/60 AC	N/A	N/A	0.16 Amps	17 W	667.00 ohms





Plug-in Conduit Box, Double AC Solenoid



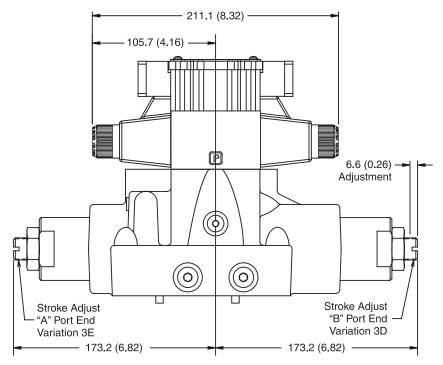


Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.



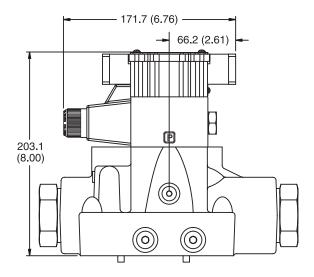


Plug-in Conduit Box and Stroke Adjust, Double AC Solenoid -



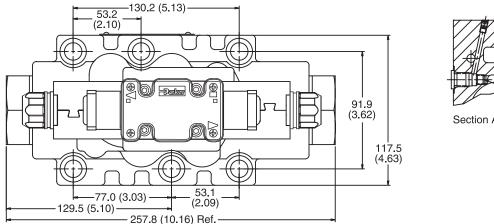
Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.

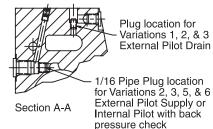
Plug-in Conduit Box, Single AC Solenoid

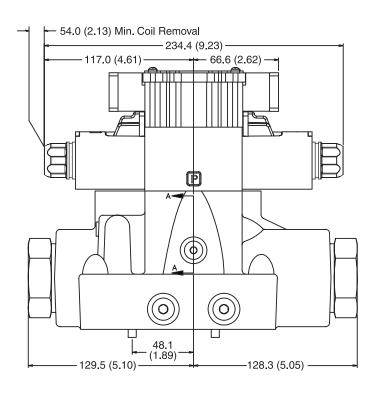


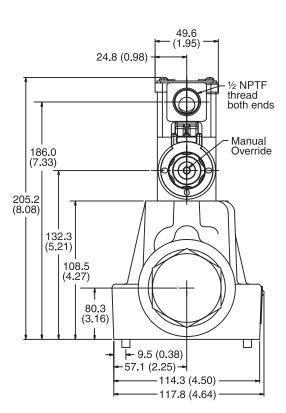
Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.

Plug-in Conduit Box, Double DC Solenoid









Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.

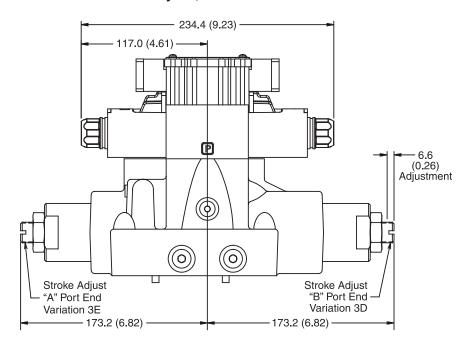




Δ

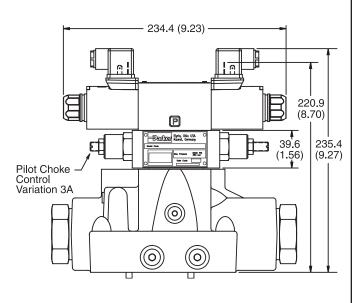
Inch equivalents for millimeter dimensions are shown in (**)

Plug-in Conduit Box and Stroke Adjust, Double DC Solenoid

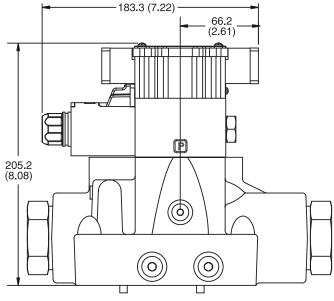


Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.

Hirschmann and Pilot Choke Control, Double DC Solenoid

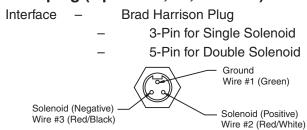


Plug-in Conduit Box, Single DC Solenoid



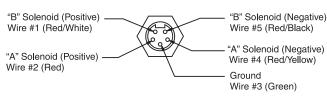


Manaplug (Options 6, 56, 1A & 1C)



3-Pin Manaplug (Mini) with Lights

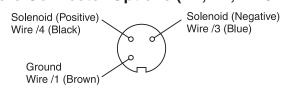
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

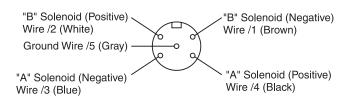
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7A, 7B, 1B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

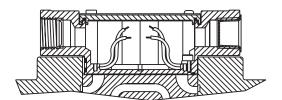
Manaplug - Electrical Mini Plug

EP336-30 3 Pin Plug

EP316-30 5 Pin Plug (Double Solenoid) **EP31A-30** 5 Pin Plug (Single Solenoid)

Conduit Box Option C

No Wiring Options Available



Manaplug - Electrical Micro Plug

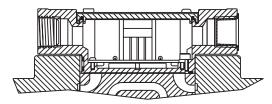
EP337-30 3 Pin Plug

EP317-30 5 Pin Plug (Double Solenoid) **EP31B-30** 5 Pin Plug (Single Solenoid)

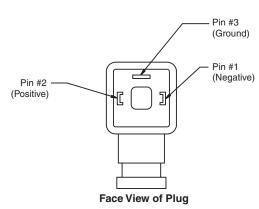
Signal Lights (Option 5) — Plug-in Only

LED Interface

Meets Nema 4/IP67



Hirschmann Plug with Lights (Option P5) ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D)

M12 pin assignment Standard DESINA – design Pin 1 and 2 connected 1 = Not used 2 = Not used 3 = 0V 4 = Signal (24 V) 5 = Earth Ground DESINA – design Pin 1 and 2 connected 3 of the pin 1 and 2 connected 4 of the pin 1 and 2 connected 3 of the pin 1 and 2 connected

Pins are as seen on valve (male pin connectors)



Λ

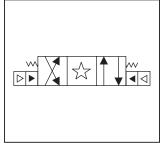
General Description

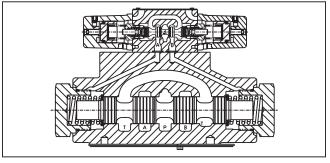
Series D61VA directional control valves are 5-chamber, air pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting patterns.

Specifications

_ •				
Mounting Pattern	NFPA D08, CETOP 8, NG25			
Max. Oper. Pressure	207 Bar (3000 PSI)			
Max. Tank Pressure	Internal Drain Model: 34 Bar (500 PSI)			
	External Drain Model: 207 Bar (3000 PSI)			
Max. Drain Pressure	34 Bar (500 PSI)			
Maximum Flow	See Reference Data			
Pilot Pressure	Air Min. 3.4 Bar (50 PSI) Air Max. 10.2 Bar (150 PSI)			
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)			



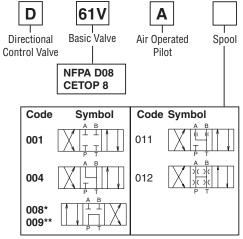




Features

- Low pressure drop.
- Fast response option available.
- Hardened spools provide long life.

Ordering Information



- * 008 spool has closed crossover.
- ** 009 spool has open crossover.

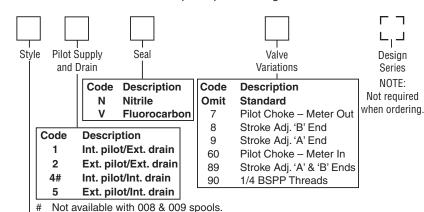
Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator A. Note operators reverse sides for #8 and #9 spools. See installation information for details.

Valve Weight: 12.4 kg (27.3 lbs.)

Standard Bolt Kit: BK227
Metric Bolt Kit: BKM227

Seal Kit: Nitrile SKD61VA

Fluorocarbon SKD61VAV





- B* Single operator, 2 position, spring offset. P to A and B to T in offset position.
- C Double operator, 3 position, spring centered.
- D* Double operator, 2 position, detent.
- E Single operator, 2 position, spring offset to center.P to B and A to T in shifted position.
- H* Single operator, 2 position, spring offset. P to B and A to T in offset position.
- K Single operator, 2 position. Spring offset to center.P to A and B to T in shifted position.

Symbol



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

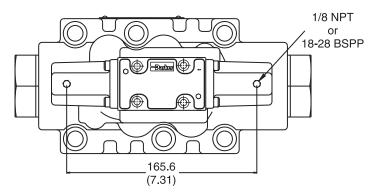
A01_Cat2500.indd, ddp, 04/19

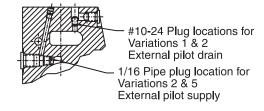


^{*} Not available on 008 and 009 spools.

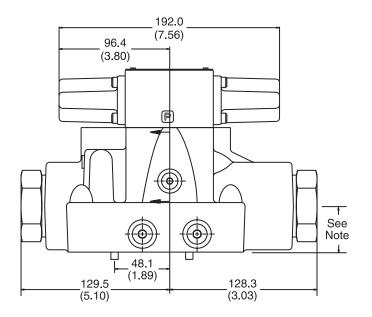
Series D61VA

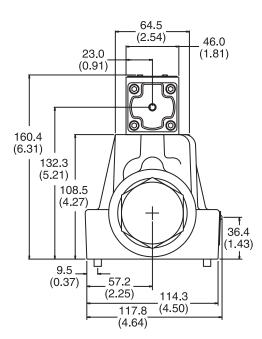
Inch equivalents for millimeter dimensions are shown in (**)





SECTION A-A





Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.





Technical Information



General Description

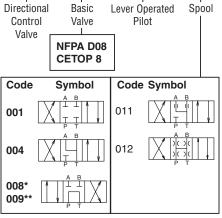
Series D61VL directional control valves are 5-chamber, lever operated valves. They are available in 2 and 3-position styles. They are manifold or subplate mounted valves, which conform to NFPA's D08, CETOP 8 mounting patterns.

Specifications

opcomoations				
Mounting Pattern	NFPA D08, CETOP 8, NG25			
Max. Oper. Pressure	207 Bar (3000 PSI)			
Max. Tank Pressure	Internal Drain Model: 34 Bar (500 PSI) External Drain Model: 207 Bar (3000 PSI)			
Max. Drain Pressure	34 Bar (500 PSI)			
Maximum Flow	See Reference Data			
Pilot Pressure	Oil Min. 6.9 Bar (100 PSI) Oil Max. 207 Bar (3000 PSI)			
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)			

Features

- Low force required to shift spool.
- Hardened spools provide long life.
- Low pressure drop design.



008 spool has closed crossover.

Ordering Information

61V

D

009 spool has open crossover.

Valve schematic symbols are per NFPA/ ANSI standards, providing flow P to A when energizing operator A. See installation information for details.

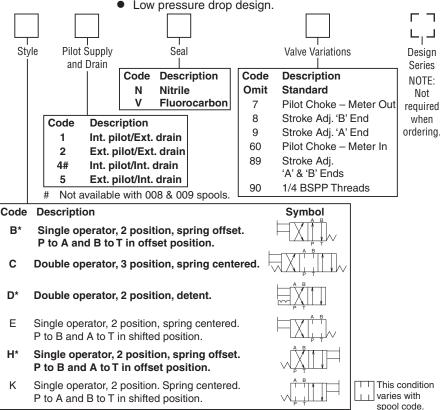
Valve Weight: 12.1 kg (26.7 lbs.)

Standard Bolt Kit: BK227 Metric Bolt Kit: **BKM227**

Seal Kit:

Nitrile SKD61VL

Fluorocarbon SKD61VLV



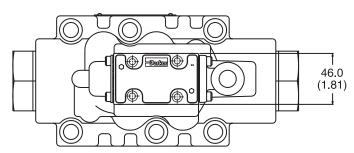
*Available with 001, 004, 011 & 012.

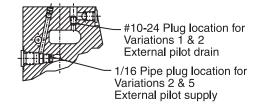
Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

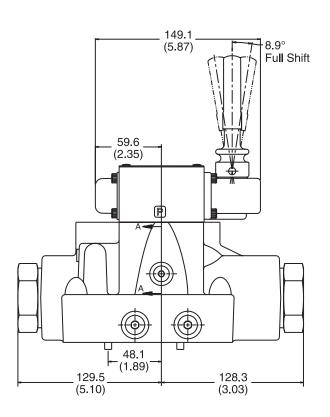
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. A01_Cat2500.indd, ddp, 04/19

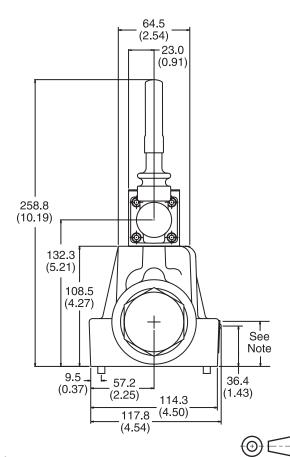






SECTION A-A





Note: 41.9mm (1.65") from bottom of bolt counterbore.



Technical Information



General Description

Series D6P directional control valves are 5-chamber, pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting patterns.

Features

- Low pressure drop design.
- Hardened spools provide long life.
- Fast response option available.

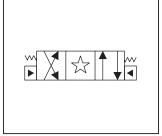
Specifications

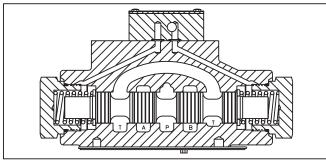
Mounting Pattern	NFPA D08, CETOP 8, NG25
Max. Operating Press.	207 Bar (3000 PSI)
Max. Tank Line Press.	207 Bar (3000 PSI)
Max. Drain Pressure	207 Bar (3000 PSI)
Min. Pilot Pressure	5.1 Bar* (75 PSI)
Max. Pilot Pressure	207 Bar (3000 PSI)
Nominal Flow	189 Liters/Min (50 GPM)
Maximum Flow	See Reference Chart

^{* 6.9} Bar (100 PSI) for 2, 8, 9 & 12 spools

For flow path, pilot drain and pilot pressure details, see Installation Information.







Response Time

Response time will vary with pilot line size, pilot line length, pilot pressure shift time and flow capacity of the control valve.

Shift Volume

Seal

Nitrile

Description

Fluorocarbon

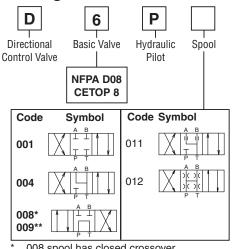
The pilot chamber requires a volune of 0.54 in³ for center to end and 1.08 in³ for end to end.

Code

Omit

7

Ordering Information



- 008 spool has closed crossover.
- ** 009 spool has open crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator X. Note operators reverse sides for #8 and #9 spools. See installation information for details.

Valve Weight: 11.0 kg (24.2 lbs.) Standard Bolt Kit: BK227

Metric Bolt Kit: BKM227

Bold: Designates Tier I products and options.

Style

Code

R*

С

H*

Code

2

5#

Description

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Not available with 008 & 009 spools.

Pilot Supply

and Drain

Code

Ext. Pilot — Ext. Drain

Ext. Pilot — Int. Drain

Single operator, 2 position, spring offset. P to A and B to T in offset position.

Single operator, 2 position, spring offset.

P to B and A to T in offset position.

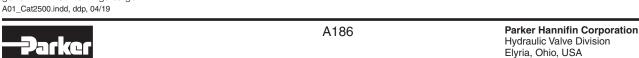
Double operator, 3 position, spring centered.

Description

Available in "B" & "H" styles only.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.





8 Stroke Adj. 'B' End 9 Stroke Adj. 'A' End 20 Fast Response

Valve

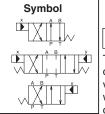
Variations

Pilot Choke - Meter Out

Description

Standard

- 60 Pilot Choke - Meter In 89 Stroke Adj. 'A' & 'B' Ends

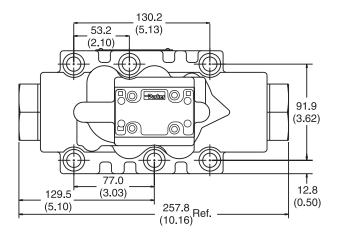


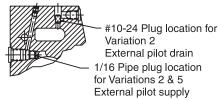
This condition varies with spool

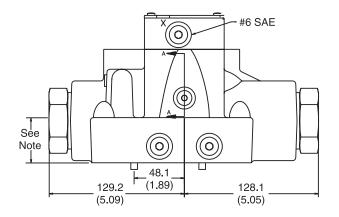
code.

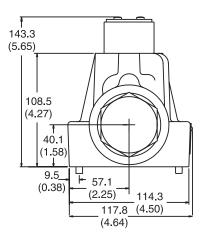
Standard Pilot Operated





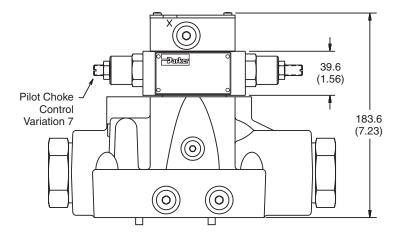






Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.

Pilot Operated with Pilot Choke Control



Note: 41.9mm (1.65") from bottom of bolt hole counterbore to bottom of valve.



Installation Information

Directional Control Valves

Series D61V, D6P

FOR MAXIMUM VALVE RELIABILITY, ADHERE TO THE FOLLOWING INSTALLATION INFORMATION.

The following is important installation information which applies to all directional control valves described in this catalog.

Mounting Position

Detent - Horizontal Spring Offset - Unrestricted Spring Centered - Unrestricted

Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cSt. (150-250 SSU) At 38°C (100°F) is recommended. The absolute operating viscosity range is from 16-220 cSt. (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatment.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate esters or its blends are used, FLUOROCARBON seals are required. Waterglycol, water-in-oil emulsions and petroleum oil may be used with STANDARD seals.

Filtration

For maximum valve and system component life, the system should be protected from contamination at a level not to exceed 125 particles greater than 10 microns per milliliter of fluid (SAE class 4/ISO 16/13).

Silting

Silting can cause any sliding spool valve to stick and not spring return if held under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Special Installations

Consult your Parker representative for any application requiring the following:

- · Pressure above rating.
- Fluid other than those specified.
- Oil temperature above 71.1°C (160°F).
- Flow path other than normal.

Mounting Patterns

Series	NFPA	Size
D61V*, D6P	D08, CETOP 8	3/4"

Torque Specifications

The recommended torque values for the bolts which mount the valve to the manifold or subplate are as follows: 135.6 Nm (100 ft-lbs).



Series D61VW, D61VA, D61VL

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Electrical Characteristics (Detented Spool)

Only a momentary energizing of the solenoid is necessary to shift and hold a detented spool. Minimum duration of the signal is 0.1 seconds for DC voltages. For AC voltages the response time is 0.06 seconds. Spool position will be held provided the spool centerline is in a horizontal plane, and not shock or vibration is present to displace the spool.

Electrical Failure or Loss of Pilot Pressure (D61VA)

Should electric power fail or loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Pilot/Drain Characteristics

Pilot Pressure:

5.1 to 207 Bar (75 to 3000 PSI) 6.9 Bar (100 PSI) for spools 008 & 009

External: An oil source sufficient to maintain minimum pilot pressure must be connected to the "X" port of the main body. When using the external pilot variation, a 1/16" pipe plug must be present in the main body pilot passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with pilot code 2, 3, 5 or 6.

Internal: Flow is internally ported from the pressure port of the main valve body to the "P" port of the pilot valve. The pressure developed at the "P" port of the pilot valve must be 5.1 Bar (75 PSI) minimum at all times or 6.9 Bar (100 PSI) for spools 002, 007, 008, 009 & 014.

Integral Check: Valves using internal pilot and internal drain with an open center spool (spools 008 & 009) can be ordered with an integral check valve in the pressure port of the main valve codes 3 & 6. Pilot oil will be internally ported from the upstream side of this check to the "P" port of the pilot valve, ensuring sufficient pilot pressure. A 1/16" pipe plug will be present in the main body. The "X" port in the subplate must be plugged when using the integral check.

Pilot Valve Drain:

Maximum pressure 102 Bar (1500 PSI), 207 Bar (3000 PSI) optional.

External: When using an external drain, a 10 x 24 x 0.31 long set screw must be present in the main body drain passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with drain code 1. 2 or 3.

Drain flow from the pilot valve is at the "Y" port of the main body and must be piped directly to tank. Maximum drain line pressure is 102 Bar (1500 PSI), 207 Bar (3000 PSI) optional. Any drain line back pressure is additive to the pilot pressure requirement.

Internal: Drain flow from the pilot valve is internally connected to the main valve tank port. Tank and drain pressure are then identical so tank line pressure should not exceed 102 Bar (1500 PSI), 207 Bar (3000 PSI) optional. Any tank line back pressure is also additive to the pilot pressure requirement. If flow surges (a cause of pressure surges) are anticipated in the tank line, an external drain variation is recommended. The "Y" port in the subplate must be plugged when using an internal drain.

D61V* Flow Paths

Style Code	Description	No Solenoid/Operator Energized	Solenoid/Operator A Energized	Solenoid/Operator B Energized
В	Spring Offset	P→A and B→T	_	P→B and A→T
С	Spring Centered	Centered	P→A and B→T	P→B and A→T
D	Detented	Last Position Held	P→A and B→T	P→B and A→T
Е	Spring Centered	Centered	_	P→B and A→T
F†	Spring Offset, Shift to Center	P→A and B→T	_	Centered
Н	Spring Offset	P→B and A→T	P→A and B→T	_
K	Spring Centered	Centered	P→A and B→T	_
M†	Spring Offset, Shift to Center	P→B and A→T	Centered	_

† D61VW only.



Installation Information

A

Series D6P

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Loss of Pilot Pressure

Should a loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. No spring valves will stay in the last position held. If main hydraulic flow does simultaneously stop, machine actuators may continue to function in an undesirable manner or sequence.

Pilot Drain Characteristics

Pilot Pressure:

5.1 to 207 Bar (75 to 3000 PSI) 6.9 Bar (100 PSI) for spools 8, 9 & 12

Direct pilot operated valves use the "X" and "Y" ports to supply pilot oil directly to the ends of the spool, providing spool shifting force. A block mounted on top of the valve body is internally cored to make the necessary connections. Thus when "X" is pressurized, "Y" is used as a drain; and when "Y" is pressurized, "X" becomes the drain.

Any back pressure in these lines when they are being used as a drain is additive to the pilot pressure requirement.

Internal Drain: On spring offset models, only the "X" port is pressurized, as the spring returns the spool to its at rest position. On these models, "Y" may be internally drained through the main tank passage in the valve.

Flow Path/Pilot Pressure

Style Code	Description	"X" & "Y" De-Pressurized	"X" Port Pressurized	"Y" Port Pressurized	Special Notes	Recommended Control Valve For Pilot Oil
В	Two Position Spring Offset	P→A, B→T	P→A, B→T	P→B, A→T	"X" Port may be pressurized to assist spring in returning spool to offset position (ext. only)	X B B T
С	Three Position Spring Centered	Center	P→A, B→T	P→B, A→T	Flow paths will be reversed on valves with tandem center (8) spools	× A B
Н	Two-Position Spring Offset	Р→В, А→Т	P→A, B→T	P→B, A→T	"Y" Port may be pressurized to assist spring in returning spool to offset position	A B T



Subplate Mounting

NFPA D08, CETOP 8 & NG 25

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 135.6 Nm (100 ft-lbs).

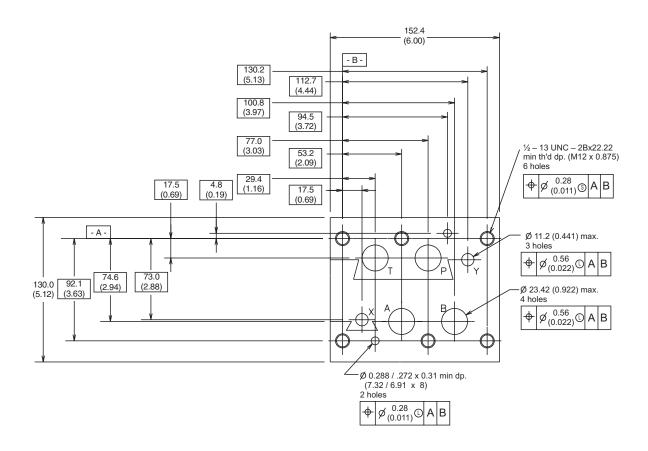
Mounting Position

Valve Type	Mounting Position
Detent (Solenoid)	Horizontal
Spring Offset	Unrestricted
Spring Centered	Unrestricted

For maximum valve reliability, adhere to the following installation information.

Mounting Pattern — NFPA D08, CETOP 8 & NG 25

Inch equivalents for millimeter dimensions are shown in (**)





Application

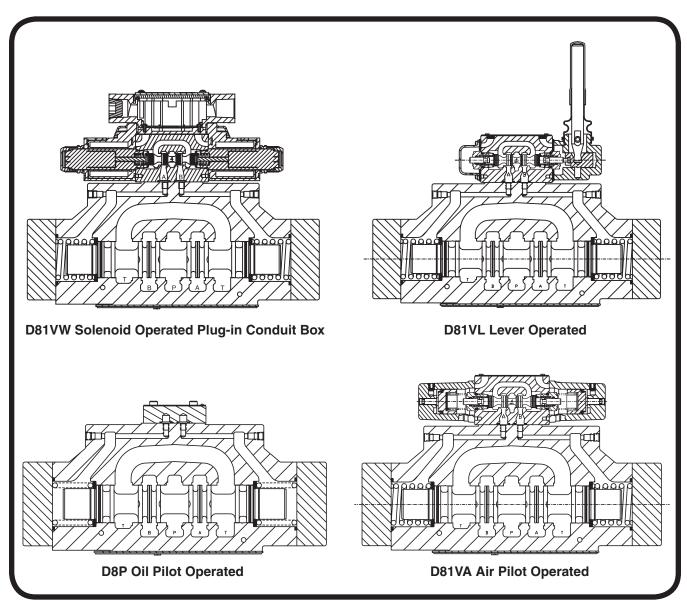
Series D81 hydraulic directional control valves are high performance, solenoid controlled, pilot operated, 2-stage, 4-way valves. They are available in 2 or 3-position styles and are manifold mounted. These valves conform to NFPA's D08, CETOP 8 mounting pattern.

Operation

Series D81 directional valves consist of a 5-chamber style main body, a case hardened sliding spool, and a pilot valve or pilot operators (hydraulic or pneumatic).

Features

- Easy access mounting bolts.
- 345 Bar (5000 PSI) pressure rating.
- Flows to 622 LPM (160 GPM) depending on spool.
- Choice of four operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish.



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



General Description

Series D81VW directional control valves are 5-chamber, pilot operated, solenoid controlled valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting pattern.

Operation

Series D81VW pilot operated valves are standard with low shock spools and pilot orifice. The orifice can be removed if a faster shift is required. It is recommended, however, that all systems operating above 138 Bar (2000 PSI) use the standard valve to avoid severe shock.

Features

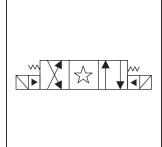
- Low pressure drop design.
- Hardened spools provide long life.
- Fast response option available.
- Wide variety of voltages and electrical connection options.
- Explosion proof availability.
- No tools required for coil removal.

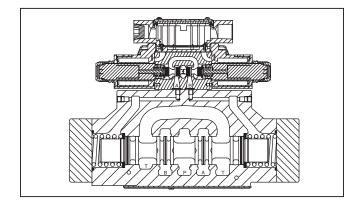
Specifications

Opcomodions	
Mounting Pattern	NFPA D08, CETOP 8, NG25
Maximum Operating Pressure	345 Bar (5000 PSI) Standard 207 Bar (3000 PSI) 10 Watt
	CSA @ 207 Bar (3000 PSI)
Maximum Tank Line Pressure	Internal Drain Model: 103 Bar (1500 PSI) AC Only 207 Bar (3000 PSI) DC Std., AC Optional
	External Drain Model: 345 Bar (5000 PSI)
	CSA 🕮 103 Bar (1500 PSI)
Maximum Drain Pressure	103 Bar (1500 PSI) AC Only 207 Bar (3000 PSI) DC Std., AC Optional
	CSA @103 Bar (1500 PSI)
Minimum Pilot Pressure	5.1 Bar* (75 PSI)
Maximum Pilot	345 Bar (5000 PSI) Standard
Pressure	CSA @ 207 Bar (3000 PSI)
Nominal Flow	302 LPM (80 GPM)









Response Time

Response times (milliseconds) are measured at 345 Bar (5000 PSI) and 300 LPM (80 GPM) with various pilot pressures as indicated.

Solenoid	Pilot	Pull-In		Drop-Out	
Type	Pressure	Std	Fast	Std	Fast
	500	140	100	70	70
DC	1000	125	90	76	76
	2000	100	70	70	70
AC	500	100	60	60	60
	1000	85	50	60	60
	2000	60	30	60	60

Because of the high drain line pressure transients generated during shifting, use of the fast response option is not recommended for pilot pressures exceeding 138 Bar (2000 PSI).

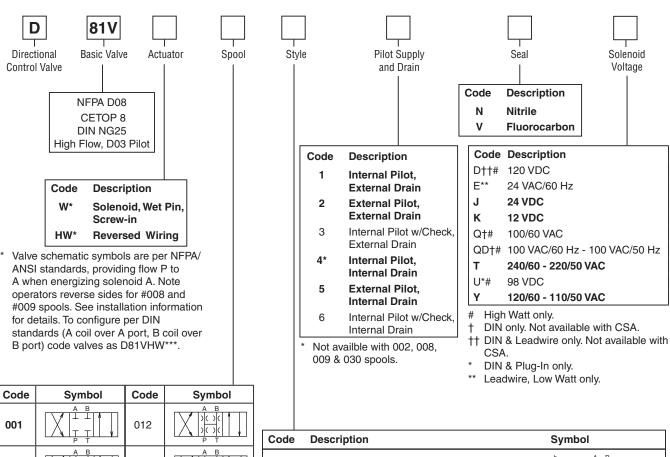
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



Ordering Information

A



Code	Symbol	Code	Symbol
001	A B T T T	012	A B
002	A B P T	015	A B T V P T
003	A B T T T T T T T T T T T T T T T T T T	016	A B T T T T T T T T T T T T T T T T T T
004	A B T T P T	020*	A B P T
006	A B T T T T T T T T T T T T T T T T T T	030**	A B P T
008*, 009**	A B P T	081†	A B
011	A B III III III III III III III III III	082†	A B

- * 008, 020 & 026 spools have closed crossover.
- ** 009 & 030 spools have open crossover.
- † DC or AC rectified only.

Code	Description	Symbol
В*	Single solenoid, 2 position, spring offset. P to A and B to T in offset position.	b A B P T
С	Double solenoid, 3 position, spring centered.	A B a a
D*	Double solenoid, 2 position, detent.	D A B a
E	Single solenoid, 2 position, spring centered. P to B and A to T when energized.	b A B P T
F**	Single solenoid, 2 position, spring offset, energized to center. Position spool spacer on A side. P to A and B to T in spring offset position.	B A B P T
H*	Single solenoid, 2 position, spring offset. P to B and A to T in offset position.	A B a
К	Single solenoid, 2 position, spring centered. P to A and B to T when energized.	A B a
M**	Single solenoid, 2 position, spring offset, energized to center position. Spool spacer on B side. P to B and A to T in spring offset position.	A B a

- * Available with 020 and 030 spools only.
- ** High watt coil only.

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times. A01_Cat2500.indd, ddp, 04/19



Shift

Response

and Indication

Approvals

Valve

Variations

See

next page

Monitor

Switch

Cover

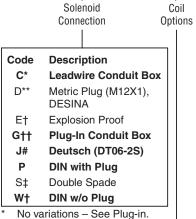
Design

Series

NOTE: Not

required

when



- DC only, lights, diode surge suppressor, not CSA approved.
- Not available with lights or AC rectified.
- †† Required for variations on conduit box style. Must have lights.
- 12 and 24 volt DC only, no lights, not CSA approved.
- 12 VDC Hi Watt, not CSA approved

Code	Description
Omit*	High Watt
D**	Explosion Proof, EExd ATEX
E**	Explosion Proof EExme ATEX, IECEx, from Germany
F†	Low Watt
L††	10 Watt
T#	Explosion Proof, Ex d IIC ATEX/CSA
U#	Explosion Proof,UL/CSA

- AC ambient temperature must not exceed 60°C (140°F).
- J voltage only, no variations available.
- AC only.
- †† DC and AC rectified only.
- J and Y voltages only. Dual frequency on AC, no options.

Code	Description
Omit	Standard Pressure
	103 Bar (1500 PSI) AC
	207 Bar (3000 PSI) DC
Н*	High Pressure, AC only
1	207 Bar (3000 PSI)

Not available with CSA or Explosion Proof.

Valve Weight:

Double Solenoid 19.6 kg (43.2 lbs.)

Seal Kit:

Nitrile SKD81VWN91 SKD81VWV91 Fluorocarbon

Code Description Omit No Options

Diode Surge Suppresor Rectified Coil

Electrical

Options

- DC only. DIN coil must have plug with lights.
- 24 VDC "ET" available. Also adds dust rating. Not polarity sensitive [IIIC, D].
- DC tube standard, plug-in only. Polarity sensitive coil is stamped (±)

Code Description Omit Standard

Tube

Options

Manual

Override

Options*

- Extended with Boot T# Covered Manual Overdrive
- Manual override not available with Explosion Proof.
- # Only available with monitor switch option.

	next page	ordering.
	Code	Description
	Omit	No Variation
	4B	Monitor Switch Cover
Code De	scription	1
Omit St	andard Va	alve
4* †# CS	SA Canada	a CSA22.2 No. 139-10

- Not available with AC high pressure tube.
- E, J, K, Y, U, T: Voltages only. C, G, W: Solenoid connections. E & T voltages only available with C Solenoid Connection, Low Watt only. Conforms to UL429.
- Valve is derated.

Code	Spool Position	Position Control
Omit	All	Standard response
I3N	0	End position monitored, side A and B
I6N	С	Start position monitored, side A and B
I2N	C, B, E, F (all spools)	End position monitored, side B
I5N	C, K, M (spool 9)	Start position monitored, side B
I1N	C, H, K, M (all spools)	End position monitored, side A
I4N	C, E, F (spool 9)	Start position monitored, side A

Note: The plug M12 x 1 for the position control is included. The monitor switch has to be located on the side to which the spool moves from the spring offset position. For 4/3-way valves two switches are required.

Not CSA approved.

DC Coils only.

Mounting Bolt Kits

UNC Bolt Kits for use with D6 and D8 Directional Control Valves & Sandwich Valves				
	Number of Sandwich Valves @ 2.75" (70mm) thickness			
	0	1	2	3
D6	BK227	BK121	BK122	BK123
	2.50"	5.25"	8.00"	10.75"
D6 plus tapping plate	BK161	BK170	BK171	BK172
	3.50"	6.25"	9.00"	11.75"
D8	BK228	BK131	BK132	BK133
	3.00"	5.75"	8.50"	11.25"
D8 plus tapping plate	BK173	BK174	BK175	BK114
	4.00"	6.75"	9.50"	12.125"

Note: All bolts are SAE grade 8, 1/2-13 UNC-3A thread, torque to 133 N.m. (100 ft.-lbs.)

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times. A01_Cat2500.indd, ddp, 04/19



Ordering Information



Valve Variations

Code	Description
5*	Signal Lights – Standard
	Signal Lights – Hirsch. (DIN with Plug)
7B**	Manaplug - Brad Harrison (12x1) Micro with Lights
56**	Manaplug (Mini) with Lights
20	Fast Response
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights
1M**	Manaplug Opposite Normal
1P	Painted Body
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
3A	Pilot Choke Meter Out
3B	Pilot Choke Meter In
3C	Pilot Pressure Reducer
3D	Stroke Adjust 'B' End
3E	Stroke Adjust 'A' End
3F	Stroke Adjust 'A' & 'B' End
3G*	Pilot Choke Meter Out with Lights
3H*	Pilot Choke Meter In with Lights
3J*	Pilot Pressure Reducer with Lights
ЗК	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
ЗМ	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
3R	Pilot Choke Meter Out & Pilot Pressure Reducer
3S**	Lights, Mini Manaplug, Pilot Choke Meter Out
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights
XB9901	CE Marking

^{*} DESINA, plug-in conduit box, and DIN with plug styles only.

^{**} Must have plug-in style conduit box.

[†] Above 50 VAC or 75 VDC must have "4" CSA approved coils.

Reference Data

Model	Spool Symbol	MaximumFlow, LPM (GPM) 345 Bar (5000 PSI) w/o Malfunction	Model	Spool Symbol	MaximumFlow, LPM (GPM) 345 Bar (5000 PSI) w/o Malfunction
D81V*001	A B T T P T	624 (160)	D81V*011	A B T T P T	624 (160)
D81V*002	A B	624 (160)	D81V*012	A B	312 (80)
D81V*003	A B	624 (160)	D81V*015	A B T T T T	624 (160)
D81V*004	A B T T T T T T T T T T T T T T T T T T	624 (160)	D81V*016	A B T T T T T T T T T T T T T T T T T T	624 (160)
D81V*006	A B	624 (160)	D81V*020 D81V*030	A B P T	624 (160)
D81V*008 D61V*009		312 (80)			

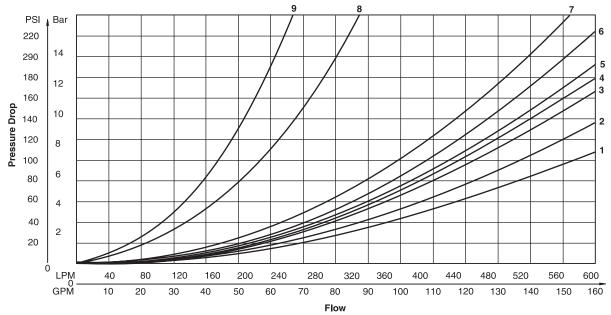
D81V* Series Pressure Drop Chart

The following chart provides the flow vs. pressure drop curve reference for the Series D81V * valve by spool type.

VISCOSITY CORRECTION FACTOR						
Viscosity (SSU) 75 150 200 250 300 350 400						
% of ΔP (Approx.) 93 111 119 126 132 137 141						
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.						

D81VW Pressure Drop Reference Chart – Curve Number					
Spool No.	P-A	P-B	P–T	A–T	В-Т
001	1	1	-	3	4
002	2	2	5	4	6
003	1	1	-	4	4
004	1	1	_	4	6
006	2	2	_	3	4
009	2	2	7	3	4
011	1	1	_	3	4
012	1	1	9	3	4
015	2	2	_	5	5
016	2	2	_	4	3
020/030	2	2	_	3	4

Performance Curves





A

Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils
	-5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D; Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007
ATEX, IECEX & CSA/US	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X
(ET) (Tri-rated)	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G

^{*} Allowable Voltage Deviation ±10%.

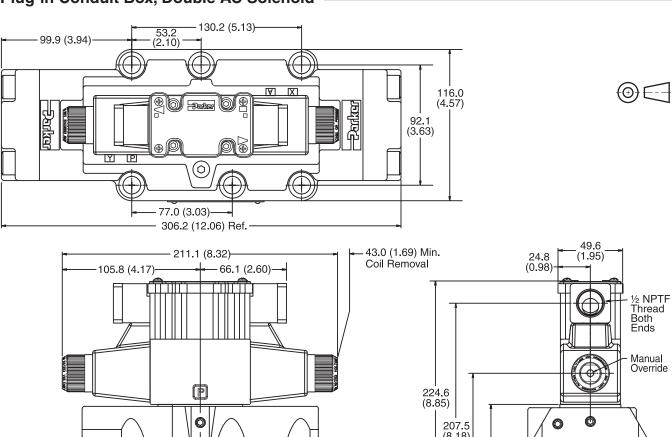
Note that Explosion Proof AC coils are single frequency only.

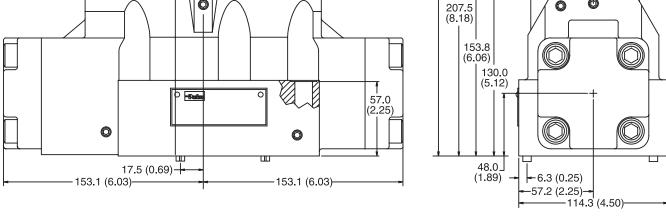
Code In Rush							
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3MM	Watts	Resistance
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Υ	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Υ	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion P	Explosion Proof Solenoids						
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
Υ		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J 24 VDC		N/A	N/A	1.38 Amps	33 W	17.33 ohms	
"ET" Explos	"ET" Explosion Proof Solenoids						
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Υ		120/60-50 VAC	N/A	N/A	0.16 Amps	17 W	667.00 ohms

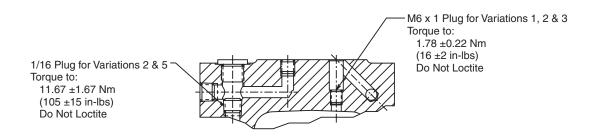




Plug-in Conduit Box, Double AC Solenoid







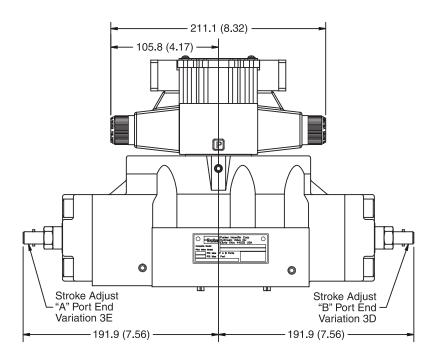
Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.



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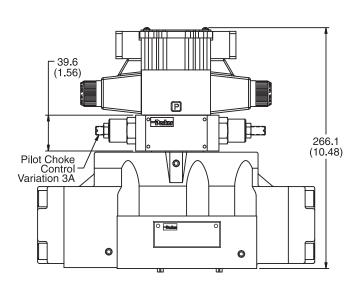
Inch equivalents for millimeter dimensions are shown in (**)

Conduit Box and Stroke Adjust, Double AC Solenoid

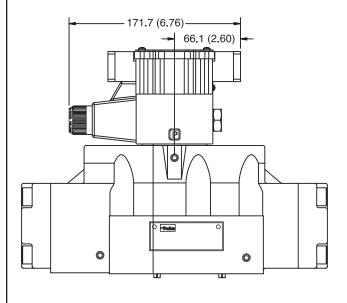


Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

Conduit Box and Pilot Choke Control, Double AC Solenoid

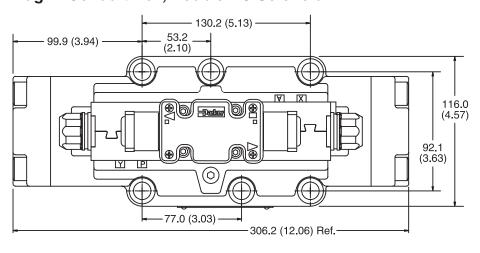


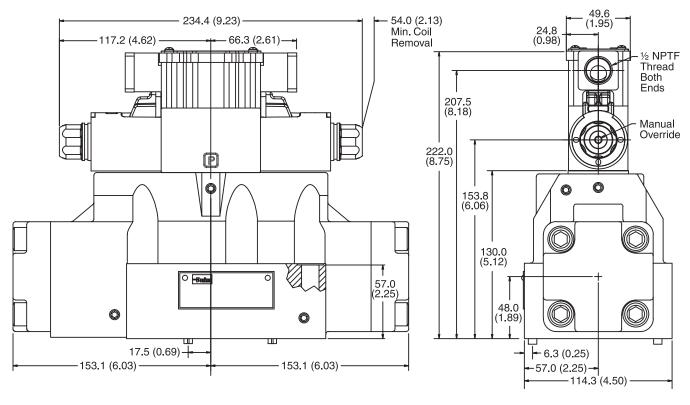
Conduit Box, Single AC Solenoid





Plug-In Conduit Box, Double DC Solenoid



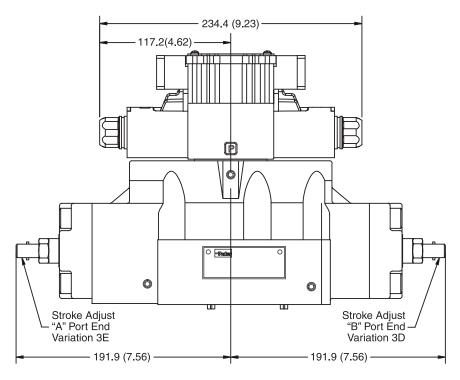


Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.



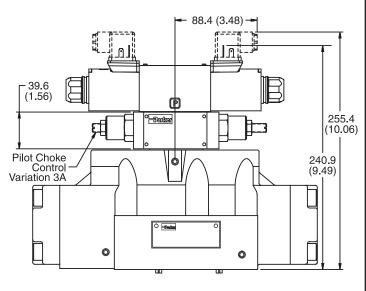


Plug-In Conduit Box and Stroke Adjust, Double DC Solenoid

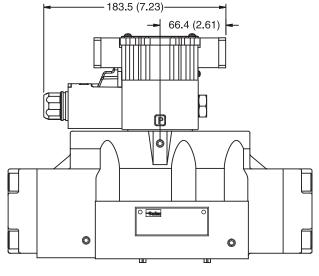


Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

Hirschmann and Pilot Choke Control, Double DC Solenoid



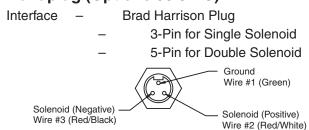
Plug-In Conduit Box, Single DC Solenoid





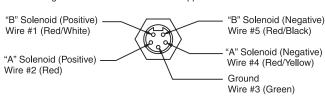
A

Manaplug (Options 56 & 1C)



3-Pin Manaplug (Mini) with Lights

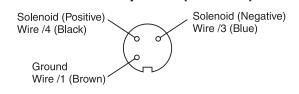
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

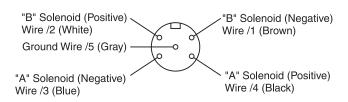
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid



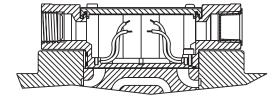
5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

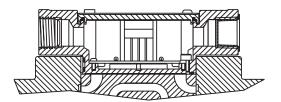
Conduit Box Option C

No Wiring Options Available



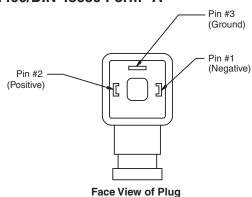
Signal Lights (Option 5) — Plug-in Only

- LED Interface
- Meets Nema 4/IP67



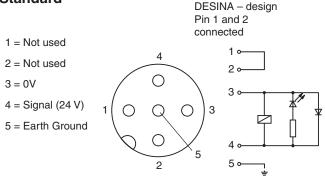
Hirschmann Plug with Lights (Option P5)

ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D)

M12 pin assignment Standard



Pins are as seen on valve (male pin connectors)





Technical Information



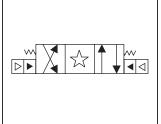
General Description

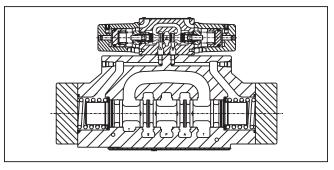
Series D81VA directional control valves are 5-chamber, air pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting pattern.

Specifications

Mounting Pattern	NFPA D08 , CETOP 8, NG25
Max. Operating Press.	345 Bar (5000 PSI)
Max. Tank Line Pressure	Internal Drain Model: 34 Bar (500 PSI) External Drain Model: 207 Bar (3000 PSI)
Max. Drain Pressure	34 Bar (500 PSI)
Maximum Flow	See Switching Limit Charts
Pilot Pressure	Air Min 3.4 Bar (50 PSI) Air Max 10.2 Bar (150 PSI)
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)







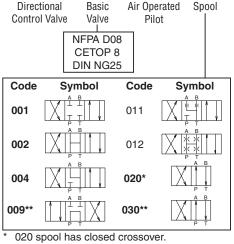
Features

- Low pressure drop design.
- Fast response option available.
- Hardened spools provide long life.

Ordering Information D 81V

Basic

Directional



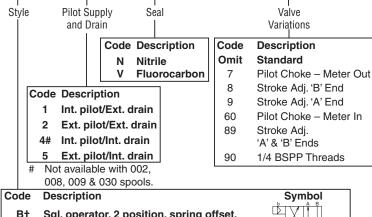
** 009 & 030 spools have open crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator A. Note operators reverse sides for #9 spool. See installation information for details.

Valve Weight: Single Operated

19.9 kg (43.9 lbs.)

Standard Bolt Kit: BK228 **BKM228** Metric Bolt Kit:



Bt Sgl. operator, 2 position, spring offset. P to A and B to T in offset position.

Dbl. operator, 3 position, spring centered.

D† Dbl. operator, 2 position, detent.

Ε Sgl. operator, 2 position, spring centered. P to B and A to T in shifted position.

Sgl. operator, 2 position, spring offset. H† P to B and A to T in offset position.

Sgl. operator, 2 position. Spring centered. P to A and B to T in shifted position.

This condition varies with spool code

Design

Series NOTE:

Not

required

when

ordering.

† Available with 020 & 030 spools only.

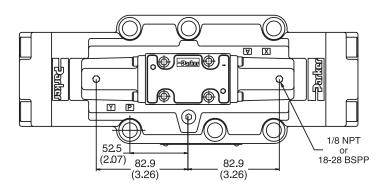
Bold: Designates Tier I products and options.

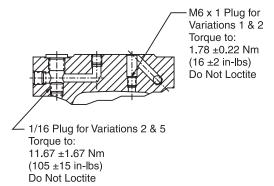
Non-bold: Designates Tier II products and options. These products will have longer lead times.

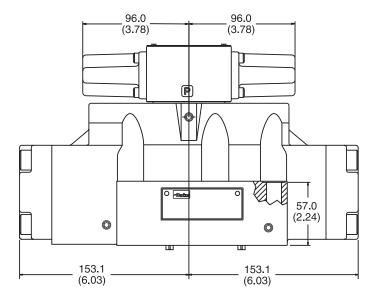
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. A01_Cat2500.indd, ddp, 04/19

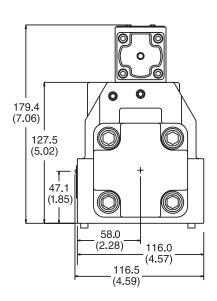


Air Operated -











Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.



Technical Information



General Description

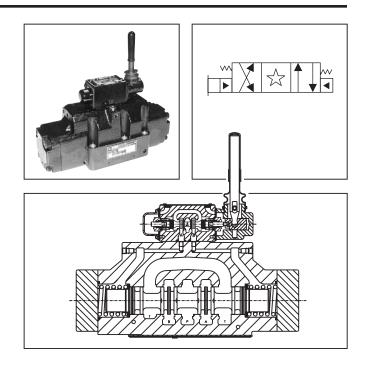
Series D81VL directional control valves are 5-chamber, lever operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting pattern.

Specifications

Mounting Pattern	NFPA D08, CETOP 8, NG25		
Max. Oper. Press.	350 Bar (5000 PSI)		
Max. Tank Line	Internal Drain Model		
Pressure	34 Bar (500 PSI)		
	External Drain Model		
	350 Bar (5000 PSI)		
Max. Drain Press.	34 Bar (500 PSI)		
Max. Flow	See Reference Data Charts		
Pilot Pressure	Oil Min 6.9 Bar (100 PSI) Oil Max 350 Bar (5000 PSI)		
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)		

Lever Operated

Spool

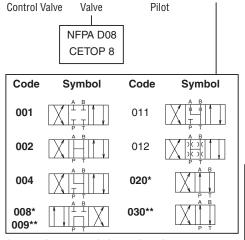


Ordering Information

81V Basic

D

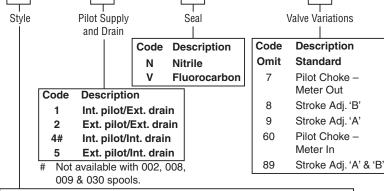
Directional



- 008 & 020 spools have closed crossover.
- ** 009 & 030 spools have open crossover.

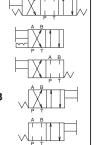
Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator A. Note operators reverse sides for #9 spool. See installation information for details.

Valve Weight: 19.6 kg (43.2 lbs.) Standard Bolt Kit: BK228 Metric Bolt Kit: BKM228



Code Description

- B† Sgl. operator, 2 position, spring offset. P to A and B to T in offset position.
- C Dbl. operator, 3 position, spring centered.
- D† Dbl. operator, 2 position, detent.
- E Sgl. operator, 2 position, spring centered. P to B and A to T in shifted position.
- H† Sgl. operator, 2 position, spring offset. P to B and A to T in offset position.
- K Sgl. operator, 2 position. Spring centered. P to A and B to T in shifted position.



Symbol

This condition varies with spool code.

Design

Series

NOTE:

Not

required

when

ordering

† Available with 020 & 030 spools only.

Bold: Designates Tier I products and options.

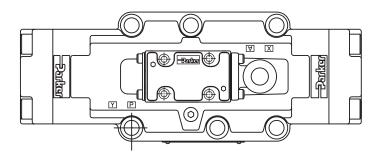
Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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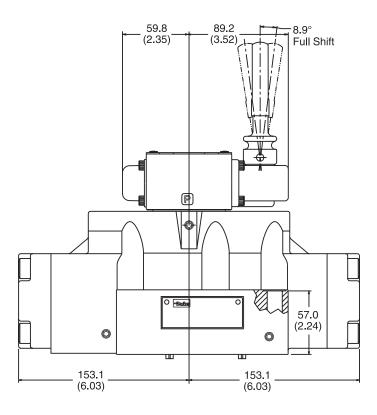


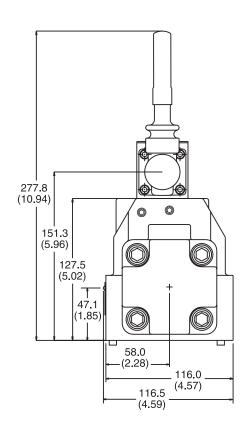
Lever Operated -



M6 x 1 Plug for Variations 1 & 2 Torque to: 1.78 ±0.22 Nm (16 ±2 in-lbs) Do Not Loctite

 \angle 1/16 Plug for Variations 2 & 5 Torque to: 11.67 ±1.67 Nm (105 ±15 in-lbs) Do Not Loctite







Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.



Technical Information



General Description

Series D8P directional control valves are 5-chamber, pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting pattern.

Features

- Low pressure drop design.
- Hardened spools provide long life.

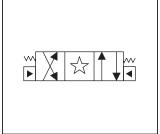
Specifications

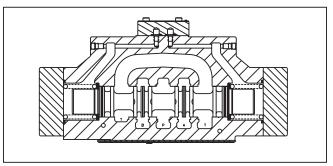
Mounting Pattern	NFPA D08, CETOP 8, NG25
Max. Operating Pressure	345 Bar (5000 PSI)
Max. Tank Line Pressure	345 Bar (5000 PSI)
Max. Drain Pressure	345 Bar (5000 PSI)
Min. Pilot Pressure	5.1 Bar* (75 PSI)
Max. Pilot Pressure	345 Bar (5000 PSI)
Nominal Flow	302 LPM (80 GPM)
Max. Flow	See Reference Data Chart

^{* 6.9} Bar (100 PSI) for 2, 8, 9 & 12 spools

For flow path, pilot drain and pilot pressure details, see Installation Information.







Response Time

Response time will vary with pilot line size, pilot line length, pilot pressure shift time and flow capacity of the control valve.

Shift Volume

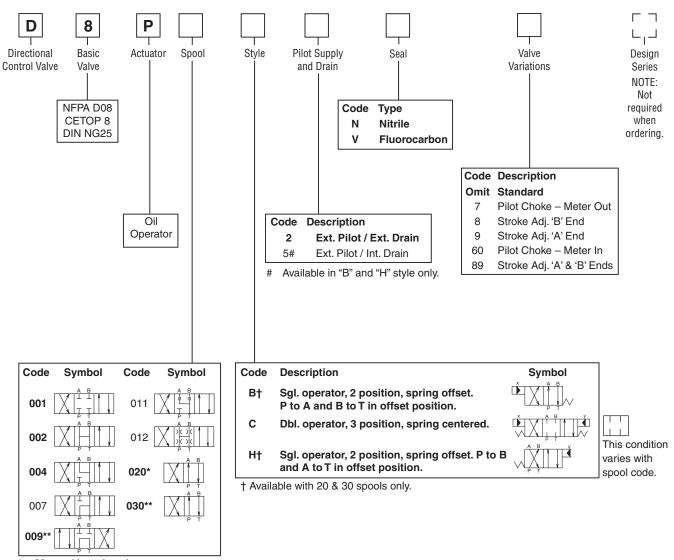
The pilot chamber requires a volume of 1.35 in (22.1 cc) for center to end.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



Series D8P



 ²⁰ spool has closed crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator X. Note operators reverse sides for #9 spool. See installation information for details.

Valve Weight: 18.9 kg (41.7 lbs.) Standard Bolt Kit: BK228 Metric Bolt Kit: BKM228

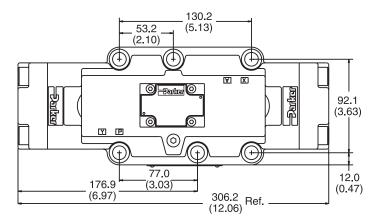
Bold: Designates Tier I products and options.

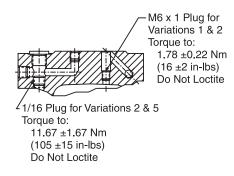
Non-Bold: Designates Tier II products and options. These products will have longer lead times.

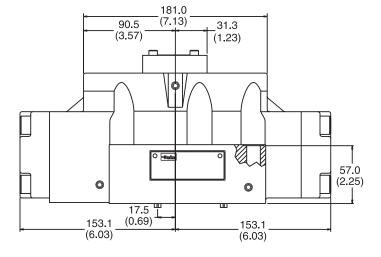


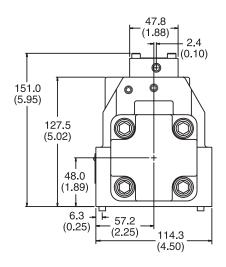
^{** 9 &}amp; 30 spools have open crossover.

Standard Pilot Operated



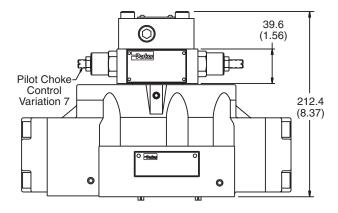








Pilot Operated with Pilot Choke Control



Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.



Installation Information

Installation Information

FOR MAXIMUM VALVE RELIABILITY, ADHERE TO THE FOLLOWING INSTALLATION INFORMATION.

The following is important installation information which applies to all directional control valves described in this catalog.

Mounting Position

Detent – Horizontal Spring Offset – Unrestricted Spring Centered – Unrestricted

Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cSt. (150-250 SSU) At 38°C (100°F) is recommended. The absolute operating viscosity range is from 16-220 cSt. (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatment.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate esters or its blends are used, FLUOROCARBON seals are required. Water-glycol, water-in-oil emulsions and petroleum oil may be used with STANDARD seals.

Filtration

For maximum valve and system component life, the system should be protected from contamination at a level not to exceed 125 particles greater than 10 microns per milliliter of fluid (SAE class 4/ISO 16/13).

Silting

Silting can cause any sliding spool valve to stick and not spring return if held under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Special Installations

Consult your Parker representative for any application requiring the following:

- Pressure above rating.
- Fluid other than those specified.
- Oil temperature above 71.1°C (160°F).
- Flow path other than normal.

Mounting Patterns

Series	NFPA	CETOP
D81V*, D8P	D08	3/4"

Torque Specifications

The recommended torque values for the bolts which mount the valve to the manifold or subplate are as follows: 135.6 Nm (100 ft-lbs).



Series D81VW, D81VA, D81VL

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Electrical Characteristics (Detented Spool)

Only a momentary energizing of the solenoid is necessary to shift and hold a detented spool. Minimum duration of the signal is 0.1 seconds for DC voltages. For AC voltages the response time is 0.06 seconds. Spool position will be held provided the spool centerline is in a horizontal plane, and not shock or vibration is present to displace the spool.

Electrical Failure or Loss of Pilot Pressure (D81V or D81VA)

Should electric power fail or loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Pilot/Drain Characteristics

Pilot Pressure:

5.1 to 345 Bar (75 to 5000 PSI) 6.9 Bar (100 PSI) for spools 002, 007, 008, 009 & 014

External: An oil source sufficient to maintain minimum pilot pressure must be connected to the "X" port of the main body. When using the external pilot variation, a 1/16" pipe plug must be present in the main body pilot passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with pilot code 2, 3, 5 or 6.

Internal: Flow is internally ported from the pressure port of the main valve body to the "P" port of the pilot valve. The pressure developed at the "P" port of the pilot valve must be 5.1 Bar (75 PSI) minimum at all times or 6.9 Bar (100 PSI) for spools 002, 007, 008, 009 & 014.

Integral Check: Valves using internal pilot and internal drain with an open center spool (spools 2, 7, 8 & 9) can be ordered with an integral check valve in the pressure port of the main valve codes 3 & 6. Pilot oil will be internally ported from the upstream side of this check to the "P" port of the pilot valve, ensuring sufficient pilot pressure. A 1/16" pipe plug will be present in the main body. The "X" port in the subplate must be plugged when using the integral check.

Pilot Valve Drain: Maximum pressure 102 Bar (1500 PSI) AC optional, 207 Bar (3000 PSI) DC standard.

External: When using an external drain, a M6 x 1 x 6mm long set screw must be present in the main body drain passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with drain code 1, 2 or 3.

Drain flow from the pilot valve is at the "Y" port of the main body and must be piped directly to tank. Maximum drain line pressure is 102 Bar (1500 PSI), AC optional, 207 Bar (3000 PSI) DC standard. Any drain line back pressure is additive to the pilot pressure requirement.

Internal: Drain flow from the pilot valve is internally connected to the main valve tank port. Tank and drain pressure are then identical so tank line pressure should not exceed 102 Bar (1500 PSI) AC optional, 207 Bar (3000 PSI) DC standard. Any tank line back pressure is also additive to the pilot pressure requirement. If flow surges (a cause of pressure surges) are anticipated in the tank line, an external drain variation is recommended. The "Y" port in the subplate must be plugged when using an internal drain.

D81V* Flow Paths

Style Code	Description	No Solenoid/Operator Energized	Solenoid/Operator A Energized	Solenoid/Operator B Energized
В	Spring Offset	P→A and B→T	-	P→B and A→T
С	Spring Centered	Centered	P→A and B→T	P→B and A→T
D	Detented	Last Position Held	P→A and B→T	P→B and A→T
Е	Spring Centered	Centered	_	P→B and A→T
F†	Spring Offset, Shift to Center	P→A and B→T	_	Centered
Н	Spring Offset	P→B and A→T	P→A and B→T	-
K	Spring Centered	Centered	P→A and B→T	_
M†	Spring Offset, Shift to Center	P→B and A→T	Centered	_

† D81VW only. A01_Cat2500.indd, ddp, 04/19



Series D8P

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Loss of Pilot Pressure

Should a loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. No spring valves will stay in the last position held. If main hydraulic flow does simultaneously stop, machine actuators may continue to function in an undesirable manner or sequence.

Pilot Drain Characteristics

Pilot Pressure:

5.1 to 350 Bar (75 to 5000 PSI) 6.9 Bar (100 PSI) for spools 2, 7, 8, 9 & 14

Direct pilot operated valves use the "X" and "Y" ports to supply pilot oil directly to the ends of the spool, providing spool shifting force. A block mounted on top of the valve body is internally cored to make the necessary connections. Thus when "X" is pressurized, "Y" is used as a drain; and when "Y" is pressurized, "X" becomes the drain.

Any back pressure in these lines when they are being used as a drain is additive to the pilot pressure requirement.

Internal Drain: On spring offset models, only the "X" port is pressurized, as the spring returns the spool to its at rest position. On these models, "Y" may be internally drained through the main tank passage in the valve.

Flow Path/Pilot Pressure

Style Code	Description	"X" & "Y" De-Pressurized	"X" Port Pressurized	"Y" Port Pressurized	Special Notes	Recommended Control Valve For Pilot Oil
В	Two Position Spring Offset	P→A, B→T	P→A, B→T	P→B, A→T	"X" Port may be pressurized to assist spring in returning spool to offset position (ext. only)	× AB
С	Three Position Spring Centered	Center	P→A, B→T	P→B, A→T	Flow paths will be reversed on valves with tandem center (9) spools	A B F F F F F F F F F F F F F F F F F F
Н	Two-Position Spring Offset	Р→В, А→Т	P→A, B→T	P→B, A→T	"Y" Port may be pressurized to assist spring in returning spool to offset position	A B Y





Subplate Mounting NFPA D08, CETOP 8 & NG25

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 135.6 Nm (100 ft-lbs).

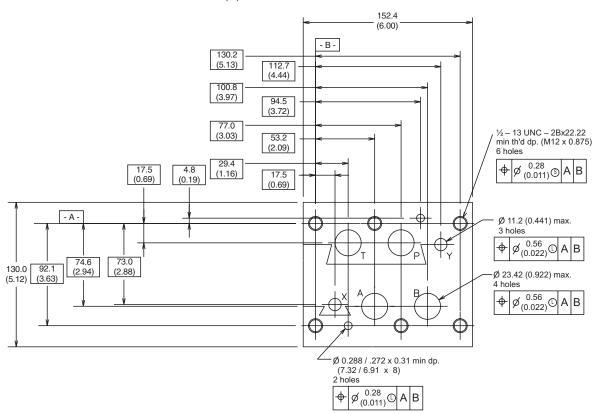
Mounting Position

Valve Type	Mounting Position
Detent (Solenoid)	Horizontal
Spring Offset	Unrestricted
Spring Centered	Unrestricted

For maximum valve reliability, adhere to the following installation information.

Mounting Pattern — NFPA D08, CETOP 8 & NG25

Inch equivalents for millimeter dimensions are shown in (**)



A214



General Description

Technical Information

Series D91VWR and D91VWZ are regenerative and hybrid directional control valves (NG25).

The innovative integrated regenerative function in the A-line (optional) allows new energy saving circuits with differential cylinders. The hybrid version can switch betwen regenerative mode and standard mode at any time.

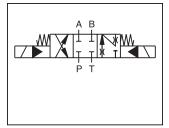
Features

- Energy saving A-regeneration optionally integrated.
- Switchable hybrid version.

Further literature about the opportunities of energy savings and more functional details of the integrated regeneration is available on request.



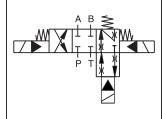
D41VWR (shown)



Regenerative D91VWR

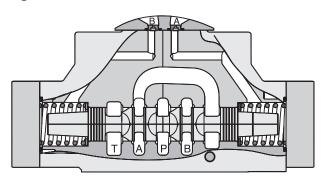


D41VWZ (shown)

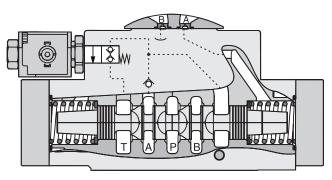


Hybrid D91VWZ

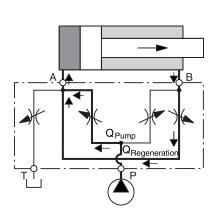
Regenerative Valve D91VWR



Hybrid Valve D91VWZ

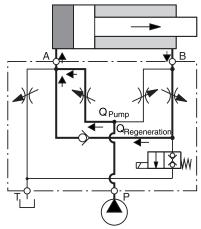


D91VWR Regenerative Valve Cylinder Extending

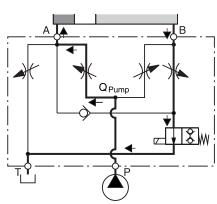


D91VWZ Hybrid Valve

Cylinder Extending Regenerative Mode (High Speed)



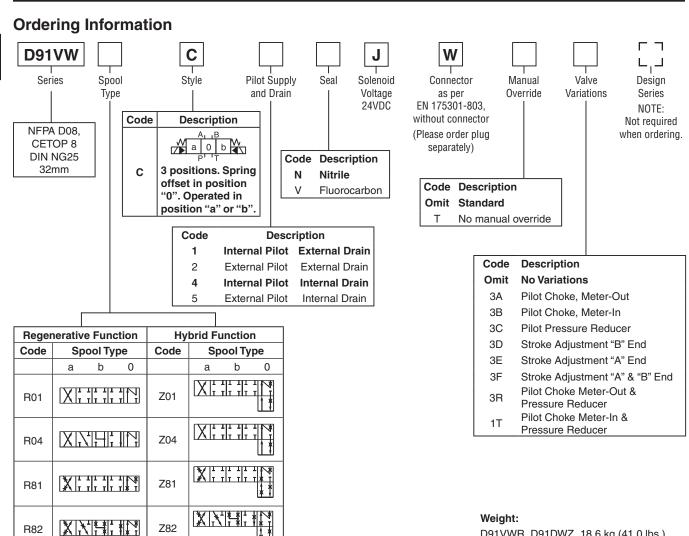
Cylinder Extending Standard Mode (High Force)



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. A01_Cat2500.indd, ddp, 04/19





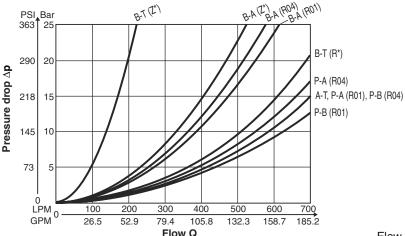


Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Performance Curves

R82



Z82

Flow curves measured with Spool R01, R04, Z01, Z04

A01_Cat2500.indd, ddp, 04/19



D91VWR, D91DWZ 18.6 kg (41.0 lbs.)

General				
Design	Directional Spool Valve			
Actuation	Solenoid			
Size	NG25 / CETOP8 / D08			
Mounting Interface	DIN 24340 A25 / ISO 4401 / NFPA D08 / CET	OP RP 121-H		
Mounting Position	Unrestricted, preferably horizontal			
Ambient Temperature [°C]	-25°+50° (-13°F+122°F)			
MTTF _D Value [years]	75			
Hydraulic	,			
Maximum Operating Pressure	Pilot drain internal: P, A, B, X 350 Bar (5075 P Pilot drain external: P, A, B, T, X 350 Bar (5075			
Fluid	Hydraulic oil in accordance with DIN 51524 / 5	51525		
Fluid Temperature [°C]	-25° +70° (-13°F+158°F)			
Viscosity Permitted [cSt]/[mm²/s] Recommended [cSt]/[mm²/s]				
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7	7)		
Flow Maximum	700 LPM (185.2 GPM)	700 LPM (185.2 GPM)		
Leakage at 350 Bar (5075 PSI) [ml/min]	up to 800 (0.21 GPM) (depending on spool)			
Minimum Pilot Supply Pressure	5 Bar (73 PSI)			
Static / Dynamic				
Step Response at 95%	Energized	De-energized		
DC Solenoids Pilot Pressure				
50 Bar (725 PSI) [ms]	150	170		
100 Bar (1425 PSI) [ms]	110	170		
250 Bar (3625 PSI) [ms]	90	170		
350 Bar (5075 PSI) [ms]	85	170		
Electrical				
Duty Ratio	100% ED; CAUTION: coil temperature up to 1	50°C (302°F) possible		
Protection Class	IP 65 in accordance with EN 60529 (plugged and mounted)			
Supply Voltage / Ripple [V]	24			
111	±10			
Current Consumption Hold [A]	1.29			
Current Consumption In Rush [A]	1.29			
Power Consumption Hold [W]	31			
Power Consumption In Rush [W]	31			
Solenoid Connection	Connector as per EN 175301-803, solenid Ide	entification as per ISO 9461		
Wiring Minimum [mm²]	3 x 1.5 recommended			
Wiring Length Minimum [m]	50 (164 ft.) recommended			

With electrical connections the protective conductor (PE \rightleftharpoons) must be connected according to the relevant regulations.

Electrical Specifications Hybrid Option

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Duty Ratio		100%	
Protection Class		IP 65 in accordance with EN 60529 (plugged and mounted)	
Supply Voltage	[V]	24	
Tolerance Supply Voltage	[%]	±10	
Current Consumption	[A]	0.96	
Power Consumption	[W]	23	
Solenoid Connection		Connector as per EN 175301-803	
Wiring Minimum	[mm²]	3 x 1.5 recommended	
Wiring Length Maximum	[m]	50 (164 ft.) recommended	

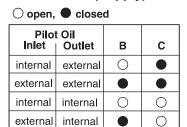
With electrical connections the protective conductor (PE 🔄) must be connected according to the relevant regulations.

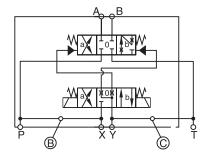


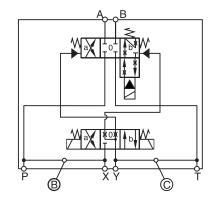
Technical Information

Pilot Flow

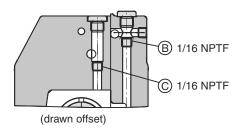
Pilot Oil Inlet (Supply) ane Outlet (Drain)



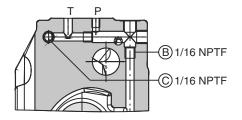




D91VWR

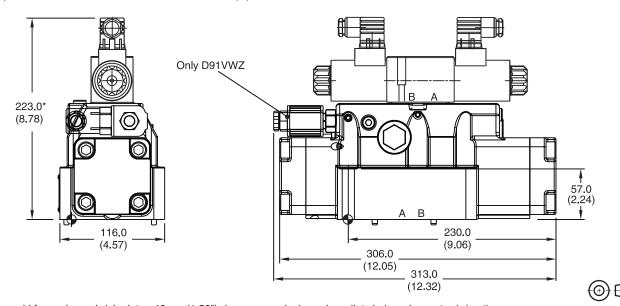






Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



^{*} Please add for each sandwich plate +40mm (1.58") (pressure reducing valve, pilot choke valve meter-in/-out).

Surface Finish	E Kit	野田野	5	Seal C Kit
√R _{max} 6.3	BK360	4x M10x60 2x M6x55 DIN 912 12.9	63 Nm (46.5 lbft.) 13.2 Nm (9.7 lbft.) ±15%	Nitrile: SK-D91VW-N-91 Fluorocarbon: SK-D91VW-V-91

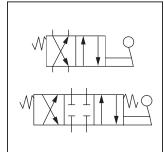
The space necessary to remove the plug per DIN 43650, design type AF is at least 15mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).



General Description

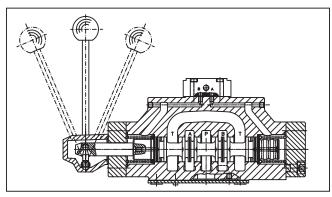
Series D9L directional control valves are 5-chamber, 4 way, 2 Or 3-position valves. They are operated by a hand lever which is directly connected to the spool. The hand lever can be located either on the A or B side. Spring offset and detent designs are available.





Features

- Streamlined internal channels ensure minimum pressure drop at maximum flow.
- Hardened spools provide long life.



Specifications

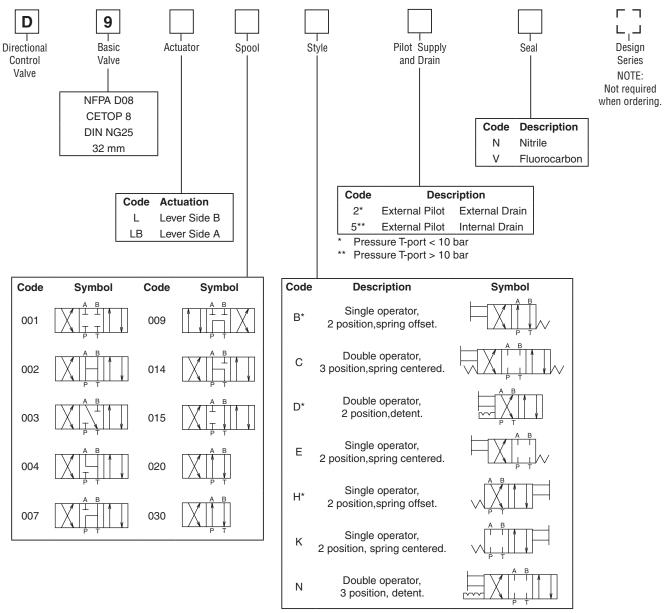
General	General		Hydraulic (cont.)		
Actuation	Lever	Fluid	Hydraulic oil in accordance with		
Size	NG25		DIN 51524 / 51525		
Mounting Interface	DIN 24340 A25	Fluid Temperature	-25°C to +70°C (-13°F to +158°F)		
	ISO 4401 NFPA D08	Viscosity Permitted	2.8 to 400 cSt / mm ² /s (13 to 1854 SSU)		
Mounting Position	CETOP RP 121-H	Viscosity	30 to 80 cSt / mm ² /s (139 to 371 SSU)		
Mounting Position	Unrestricted, preferably horizontal	Recommended			
Ambient Temperature	-25°C to +50°C (-13°F to +122°F)	Filtration	ISO 4406 (1999);		
Hydraulic			18/16/13 (meet NAS 1638: 7)		
Maximum Operating	External Drain	Maximum Flow	700 LPM (185.2 GPM)		
Pressure	Pressure P, A, B, T 350 Bar (5075 PSI) X, Y 10 Bar (145 PSI)		up to 800 ml per minute (per flow path) (depending on spoo		
Internal Drain P, A, B 350 Bar (5075 PSI) T, X, Y 10 Bar (145 PSI)					

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. A01_Cat2500.indd, ddp, 04/19



Directional Control Valves **Series D9L**

A



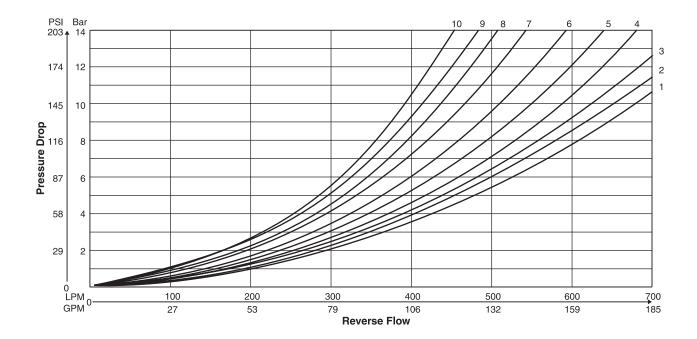
^{*} Only available with 020 and 030 spools

Weight: 17.0 kg (37.5 lbs.)



The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.

Spool	Curve Number					
Code	P-A	P-B	P-T	A-T	В-Т	
001	3	2	_	3	5	
002	2	1	1	3	5	
003	4	2	-	3	6	
004	4	3	-	3	5	
007	3	1	7	3	5	
009	4	8	9	4	10	
014	1	3	7	5	3	
015	2	4	-	5	3	
020	6	5	-	6	8	
030	3	2	_	3	5	



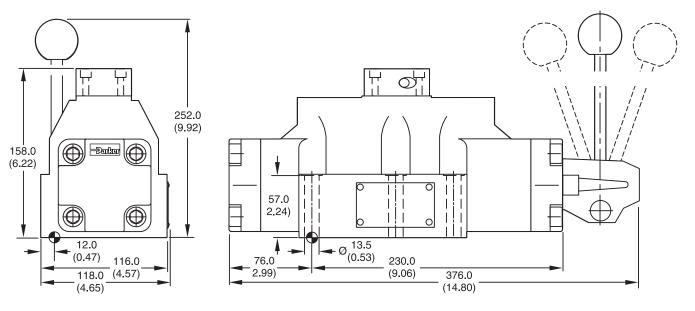


D9L

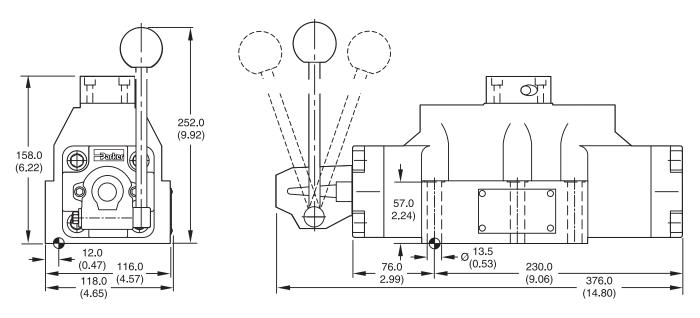
Inch equivalents for millimeter dimensions are shown in (**)



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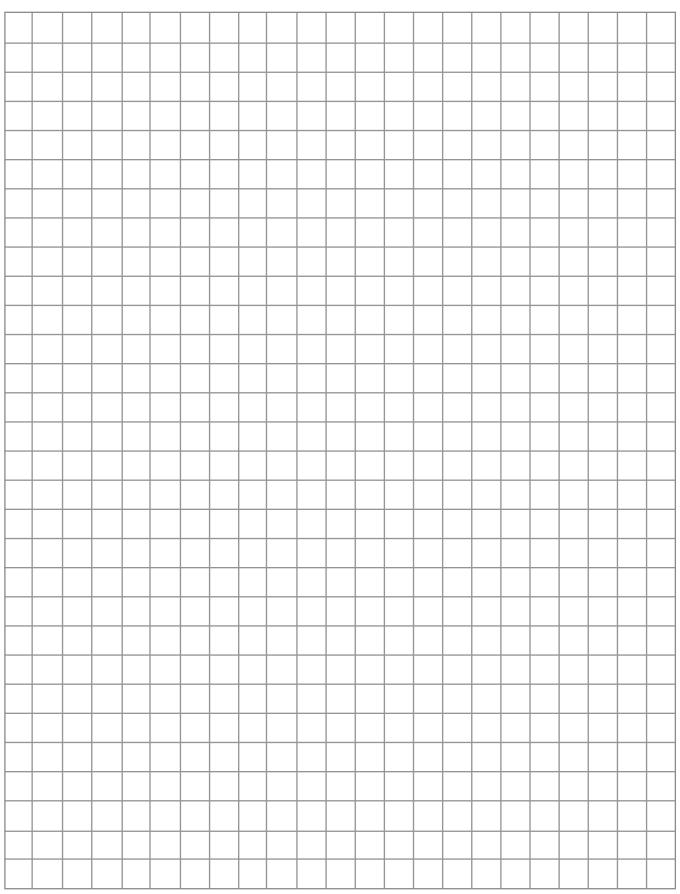


D9LB



Surface Finish	E Kit	即受	5	Seal C Kit
√R _{max} 6.3	BK360	6x M5x75 DIN 912 12.9	108 Nm ±15%	Nitrile: SK-D9LN Fluorocarbon: SK-D9LV







Application

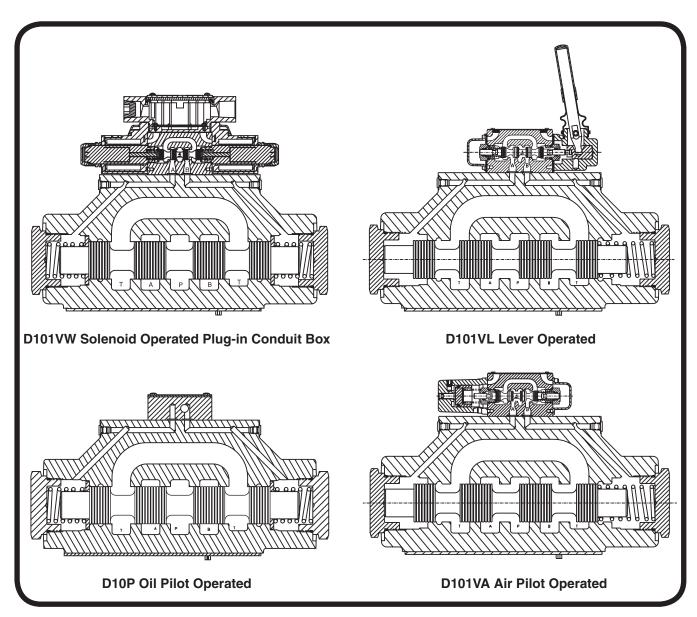
Series D101 hydraulic directional control valves are high performance, solenoid controlled, pilot operated, 2-stage, 4-way valves. They are available in 2 or 3-position styles and are manifold mounted. These valves conform to NFPA's D10, CETOP 10 mounting pattern.

Operation

Series D101 directional valves consist of a 5-chamber style main body, a case hardened sliding spool, and a pilot valve or pilot operators (hydraulic or pneumatic).

Features

- Easy access mounting bolts.
- 210 Bar (3000 PSI) pressure rating.
- Flows to 950 LPM (250 GPM) depending on spool.
- Choice of four operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish.



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

A01_Cat2500.indd, ddp, 04/19



General Description

Series D101V directional control valves are 5-chamber, pilot operated, solenoid controlled valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D10, CETOP 10 mounting pattern.

Operation

Series D101V pilot operated valves are standard with low shock spools and pilot orifice. The orifice can be removed if a faster shift is required. However, it is recommended that all systems operating above 138 Bar (2000 PSI) use the standard valve to avoid severe shock.

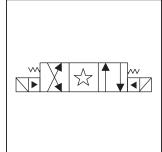
Features

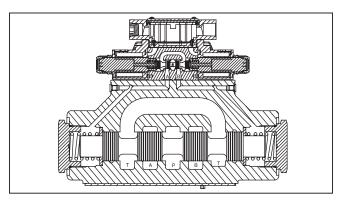
- Low pressure drop design.
- Hardened spools provide long life.
- Fast response option available.
- Wide variety of voltags and electrical connection options.
- Explosion proof availability.
- No tools required for coil removal.

Specifications

Mounting Pattern	NFPA D10, CETOP 10, NG32	
Maximum Operating	207 Bar (3000 PSI) Standard	
Pressure	CSA @ 207 Bar (3000 PSI)	
Maximum Tank Line Pressure	Internal Drain Model: 102 Bar (1500 PSI) AC Only 207 Bar (3000 PSI) DC Standard/AC Optional	
	External Drain Model: 207 Bar (3000 PSI)	
	CSA 🕮 102 Bar (1500 PSI)	
Maximum Drain Pressure	102 Bar (1500 PSI) AC Only 207 Bar (3000 PSI) DC Standard/AC Optional CSA 102 Bar (1500 PSI)	
Minimum Pilot Pressure	4.4 Bar (65 PSI)	
Maximum Pilot	207 Bar (3000 PSI) Standard	
Pressure	CSA @ 207 Bar (3000 PSI)	
Nominal Flow	378 LPM (100 GPM)	
Maximum Flow	See Reference Chart	







Response Time

Response times (milliseconds) are measured at 205 Bar (3000 PSI) and 416 LPM (110 GPM) with various pilot pressures as indicated.

Solenoid	Pilot	Pull-In		Drop-Out	
Туре	Pressure	Std	Std Fast		Fast
	500	180	170	195	195
DC	1000	130	125	195	195
	2000	100	95	195	195
	500	140	130	185	185
AC	1000	90	85	185	185
	2000	60	55	185	185

Because of the high drain line pressure transients generated during shifting, use of the fast response option is not recommended for pilot pressures exceeding 205 Bar (2000 PSI).

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

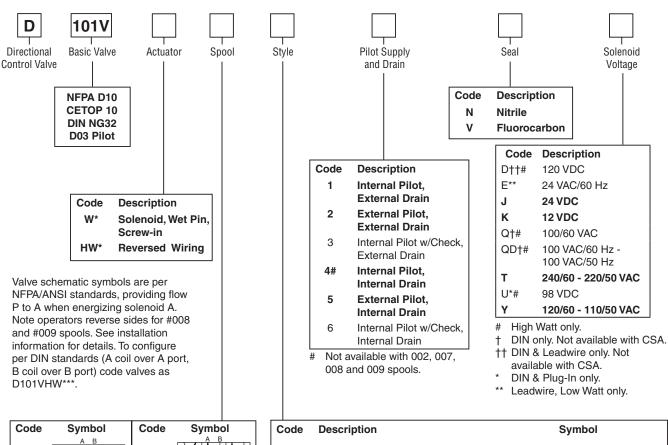
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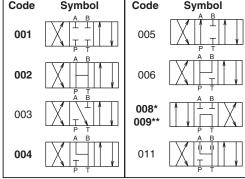


Directional Control Valves Series D101V

Ordering Information

A





- * 008 spool has closed crossover.
- ** 009 spool has open crossover.

Code	Description	Symbol				
B*	Single solenoid, 2 position, spring offset. P to A and B to T in offset position.	b A B				
С	Double solenoid, 3 position, spring centered.	b A B a l				
D*	Double solenoid, 2 position, detent.	b A B a				
E	Single solenoid, 2 position, spring centered. P to B and A to T when energized.	b A B I I I				
F	Single solenoid, 2 position, spring offset, energized to center. Position spool spacer on A side. P to A and B to T in spring offset position.	b A B P T				
H*	Single solenoid, 2 position, spring offset. P to B and A to T in offset position.	A B a				
K	Single solenoid, 2 position, spring centered. P to A and B to T when energized.	A B a				
М	Single solenoid, 2 position, spring offset, energized to center position. Spool spacer on B side. P to B and A to T in spring offset position.	A B T T a				
* Avails	Available with 001 002 004 and 011 speeds only					

Available with 001, 002, 004 and 011 spools only.

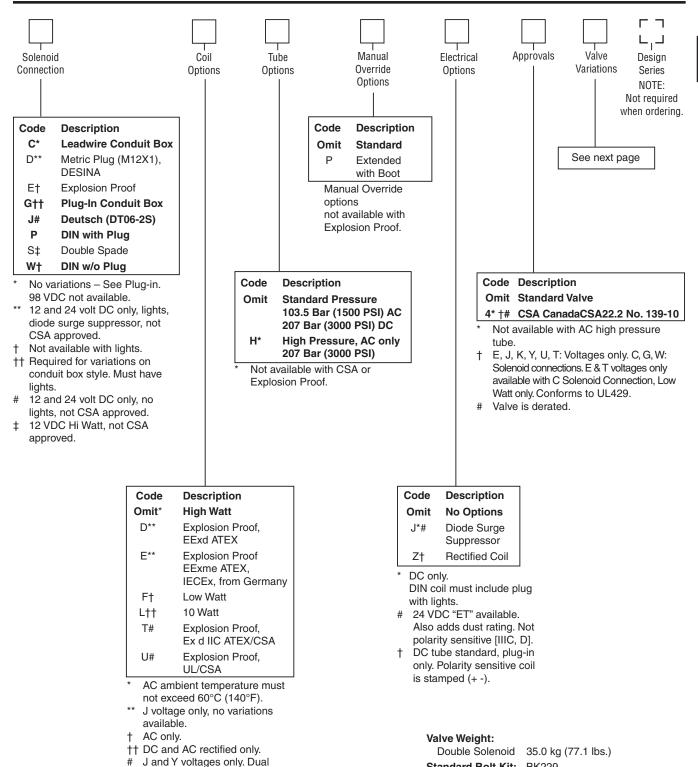
Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.



Ordering Information

Series D101V



Seal Kit:

Nitrile SKD101VWN91 Fluorocarbon SKD101VWV91

Standard Bolt Kit: BK229

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.



frequency on AC, no options.

Valve Variations

Code	Description
5*	Signal Lights – Standard
	Signal Lights – Hirsch. (DIN with Plug)
7B**	Manaplug - Brad Harrison (12x1) Micro with Lights
56**	Manaplug (Mini) with Lights
20	Fast Response
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights
1M**	Manaplug Opposite Normal
1P	Painted Body
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
3A	Pilot Choke Meter Out
3B	Pilot Choke Meter In
3C	Pilot Pressure Reducer
3D	Stroke Adjust 'B' End
3E	Stroke Adjust 'A' End
3F	Stroke Adjust 'A' & 'B' End
3G*	Pilot Choke Meter Out with Lights
3H*	Pilot Choke Meter In with Lights
3J*	Pilot Pressure Reducer with Lights
3K	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
ЗМ	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
3R	Pilot Choke Meter Out & Pilot Pressure Reducer
3S**	Lights, Mini Manaplug, Pilot Choke Meter Out
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights
XB9901	CE Marking

^{*} DESINA, plug-in conduit box, and DIN with plug styles only.

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.





^{**} Must have plug-in style conduit box.

[†] Above 50 VAC or 75 VDC must have "4" CSA approved coils.

Technical Information

Reference Data

Model	Spool Symbol	MaximumFlow, LPM (GPM) 205 Bar (3000 PSI) w/o Malfunction	Model	Spool Symbol	Maximum Flow, LPM (GPM) 205 Bar (3000 PSI) w/o Malfunction
D101V*001	A B T T	946 (250)	D101V*006	A B	946 (250)
D101V*002	A B	946 (250)	D101V*007		303 (80)
D101V*003		946 (250)	D101V*008 D101V*009		492 (130)
D101V*004	A B	946 (250)	D101V*011	A B	946 (250)
D101V*005	A B T	946 (250)			

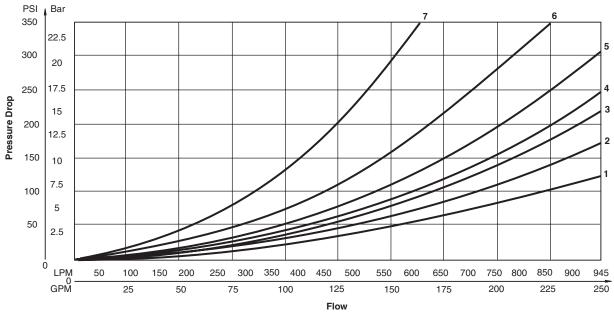
D101VW Series Pressure Drop Chart

The following chart provides the flow vs. pressure drop curve reference for the Series D101VW valve by spool type.

VISCOSITY CORRECTION FACTOR							
Viscosity (SSU) 75 150 200 250 300 350 400							
% of ΔP (Approx.) 93 111 119 126 132 137 141							
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.							

D10	D101VW Pressure Drop Reference Chart Curve Number					
Spool No.	P-A	P-B	P-T	A–T	В-Т	
001	4	4	_	2	3	
002	3	3	3	1	2	
003	4	4	_	1	3	
004	4	4	_	1	2	
005	3	4	_	2	3	
006	3	3	_	2	3	
007	4	3	7	2	2	
008/009	5	5	6	2	3	
011	4	4	_	2	3	

Performance Curves





Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils
	-5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D; Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007
ATEX, IECEX & CSA/US	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X
(ET) (Tri-rated)	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G

^{*} Allowable Voltage Deviation ±10%.

Note that Explosion Proof AC coils are single frequency only.

Code			In Rush				
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3MM	Watts	Resistance
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
Т	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Υ	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Υ	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion P	roof Soleno	ids					
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
Υ		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explos	sion Proof Sc	olenoids					
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Υ		120/60-50 VAC	N/A	N/A	0.16 Amps	17 W	667.00 ohms

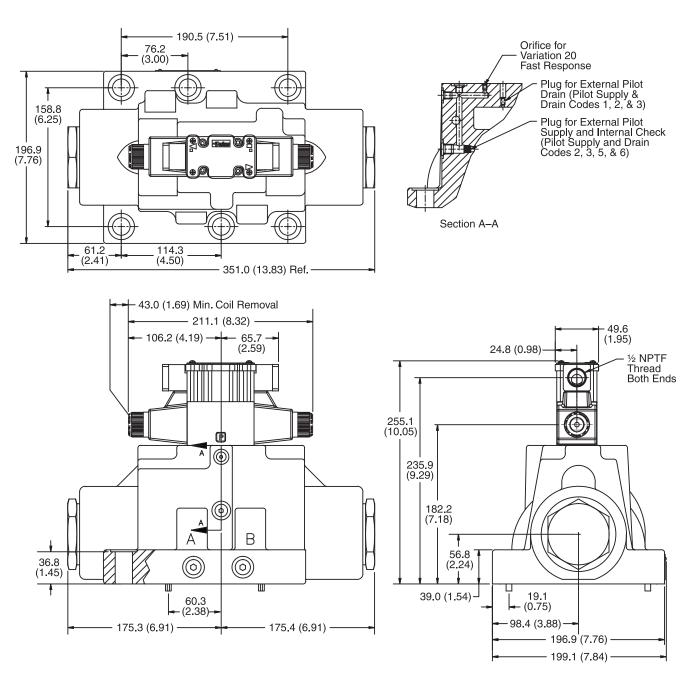




Inch equivalents for millimeter dimensions are shown in (**)

Plug-in Conduit Box, Double AC Solenoid



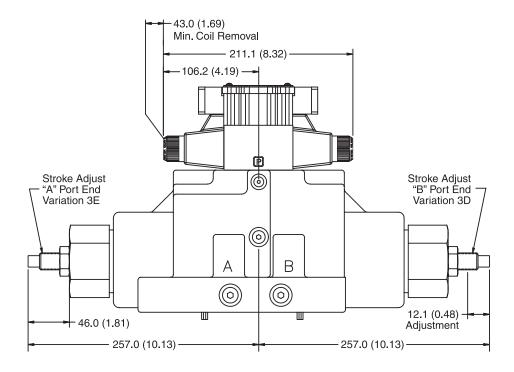


Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.



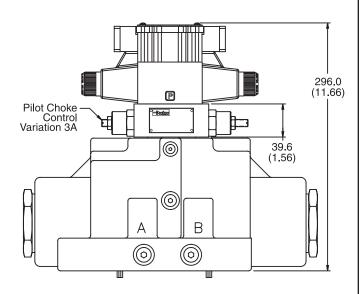
Inch equivalents for millimeter dimensions are shown in (**)

Conduit Box and Stroke Adjust, Double AC Solenoid



Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.

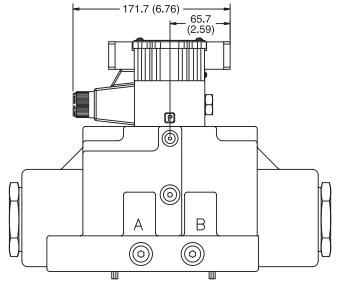
Conduit Box and Pilot Choke Control, Double AC Solenoid



Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.

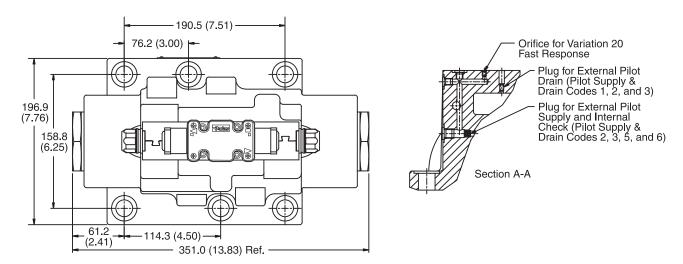
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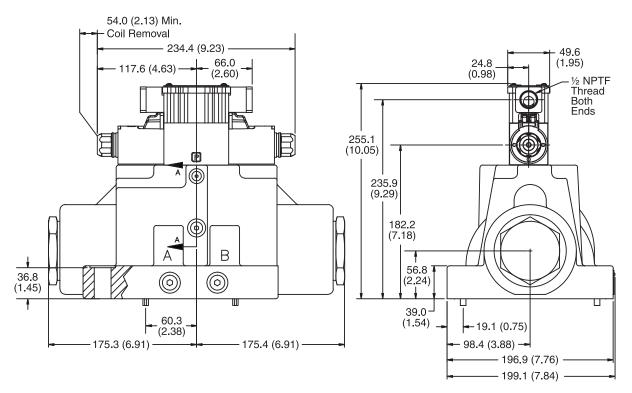
Conduit Box, Single AC Solenoid



Inch equivalents for millimeter dimensions are shown in (**)

Plug-in Conduit Box, Double DC Solenoid





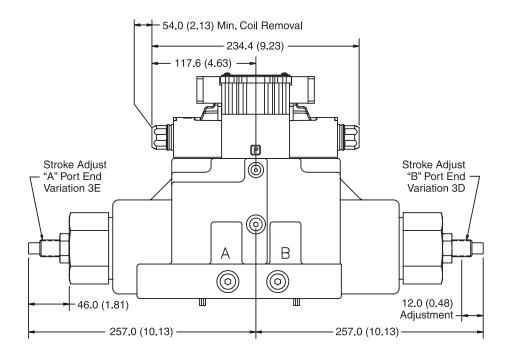


Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.



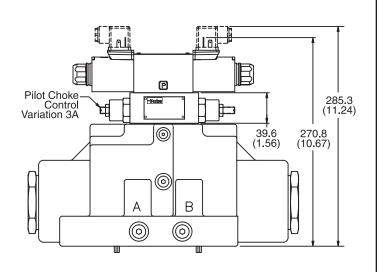
Inch equivalents for millimeter dimensions are shown in (**)

Plug-in Conduit Box and Stroke Adjust, Double DC Solenoid



Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.

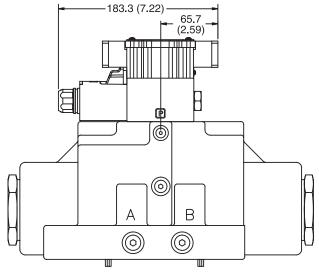
Hirschmann and Pilot Choke Control, Double DC Solenoid



Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.

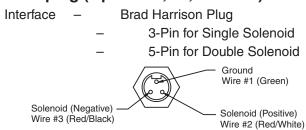
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Plug-in Conduit Box, Single DC Solenoid



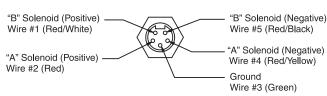


Manaplug (Options 6, 56, 1A & 1C)



3-Pin Manaplug (Mini) with Lights

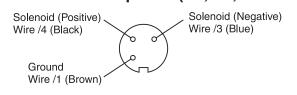
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

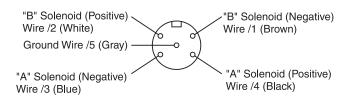
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7A, 7B, 1B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

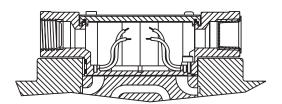
Manaplug - Electrical Mini Plug

EP336-30 3 Pin Plug

EP316-30 5 Pin Plug (Double Solenoid) **EP31A-30** 5 Pin Plug (Single Solenoid)

Conduit Box Option C

No Wiring Options Available



Manaplug – Electrical Micro Plug

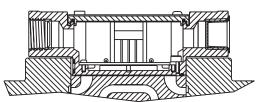
EP337-30 3 Pin Plug

EP317-30 5 Pin Plug (Double Solenoid) **EP31B-30** 5 Pin Plug (Single Solenoid)

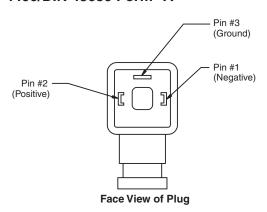
Signal Lights (Option 5) — Plug-in Only

LED Interface

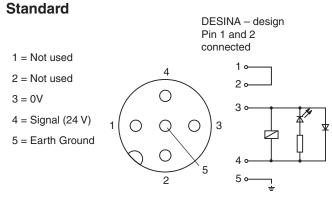
Meets Nema 4/IP67



Hirschmann Plug with Lights (Option P5) ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D) M12 pin assignment



Pins are as seen on valve (male pin connectors)



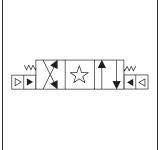
General Description

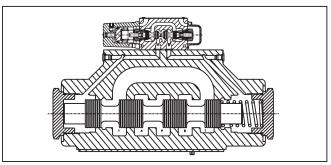
Series D101VA directional control valves are 5-chamber, air pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D10, CETOP 10 mounting pattern.

Specifications

Mounting Pattern	NFPA D10, CETOP 10, NG32		
Max. Operating Pressure	207 Bar (3000 PSI)		
Max. Tank Pressure	Internal Drain Model: 34 Bar (500 PSI) External Drain Model: 207 Bar (3000 PSI)		
Max. Drain Pressure	34 Bar (500 PSI)		
Maximum Flow	See Reference Chart		
Pilot Pressure	Air Min 3.4 Bar (50 PSI) Air Max 10.2 Bar (150 PSI)		
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)		



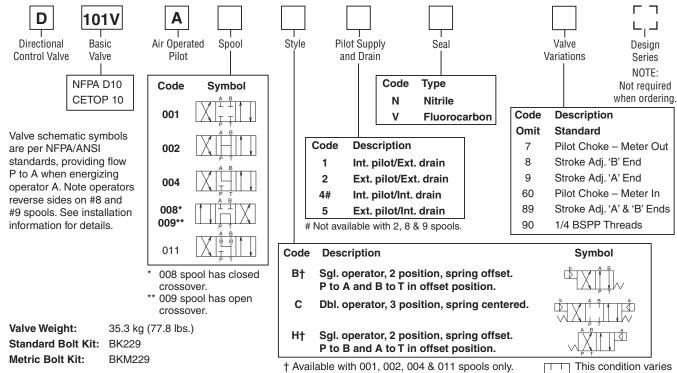




Features

- Low pressure drop design.
- Hardened spools provide long life.

Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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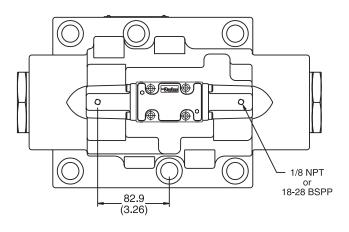


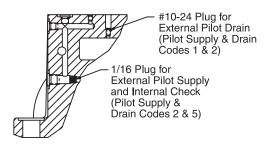
with spool code.

Inch equivalents for millimeter dimensions are shown in (**)

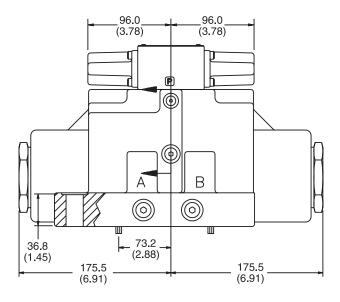
Air Operated

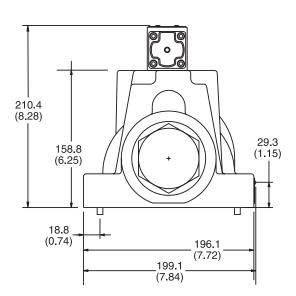






Section A-A





Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.



Technical Information



General Description

Series D101VL directional control valves are 5-chamber, lever operated valves. They are available is 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D10, CETOP 10 mounting pattern.

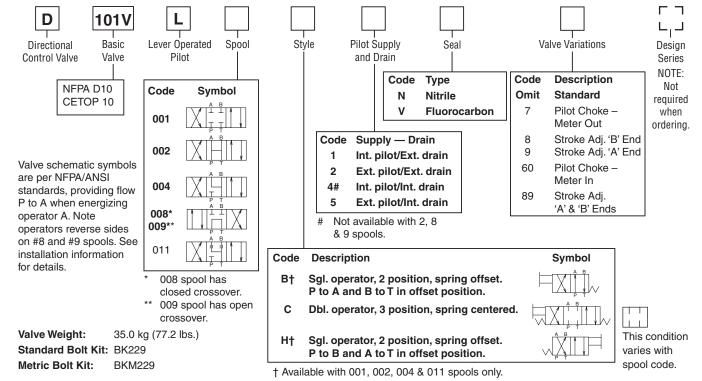
Specifications

Mounting Pattern	NFPA D10, CETOP 10, NG32		
Max. Operating	207 Bar (3000 PSI)		
Pressure			
Max. Tank	Internal Drain Model:		
Pressure	34 Bar (500 PSI)		
	External Drain Model:		
	207 Bar (3000 PSI)		
Max. Drain Pressure	34 Bar (500 PSI)		
Maximum Flow	See Reference Chart		
Pilot Pressure	Oil Min 6.9 Bar (100 PSI)		
	Oil Max 207 Bar (300 PSÍ)		
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)		

Features

- Low force required to shift spool.
- Hardened spools provide long life.
- Low pressure drop design.

Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

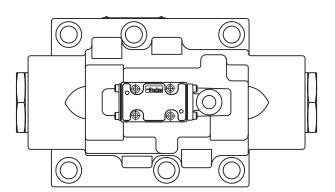
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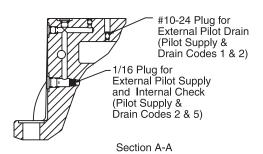


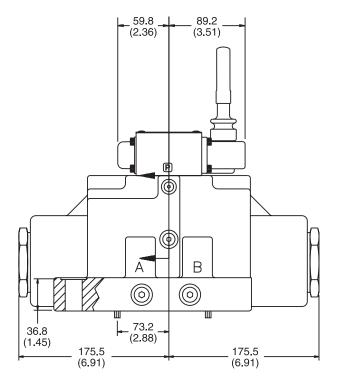
Inch equivalents for millimeter dimensions are shown in (**)

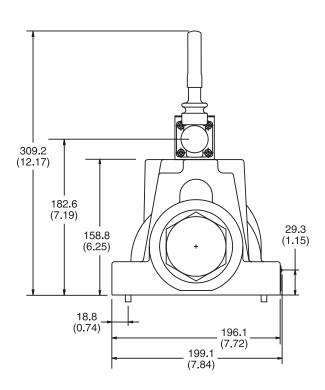
Lever Operated











Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.



Technical Information



General Description

Series D10P directional control valves are 5-chamber, pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D10, CETOP 10 mounting pattern.

Features

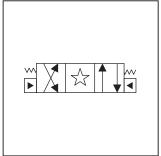
- Low pressure drop design.
- Hardened spools provide long life.

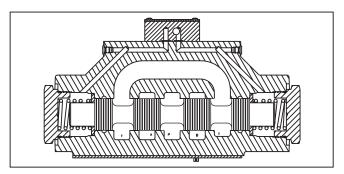
Specifications

Mounting Pattern	NFPA D10, CETOP 10, NG32
Max. Operating Pressure	207 Bar (3000 PSI)
Max. Tank Line Pressure	207 Bar (3000 PSI)
Max. Drain Pressure	207 Bar (3000 PSI)
Min. Pilot Pressure	4.4 Bar (65 PSI)
Max. Pilot Pressure	207 Bar (3000 PSI)
Nominal Flow	378 LPM (100 GPM)
Maximum Flow	See Reference Chart

For flow path, pilot drain and pilot pressure details, see Installation Information.







Response Time

Response time will vary with pilot line size, pilot line length, pilot pressure shift time and flow capacity of the control valve.

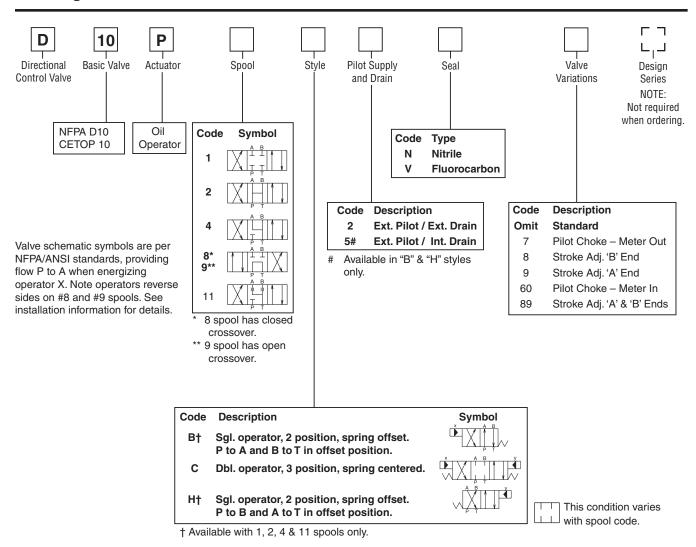
Shift Volume

The pilot chamber requires a volume of 1.51 in³ (24.75 cc) for center to end.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Valve Weight: 34.3 kg (75.7 lbs.)

Standard Bolt Kit: BK229 Metric Bolt Kit: BKM229

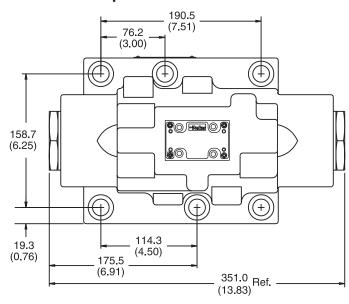
Bold: Designates Tier I products and options.

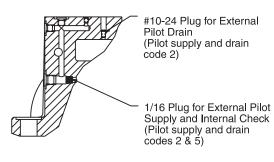
Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Inch equivalents for millimeter dimensions are shown in (**)

Standard Pilot Operated

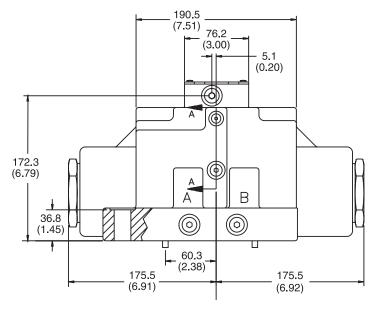


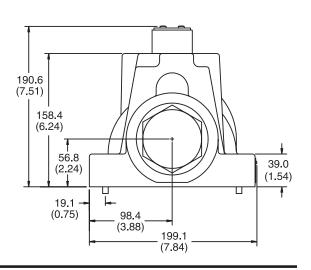


Section A-A

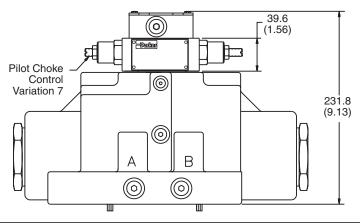


Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.





Pilot Operated with Pilot Choke Control



Note: 36.83mm (1.45") from bottom of bolt hole counterbore to bottom of valve.



Installation Information

Directional Control Valves

Series D101V, D10P

FOR MAXIMUM VALVE RELIABILITY, ADHERE TO THE FOLLOWING INSTALLATION INFORMATION.

The following is important installation information which applies to all directional control valves described in this catalog.

Mounting Position

Detent - Horizontal Spring Offset - Unrestricted Spring Centered – Unrestricted

Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cSt (150-250 SSU) At 38°C (100°F) is recommended. The absolute operating viscosity range is from 16-220 cSt (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatment.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate esters or its blends are used, FLUOROCARBON seals are required. Waterglycol, water-in-oil emulsions and petroleum oil may be used with STANDARD seals.

Filtration

For maximum valve and system component life, the system should be protected from contamination at a level not to exceed 125 particles greater than 10 microns per milliliter of fluid (SAE class 4/ISO 16/13).

Silting

Silting can cause any sliding spool valve to stick and not spring return if held under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Special Installations

Consult your Parker representative for any application requiring the following:

- Pressure above rating.
- Fluid other than those specified.
- Oil temperature above 71.1°C (160°F).
- Flow path other than normal.

Mounting Patterns

Series	NFPA	Size
D101V*, D10P	D10	1-1/4"

Torque Specifications

The recommended torque values for the bolts which mount the valve to the manifold or subplate are as follows: 406.8 Nm (300 ft-lbs).



Series D101VW, D101VA, D101VL

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Electrical Characteristics (Detented Spool)

Only a momentary energizing of the solenoid is necessary to shift and hold a detented spool. Minimum duration of the signal is 0.1 seconds for DC voltages. For AC voltages the response time is 0.06 seconds. Spool position will be held provided the spool centerline is in a horizontal plane, and not shock or vibration is present to displace the spool.

Electrical Failure or Loss of Pilot Pressure (D101VA)

Should electric power fail or loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Pilot/Drain Characteristics

Pilot Pressure: 4.4 to 207 Bar (65 to 3000 PSI)

External: An oil source sufficient to maintain minimum pilot pressure must be connected to the "X" port of the main body. When using the external pilot variation, a 1/16" pipe plug must be present in the main body pilot passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with pilot code 2, 3, 5 or 6.

Internal: Flow is internally ported from the pressure port of the main valve body to the "P" port of the pilot valve. The pressure developed at the "P" port of the pilot valve must be 4.4 Bar (65 PSI) minimum at all times.

Integral Check: Valves using internal pilot and internal drain with an open center spool (spools 2, 7, 8 & 9) can be ordered with an integral check valve in the pressure port of the main valve codes 3 & 6. Pilot oil will be internally ported from the upstream side of this check to the "P" port of the pilot valve, ensuring sufficient pilot pressure. A 1/16" pipe plug will be present in the main body. The "X" port in the subplate must be plugged when using the integral check.

Pilot Valve Drain: Maximum pressure 102 Bar (1500 PSI) AC standard, 207 Bar (3000 PSI) AC optional/DC standard.

External: When using an external drain, a $10 \times 24 \times 0.31$ long set screw must be present in the main body drain passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with drain code 1, 2 or 3.

Drain flow from the pilot valve is at the "Y" port of the main body and must be piped directly to tank. Maximum drain line pressure is 102 Bar (1500 PSI) AC standard, 207 Bar (3000 PSI) AC optional/DC standard. Any drain line back pressure is additive to the pilot pressure requirement.

Internal: Drain flow from the pilot valve is internally connected to the main valve tank port. Tank and drain pressure are then identical so tank line pressure should not exceed 102 Bar (1500 PSI) AC standard, 207 Bar (3000 PSI) DC standard/AC optional. Any tank line back pressure is also additive to the pilot pressure requirement. If flow surges (a cause of pressure surges) are anticipated in the tank line, an external drain variation is recommended. The "Y" port in the subplate must be plugged when using an internal drain.

Style Code	Description	No Solenoid/Operator Energized	Solenoid/Operator A Energized	Solenoid/Operator B Energized
В	Spring Offset	P→A and B→T	_	P→B and A→T
С	Spring Centered	Centered	P→A and B→T	P→B and A→T
D	Detented	Last Position Held	P→A and B→T	P→B and A→T
Е	Spring Centered	Centered	_	P→B and A→T
F†	Spring Offset, Shift to Center	P→A and B→T	_	Centered
Н	Spring Offset	P→B and A→T	P→A and B→T	_
K	Spring Centered	Centered	P→A and B→T	_
M†	Spring Offset, Shift to Center	P→B and A→T	Centered	_

† D101VW only.



ies Diup

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Loss of Pilot Pressure

Should a loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. No spring valves will stay in the last position held. If main hydraulic flow does simultaneously stop, machine actuators may continue to function in an undesirable manner or sequence.

Pilot Drain Characteristics

Pilot Pressure:

4.4 to 207 Bar (65 to 3000 PSI)

Direct pilot operated valves use the "X" and "Y" ports to supply pilot oil directly to the ends of the spool, providing spool shifting force. A block mounted on top of the valve body is internally cored to make the necessary connections. Thus when "X" is pressurized, "Y" is used as a drain; and when "Y" is pressurized, "X" becomes the drain.

Any back pressure in these lines when they are being used as a drain is additive to the pilot pressure requirement.

Internal Drain: On spring offset models, only the "X" port is pressurized, as the spring returns the spool to its at rest position. On these models, "Y" may be internally drained through the main tank passage in the valve.

Flow Path/Pilot Pressure

Style Code	Description	"X" & "Y" De-Pressurized	"X" Port Pressurized	"Y" Port Pressurized	Special Notes	Recommended Control Valve For Pilot Oil
В	Two Position Spring Offset	P→A, B→T	P→A, B→T	P→B, A→T	"X" Port may be pressurized to assist spring in returning spool to offset position (ext. only)	T T T T T T T T T T T T T T T T T T T
С	Three Position Spring Centered	Center	P→A, B→T	P→B, A→T	Flow paths will be reversed on valves with tandem center (8 & 9) spools	A B Y
Н	Two-Position Spring Offset	Р→В, А→Т	P→A, B→T	P→B, A→T	"Y" Port may be pressurized to assist spring in returning spool to offset position	



Installation Information



Subplate Mounting NFPA D10, CETOP 10 & NG 32

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 406.8 Nm (300 ft-lbs).

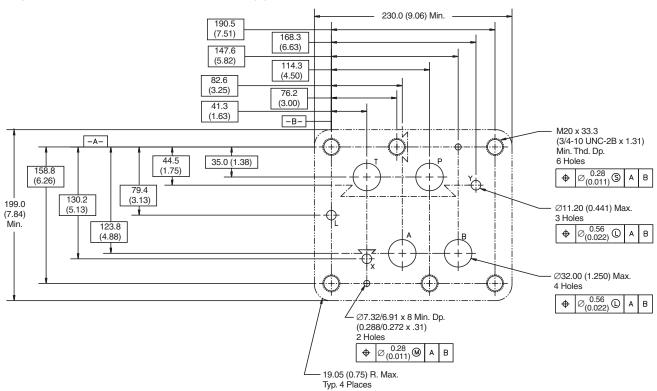
Mounting Position

Valve Type	Mounting Position		
Detent (Solenoid)	Horizontal		
Spring Offset	Unrestricted		
Spring Centered	Unrestricted		

For maximum valve reliability, adhere to the following installation information.

Mounting Pattern — NFPA D10, CETOP 10 & NG32

Inch equivalents for millimeter dimensions are shown in (**)



A246



General Description

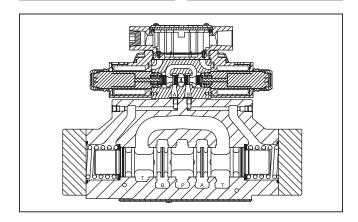
Series D111VW valves are piloted by a D1VW valve. The valves can be ordered with position control.

The minimum pilot pressure must be ensured for all operating conditions of the directional valve.

Additionally spools with a P to T connection in the deenergized position need an external pressure supply (external inlet).

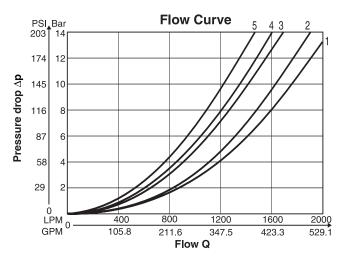
Features

- Low pressure drop design.
- Hardened spools provide long life.
- Wide variety of voltages and electrical connection options.
- Explosion proof availability.
- No tools required for coil removal.



Performance Curves

The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.



All characteristic curves measured with HLP46 at 50°C

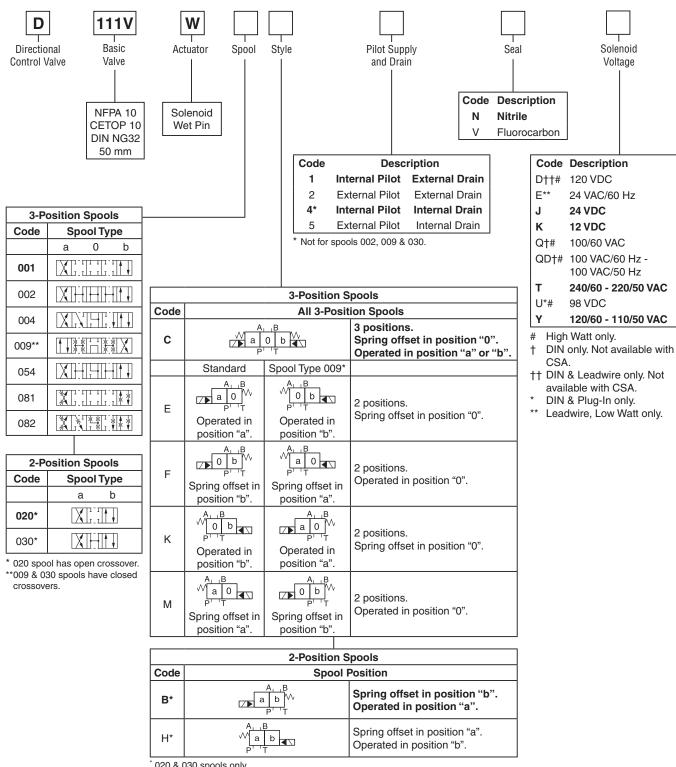
Spool	Curve Number									
Code	P-A	P-B	P-T	A-T	В-Т					
001	5	5	-	4	1					
002	5	5	5	4	1					
004	5	5	-	4	1					
009	3	3	2	3	1					
020	5	5	-	3	1					
030	5	5	-	4	1					
054	5	5	-	4	1					

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Ordering Information



020 & 030 spools only.

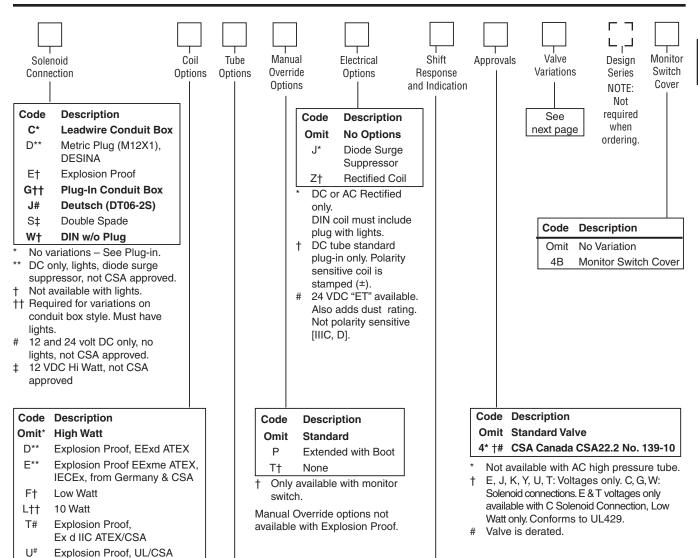
Weight:

Single Solenoid:67.4 kg (148.6 lbs.) Double Solenoid: 68.0 kg (149.9 lbs.)

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.





- AC ambient temperature must not exceed 60°C (140°F).
- ** J voltage only, no variations available.
- † AC only.
- †† DC and AC rectified only.
- # J and Y voltages only. Dual frequency on AC, no options.

Code	Description
Omit	Standard Pressure
	103.5 Bar (1500 PSI) AC
	207 Bar (3000 PSI) DC
H*	High Pressure, AC only
	207 Bar (3000 PSI)

Not available with CSA or Explosion Proof.

Code	Spool Position	Position Control		
Omit	All	Standard response		
I3N	С	End position monitored, side A and I		
I6N	C	Start position monitored, side A and B		
I2N	C, B, E, F (all spools)	End position monitored, side B		
I5N	C, K, M (spool 9)	Start position monitored, side B		
I1N	C, H, K, M (all spools)	End position monitored, side A		
I4N	C, E, F (spool 9)	Start position monitored, side A		

Note: The plug M12 x 1 for the position control is included. The monitor switch has to be located on the side to which the spool moves from the spring offset position. For 4/3-way valves two switches are required.

Not CSA approved.

Not available with 'F' or 'M' styles.

DC Coils only.

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.



Valve Variations

Ordering Information

Description
Signal Lights – Standard
Signal Lights – Hirsch. (DIN with Plug)
Manaplug – Brad Harrison (12x1) Micro with Lights
Manaplug (Mini) with Lights
Manaplug (Mini) Single Sol. 5-pin, with Lights
Manaplug (Micro) Single Sol. 5-pin, with Lights
Manaplug Opposite Normal
Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
Pilot Choke Meter Out
Pilot Choke Meter In
Pilot Pressure Reducer
Stroke Adjust 'B' End
Stroke Adjust 'A' End
Stroke Adjust 'A' & 'B' End
Pilot Choke Meter Out with Lights
Pilot Choke Meter In with Lights
Pilot Pressure Reducer with Lights
Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
Pilot Choke Meter Out & Pilot Pressure Reducer
Lights, Mini Manaplug, Pilot Choke Meter Out
M12x1 Manaplug (4-pin), Special Wiring, and Lights
CE Marking

DESINA, plug-in conduit box, and DIN with plug styles only.
 ** Must have plug-in style conduit box.



[†] Above 50 VAC or 75 VDC must have "4" CSA approved coils.

Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils
	-5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D; Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.		
ATEX (ED)	Complies with ATEX requirements for: Ex d IIB Gb; EN60079-0:2012, EN60079-1:2007		
ATEX, IECEX & CSA/US	Complies with IEC 60079-0:2011, IEC 60079-1:2007, IEC 60079-31:2013; Ex d IIC Gb; Ex tb IIIC Db IP66; IECEx BAS 14.0164X		
(ET) (Tri-rated)	ATEX: EN60079-0, EN60079-1, EN60079-31; CE 1180 Ex II 2G BASEEFA08ATEX0041X		
	CSA 22.2 No. 60079-0:07, 60079-1:07 and UL 60079-0:05, UL 60079-1:05; CSA listed to US and Canada Safety Standards. File 08-CSA-1932102		
	CSA Ex d IIC, AEx d IIC for Class I Zone 1; Class I Div 1 Grp. C & D; Class II Div 1 Grp. E, F & G		

 $^{^{\}star}$ Allowable Voltage Deviation $\pm 10\%$.

Note that Explosion Proof AC coils are single frequency only.

Code			In Rush		Haldin v Av			
Voltage Code	Power Code	Voltage	Amps Amperage	In Rush VA	Holding Amps @ 3MM	Watts	Resistance	
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms	
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms	
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms	
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms	
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms	
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms	
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms	
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms	
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms	
Т	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms	
Т	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms	
Т	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms	
Т	T F 220/50 VAC, Low Watt		0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms	
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms	
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms	
Υ	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms	
Y	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms	
Υ	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms	
Υ	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms	
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms	
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms	
Explosion P	roof Soleno	ids						
Т		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms	
Υ		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms	
Р		110/50 VAC	1.47 Amps	162 VA	0.57 Amps	27 W	34.70 ohms	
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms	
J 24 VDC		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms	
"ET" Explos	ion Proof So	olenoids		•				
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms	
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms	
Y		120/60-50 VAC	N/A	N/A	0.16 Amps	17 W	667.00 ohms	
01 Cat2500.indd, ddp, 04/19								





Directional Control Valves **Series D111VW**

Specifications



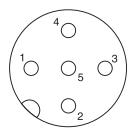
General						
Design	Directional Spool Valve					
Actuation	Solenoid					
Size	NG32					
Mounting Interface	DIN 24340 A32 / ISO 4401 / NFPA D10 / CETOP RP 121-H					
Mounting Position	Unrestricted, preferably horizontal					
Ambient Temperature [°C] [°C]	-25+50; (-13°F+122°F) (without inductive position control) 0+50; (+32°F+122°F) (with inductive position control)					
MTTF _D Value [years]	75					
Hydraulic						
Maximum Operating Pressure	Pilot drain internal: P, A, B, X 350 Bar (5075 PSI) T, Y 102 Bar (1500 PSI) AC only, 207 Bar (3000 PSI) DC/AC optional Pilot drain external: P, A, B, T, X 350 Bar (5075 PSI) Y 102 Bar (1500 PSI) AC only, 207 Bar (3000 PSI) DC/AC optional					
Fluid	Hydraulic oil in accordance with DIN 51524 / 51525					
Fluid Temperature [°C]	-25 +70; (-13°F+158°F)					
	2.8400 (131854 SSU) 3080 (139371 SSU)					
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)					
Flow Maximum	2000 LPM (529.1 GPM)					
Leakage at 350 Bar (per flow path) [ml/min]	up to 5000 (1.32 GPM) depending on spool					
Minimum Pilot Supply Pressure	5 Bar (73 PSI)					
Static / Dynamic						
Step Response at 95%	Energized De-energized					
DC Solenoids Pilot Pressure						
50 Bar [ms]	`					
100 Bar [ms]	`					
250 Bar [ms]	`					
350 Bar [ms]	· }					
AC Solenoids Pilot Pressure [ms]	`					
50 Bar [ms]	·					
100 Bar [ms]						
250 Bar [ms]	`					
350 Bar [ms]	180 375					



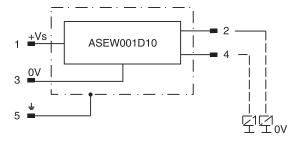
Position Control M12x1

Protection Class		IP 65 in accordance with EN 60529 (plugged and mounted)
Ambient Temperature	[°C]	0+50; (+32°F122°F)
Supply Voltage / Ripple	[V]	1842 ±10%
Current Consumption without Load [mA]	≤ 30
Max. Output Current per Channel, Ohmic	m A]	400
Min. Output Load per Channel, Ohmic [kOhm]		100
Max. Output Drop at 0.2A	[V]	≤1.1
Max. Output Drop at 0.4A	[V]	≤ 1.6
EMC		EN50081-1 / EN50082-2
Max. Tolerance Ambient Field Strength [A	\/m]	<1200
Min. Distance to Next AC Solenoid	[m]	>0.1
Interface		M12x1 per IEC 61076-2-101
Wiring Minimum [m	nm²]	5 x 0.25 brad shield recommended
Wiring Length Maximum	[m]	50 (164 ft.) recommended

M12 Pin Assignment



- + Supply 18...42V
- Out B: normally closed 2
- 3
- 4 Out A: normally open
- Earth ground



Definitions

Start position monitored:

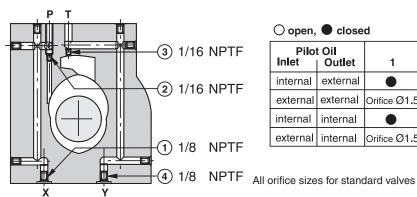
The valve is de-energized. The inductive switch gives a signal at the moment (below 15% spool stroke) when the spool leaves the spring offset position.

End position monitored:

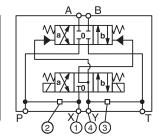
The inductive switch gives a signal before the end position is reached. (above 85% spool stroke).

Delivery includes plug M12 x 1 (part no. 5004109).

Pilot Oil Inlet (Supply) and Outlet (Drain)

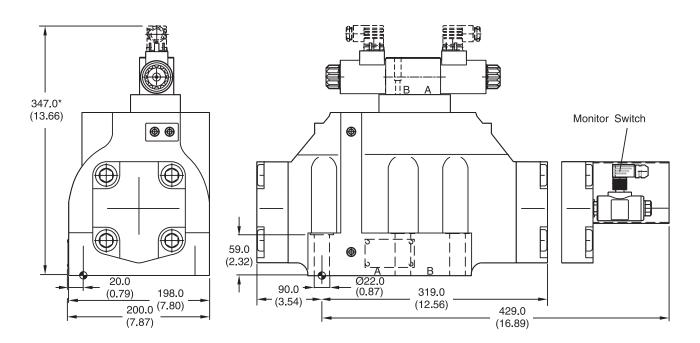


○ open, ● closed									
Pilot Inlet	t Oil Outlet	1	2	3	4				
internal	external		Orifice Ø1.5		0				
external	external	Orifice Ø1.5	•		0				
internal	internal		Orifice Ø1.5	0					
external	internal	Orifice Ø1.5	•	0					



Dimensions

Inch equivalents for millimeter dimensions are shown in (**)





^{*} Please add for each sandwich plate +40mm (1.58") (pressure reducing valve, pilot choke meter-in/-out).

Surface Finish	Kit	即歌	5	Seal C Kit
√R _{max} 6.3 □0.01/100	BK386	6x M20x90 DIN 912 12.9	517 Nm (381.3 lbft.)	Nitrile: SK-D111VW-N-91 Fluorocarbon: SK-D111VW-V-91

The space necessary to remove the plug per DIN 43650, design type AF is at least 15 mm (0.59 in.).



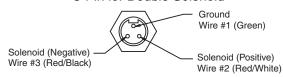
The torque for the screw M3 of the plug has to be 0.5 Nm (3.7 lb.-ft.) to 0.6 Nm (4.4 lb.-ft).

A

Manaplug (Options 56 & 1C)

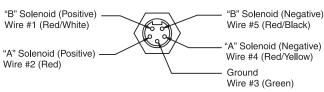
Interface

- Brad Harrison Plug
- 3-Pin for Single Solenoid
- 5-Pin for Double Solenoid



3-Pin Manaplug (Mini) with Lights

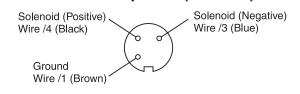
Single Solenoid Valves - Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

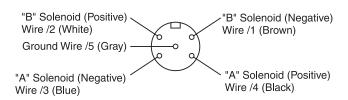
Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves - Installed Opposite Side of Solenoid



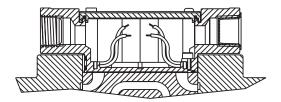
5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid Double Solenoid Valves – Installed Over "A" Solenoid ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

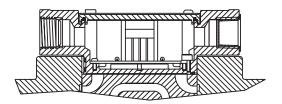
Conduit Box Option C

No Wiring Options Available

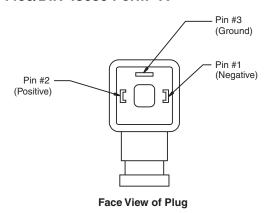


Signal Lights (Option 5) — Plug-in Only

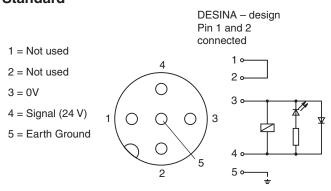
- LED Interface
- Meets Nema 4/IP67



Hirschmann Plug with Lights (Option P5) ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D) M12 pin assignment Standard



Pins are as seen on valve (male pin connectors)





Installation Information

Directional Control Valves Series D111VW



FOR MAXIMUM VALVE RELIABILITY, ADHERE TO THE FOLLOWING INSTALLATION INFORMATION.

The following is important installation information which applies to all directional control valves described in this catalog.

Mounting Position

Detent – Horizontal Spring Offset – Unrestricted Spring Centered – Unrestricted

Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cSt (150-250 SSU) At 38°C (100°F) is recommended. The absolute operating viscosity range is from 16-220 cSt (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatment.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate esters or its blends are used, FLUOROCARBON seals are required. Waterglycol, water-in-oil emulsions and petroleum oil may be used with STANDARD seals.

Filtration

For maximum valve and system component life, the system should be protected from contamination at a level not to exceed 125 particles greater than 10 microns per milliliter of fluid (SAE class 4/ISO 16/13).

Silting

Silting can cause any sliding spool valve to stick and not spring return if held under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Special Installations

Consult your Parker representative for any application requiring the following:

- · Pressure above rating.
- Fluid other than those specified.
- Oil temperature above 71.1°C (160°F).
- Flow path other than normal.

Mounting Patterns

Series	NFPA	Size
D111V*, D10P	D10	1-1/4"

Torque Specifications

The recommended torque values for the bolts which mount the valve to the manifold or subplate are as follows: 406.8 Nm (300 ft-lbs).



Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Electrical Characteristics (Detented Spool)

Only a momentary energizing of the solenoid is necessary to shift and hold a detented spool. Minimum duration of the signal is 0.1 seconds for DC voltages. For AC voltages the response time is 0.06 seconds. Spool position will be held provided the spool centerline is in a horizontal plane, and not shock or vibration is present to displace the spool.

Electrical Failure or Loss of Pilot Pressure

Should electric power fail or loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Pilot/Drain Characteristics

Pilot Pressure: 5 to 345 Bar (73 to 5000 PSI)

External: An oil source sufficient to maintain minimum pilot pressure must be connected to the "X" port of the main body. When using the external pilot variation, a 1/16" pipe plug must be present in the main body pilot passage. (For details see Technical pages.) This plug will be furnished in valves ordered with pilot code 2 or 5. Internal: Flow is internally ported from the pressure port of the main valve body to the "P" port of the pilot valve. The pressure developed at the "P" port of the pilot valve must be 5 Bar (73 PSI) minimum at all times.

Pilot Valve Drain: Maximum pressure 102 Bar (1500 PSI) AC standard, 207 Bar (3000 PSI) AC optional/DC standard.

External: When using an external drain, a 10 x 24 x 0.31 long set screw must be present in the main body drain passage. (For details see Technical pages.) This plug will be furnished in valves ordered with drain code 1 or 2.

Drain flow from the pilot valve is at the "Y" port of the main body and must be piped directly to tank. Maximum drain line pressure is 102 Bar (1500 PSI) AC standard, 207 Bar (3000 PSI) AC optional/DC standard. Any drain line back pressure is additive to the pilot pressure requirement.

Internal: Drain flow from the pilot valve is internally connected to the main valve tank port. Tank and drain pressure are then identical so tank line pressure should not exceed 102 Bar (1500 PSI) AC standard, 207 Bar (3000 PSI) DC standard/AC optional. Any tank line back pressure is also additive to the pilot pressure requirement. If flow surges (a cause of pressure surges) are anticipated in the tank line, an external drain variation is recommended. The "Y" port in the subplate must be plugged when using an internal drain.

Style Code	Description	No Solenoid/Operator Energized	Solenoid/Operator A Energized	Solenoid/Operator B Energized
В	Spring Offset	P→A and B→T	_	P→B and A→T
С	Spring Centered	Centered	P→A and B→T	P→B and A→T
D	Detented	Last Position Held	P→A and B→T	P→B and A→T
Е	Spring Centered	Centered	_	P→B and A→T
F	Spring Offset, Shift to Center	P→A and B→T	_	Centered
Н	Spring Offset	P→B and A→T	P→A and B→T	_
K	Spring Centered	Centered	P→A and B→T	-
М	Spring Offset, Shift to Center	P→B and A→T	Centered	_



A

Subplate Mounting

NFPA D10, CETOP 10 & NG 32

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 406.8 Nm (300 ft-lbs).

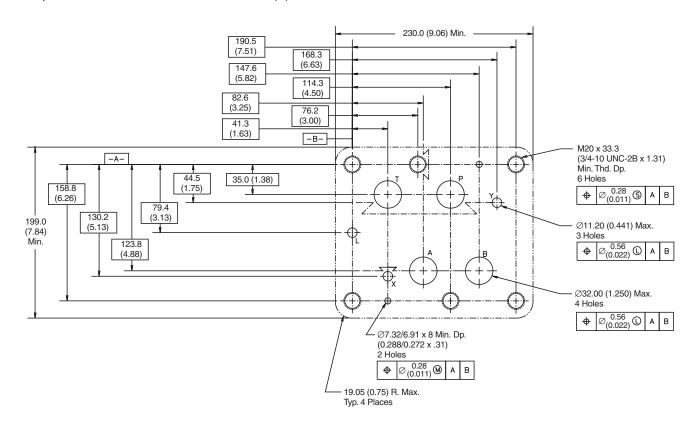
Mounting Position

Valve Type	Mounting Position
Detent (Solenoid)	Horizontal
Spring Offset	Unrestricted
Spring Centered	Unrestricted

For maximum valve reliability, adhere to the following installation information.

Mounting Pattern — NFPA D10, CETOP 10 & NG32

Inch equivalents for millimeter dimensions are shown in (**)





General Description

Technical Information

Series D111VWR and D111VWZ are regenerative and hybrid directional control valves (NG32).

The innovative integrated regenerative function in the A-line (optional) allows new energy saving circuits with differential cylinders. The hybrid version can switch betwen regenerative mode and standard mode at any time.

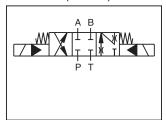
Features

- Energy saving A-regeneration optionally integrated.
- Switchable hybrid version.

Further literature about the opportunities of energy savings and more functional details of the integrated regeneration is available on request.



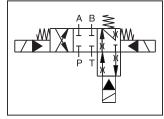
D41VWR (shown)



Regenerative D111VWR

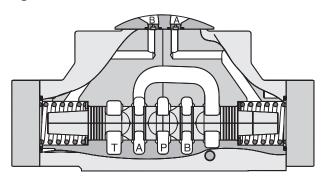


D41VWZ (shown)

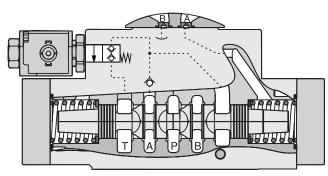


Hybrid D111VWZ

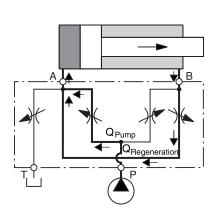
Regenerative Valve D111VWR



Hybrid Valve D111VWZ

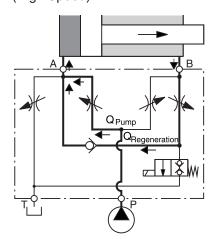


D111VWR Regenerative Valve Cylinder Extending

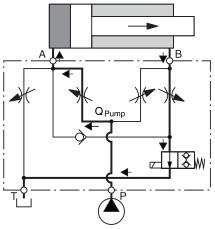


D111VWZ Hybrid Valve

Cylinder Extending Regenerative Mode (High Speed)



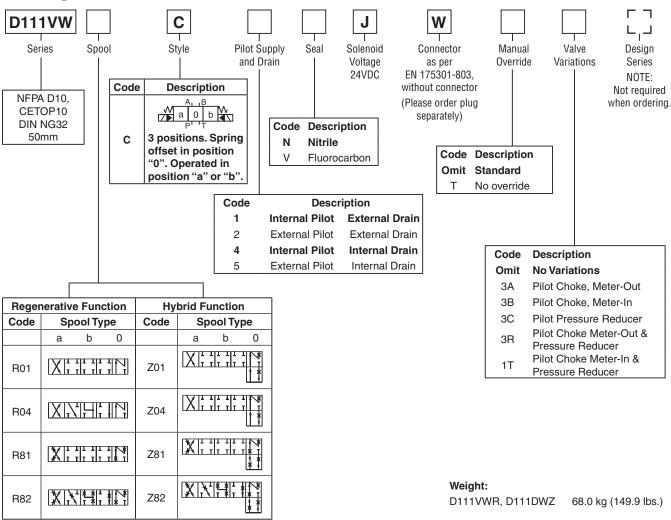
Cylinder Extending Standard Mode (High Force)



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. A01_Cat2500.indd, ddp, 04/19



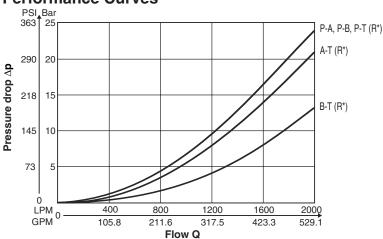
Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Performance Curves



Flow curves measured with Spool R01, R04. Spool Z* on request



General							
Design	Directional Spool Valve						
Actuation	Solenoid						
Size	NG32 / CETOP10 / D10						
Mounting Interface	DIN 24340 A32 / ISO 4401 / NFPA D10 / CET	DIN 24340 A32 / ISO 4401 / NFPA D10 / CETOP RP 121-H					
Mounting Position	Unrestricted, preferably horizontal						
Ambient Temperature [°C]	-25+50; (-13°F+122°F)						
MTTFD Value [years]	75						
Hydraulic							
Maximum Operating Pressure	Pilot drain internal: P, A, B, X 350 Bar (5075 F) Pilot drain external: P, A, B, T, X 350 Bar (507	<i>,,</i> ,					
Fluid	Hydraulic oil in accordance with DIN 51524 /	51525					
Fluid Temperature [°C]	-25 +70 (-13°F+158°F)						
1	2.8400 (131854 SSU) 3080 (139371 SSU)						
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638:	7)					
Flow Maximum	2000 LPM (529.1 GPM)						
Leakage at 350 Bar (5075 PSI) [ml/min]	up to 5000 (1.32 GPM) (depending on spool)	up to 5000 (1.32 GPM) (depending on spool)					
Minimum Pilot Supply Pressure	5 Bar (73 PSI)						
Static / Dynamic							
Step Response at 95%	Energized De-energized						
DC Solenoids Pilot Pressure							
50 Bar (725 PSI) [ms]	470	390					
100 Bar (1450 PSI) [ms]	320	390					
250 Bar (3625 PSI) [ms]	210	390					
350 Bar (5075 PSI) [ms]	200	390					
Electrical							
Duty Ratio	100% ED; CAUTION: coil temperature up to	I50°C (302°F) possible					
Protection Class	IP 65 in accordance with EN 60529 (plugged						
Supply Voltage / Ripple [V]	24	·					
	±10						
	1.29						
	1.29						
Power Consumption Hold [W]							
Power Consumption In Rush [W]							
Solenoid Connection	Connector as per EN 175301-803, Solenoid identification as per ISO 9461						
Wiring Minimum [mm²]	3 x 1.5 recommended						
	50 (164 ft.) recommended						
	ου (164 π.) recommenaea						

With electrical connections the protective conductor (PE 🔄) must be connected according to the relevant regulations.

Electrical Specifications Hybrid Option

Duty Ratio		100%
Protection Class		IP 65 in accordance with EN 60529 (plugged and mounted)
Supply Voltage	[V]	24
Tolerance Supply Voltage	[%]	±10
Current Consumption	[A]	1.29
Power Consumption	[W]	31
Solenoid Connection [A	A/m]	Connector as per EN 175301-803
Wiring Minimum [r	nm²]	3 x 1.5 recommended
Wiring Length Maximum	[m]	50 (164 ft.) recommended

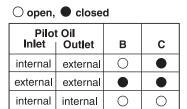
With electrical connections the protective conductor (PE \rightleftharpoons) must be connected according to the relevant regulations.



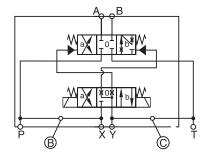
Pilot Flow

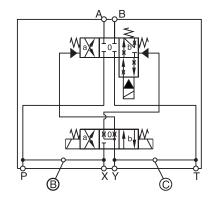
Pilot Oil Inlet (Supply) ane Outlet (Drain)

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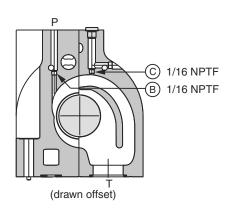
internal

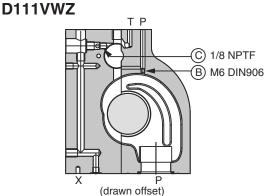




D111VWR

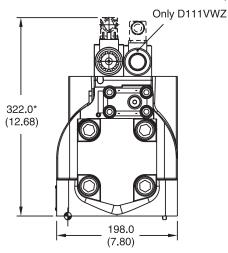
external

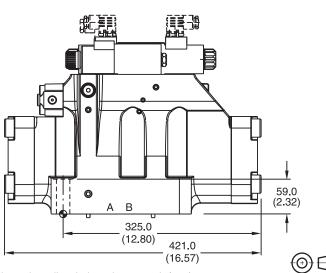




Dimensions

Inch equivalents for millimeter dimensions are shown in (**)





^{*} Please add for each sandwich plate +40mm (1.58") (pressure reducing valve, pilot choke valve meter-in/-out).

Surface Finish	Film Kit	即引	2	Seal O Kit
R _{max} 6.3	BK386	6x M20x90 DIN 912 12.9	517 Nm (381.3 lbft.) ±15%	Nitrile: SK-D111VW-N-91 Fluorocarbon: SK-D111VW-V-91

The space necessary to remove the plug per DIN 43650, design type AF is at least 15mm (0.59"). The torque for the screw M3 of the plug has to be 0.5 Nm (0.37 lb.-ft.) to 0.6 Nm (0.44 lb.-ft.).



General Description

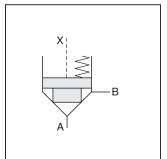
Series D4S seat valves are designed for directional control functions. A large variety of poppets, springs and covers – including shuttle valves, stroke limiters, solenoid valves (VV01) and position control – allow to design individual hydraulic solutions for nominal flow up to 600 LPM (158.7 GPM).

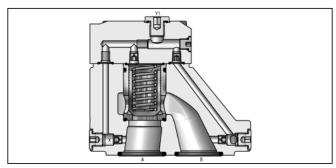
A complete program is offered under the Parker brand: subplate mounted valves (D4S), SAE flange valves (D5S), pipe mounted valves (D4S), slip-in cartridges (CAR - on request).

Features

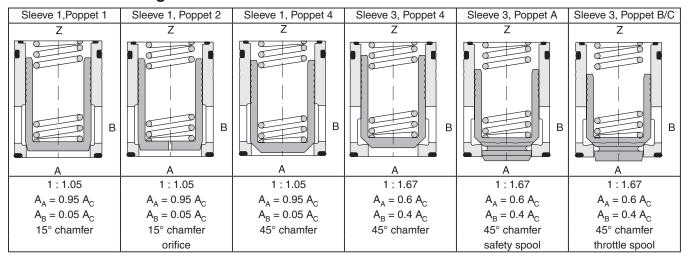
- Subplate mounting acc. to ISO 5781.
- Leak-free seat valve design.
- Numerous pilot options.
- 6 poppet types.
- 3 sizes (NG10, 25, 32).







Selection of Cartridges

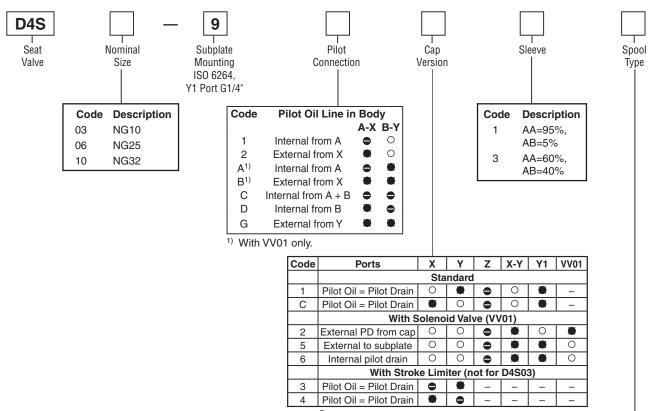


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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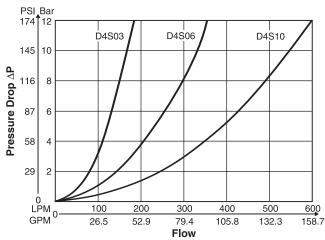


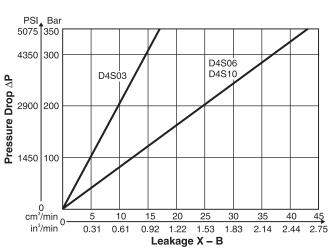
Key: ○ Open Bore Closed Bore Orifice Ø 1.2 Note: Combination examples provided on pages A227-A229.

Code	Size	Poppet Type	Sleeve
1	03, 06, 10	With closed bottom and 15° chamfer	1
		(pZ max. = pA +20 Bar (290 PSI)	
2	03	With 0.8 dia. orifice at the bottom	1
		and 15° chamfer	
	06, 10	With 1.2 dia. orifice at the bottom	1
		and 15° chamfer	
4	03, 06, 10	With closed bottom and 45° chamfer	1, 3
A*	06, 10	Safety spool	3
		(for end position control only)	
B*	06, 10	Throttle spool, 10° chamfer	3
C*	06, 10	Throttle spool, 3° chamfer	3

^{*} Springs 2, 3 and 6 only.

Performance Curves



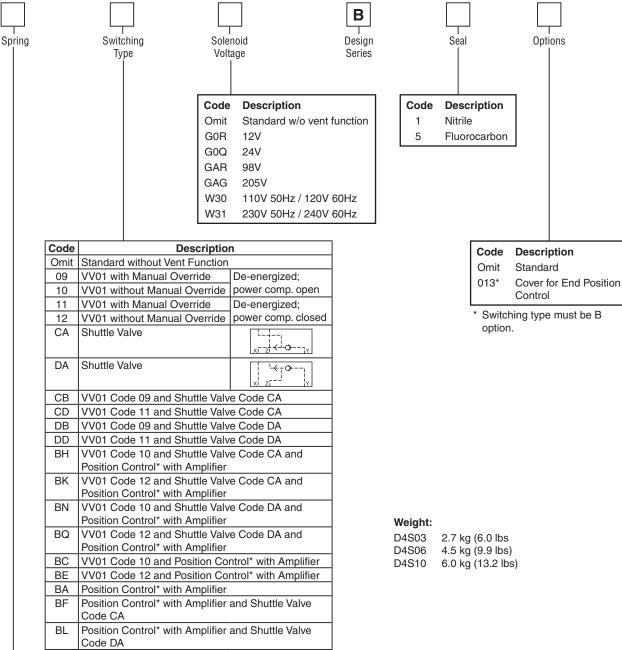


All characteristic curves measured with HLP46 at 50°C.





Series D4S



^{*} Position control for D4S06/10 only. Spring 2 or 4. Spool A and sleeve 3. Valve open: Proximity Switch damped.

	<u> </u>		Sp	ring — /	Appro	x. Cracki	ing Pr	essure i	n Bar	(PSI)				
Codo		Sleeve Code 1				Sleeve Code 3								
Code		A -> B				A -:	> B			B -:	> A			
	D4S03		D4S06/10		D4	D4S03		D4S06/10		1 S03	D4S06/10			
1	2.8	(40.6)	3.5	(50.8)	6.5	(94.3)	6.5	(94.3)	9.5	(137.8)	11.0	(159.5)		
2	0.5	(7.3)	0.5	(7.3)	1.0	(14.5)	1.0	(14.5)	1.5	(21.8)	1.7	(24.7)		
3	0.3	(4.4)	0.3	(4.4)	0.6	(8.7)	0.6	(8.7)	0.9	(13.1)	1.0	(14.5)		
4	2.2	(31.9)	2.2	(31.9)	4.0	(58.0)	3.5	(50.8)	5.5	(79.8)	6.0	(87.0)		
5		-	9.0	(130.5)		_	16.0	(232.0)		-	28.0	(406.0)		
6	1.2	(17.4)	1.2	(17.4)	2.0	(29.0)	2.2	(31.9)	3.0	(43.5)	3.8	(55.1)		
7	3.0	(43.5)		_	8.0	(116.0)		-	12.0	(174.0)		_		

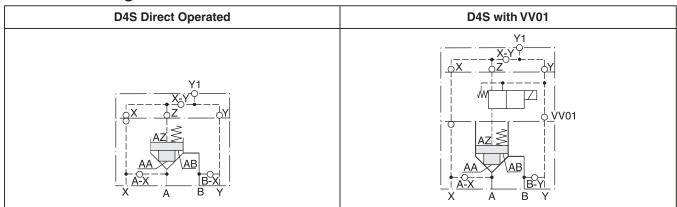


A

Specifications

General				_						
Size		0	3	()6		10			
Mounting		Subplate acc	ording to ISO	6264						
Mounting Position		Unrestricted								
Ambient Temperature Ra	nge	-20°C to +50°C (-4°F to +122°F)								
MTTFD		150 years								
Hydraulic										
Maximum Operating Pressure		50 Bar 5 PSI)		350 Bar 5 PSI)		350 Bar 5 PSI)				
	Port Y with VV01	140 Bar 140 Bar (2030 PSI) (2030 PSI)) Bar 0 PSI)			
Nominal Flow			LPM GPM)	1	LPM GPM)	I	LPM 7 GPM)			
Fluid		Hydraulic oil a	as per DIN 51	524 51525						
Fluid Temperature		-20°C to +80°	°C (-4°F to +1	76°F)						
Viscosity Rec	Permitted commended	,								
Filtration		ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)								
Electrical (Solenoid)										
Duty Ratio		100%								
Response Time		Energized / D	e-energized /	AC 20/18 ms,	DC 46/27 ms	3				
Protection Class		IP65 in accor	dance with El	V60529 (plugg	ged and mou	nted)				
	Code	G0R	G0Q	GAR	GAG	W30	W31			
Supply Voltage		12V	24V	98V	205V	110V at 50Hz/ 120V at 60 Hz	220V at 50Hz/ 240V at 60Hz			
Tolerance Supply Voltage)	+5 to -10	+5 to -10	+5 to -10	+5 to -10	+5 to -10	+5 to -10			
Power Consumption, Hol	ld [W]	31	31	31	31	78	78			
Power Consumption, In F	Rush [W]	31	31	31	31	264	264			
Max. Switching Frequence	y [1/h]	AC up to 720	0; DC up to 1	6,000 switchin	igs/hour					
Solenoid Connection		Connector as per EN175301-803								
Protection Class		IP65 in accordance with EN 60529 (plugged and mounted)								
Coil Insulation Class		H (180°C) (35	56°F)							

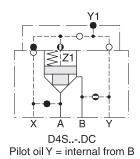
D4S Pilot Configuration





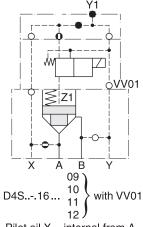
Ordering Information

D4S Direct Operated Examples

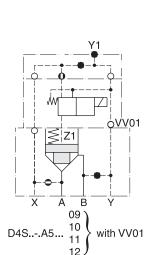


X A B Y D4S..-21 Pilot oil X = external

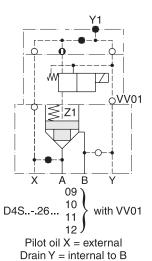
D4S with VV01 Examples

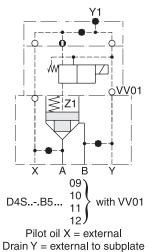


Pilot oil X = internal from A Drain Y = internal to B



Pilot oil X = internal from A Drain Y = external to subplate

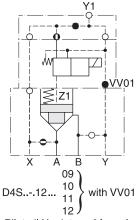




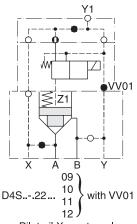




D4S with VV01 Examples

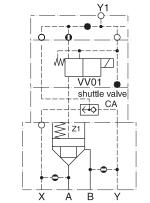


Pilot oil X = internal from A Drain Y1 = external out of the cap

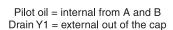


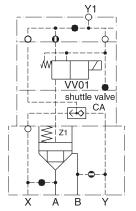
Pilot oil X = externalDrain Y1 = external out of the cap

D4S with Shuttle Valve Examples



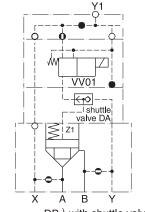
D4S..-.C2... CB with shuttle valve CA CD and VV01





D4S..-.D2... CB with shuttle valve CA CD and VV01

Pilot oil = internal from B and external from X Drain Y1 = external out of the cap

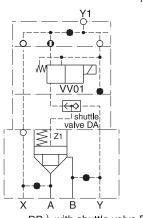


D4S..-.C2... DB with shuttle valve DA DD and VV01

Pilot oil = internal from A and B (B-A = Check valve function) Drain Y1 = external out of the cap



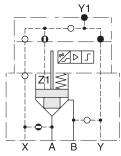
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D4S..-.B2... DB \ with shuttle valve DA DD \ and VV01

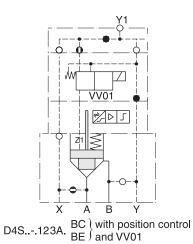
Pilot oil = external from X and Y Drain Y1 = external out of the cap

D4S with Position Control Examples

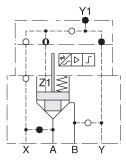


D4S..-.113A.BA (with position control)

Pilot oil X = internal from A

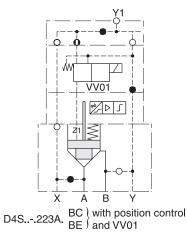


Pilot oil X = internal from A
Drain Y1 = external out of the cap



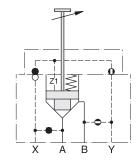
D4S..-.213A.BA (with position control)

Pilot oil X = external



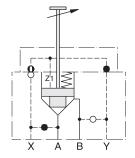
Pilot oil X = external
Drain Y1 = external out of the cap

D4S with Stroke Limiter Examples



D4S..-.D434. with stroke limiter Pilot oil Y = internal from B

Note: for D4S06 and D4S10 only

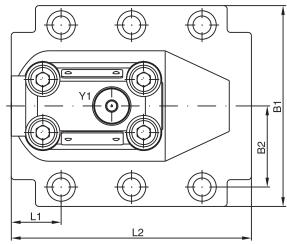


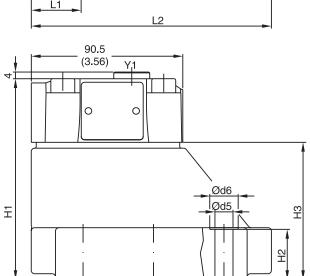
D4S..-.233B. with stroke limiter Pilot oil X = external

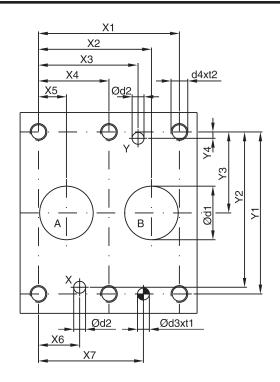
Note: for D4S06 and D4S10 only

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Inch equivalents for millimeter dimensions are shown in (**)









NG	ISO-code	X1	X2	ХЗ	X4	Х5	Х6	Х7	Y1	Y2	Y3	Y4
10	6264-06-09-*-97	42.9	35.8	21.5		7.2	21.5	31.8	66.7	58.8	33.4	7.9
10	0204-00-0997	(1.69)	(1.41)	(0.85)	_	(0.28)	(0.85)	(1.25)	(2.63)	(2.31)	(1.31)	(0.31)
25	6264-08-13-*-97	60.3	49.2	39.7		11.1	20.6	44.5	79.4	73.0	39.7	6.4
25	0204-08-1397	(2.37)	(1.94)	(1.56)	_	(0.44)	(0.81)	(1.75)	(3.13)	(2.87)	(1.56)	(0.25)
00 00	6264-10-17-*-97	84.2	67.5	59.5	42.1	16.7	24.6	62.7	96.8	92.8	48.4	3.8
32	0204-10-1797	(3.31)	(2.66)	(2.34)	(1.66)	(0.66)	(0.97)	(2.47)	(3.81)	(3.65)	(1.91)	(0.15)

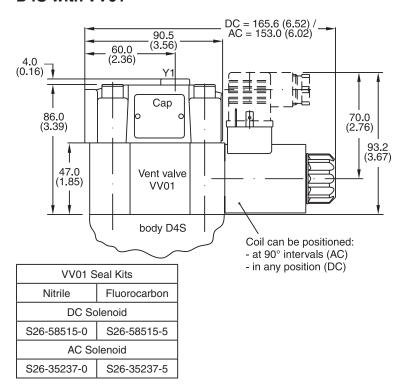
NG	ISO-code	B1	B2	H1	H2	Н3	L1	L2	D1	D2	D3	t1	D4	t2	D5	D6
10	6264-06-09-*-97	87.3	33.35	83.0	21.0	45.0	29.0	94.8	15.0	7.0	7.1	8.0	M10	16.0	10.8	17.0
10	6264-06-0997	(3.44)	(1.31)	(3.27)	(0.83)	(1.77)	(1.14)	(3.73)	(0.59)	(0.28)	(0.28)	(0.31)	IVITO	(0.63)	(0.43)	(0.67)
25	6264-08-13-*-97	105.0	39.7	109.5	29.0	71.5	34.7	126.8	23.4	7.1	7.1	8.0	M10	18.0	110.8	17.0
25	0204-00-1397	(4.13)	(1.56)	(4.31)	(1.14)	(2.81)	(1.37)	(4.99)	(0.92)	(0.28)	(0.28)	(0.31)	IVITO	(0.71)	(0.43)	(0.67)
20	6064 10 17 * 07	120.0	48.4	120.0	29.0	82.0	30.6	144.3	32.0	7.1	7.1	8.0	M10	20.0	10.8	17.0
32 6264-10-17-*-97	(4.72)	(1.91)	(4.72)	(1.14)	(3.23)	(1.20)	(5.68)	(1.26)	(0.28)	(0.28)	(0.31)	IVITO	(0.79)	(0.43)	(0.67)	

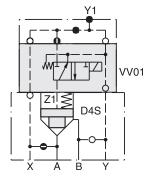
NG	ISO-code	Bolt Kit	即哥	2	Seal O	Kit Fluorocarbon	Surface Finish
10	6264-06-07-*-97	BK 505	4x M10 x 35 DIN 912 12.9	63 Nm	S26-58507-0	S26-58507-5	——————————————————————————————————————
25	6264-08-11-*-97	BK 485	4x M10 x 45 DIN 912 12.9	(46.5 lbft.)	S26-58475-0	S26-58475-5	R _{max} 6.3
32	6264-10-15-*-97	BK 506	6x M10 x 45 DIN 912 12.9	±15%	S26-58508-0	S26-58508-5	//////////////////



Inch equivalents for millimeter dimensions are shown in (**)

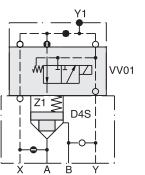
D4S with VV01





with without manual override override

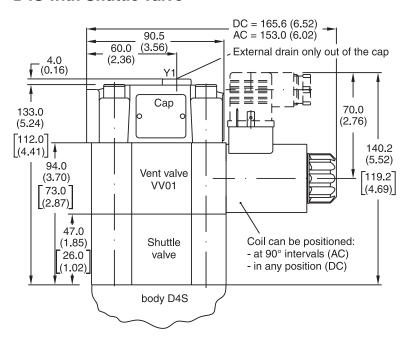
D4S..-.... 09/10 Solenoid energized: D4S blocked Solenoid de-energized: Flow from A-B or B-A



with without manual override override

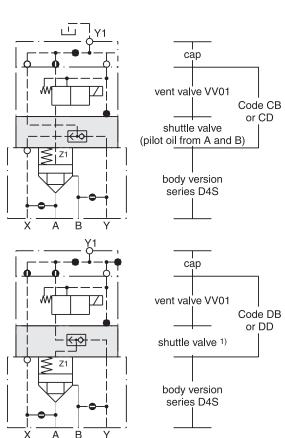
D4S..-..... 11/12 Solenoid energized: Flow from A-B or B-A Solenoid de-energized: D4S Blocked

D4S with Shuttle Valve



Dimensions in brackets [] are for version VV01with shuttle valve code DB or DD.

Note: Shuttle valves only use in connection with vent valve VV01.



1) pilot oil from A and B, from B to A check valve function

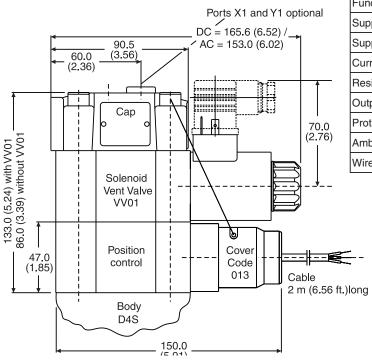




A

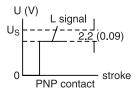
Inch equivalents for millimeter dimensions are shown in (**)

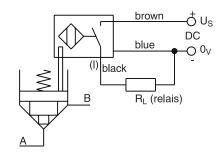
Dimensions D4S Position Control



Technical Information (proximity switch)

Function		PNP, contact
Supply voltage (Us)	[VDC]	1030
Supply voltage ripple	[%]	≤ 10
Current consumption	[mA]	max. 8
Residual voltage L-signal	[V]	Us - 2.2 at I _{max}
Output current (I)	[mA]	≤ 200
Protection class		IP67
Ambient temperature	[C°]	-25+70; (-13°F+158° F)
Wire cross section	[mm ²]	3 x 0.5





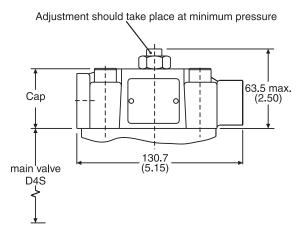
Position Control by Proximity Switch (incl. Amplifier)

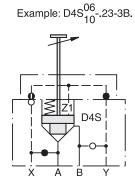
Valve open: proximity switch activated.

This proximity switch is pressure proof and has no wearing parts.

Note: Position control for D4S06 and D4S10 only.

Dimensions D4S Stroke Limiter





Note: Stroke limiter not for use with D4S03, vent valve VV01, shuttle valve and positon control.



General Description

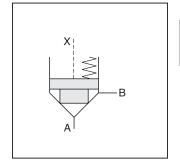
Series D4S seat valves are designed for directional control functions. A large variety of poppets, springs and covers – including shuttle valves, stroke limiters, solenoid valves (VV01) and position control – allow to design individual hydraulic solutions for nominal flow up to 600 LPM (158.7 GPM).

A complete program is offered under the Parker brand: subplate mounted valves (D4S), SAE flange valves (D5S), pipe mounted valves (D4S), slip-in cartridges (CAR – on request).

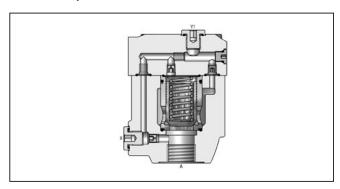


- Leak-free seat valve design.
- 2 body designs
- L-body (2-port); T-body (3-port)
- Numerous pilot options.
- 6 poppet types.
- 4 port sizes
 - G 1/2", G 1" for T-body; G 3/4", G 1 1/2" for L-body.





D4S10 L-Body



D4S06 L-Body

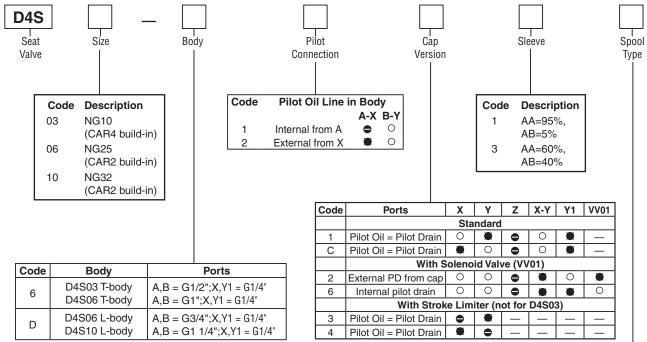
Selection of Cartridges

					1
Sleeve 1,Poppet 1	Sleeve 1, Poppet 2	Sleeve 1, Poppet 4	Sleeve 3, Poppet 4	Sleeve 3, Poppet A	Sleeve 3, Poppet B/C
Z	Z	Z	Z	Z	Z
A B	B	B	B	B	B
1:1.05	1 : 1.05	1 : 1.05	1:1.67	1 : 1.67	1:1.67
				_	_
$A_{A} = 0.95 A_{C}$	$A_{A} = 0.95 A_{C}$	$A_{A} = 0.95 A_{C}$	$A_{A} = 0.6 A_{C}$	$A_{A} = 0.6 A_{C}$	$A_{A} = 0.6 A_{C}$
$A_{B} = 0.05 A_{C}$	$A_{B} = 0.05 A_{C}$	$A_{B} = 0.05 A_{C}$	$A_B = 0.4 A_C$	$A_B = 0.4 A_C$	$A_{B} = 0.4 A_{C}$
15° chamfer	15° chamfer	45° chamfer	45° chamfer	45° chamfer	45° chamfer
	orifice			safety spool	throttle spool

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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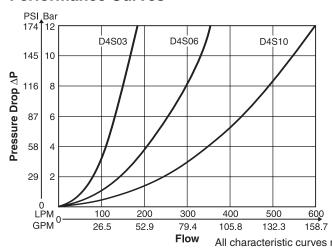


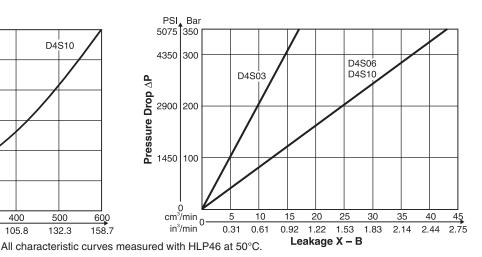
Key: ○ Open Bore Closed Bore ● Orifice Ø 1.2 Note: Combination examples provided on pages A227-A229.

Code	Size	Poppet Type	Sleeve
1	03, 06, 10	With closed bottom and 15° chamfer	1
_ '	00, 00, 10	(pZ max. = pA + 20 Bar (290 PSI)	
	03	With 0.8 dia. orifice at the bottom	1
2	03	and 15° chamfer	
~	06, 10	With 1.2 dia. orifice at the bottom	1
	06, 10	and 15° chamfer	
4	03, 06, 10	With closed bottom and 45° chamfer	1, 3
A*	06, 10	Safety spool	3
_ ^	06, 10	(for end position control only)	
B*	06, 10	Throttle spool, 10° chamfer	3
C*	06, 10	Throttle spool, 3° chamfer	3

^{*} Springs 2, 3 and 6 only.

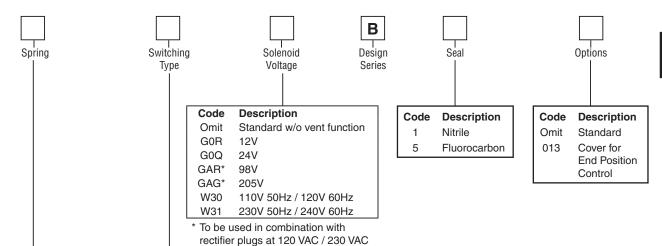
Performance Curves











Code	Description	n				
Omit	Standard without Vent Function					
09	VV01 with Manual Override De-energized;					
10	VV01 without Manual Override	open				
11	VV01 with Manual Override	De-energized;				
12	VV01 without Manual Override	closed				
CA	Shuttle Valve	x1-z1 < 1 Y				
DA	Shuttle Valve					
СВ	VV01 Code 09 and Shuttle Valv	e Code CA				
CD	VV01 Code 11 and Shuttle Valve Code CA					
DB	VV01 Code 09 and Shuttle Valve Code DA					
DD	VV01 Code 11 and Shuttle Valve Code DA					
BH*	VV01 Code 10 and Shuttle Valve Code CA and Position Control with Amplifier					
BK*	VV01 Code 12 and Shuttle Valve Code CA and Position Control with Amplifier					
BN*	VV01 Code 10 and Shuttle Valve Code DA and Position Control with Amplifier					
BQ*	VV01 Code 12 and Shuttle Valve Code DA and Position Control with Amplifier					
BC*	VV01 Code 10 and Position Control with Amplifier					
BE*	VV01 Code 12 and Position Co	ntrol with Amplifier				
BA*	Position Control with Amplifier					
BF*	Position Control with Amplifier and Shuttle Valve Code CA					
BL*	Position Control with Amplifier and Shuttle Valve Code DA					

power supply.

^{*} Position control for D4S06/10 only. Spring 2 or 4. Spool A and sleeve 3. Valve open: Proximity Switch damped.

		Spring — Approx. Cracking Pressure in Bar (PSI)										
Codo		Sleeve Code 1				Sleeve Code 3						
Code		A > B				Α>	• B		B > A			
	D	4S03	D45	606/10	D4	4S03	D4S	06/10	D4	1 S03	D4S	06/10
1	2.8	(40.6)	3.5	(50.8)	6.5	(94.3)	6.5	(94.3)	9.5	(137.8)	11.0	(159.5)
2	0.5	(7.3)	0.5	(7.3)	1.0	(14.5)	1.0	(14.5)	1.5	(21.8)	1.7	(24.7)
3	0.3	(4.4)	0.3	(4.4)	0.6	(8.7)	0.6	(8.7)	0.9	(13.1)	1.0	(14.5)
4	2.2	(31.9)	2.2	(31.9)	4.0	(58.0)	3.5	(50.8)	5.5	(79.8)	6.0	(87.0)
5		-	9.0	(130.5)		_	16.0	(232.0)		-	28.0	(406.0)
6	1.2	(17.4)	1.2	(17.4)	2.0	(29.0)	2.2	(31.9)	3.0	(43.5)	3.8	(55.1)
7	3.0	(43.5)		-	8.0	(116.0)		_	12.0	(174.0)		-

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Weight:

D4S03 T-body 3.2 kg (7.1 lbs) D4S06 Tbody 6.6 kg (14.6 lbs) D4S06 L-body 3.3 kg (7.3 lbs) D4S10 L-body 5.6 kg (12.3 lbs)

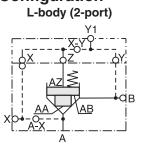


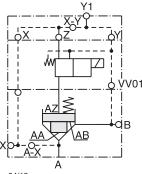
A

Specifications

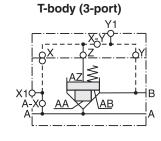
General							
Design		T-boo	ly		L-bo	dy	
Size	03 (1/2	03 (1/2")					
Mounting	Threaded be	ody		·			
Mounting Position	Unrestricted	I		·			
Ambient Temperature [°C]	-20 to +50 (-20 to +50 (-4°F to +122°F)					
MTTF _D [years]	150						
Hydraulic							
	up to 350 B	ar (5075 P	SI)	,			
Pressure Port Y	140 Bar (20	30 PSI) wit	h VV01				
Nominal Flow	180 LF (47.6 G		360 LPI (95.2 GP		360 LPM (95.2 GPM)	600 LPM (158.7 GPM)	
Fluid	Hydraulic oi	l as per DII	N 51524 5	1525			
Fluid Temperature [°C]	-20 to +80 (-4°F to +17	6°F)				
Viscosity Permitted cSt / mm²/s Recommended cSt / mm²/s				,			
Filtration	ISO Class 4	406 (1999)	18/16/13 (a	acc. NAS 1	638: 7)		
Electrical (Solenoid)							
Duty Ratio	100%						
Response Time	Energized /	De-energiz	ed AC 20/1	8 ms, DC 4	6/27 ms		
Code	G0R	G0Q	GAR	GAG	W30	W31	
Supply Voltage [V]	12	24	98	205	110 at 50Hz/ 120 at 60 Hz	220 at 50Hz/ 240 at 60Hz	
Tolerance Supply Voltage [%]	+5 to -10	+5 to -10	+5 to -10	+5 to -10	+5 to -10	+5 to -10	
Power Consumption, Hold [W]	31	31	31	31	78	78	
Power Consumption, In Rush [W]	31	31	31	31	264	264	
Max. Switching Frequency [1/h	/h] AC up to 7200; DC up to 16,000 switchings/hour						
Solenoid Connection	Connector as per EN175301-803						
Protection Class	IP65 in accordance with EN 60529 (plugged and mounted)						
Coil Insulation Class	H (180°C) (356°F)					

D4S Pilot Configuration

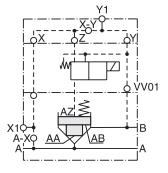




Standard



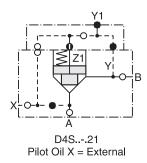
With Vent Valve VV01



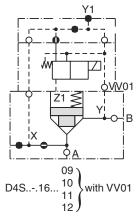




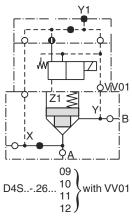
D4S Direct Operated Example



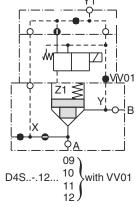
D4S with Solenoid Valve VV01 Examples



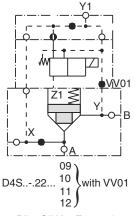
Pilot Oil X = Internal from A Drain Y = Internal to B



Pilot Oil X = Internal from A Drain Y = Internal to B



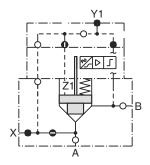
Pilot Oil X = Internal from A Drain Y1 = External out of cap



Pilot Oil X = External
Drain Y1 = External out of cap

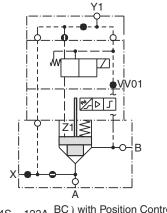


D4S with Position Control Examples



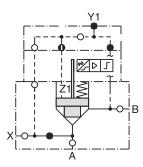
D4S..-.113A.BA (with Position Control)

Pilot Oil X = Internal from A



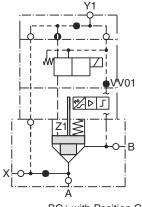
D4S..-.123A. $\frac{BC}{BE}$ with Position Control BE and VV01

Pilot Oil X = Internal from A Drain Y1 = External out of Cap



D4S..-.213A.BA (with Position Control)

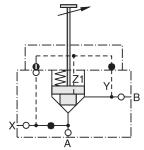
Pilot Oil X = External



D4S..-.223A. BC) with Position Control BE) and VV01

Pilot Oil X = ExternalDrain Y1 = External out of Cap

D4S with Stroke Limiter Example

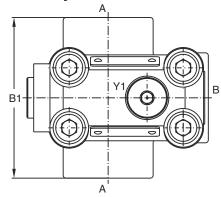


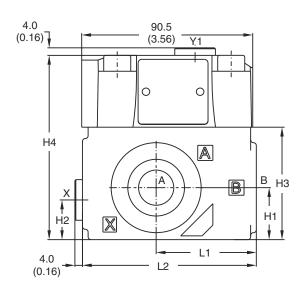
D4S..-.233B. with Stroke Limiter Pilot Oil X = External (Note: for D4S06 and D4S10 only)



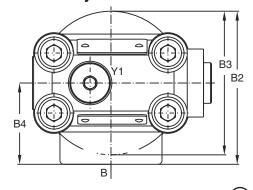
Inch equivalents for millimeter dimensions are shown in (**)

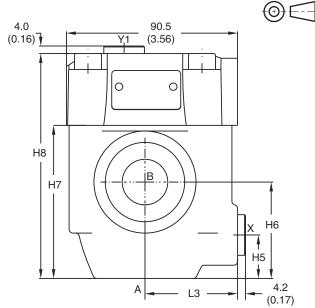
D4S 03/06 T-body





D4S 06/10 L-body





Size	L1	L2	B1	H1	H2	H3	H4
03 (T-body)	53.0	92.0	85.0	27.5	21.0	59.5	97.5
03 (1-body)	(2.09)	(3.62)	(3.35)	(1.08)	(0.83)	(2.34)	(3.84)
06 (T-body)	66.5	117.5	136.0	38.0	28.0	93.0	131.0
Uo (1-body)	(2.62)	(4.63)	(5.35)	(1.50)	(1.10)	(3.66)	(5.16)

Size	L3	B2	В3	B4	H5	H6	H7	H8
OF (L body)	49.0	81.0	76.0	43.0	23.0	51.0	81.0	119.0
06 (L-body)	(1.93)	(3.19)	(2.99)	(1.69)	(0.91)	(2.01)	(3.19)	(4.69)
10 (L-body)	49.8	120.7	85.6	77.8	38.1	50.8	96.0	134.0
TO (L-body)	(1.96)	(4.75)	(3.37)	(3.06)	(1.50)	(2.00)	(3.78)	(5.28)

Ports	Function	Port Size						
Ports	FullClion	D4S03 T-body	D4S06 T-body	D4S06 L-body	D4S10 L-body			
А	Inlet or Outlet	G1/2"	G1"	G3/4"	G1 1/4"			
В	Outlet or Inlet	G1/2"	G1"	G3/4"	G1 1/4"			
X1	External Pilot Port	G1/4"						
Y1	External Drain*		G1/4"					

^{*} With VV01 only.

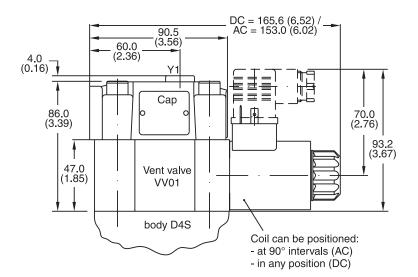
Seal Kits						
Size	Nitrile	Fluorocarbon				
03	S26-58507-0	S26-58507-5				
06	S26-58475-0	S26-58475-5				
10	S26-38508-0	S26-38508-5				



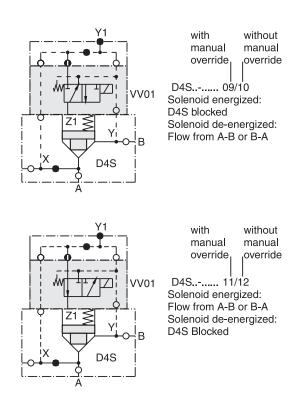
A

Inch equivalents for millimeter dimensions are shown in (**)

D4S with VV01



VV01 Seal Kits					
Nitrile	Fluorocarbon				
DC Solenoid					
S26-58515-0	S26-58515-5				
AC Solenoid					
S26-35237-0	S26-35237-5				

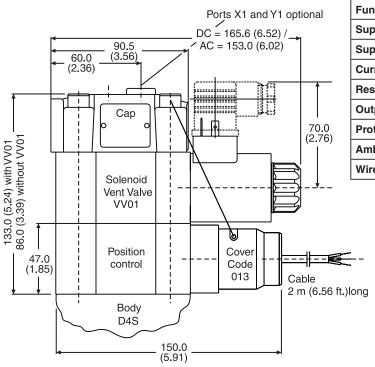






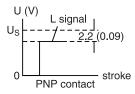
Inch equivalents for millimeter dimensions are shown in (**)

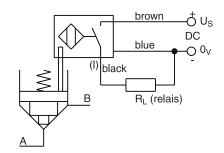
D4S Position Control



Technical Information (proximity switch)

Function		PNP, contact
Supply voltage (Us)	[VDC]	1030
Supply voltage ripple	[%]	≤ 10
Current consumption	[mA]	max. 8
Residual voltage L-signal	[V]	Us - 2.2 at I _{max}
Output current (I)	[mA]	≤ 200
Protection class		IP67
Ambient temperature	[C°]	-25+70; (-13°F+158° F)
Wire cross section	[mm ²]	3 x 0.5





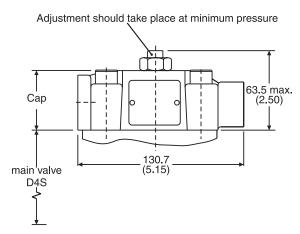
Position Control by Proximity Switch (incl. Amplifier)

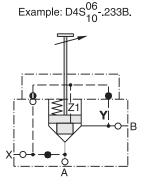
Valve open: proximity switch activated.

This proximity switch is pressure proof and has no wearing parts.

Note: Position control for D4S06 and D4S10 only.

D4S Stroke Limiter

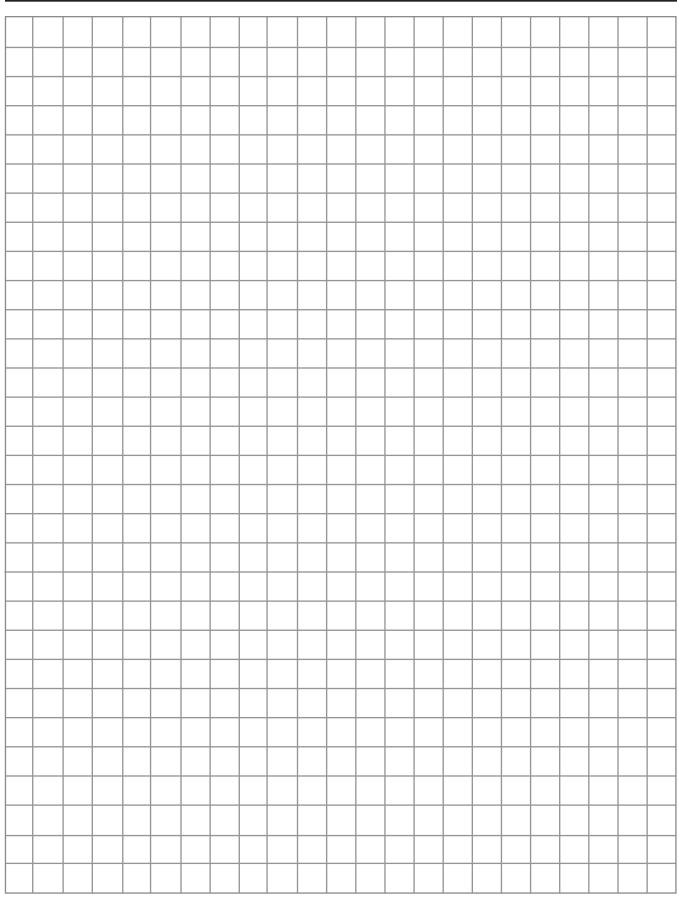




Note: Stroke limiter not for use with D4S03, vent valve VV01, shuttle valve and positon control.

A281

A



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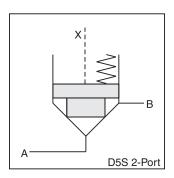


A282

General Description

Series D5S seat valves are designed for directional control functions. They enable individual hydraulic solutions for nominal flow up to 800 LPM (211.6 GPM) due to a large variety of poppets, springs and covers, including shuttle valves, stroke limiters, solenoid valves (VV01) and position control.

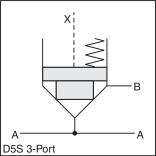
D5S 2-Port

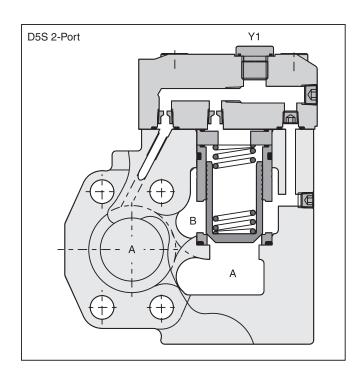


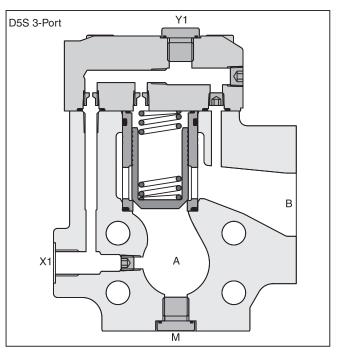
Features

- Leak-free seat valve design.
- 2- and 3-port bodies.
- SAE61 flange.
- Numerous pilot options.
- 6 poppet types.
- 4 sizes (SAE 3/4", 1", 1 1/4", 1 1/2").







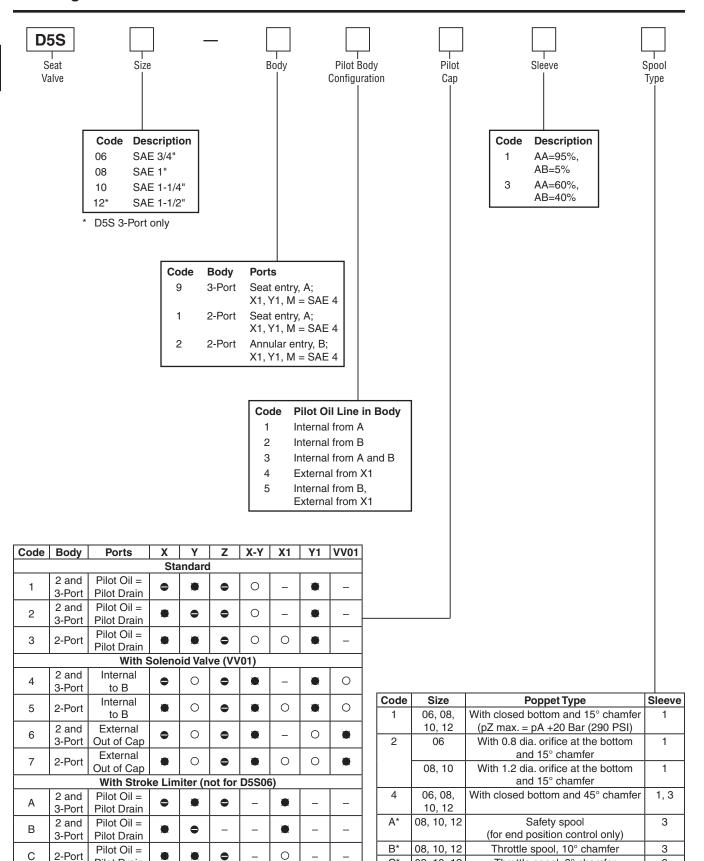


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Ordering Information



Key: ○ Open Bore

Closed Bore

Pilot Drain

Orifice Ø 1.2

Note: Combination examples provided on pages A238-A242.

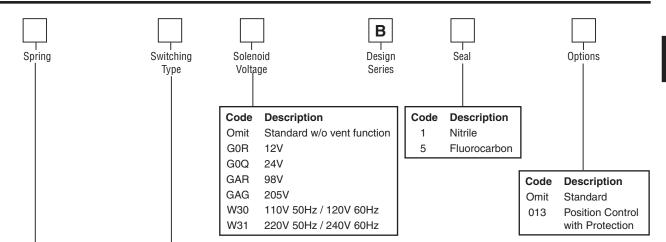
08, 10, 12 Springs 2, 3 and 6 only.

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3

Throttle spool, 3° chamfer



Code	Description	n				
omit	Standard without Vent Function					
09	VV01 with Manual Override De-energized;					
10	VV01 without Manual Override	power comp. open				
11	VV01 with Manual Override	De-energized;				
12	VV01 without Manual Override	power comp. closed				
CA	Shuttle Valve	XI ZI <				
DA	Shuttle Valve	x z - Y				
СВ	VV01 Code 09 and Shuttle Valv	e Code CA				
CD	VV01 Code 11 and Shuttle Valv	e Code CA				
DB	VV01 Code 09 and Shuttle Valv	e Code DA				
DD	VV01 Code 11 and Shuttle Valv	e Code DA				
ВН	VV01 Code 10 and Shuttle Valv Position Control* with Amplifier	e Code CA and				
BK	VV01 Code 12 and Shuttle Valv Position Control* with Amplifier	e Code CA and				
BN	VV01 Code 10 and Shuttle Valv Position Control* with Amplifier	e Code DA and				
BQ	VV01 Code 12 and Shuttle Valv Position Control* with Amplifier	e Code DA and				
BC	VV01 Code 10 and Position Co	ntrol* with Amplifier				
BE	VV01 Code 12 and Position Co	ntrol* with Amplifier				
BA	Position Control* with Amplifier					
BF	Position Control* with Amplifier and Shuttle Valve Code CA					
BL						
* Doc	ition control for D5S08/10 only					

Weight:	D5S 2-Port	D5S 3-Port
D5S06	3.6 kg (7.9 lbs)	3.4 kg (7.5 lbs)
D5S08	4.1 kg (9.0 lbs)	4.4 kg (9.7 lbs)
D5S10	5.4 kg (11.9 lbs)	5.0 kg (11.0 lbs)
D5S12	_	7.8 kg (17.2 lbs)

Position control for D5S08/10 only.
 Spring 2 or 4. Spool A and sleeve 3.

			Sp	ring — A	Appro	x. Cracki	ng Pre	essure i	n Bar ((PSI)			
Codo	Sleeve Code 1					Sleeve Code 3							
Code		A -> B				A -:	> B			B -:	> A		
	D	5S06	D59	08/12	D!	5S06	D5S	08/12	D5	S06	D5S	08/12	
1	2.8	(40.6)	3.5	(50.8)	6.5	(94.3)	6.5	(94.3)	9.5	(137.8)	11.0	(159.5)	
2	0.5	(7.3)	0.5	(7.3)	1.0	(14.5)	1.0	(14.5)	1.5	(21.8)	1.7	(24.7)	
3	0.3	(4.4)	0.3	(4.4)	0.6	(8.7)	0.6	(8.7)	0.9	(13.1)	1.0	(14.5)	
4	2.2	(31.9)	2.2	(31.9)	4.0	(58.0)	3.5	(50.8)	5.5	(79.8)	6.0	(87.0)	
5		_	9.0	(130.5)		_	16.0	(232.0)		_	28.0	(406.0)	
6	1.2	(17.4)	1.2	(17.4)	2.0	(29.0)	2.2	(31.9)	3.0	(43.5)	3.8	(55.1)	
7	3.0	(43.5)		_	8.0	(116.0)		_	12.0	(174.0		-	



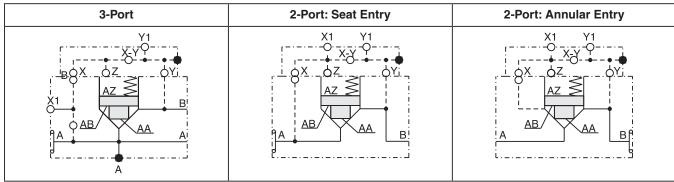
Technical Information

A

Specifications

General								
Size	06		08	1	0	12		
Mounting	Flanged acco	Flanged according to SAE 61						
Mounting Position	Unrestricted			,				
Ambient Temperature Range	-20°C to +50°	°C (-4°F to +	122°F)					
Hydraulic								
Maximum Operating SAE 61 Pressure Ports A, B	350 Ba (5075 PS	·	350 Bar (5075 PSI)		Bar) PSI)	210 Bar (3045 PSI)		
Port Y1	30 Bar (435 PS	I	30 Bar (435 PSI)		Bar PSI)	30 Bar (435 PSI)		
Nominal Flow	180 LPN (47.6 GP	I .	360 LPM (95.2 GPM)		LPM GPM) (800 LPM 211.6 GPM)		
Fluid	Hydraulic oil a	as per DIN 5	1524 51525					
Fluid Temperature	-20°C to +80°	-20°C to +80°C (-4°F to +176°F)						
Viscosity Permitted Recommended	10 to 650 cSt 30 cSt / mm ² /		to 3013 SSU)					
Filtration	ISO Class 44	06 (1999) 18	3/16/13 (acc. N	AS 1638: 7)				
Electrical (Solenoid)								
Duty Ratio	100%							
Response Time			AC 20/18ms, I					
Protection Class	IP65 in accor	dance with E	N60529 (plug	ged and mou	nted)			
Code	G0R	G0Q	GAR	GAG	W30	W31		
Supply Voltage	12V	24V	98V	205V	110V at 50Hz 120V at 60 Hz	220V at 50Hz/ 240V at 60Hz		
Tolerance Supply Voltage	+5 to -10	+5 to -10	+5 to -10	+5 to -10	±5 to -10	±5 to -10		
Power Consumption Hold	31W 31W 31W 31W 78W 78					78W		
In Rush	31W	31W	31W	31W	264W	264W		
Maximum Switching Frequency			16,000 switchir	igs/hour				
Solenoid Connection	Connector as per EN175301-803							
Protection Class			N 60529 (plug	ged and mou	unted)			
Coil Insulation Class	H (180°C) (35	66°F)						

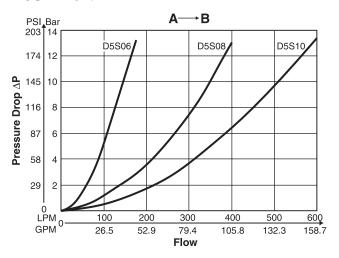
D5S Pilot Configuration

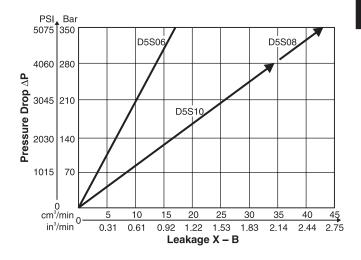




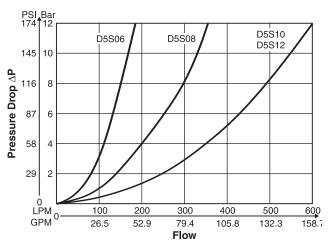
Performance Curves

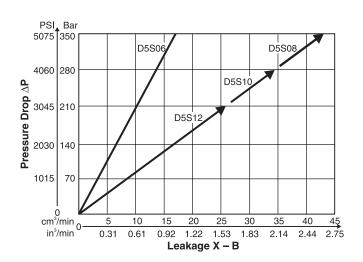
D5S 2-Port*



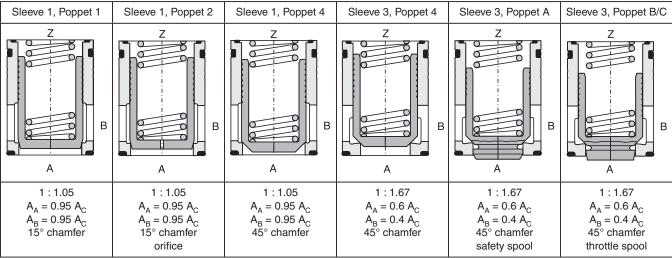


D5S 3-Port*





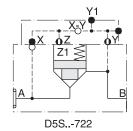
Selection of Cartridges



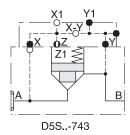


^{*}Fluid viscosity 38cSt at 50°C (122°F)

D5S 2-Port Examples Seat Entry

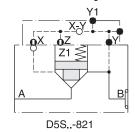


Pilot oil: internal from B

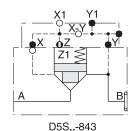


Pilot oil: external from X1

Annular Entry

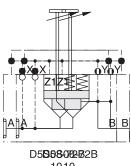


Pilot oil: internal from B

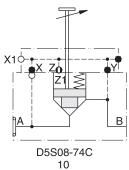


Pilot oil: external from X1

Stroke Limiter D5S 2-Port Examples Seat Entry

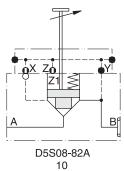


1010 Piletiloiti:oititenteethfadfmolish B

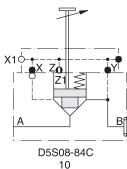


Pilot oil: external from X1

Annular Entry

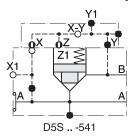


Pilot oil: internal from B

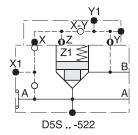


Pilot oil: external from X1

D5S 3-Port Examples

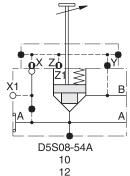


Pilot oil: external from X1

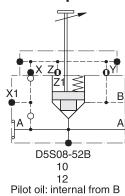


Pilot oil: internal from B

Stroke Limiter D5S 3-Port Examples



12 Pilot oil: external from X1

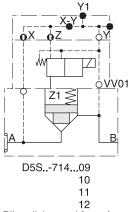


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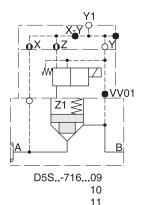
Ordering Information

D5S 2-Port with Solenoid Valve VV01 Examples

Seat Entry

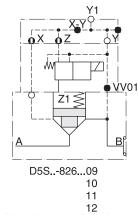


Pilot oil: internal from A Pilot drain: internal to B

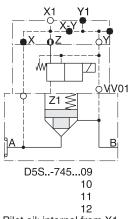


Pilot oil: internal from A
Pilot drain: external out of Y1

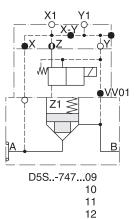
Annular Entry



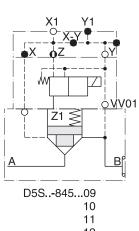
Pilot oil: internal from B Pilot drain: external out of Y1



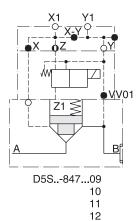
Pilot oil: internal from X1 Pilot drain: internal to B



Pilot oil: internal from X1
Pilot drain: external out of Y1

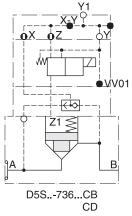


12 Pilot oil: internal from X1

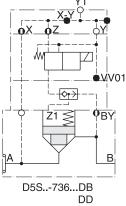


Pilot oil: internal from X1
Pilot drain: external out of Y1

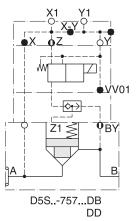
D5S 2-Port with Solenoid Valve VV01 and Shuttle Valve Examples Seat Entry



Pilot oil: internal from A + internal from B
Pilot drain: external out of Y1

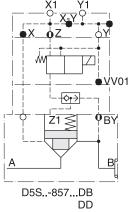


Pilot oil: internal from A +
internal from B
Pilot drain: external out of Y1



Pilot oil: external from X1 + internal from B Pilot drain: external out of Y1

Annular Entry

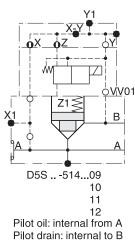


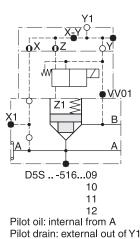
Pilot oil: external from X1 + internal from B
Pilot drain: external out of Y1

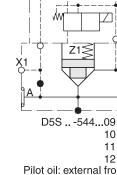


D5S 3-Port with Solenoid Valve VV01 Examples









<u>V</u>V01 В D5S .. -546...09 10 11 12

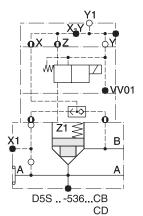
12 Pilot oil: external from X1 Pilot drain: internal to B

10

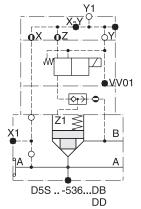
11

Pilot oil: external from X1 Pilot drain: external out of Y1

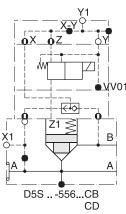
D5S 3-Port with Solenoid Valve VV01 and Shuttle Valve Examples



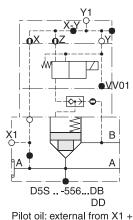
Pilot oil: internal from A + internal from B Pilot drain: external out of Y1



Pilot oil: internal from A + internal from B Pilot drain: external out of Y1



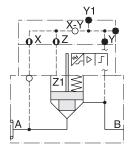
Pilot oil: internal from X1 + internal from B Pilot drain: external out of Y1



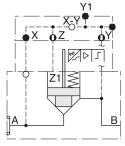
internal from B Pilot drain: external out of Y1

Ordering Information

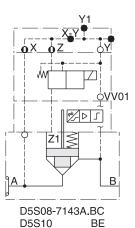
D5S 2-Port Position Control Examples Seat Entry



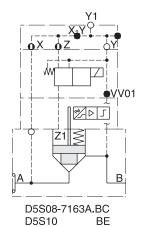
D5S08-7113A.BA D5S10 Pilot oil: internal from A



D5S08-7223A.BA D5S10 Pilot oil: internal from B

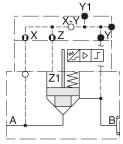


Pilot oil: internal from A Pilot drain: internal to B

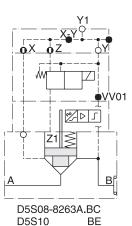


Pilot oil: internal from A
Pilot drain: external out of Y1

Annular Entry

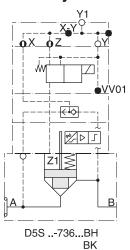


D5S08-8213A.BA D5S10 Pilot oil: internal from B

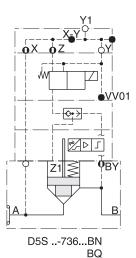


Pilot oil: internal from B Pilot drain: external out of Y1

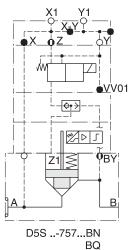
Seat Entry



Pilot oil: internal from A + internal from B
Pilot drain: external out of Y1

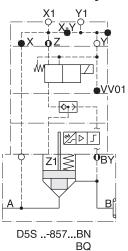


Pilot oil: internal from A + internal from B Pilot drain: external out of Y1



Pilot oil: external from X1 + internal from B Pilot drain: external out of Y1

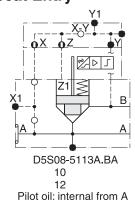
Annular Entry

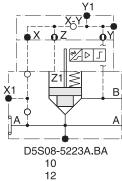


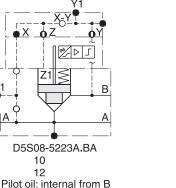
Pilot oil: external from X1 + internal from B Pilot drain: external out of Y1

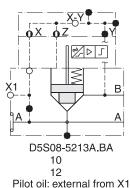


D5S 3-Port Position Control Examples Seat Entry

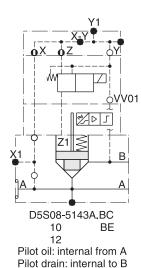


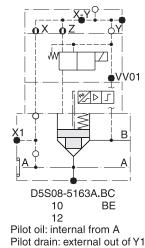


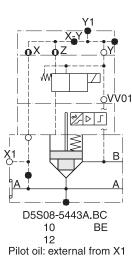


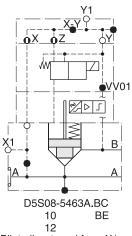


Annular Entry







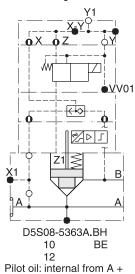


Pilot drain: internal to B

Annular Entry

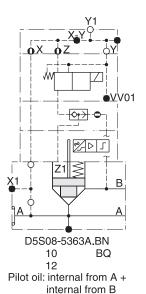
Pilot oil: external from X1 Pilot drain: external out of Y1

Seat Entry



internal from B

Pilot drain: external out of Y1



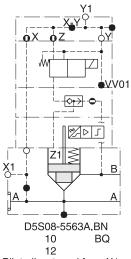
Pilot drain: external out of Y1

Pilot oil: external from X1 + internal from B Pilot drain: external out of Y1

D5S08-5563A.BH

10

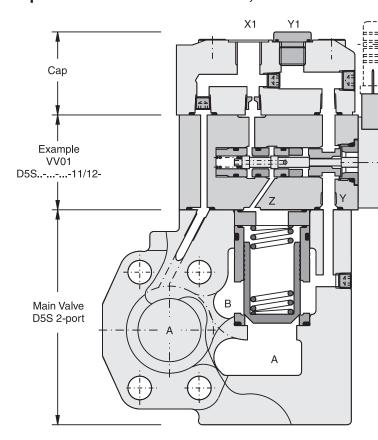
ВК



Pilot oil: external from X1 + internal from B Pilot drain: external out of Y1



Example Pllot Oil External from X1, Pilot Drain Internal Out of B with Vent Valve



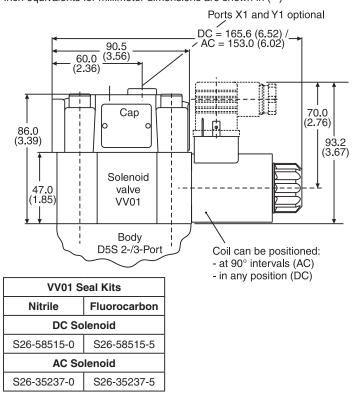
Function

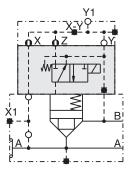
Solenoid de-energized: Pilot oil from X1 to Z blocks the connection from A to B or B to A.

Solenoid energized: Pilot pressure from X1 is blocked in the VV01. The oil in Z is internally drained to port B. Allowing flow from A to B, while B to A remains blocked.

Dimensions — D5S with VV01

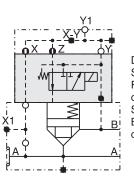
Inch equivalents for millimeter dimensions are shown in (**)





with without manual override override

D5S..-....09/10
Solenoid energized:
Blocked flow from A to B or B to A.
Solenoid de-energized:
Free flow from A to B or B to A.



override override
D5S..-.....11/12
Solenoid energized:
Free flow from A to B or B to A.
Solenoid de-energized:
Blocked flow from A to B or B to A.

without

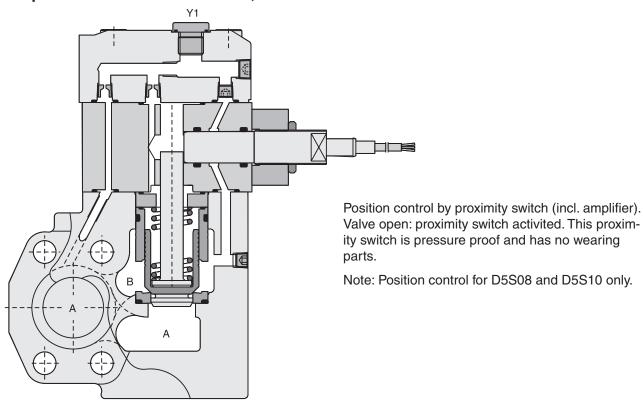
manual

with

manual

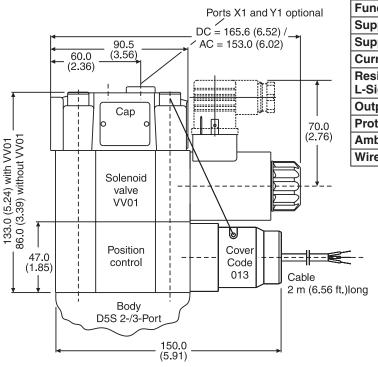


Example Pllot Oil External from X1, Pilot Drain Internal Out of B with Position Control



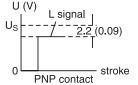
Dimensions — D5S with Position Control

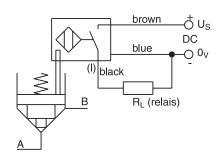
Inch equivalents for millimeter dimensions are shown in (**)



Technical Data (Proximity Switch)

Function	PNP, contact
Supply Voltage	10 - 30VDC
Supply Voltage Ripple	≤10%
Current Consumption	8mA Maximum
Residual Voltage	Us – 2.2V at I _{max}
L-Signal	
Output Current	≤200 mA
Protection Class	IP67
Ambient Temperature	-25°C to +70°C (-13°F to +158°F)
Wire Cross Section	3 x 0.5 mm ²

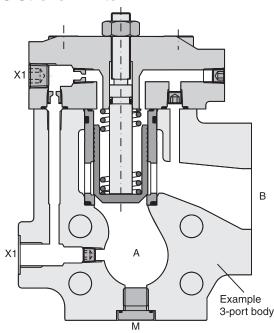






Inch equivalents for millimeter dimensions are shown in (**)

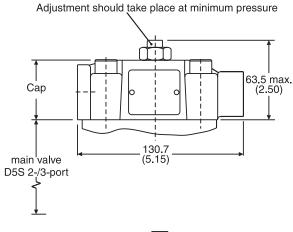
D5S Stroke Limiter

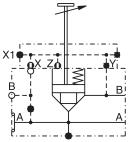


X1 = external pilot-oil (optional)

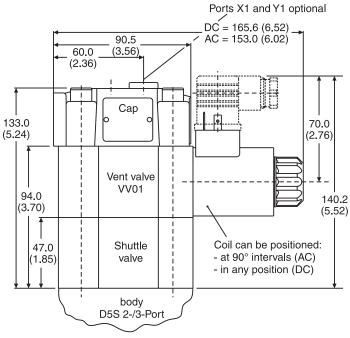
Note: Stroke limiter not for use with D5S06, solenoid valve VV01, shuttle valve and position control.

D5S Stroke Limiter Dimensions

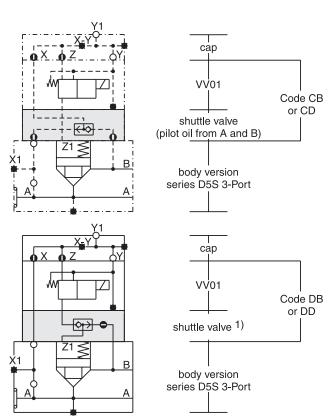




D5S with Shuttle Valve Dimensions



Shuttle valve only in connection with vent valve VV01.

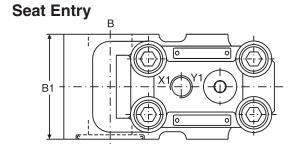


1) pilot oil from A and B, from B to A check valve function

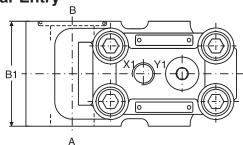


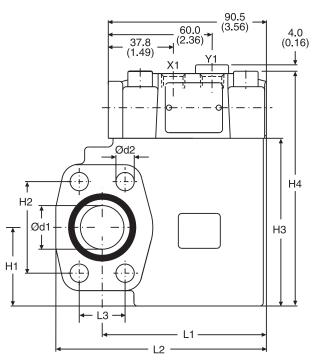
Inch equivalents for millimeter dimensions are shown in (**)

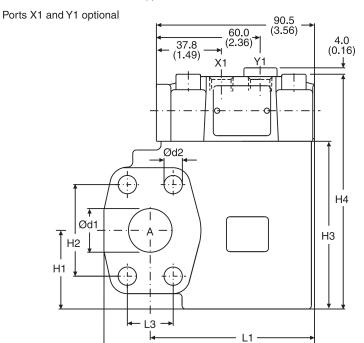
2-Port











L2

(5.77)

(4.29)

(2.31)

 \bigcirc

(0.49)

Seal Kits							
Size	Nitrile	Fluorocarbon					
06	S16-91850-0	S16-91850-5					
08	S16-91851-0	S16-91851-5					
10	S16-91852-0	S16-91852-5					

(3.70)

(5.04)

(1.19)

(2.95)

10 01	0 0 1002 0	010 01002								
Size	l1	I2	13	b1	h1	h2	h3	h4	d1	d2
06	77.0 (3.03)	101.0 (3.98)	22.2 (0.87)	60.0 (2.36)	37.0 (1.46)	47.6 (1.87)	90.0 (3.54)	127.6 (5.02)	19.0 (0.75)	10.5 (0.41)
08	94.0 (3.70)	120.5 (4.74)	26.2 (1.03)	60.0 (2.36)	45.0 (1.77)	52.4 (2.06)	96.0 (3.78)	133.6 (5.26)	25.0 (0.98)	10.5 (0.41)
10	94.0	128.0	30.2	75.0	48.0	58.7	109.0	146.6	32.0	12.5

Ports	Function	Port size					
FUILS	Function	D5S06	D5S08	D5S10			
А	Inlet or outlet	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61			
В	Outlet or inlet	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61			
X1	External pilot port		CAE 4				
Y1	External pilot drain	- SAE 4					

(1.89)

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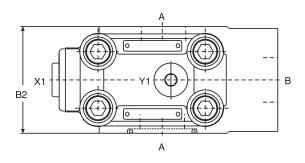


(1.26)

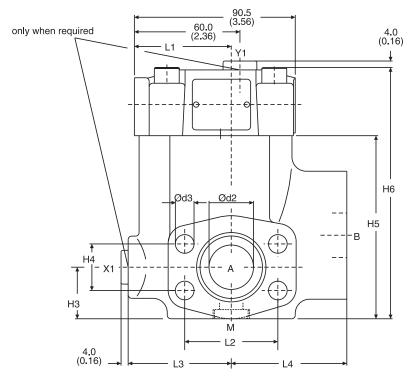
A

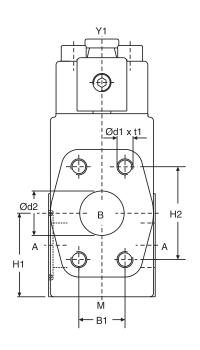
Inch equivalents for millimeter dimensions are shown in (**)

3-Port



Seal Kits							
Size	Nitrile	Fluorocarbon					
06	S16-91850-0	S16-91850-5					
08	S16-91851-0	S16-91851-5					
10	S16-91852-0	S16-91852-5					
12	S26-27421-0	S26-27421-5					







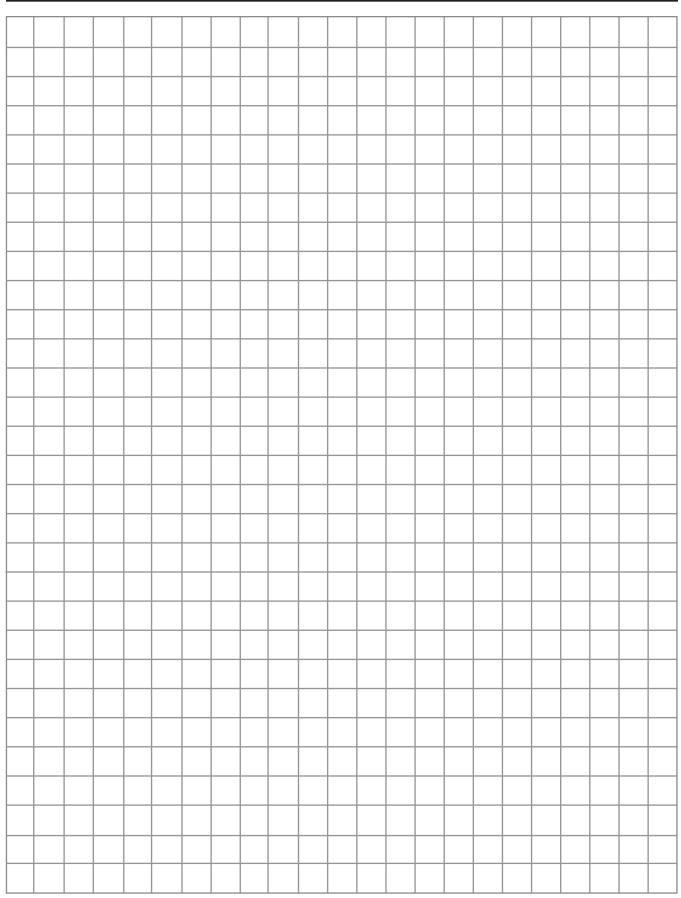
Size	l1	12	13	14	b1	b2	h1	h2	h3	h4	h5	h6	d1	t1	d2	d3
06	49.0 (1.93)	47.6 (1.87)	56.0 (2.20)	63.0 (2.48)	22.2 (0.87)	60.0 (2.36)	41.0 (1.61)	47.6 (1.87)	28.0 (1.10)	22.2 (0.87)	82.0 (3.23)	119.0 (4.69)	3/8" UNC	20.0 (0.79)	19.0 (0.75)	10.5 (0.41)
08	55.0 (2.17)	52.4 (2.06)	58.0 (2.28)	65.0 (2.56)	26.2 (1.03)	60.0 (2.36)	47.0 (1.85)	52.4 (2.06)	29.0 (1.14)	26.2 (1.03)	103.0 (4.06)	141.0 (5.55)	3/8" UNC	23.0 (0.91)	25.0 (0.98)	10.5 (0.41)
10	57.0 (2.24)	58.7 (2.31)	64.0 (2.52)	61.0 (2.40)	30.2 (1.19)	75.0 (2.95)	65.0 (2.56)	58.7 (2.31)	36.0 (1.42)	30.2 (1.19)	113.0 (4.45)	150.0 (5.91)	7/16" UNC	22.0 (0.87)	32.0 (1.26)	12.5 (0.49)
12	37.0 (1.46)	69.8 (2.75)	55.0 (2.17)	93.0 (3.66)	35.7 (1.41)	80.0 (3.15)	73.0 (2.87)	69.8 (2.75)	72.0 (2.83)	35.7 (1.41)	140.0 (5.51)	178.0 (7.01)	1/2" UNC	27.0 (1.06)	38.0 (1.50)	13.5 (0.53)

Ports	Function	Port size						
Ports	Function	D5S06	D5S08	D5S10	D5S12			
A (2x)	Inlet or outlet	34" SAE 61	1" SAE 61	1¼" SAE 61	1½" SAE 61			
В	Outlet or inlet	34" SAE 61	1" SAE 61	1¼" SAE 61	1½" SAE 61			
X1*	External pilot port							
Y1	External pilot drain		SA	E 4				
M	Pressure gauge							

^{*} closed when supplied. A01_Cat2500.indd, ddp, 04/19



A





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Introduction

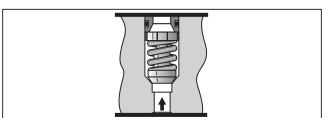
Sandwich valves provide a variety of check, flow control, pressure relief and pressure reducing functions in a compact NFPA D03, D05, D07 and D08 sandwich style valve. The NFPA D03 valve body conforms to the ISO 40 mm (1.57") thickness. These valves are mounted between directional control valves and their mounting surface.

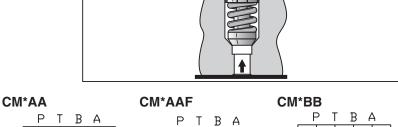
The NFPA D03 Sandwich valves may also be used in conjunction with Parker's Cartpak Series of sandwich valves which offer a wide variety of additional functions including relief, pressure reducing/relieving, load check, back pressure check, needle, flow control, pressure compensated flow control, crossover, relief and directional valves.

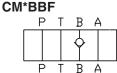
Check Valves

Series CM. ZRV

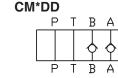
- Valve bodies are manufactured from steel which provide extra strength and durability for longer life. Internal hardened steel components also provide longer life.
- Positive shut-off is provided by a fully guided poppet and allows full flow in the unchecked position.
- Parker CM, ZRV sandwich style check valves can be used either on the 'P', 'A', 'B', 'T' port or combination.
- Large internal flow paths allow high flow at low pressure drop.



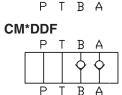


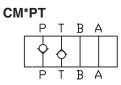


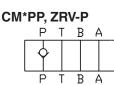
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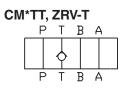


 \Box





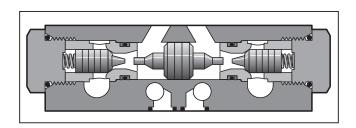


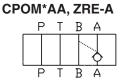


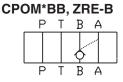
P.O. Check Valves

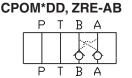
Series CPOM, ZRE

- Parker CPOM, ZRE sandwich style, pilot operated check valves can be provided in either single or double configurations.
- The pilot operated checks may be positioned in 'A' port or 'B' port; or both 'A' and 'B' ports.
- Valve bodies are manufactured from steel which provide extra strength and durability for longer life. Internal hardened steel components also provide longer life.
- Large internal flow paths allow high flow at low pressure drop.









WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Introduction

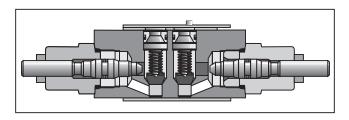
Flow Control Valves

Series FM, ZRD

 Parker FM, ZRD sandwich style flow control valves can be provided in either single or double configurations.

The flow controls may be positioned in 'P' port, 'A' port, 'B' port, or both 'A' and 'B' ports.

- Valve bodies are manufactured from steel which provide extra strength and durability for longer life.
 Internal hardened steel components also provide longer life.
- Two step needles (standard) provide fine adjustment for the first three turns and course adjustment for the last three turns. Fine metering needles are available as an option on D03 and D05 valves.
- Large bypass checks allow high flow at a low pressure drop.
- Reversible (invert 180°) for meter-in or meter-out (D03 & D05 only).

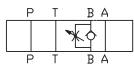


FM*AA, ZRD-AA



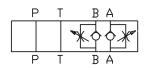


(Meter Out)



FM*DD, ZRD-ABA

(Meter Out)



FM*PP

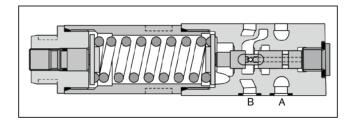
(Meter Out)



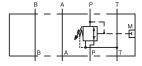
Pressure Reducing Valves

Series PRDM

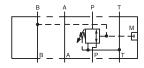
- PRDM sandwich valves have three-way design for pressure relieving of the secondary side.
- The direct operated, cushioned piston design results in fast response, low leakage and minimal hysteresis.
- PRDM sandwich valves may be selected to reduce pressure in the 'P' port, 'A' port or 'B' port.
- Up to nine pressure adjustment ranges are available with maximum pressure settings.
- PRDM2 is NG06 (CETPO 03) PRDM3 is NG10 (CETOP05)
- Adjustment options include: internal hex screw, hand knob or internal hex with keylock.



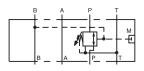
PRDM*PP



PRDM*AA



PRDM*BB

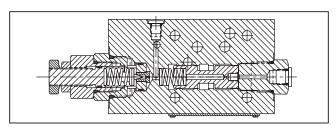


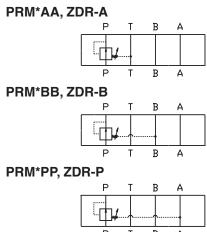


Pressure Reducing Valves

Series PRM, ZDR

- Parker PRM, ZDR sandwich style pressure reducing valves can be used to reduce pressure on the 'P' port, the 'A' port, or the 'B' port.
- Three pressure adjustment options available: slotted screw, knob and locking knob.
- Valve bodies are manufactured from steel which provide extra strength and durability for longer life.
 Internal hardened steel components also provide longer life.

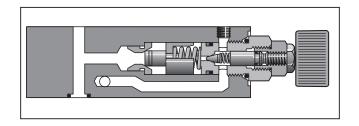




Pressure Relief Valves

Series RM, ZDV

- Parker RM, ZDV sandwich style relief valve is a 'P' port to 'T' port relief.
- Valve bodies are manufactured from steel which provide extra strength and durability for longer life.
 Internal hardened steel components also provide longer life.
- Three pressure adjustment options available: slotted screw, knob and locking knob.



RM*PT, ZDV-P

P T B A





General Description

Series CM check valves provide an integral, full flow check valve in the pressure 'P' port, 'A' port, 'B' port, or the tank 'T' port of the directional valve. Reverse flow is blocked. The CM2 and CM3 sizes offer a combination P&T check version.

Features

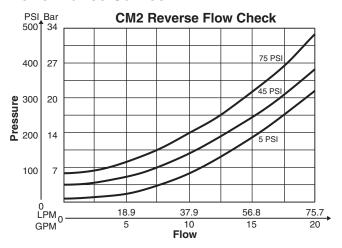
- Valve bodies are manufactured from steel which provides extra strength and durability for longer life. Internal hardened steel components also provide longer life.
- Positive shut-off is provided by a fully guided poppet and allows full flow in the unchecked position.
- Parker CM sandwich style check valves can be used either on the 'P', 'A', 'B', 'T' ports, or combinations.
- Large internal flow paths allow high flow at low pressure drop.

Specifications

	CM2	СМЗ	CM6
Mounting Pattern	NFPA D03, CETOP 3, NG6	NFPA D05, CETOP 5, NG10	NFPA D08, CETOP 8, NG25
Maximum Pressure	345 Bar (5000 PSI)	345 Bar (5000 PSI)	345 Bar (5000 PSI)
Maximum Flow	76 LPM (20 GPM)	113 LPM (30 GPM)	340 LPM (90 GPM)
Cracking Pressure		0.3 Bar (5 PSI), 3 Bar* (45 PSI), 5 Bar* (75 PSI)	

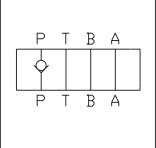
^{*} Optional

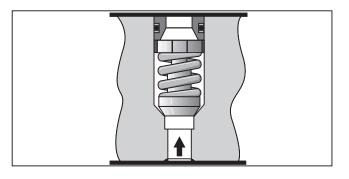
Performance Curves

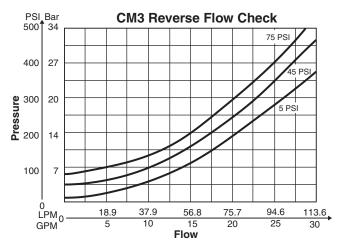


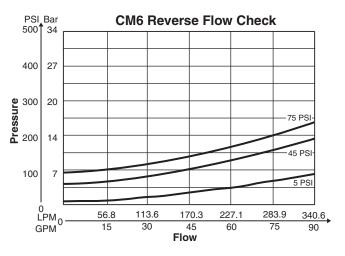
VISCOSITY CORRECTION FACTOR								
Viscosity (SSU)	75	150	200	250	300	350	400	
% of △P (Approx.)	93	111	119	126	132	137	141	
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.								







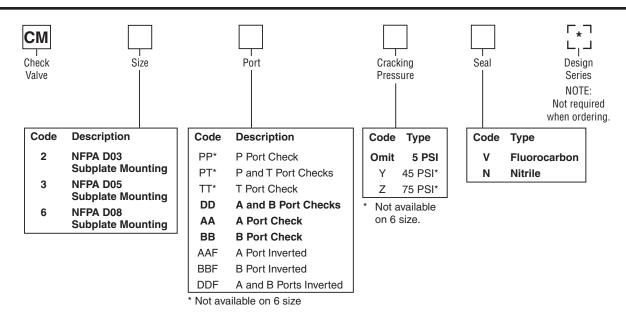




WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Manapak Bolt Kits

Size "2"				Size "3	,"		
No. of Sandwich	Sandwich & Valve Combination	Bolt Kit	Bolt Length mm (in)	No. of Sandwich	Sandwich & Valve Combination	D3W-30 D3DW & D31*W*	Bolt Length mm (in)
1	Sandwich & D1	BK243	73.2 (2.88)	1	Sandwich & D3	BK141	88.9 (3.50)
2	Sandwich & D1	BK225	111.3 (4.38)	2	Sandwich & D3	BK142	139.7 (5.50)
3	Sandwich & D1	BK244	152.4 (6.00)	3	Sandwich & D3	BK143	190.5 (7.50)
4	Sandwich & D1	BK245	190.5 (7.50)	Bolt Kits mi	ist he ordered sei	narately *	D31VW with

30lt Kits must be ordered separately. ^D31VW with internal pilot and internal drain only.

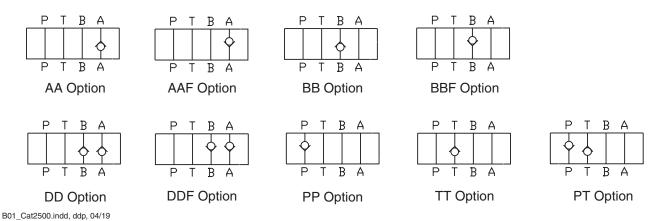
Size "6"						
Sandwich & Valve Combination	Bolt Kit	Description	Qty/ Kit	Torque IN-LBS		
1 Sandwich & D6*VW Valve	BK121	1/2 - 13 x 5.25	6	80		
2 Sandwich & D6*VW Valve	BK122	1/2 - 13 x 8.00	6	80		
3 Sandwich & D6*VW Valve	BK123	1/2 - 13 x 10.75	6	80		
4 Sandwich & D6*VW Valve	BK124	1/2 - 13 x 13.50	6	80		

Note: Bolt Kits must be ordered separately.

Unit Weight:

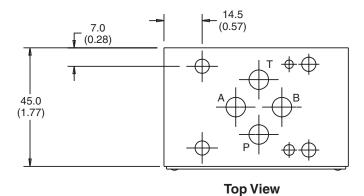
CM2 0.8 kg (1.7 lbs.) CM3 1.8 kg (3.9 lbs.) CM6 7.7 kg (17 lbs.)

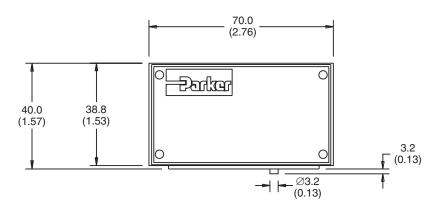
Schematics



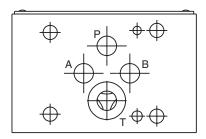


Inch equivalents for millimeter dimensions are shown in (**)





Face View



SHOWN WITHOUT O-RING PLATE

Bottom View

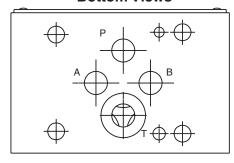


Note: Transfer the locating pin to the hole on the opposite side of the valve body for 'T' port option. (Invert body 180°)

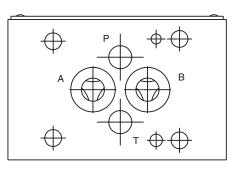




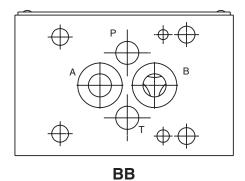
Bottom Views



TT



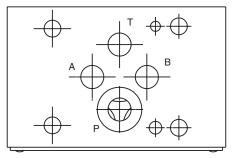
DD



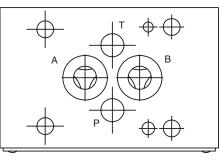
P + B B

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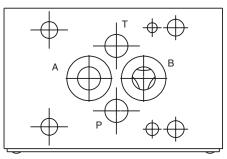
Top Views



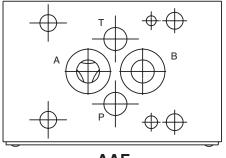
PP/PT



DDF



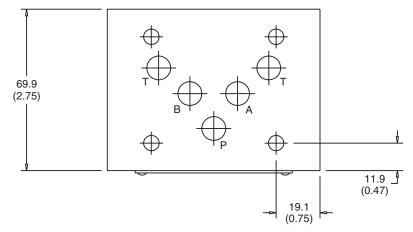
BBF



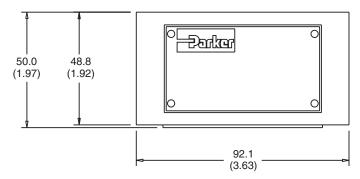
AAF



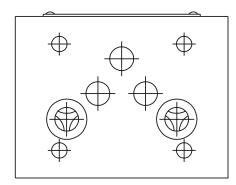
Inch equivalents for millimeter dimensions are shown in (**)



Top View



Face View



SHOWN WITHOUT O-RING PLATE

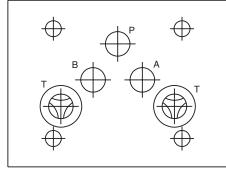
Bottom View

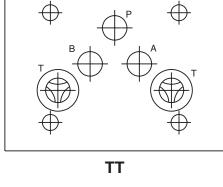




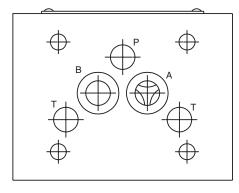


Bottom Views

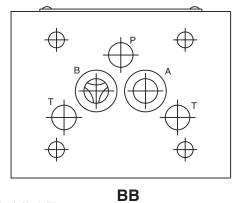




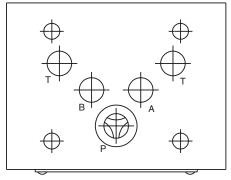
DD



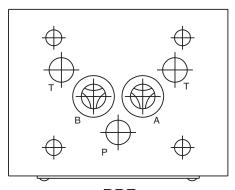
AA



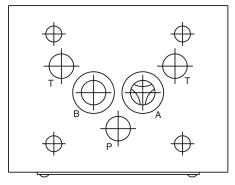
Top Views



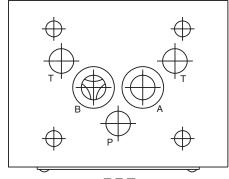
PP/PT



DDF



AAF

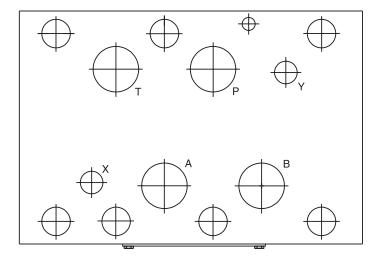


BBF

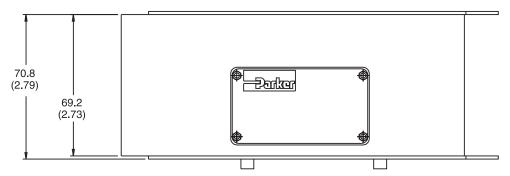




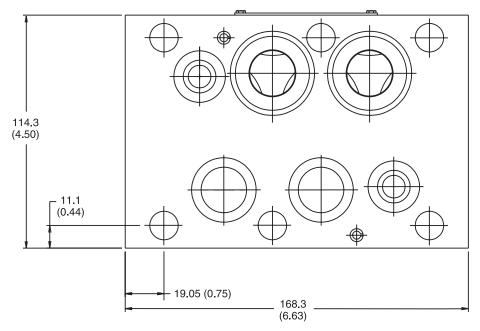
Inch equivalents for millimeter dimensions are shown in (**)



Top View



Face View

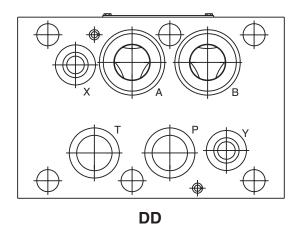


Bottom View

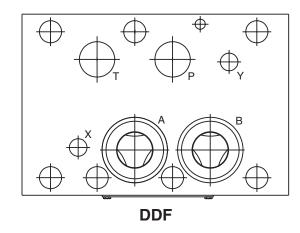


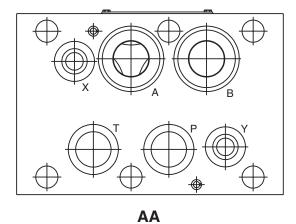


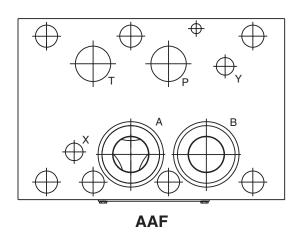
Bottom Views

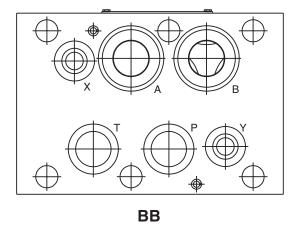


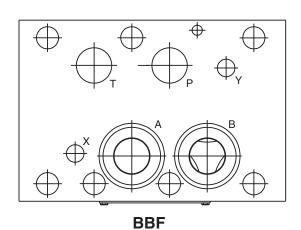
Top Views













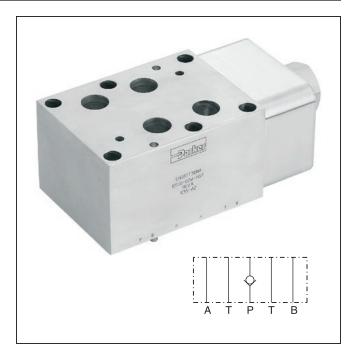
General Description

Series CH check valves provide free flow in one direction and blocked flow in the reverse direction. The check can be located in the P port or in the T port.



Features

- Cracking pressure 2.0 Bar (30 PSI).
- · Sizes:
 - CH05 NFPA D05 / NG10 / CETOP 5
 - CH5H NFPA D05HE / NG10 / CETOP 5H
 - CH07 NFPA D07 / NG16 / CETOP 7
 - CH08 NFPA D08 / NG25 / CETOP 8



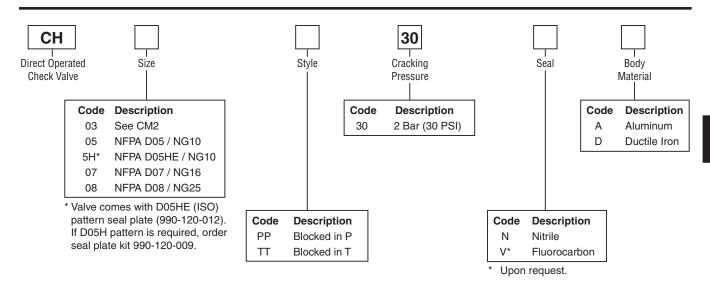
Specifications

opoomoun									
General									
Size		D05 / NG10							
Mounting Posi	ition	Unrestricted							
Ambient Temp	erature Range	-20°C to +50°C (-4°F	to +122°F)						
Hydraulic									
Maximum Ope	erating Pressure	Aluminum Body – up t	to 207 Bar (3000 PSI);	Ductile Iron Body – up	to 345 Bar (5000 PSI)				
Nominal Flow		151 LPM (40 GPM)	151 LPM (40 GPM)	303 LPM (80 GPM)	606 LPM (160 GPM)				
Leakage		< 1 DPM							
Fluid Tempera	ture	-20°C to +80°C (-4°F to +176°F)							
Viscosity	Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)							
Filtration		ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)							

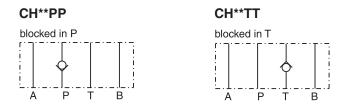
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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B15



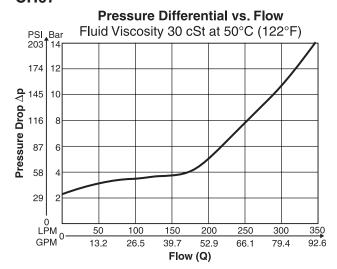
Weight:

Size	CH**PP30NA	CH**PP30ND	CH**TT30NA	CH**TT30ND
CH05, CH5H	0.8 kg (1.9 lbs.)	1.9 kg (4.2 lbs.)	0.8 kg (1.9 lbs.)	1.9 kg (4.2 lbs.)
CH07	2.2 kg (4.9 lbs.)	4.9 kg (10.9 lbs.)	2.7 kg (6.0 lbs.)	6.2 kg (13.7 lbs.)
CH08	4.7 kg (10.4 lbs.)	10.8 kg (23.8 lbs.)	5.3 kg (11.7 lbs.)	12.4 kg (27.3 lbs.)

CH05/CH5H

Pressure Differential vs. Flow Fluid Viscosity 30 cSt at 50°C (122°F) PSI Bar 348 24 290 20 Pressure Drop ∆p 232 16 174 116 58 0 LPM 100 120 140 160 180 200 220 20 40 60 80 5.3 10.6 15.9 21.2 26.5 31.7 37.0 42.3 47.6 52.9 58.2 Flow (Q)

CH07

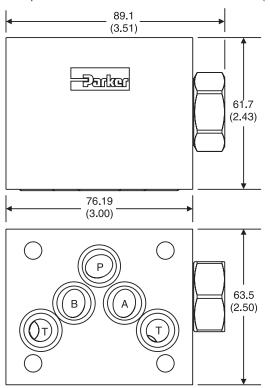


CH08

Pressure Differential vs. Flow Fluid Viscosity 30 cSt at 50°C (122°F) PSI Bar 1160 80 1015 **Bressure Drop** 725 580 435 290 60 50 30 290 20 145 0 L LPM 0 20 40 60 80 100 120 GPM 5.3 15.9 21.2 26.5 31.7 Flow (Q)

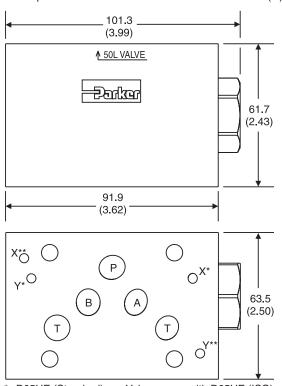
CH05PP

Inch equivalents for millimeter dimensions are shown in (**)



CH5HPP

Inch equivalents for millimeter dimensions are shown in (**)

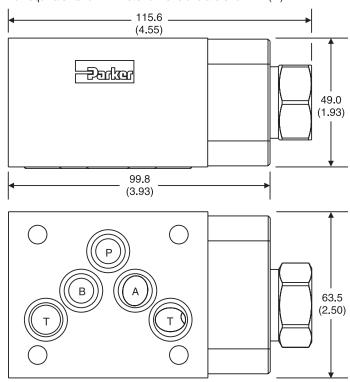


- D05HE (Standard)
- ** D05H

Valve comes with D05HE (ISO) pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.

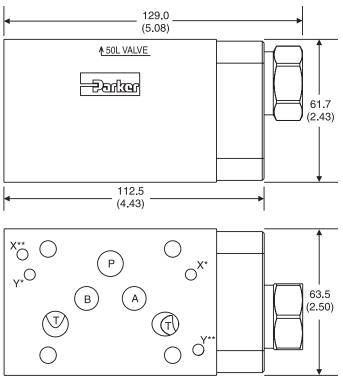
CH05TT

Inch equivalents for millimeter dimensions are shown in (**)



CH5HTT

Inch equivalents for millimeter dimensions are shown in (**)



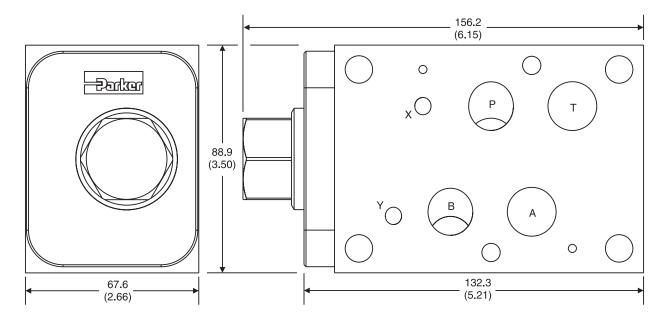
- * D05HE (Standard)
- ** D05H

Valve comes with D05HE (ISO) pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.

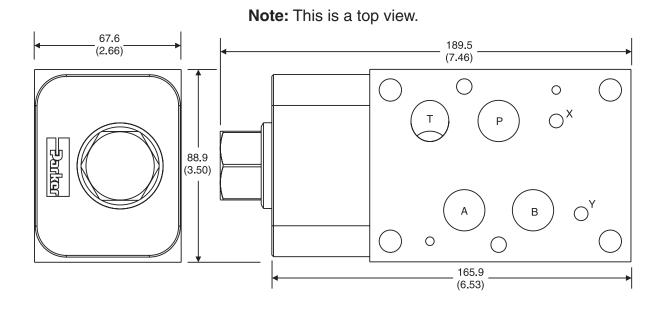




CH07PP – Inch equivalents for millimeter dimensions are shown in (**)



 $\pmb{CH07TT} - \text{Inch equivalents for millimeter dimensions are shown in (**)}$

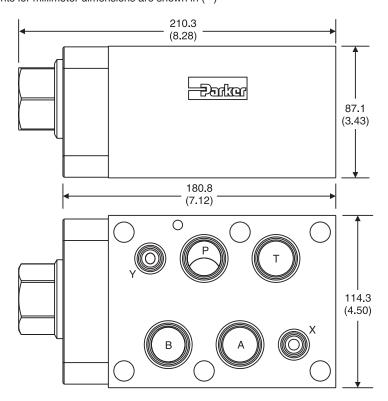


B18

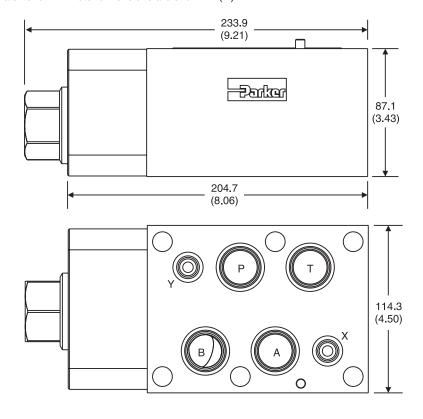




CH08PP — Inch equivalents for millimeter dimensions are shown in (**)



CH08TT - Inch equivalents for millimeter dimensions are shown in (**)









General Description

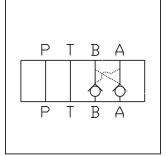
Series CPOM double pilot operated check valves block leakage from the actuator ports to tank when the directional valve is in the center position.

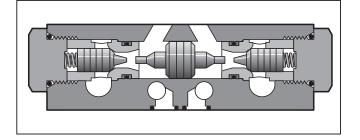
NOTE: For maximum response and shut off, a directional valve with both cylinder ports drained to tank in the center position is recommended for use with sandwich double pilot operated check valves.

Features

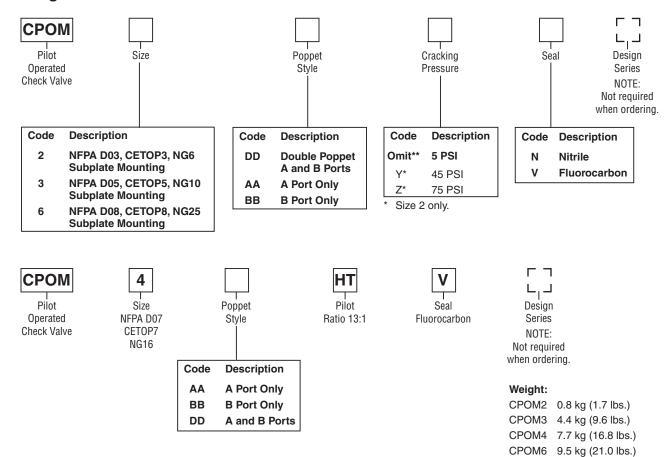
- Sandwich style, pilot operated check valves can be provided in either single or double configurations.
- The pilot operated checks may be positioned in A port or B port; or both A and B ports.
- Valve bodies are manufactured from steel providing extra strength and durability for longer life. Internal hardened steel components also provide longer life.
- Positive shut-off is provided by a hardened poppet and cage assembly.
- Large internal flow paths allow high flow at low pressure drop.







Ordering Information



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. B01_Cat2500.indd, ddp, 04/19



Specifications

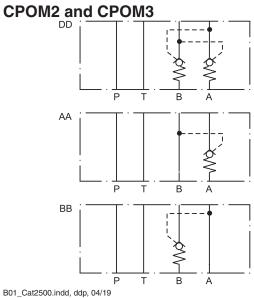
	СРОМ2	СРОМЗ	CPOM4	СРОМ6
Mounting Pattern	NFPA D03, CETOP 3, NG6	NFPA D05, CETOP 5, NG10	NFPA D07 CETOP 7 NG16	NFPA D08, CETOP 8, NG25
Maximum Pressure	345 Bar (5000 PSI)	345 Bar (5000 PSI)	345 Bar (5000 PSI)	205 Bar (3000 PSI)
Maximum Flow	53 LPM (14 GPM) @ 21 Bar (305 PSI) Pressure Drop	76 LPM (20 GPM) @ 11 Bar (155 PSI) Pressure Drop	200 LPM (53 GPM) @ 11 Bar (155 PSI) Pressure Drop	227 LPM (60 GPM) @ 24 Bar (350 PSI) Pressure Drop
Cracking Pressure	1.0 Bar (15 PSI)	0.3 Bar (5 PSI)	2.0 Bar (29 PSI)	0.4 Bar (6 PSI)
Pilot Ratio	3:1	3:1	13:1	3:1
Leakage	5 DPM	5 DPM	Consult Factory	5 DPM

Bolt Kits

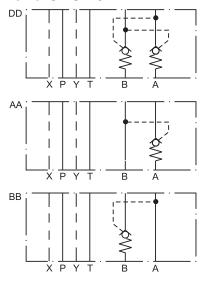
Size 2					Size	3	
No. of Sandwich	Sandwich & Valve Combination	Bolt Kit	Bolt Length mm (in)	No. of Sandwich	Sandwich & Valve Combination	D3W-3 D3DW D31*W	& Bolt Length
1	Sandwich & D1	BK243	73.2 (2.88)	1	Sandwich & D3	BK141	88.9 (3.50)
2	Sandwich & D1	BK225	111.3 (4.38)	2	Sandwich & D3	BK142	139.7 (5.50)
3	Sandwich & D1	BK244	152.4 (6.00)	3	Sandwich & D3	BK143	190.5 (7.50)
4	Sandwich & D1	BK245	190.5 (7.50)	* D31VW	with internal pilot	and intern	al drain only.
	Size 4				Size	6	
No. of Sandwich	Sandwich & Valve Combination	Во	lt Length mm	No. of Sandwich	Sandwich & Valve Combination	re Bolt Kit	Bolt Length mm (in)
1	Sandwich & D4		И10 x 140	1	Sandwich & D6	BK121	133.4 (5.25)
'	Sandwich & D4	2x N	И6 x 135	2	Sandwich & D6	BK122	203.2 (8.00)
2	Sandwich & D4		И10 x 220 И6 x 215	3	Sandwich & D6	BK123	273.1 10.75)
				4	Sandwich & D6	BK124	342.9 (13.5)
3	Sandwich & D4		И10 x 300 И10 x 295				

Bolt Kits must be ordered separately.

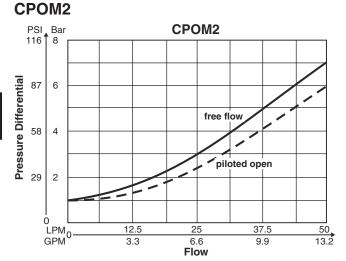
Schematics CPOM2 and CPOM3

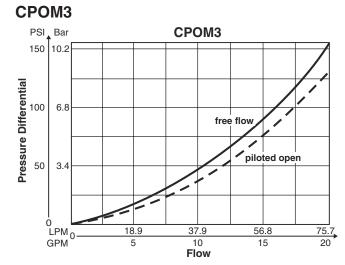


Schematics CPOM4 and CPOM6

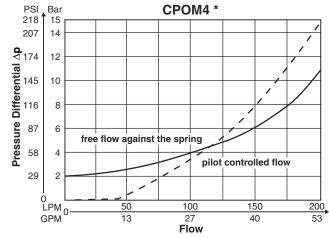




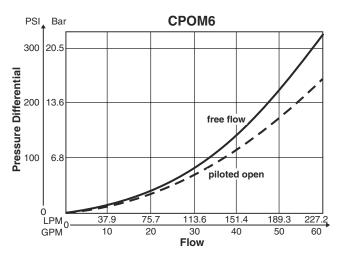




CPOM4



CPOM6



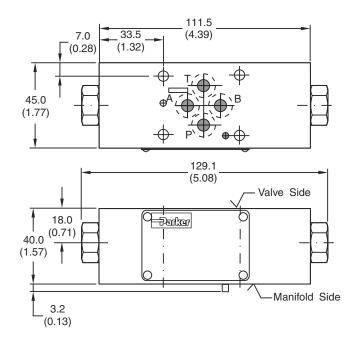
^{*} Curves measured with ISO 46 fluid at 50°C (122°F).

Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.

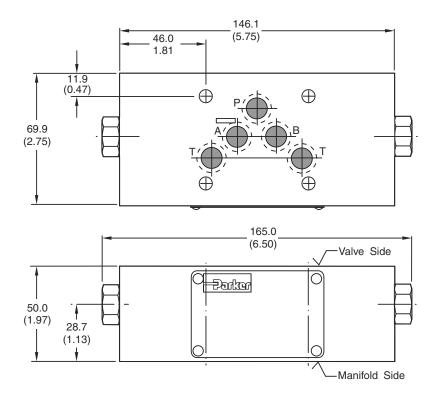
Viscosity Correction Factor							
Viscosity (SSU)	75	150	200	250	300	350	400
Percentage of ΔP (Approx.)	93	111	119	126	132	137	141



CPOM2



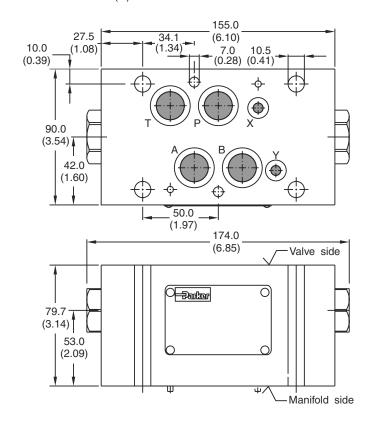
CPOM3



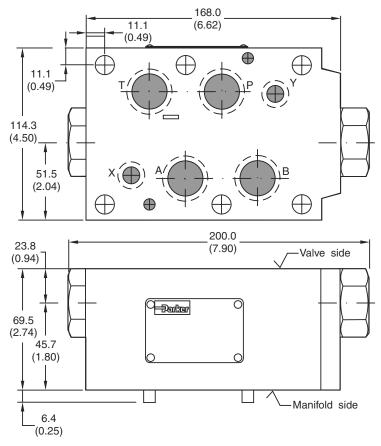




CPOM4



CPOM6









General Description.

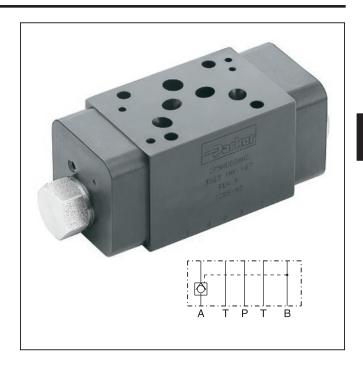
Series CP pilot operated check valves are designed for maximum flow rates.

The valves are typically used in combination with spool type directional control valves to ensure leak free positioning of the actuator.

The inlet flow is free while the outlet flow is blocked. Pressure in the inlet line opens the check valve and allows free outlet flow.

Features

- · High life time.
- Check function in A, B or A + B.
- Sizes:
 - CP05 NFPA D05 / NG10 / CETOP 5
 - CP5H NFPA D05HE / NG10 / CETOP 5H
 - CP07 NFPA D07 / NG16 / CETOP 7
 - CP08 NFPA D08 / NG25 / CETOP 8



Specifications

Opoomounono							
General							
Size	D05 / NG10						
Mounting Position	Unrestricted						
Ambient Temperature Range	-20°C to +50°C (-4°F	to +122°F)					
Hydraulic							
Maximum Operating Pressure	Aluminum Body – up t	Aluminum Body – up to 207 Bar (3000 PSI); Ductile Iron Body – up to 345 Bar (5000 PSI)					
Nominal Flow	114 LPM (30 GPM)	114 LPM (30 GPM)	227 LPM (60 GPM)	454 LPM (120 GPM)			
Leakage	1 DPM	1 DPM	1 DPM	1 DPM			
Cracking Pressure	30 ± 0.2 Bar (3 PSI)						
Pilot Ratio	3:1	3:1	3:1	3:1			
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)						
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)						
Filtration	ISO Class 4406 (1999	9) 18/16/13 (acc. NAS 1	638: 7)				

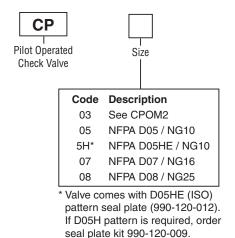
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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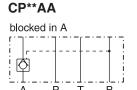


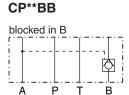
Sandwich Valves Series CP

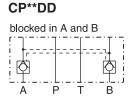
Ordering Information



30 Style Seal Body Cracking Pressure Material Code Description Code Description 30 2 Bar (30 PSI) Aluminum Α D **Ductile Iron** Code Description Code Description Ν Nitrile AABlocked in A BB Blocked in B Fluorocarbon DD Blocked in A and B Upon request.





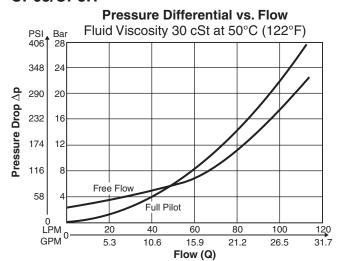


Weight:

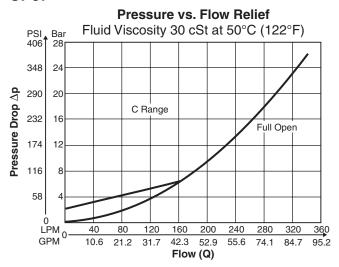
Size	CP**AA30NA	CP**AA30ND	CP**BB30NA	CP**BB30ND	CP**DD30NA	CP**DD30ND
CP05, CP5H	0.8 kg (1.8 lbs.)	1.7 kg (3.8 lbs.)	0.8 kg (1.8 lbs.)	1.7 kg (3.8 lbs.)	1.3 kg (2.9 lbs.)	2.7 kg (5.9 lbs.)
CP07	2.4 kg (5.4 lbs.)	5.3 kg (11.8 lbs.)	2.4 kg (5.3 lbs.)	5.2 kg (11.6 lbs.)	3.5 kg (7.6 lbs.)	7.2 kg (15.8 lbs.)
CP08	5.2 kg (11.4 lbs.)	11.6 kg (25.6 lbs.)	5.8 kg (12.7 lbs.)	13.1 kg (29 lbs.)	7.6 kg (16.7 lbs.)	15.9 kg (35.1 lbs.)

Performance Curves

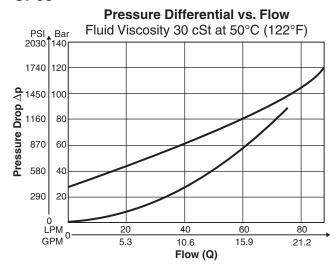
CP05/CP5H



CP07



CP08

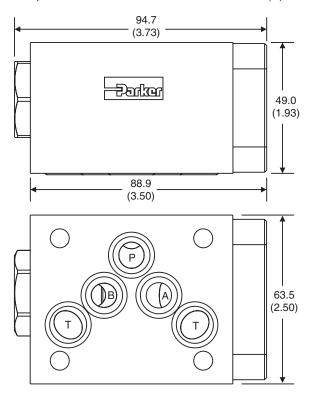






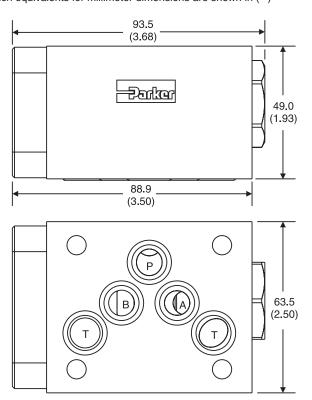
CP05AA

Inch equivalents for millimeter dimensions are shown in (**)

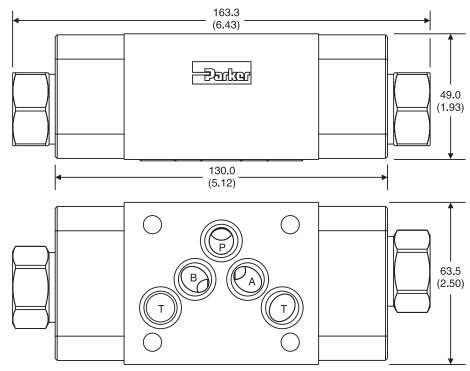


CP05BB

Inch equivalents for millimeter dimensions are shown in (**)



 $\mbox{\bf CP05DD}$ — Inch equivalents for millimeter dimensions are shown in (**)









Dimensions

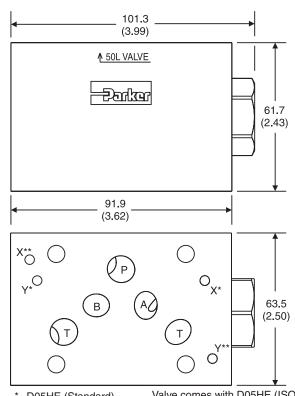
CP5HAA

Inch equivalents for millimeter dimensions are shown in (**)

101.6 (4.00)↑ 50L VALVE Dalke 61.7 (2.43)91.9 (3.62)X** $O_{\star Y}$ 63.5 (2.50)D05HE (Standard)

CP5HBB

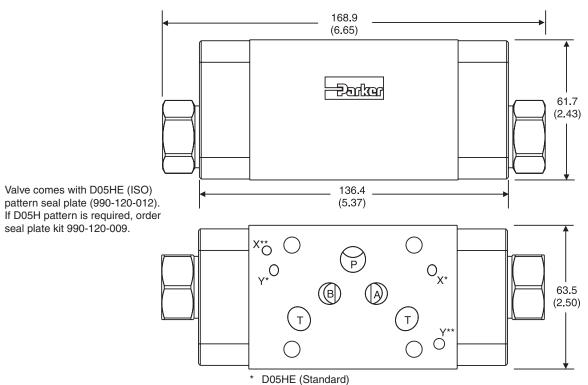
Inch equivalents for millimeter dimensions are shown in (**)



- D05HE (Standard)
- ** D05H

Valve comes with D05HE (ISO) pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.

CP5HDD — Inch equivalents for millimeter dimensions are shown in (**)



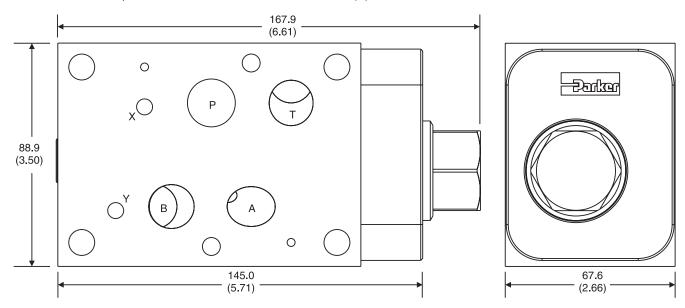
** D05H

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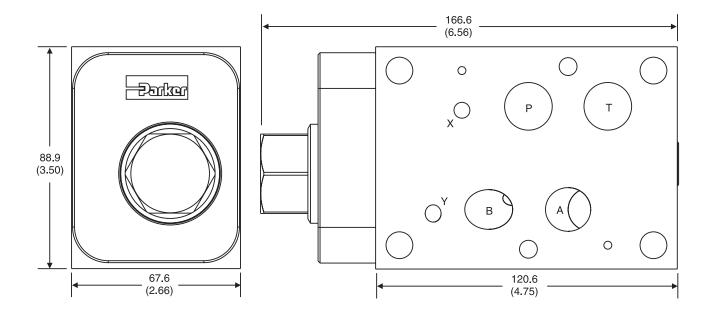
** D05H



CP07AA - Inch equivalents for millimeter dimensions are shown in (**)

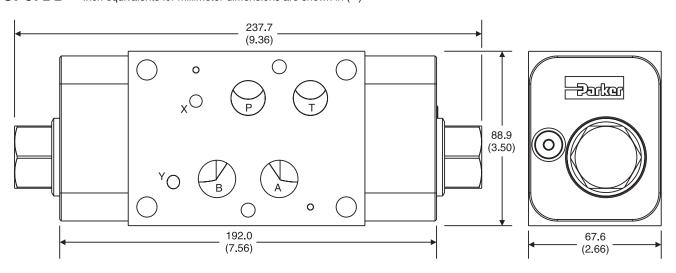


CP07BB - Inch equivalents for millimeter dimensions are shown in (**)

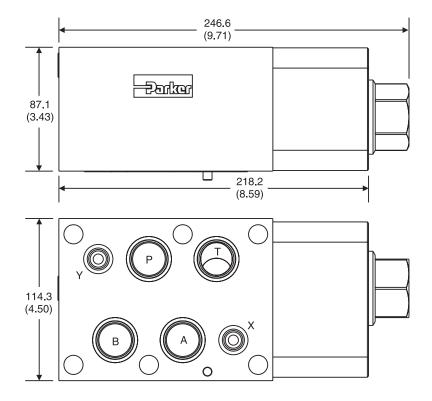






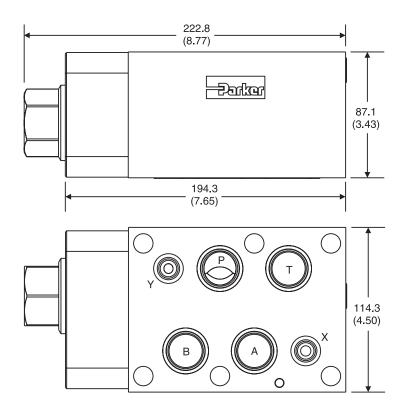


CP08AA - Inch equivalents for millimeter dimensions are shown in (**)

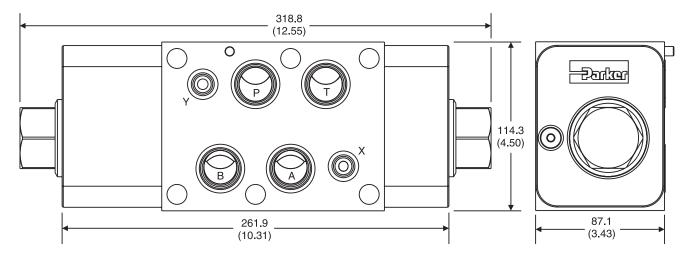








CP08DD - Inch equivalents for millimeter dimensions are shown in (**)







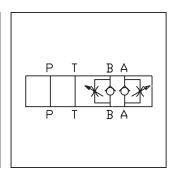
General Description

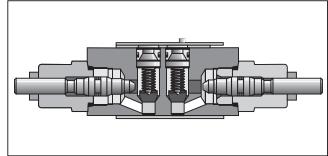
Series FM double flow control valves permit free flow from the directional valve to the actuator and adjustable independent flow regulation in each return line from the actuator (meter-out). The FM2 and FM3 have a seal plate and can be inverted for meter-in applications (see installation drawing for flow direction).

Features

- FM style flow control valves can be provided in either single or double configurations.
- The flow controls may be positioned in 'A' port, 'B' port, both 'A' and 'B' ports or 'P' port.
- Valve bodies are manufactured from steel providing extra strength and durability for longer life. Internal hardened steel components also provide longer life.
- Two step needles provide fine adjustment for the first few turns and course adjustment for the last few turns. Standard and fine adjustment needles available.
- Large bypass checks allow high flow at a low pressure drop.
- Valve is reversible (invert 180°) for meter-in or meter-out applications (FM2 and FM3 only).
- Adjustment options include Allen hex or hand knob.







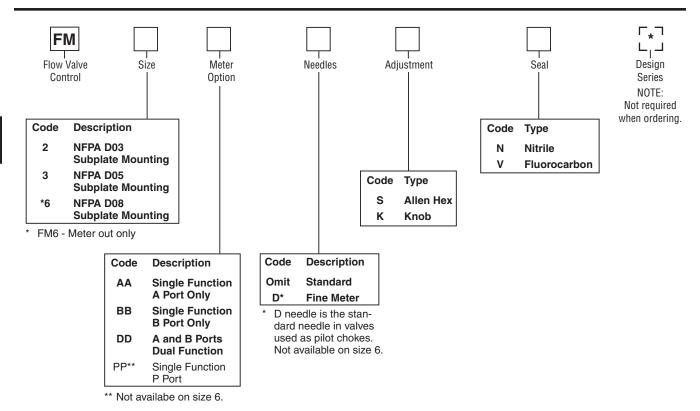
Specifications

	FM2	FM3	FM6
Mounting Pattern	NFPA D03, CETOP 3, NG 6	NFPA D05, CETOP 5, NG 10	NFPA D08, CETOP 8, NG 25
Maximum	345 Bar	345 Bar	205 Bar
Pressure	(5000 PSI)	(5000 PSI)	(3000 PSI)
Maximum	76 LPM	113 LPM	341 LPM
Flow	(20 GPM)	(30 GPM)	(90 GPM)
Cracking	0.3 Bar	0.3 Bar	0.3 Bar
Pressure	(5 PSI)	(5 PSI)	(5 PSI)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

B01_Cat2500.indd, ddp, 04/19





Bold: Designates Tier I products and options.

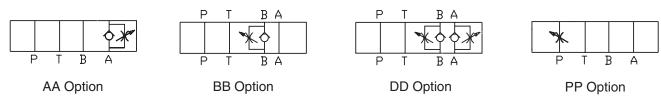
Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Bolt Kits

	Size "	2"			Size	"3"	
No. of Sandwich	Sandwich & Valve Combination	Bolt Kit	Bolt Length mm (in)	No. of Sandwich	Sandwich & Valve Combination	D3W-30 D3DW & D31*W*	Bolt Length mm (in)
1	Sandwich & D1	BK243	73.2 (2.88)	1	Sandwich & D3	BK141	88.9 (3.50)
2	Sandwich & D1	BK225	111.3 (4.38)	2	Sandwich & D3	BK142	139.7 (5.50)
3	Sandwich & D1	BK244	152.4 (6.00)	3	Sandwich & D3	BK143	190.5 (7.50)
4	Sandwich & D1	BK245	190.5 (7.50)	* D31VW	/ with internal pilo	t and inter	nal drain only
	Size "6	6"]			
No. of Sandwich	Sadnwich & Valve Combination	Bolt Kit	Bolt Length mm (in)				
1	Sandwich & D6	BK121	133.4 (5.25)				Unit We
2	Sandwich & D6	BK122	203.2 (8.00)				FM2 1
3	Sandwich & D6	BK123	273.1 (10.75)				FM3 2
4	Sandwich & D6		342.9 (13.5)				FM6 7

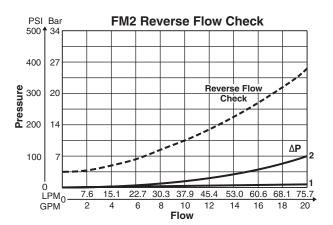
Bolt Kits must be ordered separately.

Schematics





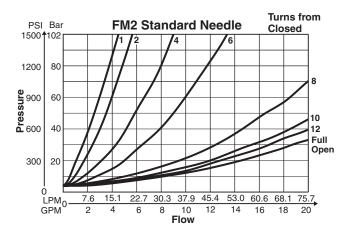


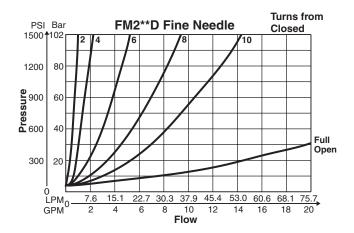


Pressure Drop Reference Chart

	Р	Α	В	Т
PP	*	2	2	1
DD	1	*	*	1
AA	1	*	1	1
ВВ	1	1	*	1

* See specific flow vs. turns

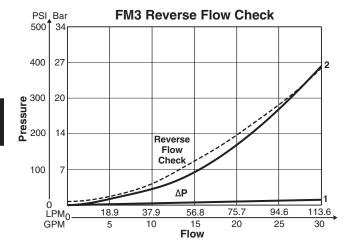




Curves were generated using 100 SSU hydraulic oil @49°C (120°F). For any other viscosity, pressure drop will change as per chart.

Viscosity Correction Factor								
Viscosity (SSU)	75	150	200	250	300	350	400	
Percentage of ΔP (Approx.)	93	111	119	126	132	137	141	

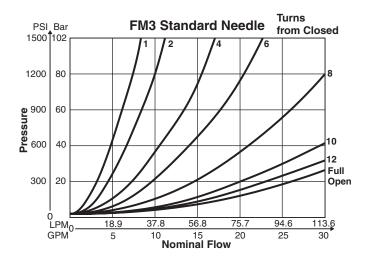


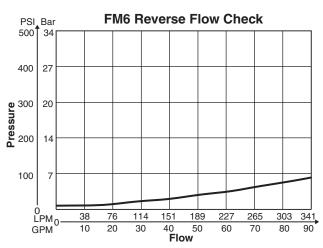


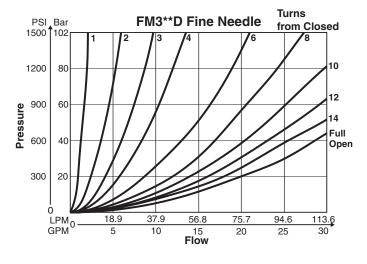
Pressure Drop Reference Chart

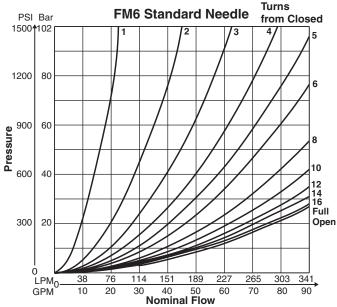
	Р	Α	В	Т
PP	*	2	2	1
DD	1	*	*	1
AA	1	*	1	1
BB	1	1	*	1

* See specific flow vs. turns chart

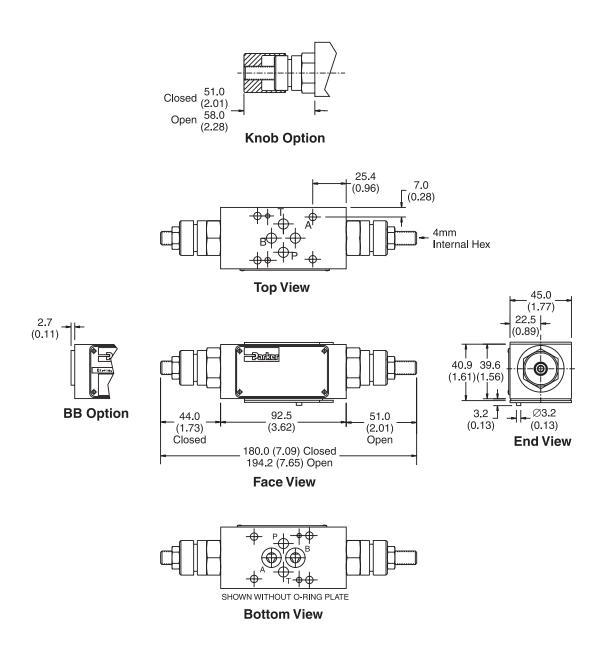










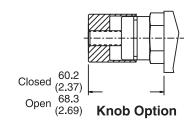


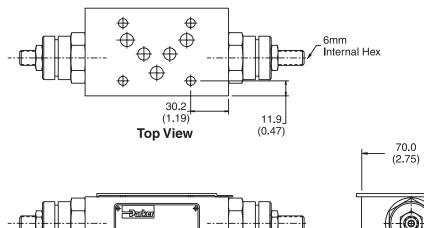


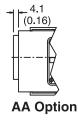
Note: For meter-in option, invert body 180°.

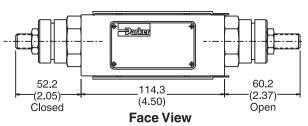


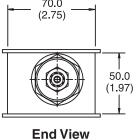


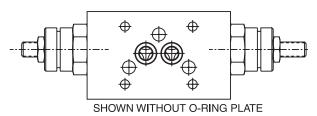










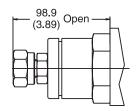


Bottom View

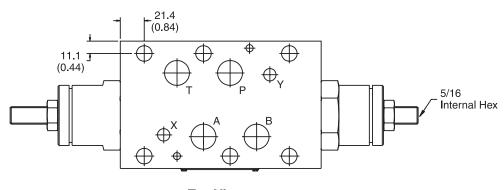


Note: For meter-in option, invert body 180°.

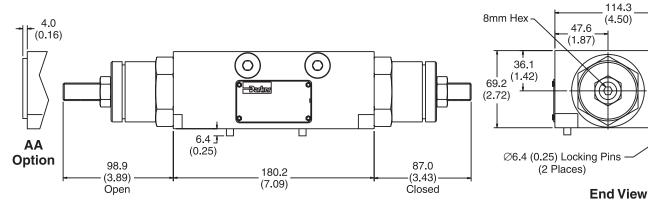




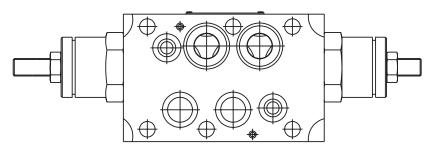
Knob Option



Top View



Face View



Bottom View





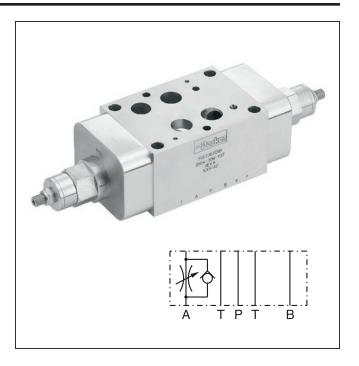
General Description

Series FC, FD throttle check valves are designed for maximum flow rates.

The throttle check function is located in ports A and B. Meter-in or meter-out functionality can be selected by model code.

Features

- High flow capacity.
- Various functional arrangements.
- Sizes:
 - FC05, FD05 NFPA D05 / NG10 / CETOP 5
 - FC05H, FD5H NFPA D05HE / NG10 / CETOP 5H
 - FC07, FD07 NFPA D07 / NG16 / CETOP 7
 - FC08, FD08 NFPA D08 / NG25 / CETOP 8

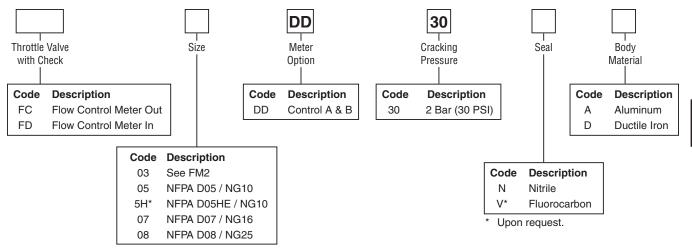


Specifications

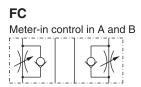
opecifications -							
General							
Size	D05 / NG10						
Mounting Position	Unrestricted						
Ambient Temperature Range	-20°C to +50°C (-4°F	to +122°F)					
Hydraulic							
Maximum Operating Pressure	Aluminum Body – up to 207 Bar (3000 PSI); Ductile Iron Body – up to 345 Bar (5000						
Nominal Flow	95 LPM (25 GPM)	95 LPM (25 GPM)	227 LPM (60 GPM)	454 LPM (120 GPM)			
Leakage	< 5 DPM	< 5 DPM	< 5 DPM	< 5 DPM			
Cracking Pressure	30 ± 0.2 Bar (3 PSI)						
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)						
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)						
Filtration	ISO Class 4406 (1999	9) 18/16/13 (acc. NAS 1	638: 7)				

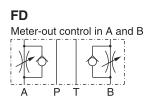
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. B01_Cat2500.indd, ddp, 04/19





^{*} Valve comes with D05HE (ISO) pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.





Weight:

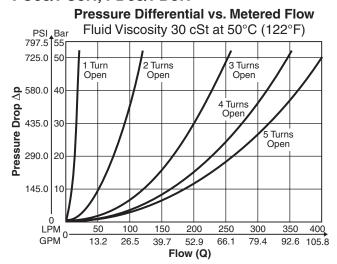
Size	FC**DD30NA, FD**DD30NA	FC**DD30ND, FD**DD30ND
FC05, FC5H, FD05, FD5H	1.3 kg (2.9 lbs.)	2.6 kg (5.7 lbs.)
FC07	3.4 kg (7.6 lbs.)	6.9 kg (15.3 lbs.)
FC08	7.1 kg (15.7 lbs.)	14.7 kg (32.5 lbs.)



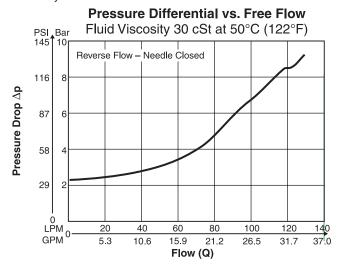
FC05/FC5H, FD05/FD5H

Pressure Differential vs. Free Flow Fluid Viscosity 30 cSt at 50°C (122°F) Reverse Flow - Needle Closed 435.0 30 Pressure Drop ∆p 362.5 25 290.0 20 217.5 145.0 10 72.5 5 LPM 0 100 200 300 400 500 **GPM** 26.5 52.9 79.4 105.8 132.3 Flow (Q)

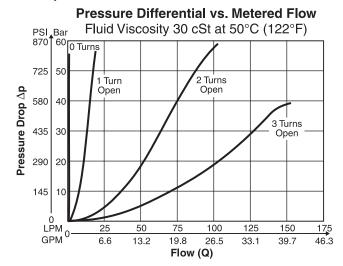
FC05/FC5H, FD05/FD5H



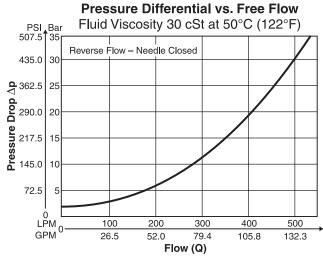
FC07, FD07



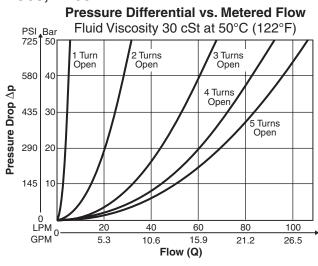
FC07, FD07



FC08, FD08



FC08, FD08

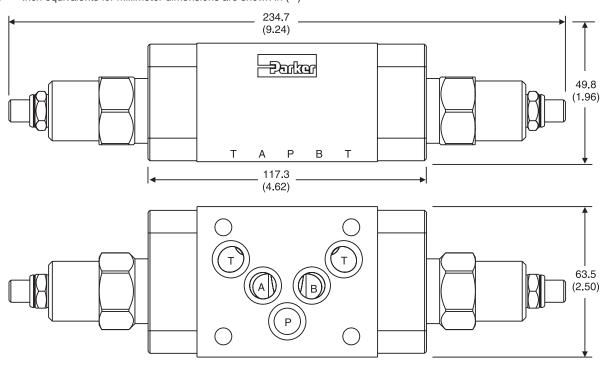




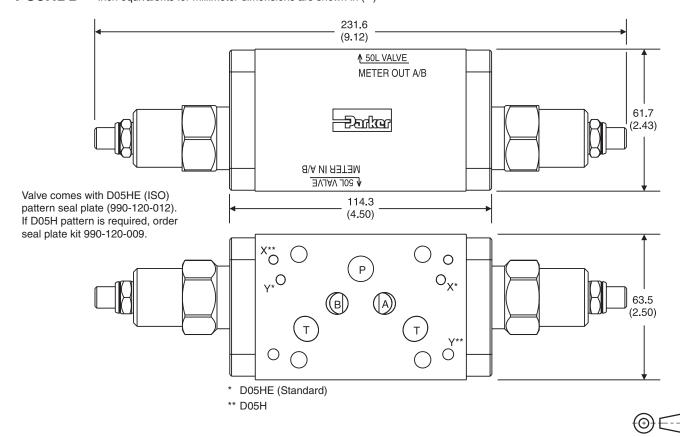


Dimensions

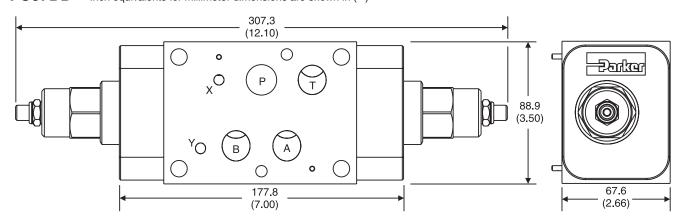
FC05DD — Inch equivalents for millimeter dimensions are shown in (**)



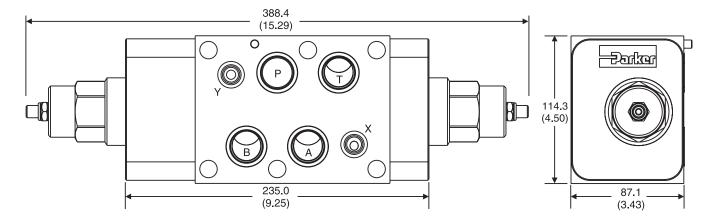
FC5HDD — Inch equivalents for millimeter dimensions are shown in (**)







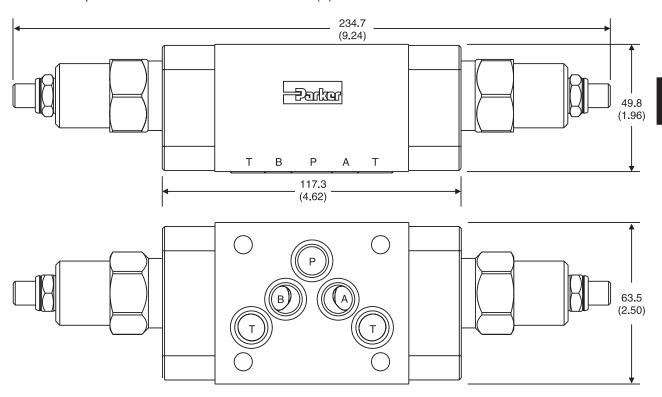
FC08DD - Inch equivalents for millimeter dimensions are shown in (**)



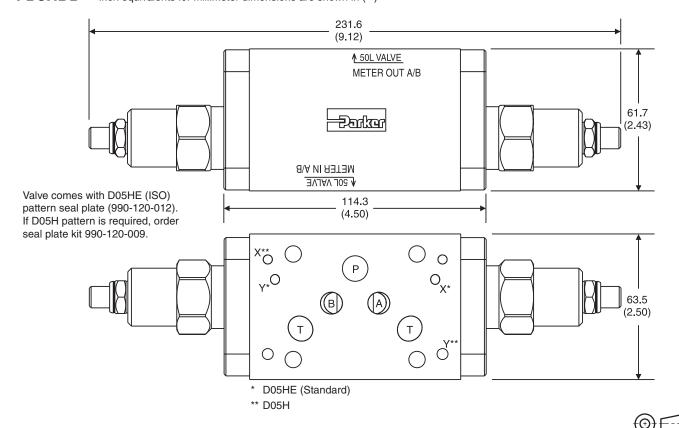


Dimensions

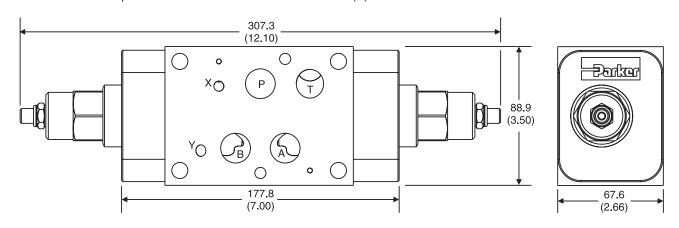
FD05DD — Inch equivalents for millimeter dimensions are shown in (**)



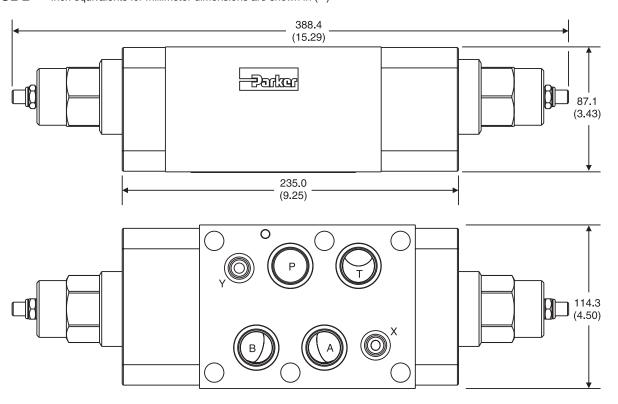
FD5HDD - Inch equivalents for millimeter dimensions are shown in (**)







FD08DD - Inch equivalents for millimeter dimensions are shown in (**)





Technical Information

General Description

Series PRDM are direct operated pressure reducing valves that are used to regulate pressure in one area of a hydraulic circuit at a predetermined level below normal system pressure. Additionally, an integral pressure relieving function for the secondary reduced pressure circuit is incorporated into the design.

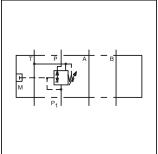
Operation

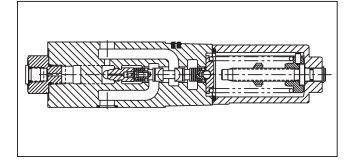
These valves are "normally open" devices that allow fluid to flow through the controlled port during their non-actuated or "at rest" condition. When downstream pressure exceeds the value set by the spring force, the control piston moves off its seat, closing off the flow path and thus reducing the fluid passing through from the main system. The cushioned piston modulates to maintain the preset pressure in this branch of the hydraulic circuit. If, due to external forces, the pressure continues to rise in this branch circuit, the piston will keep moving against the spring force allowing fluid to be drained to tank, thereby limiting maximum pressure to the valve's setting.

Features

- PRDM sandwich valves may be selected to reduce pressure in the 'P' port, 'A' port or 'B' port.
- The direct operated, cushioned piston design results in fast response, low leakage and minimal hysteresis.
- Up to nine pressure adjustment ranges are available with maximum pressure settings.
- Adjustment options include: internal hex screw, hand knob or internal hex with keylock.
- Fluorocarbon seals are available.
- Available gage port connections include SAE, NPT, Metric and BSPP.







Specifications

	PRDM2	PRDM3			
Mounting Pattern	NFPA D03, CETOP 3, NG6	NFPA D05, CETOP 5, NG10			
Maximum Operating Pressure P, A, B	350 Bar (5000 PSI)	315 Bar (4560 PSI)			
Т	10 Bar (145 PSI)	10 Bar (145 PSI)			
Max. Flow	40 LPM (10.5 GPM)	80 LPM (21 GPM)			
Maximum Leakage P-A	15 ml/min (1.0 cu. in.)				
Pressure Range	02* 1.5 to 25 Ba 05** 2 to 50 Bar 06* 1.5 to 64 Ba 10** 4 to 100 Ba 15** 6 to 150 Ba 16* 3 to 160 Ba 21 8 to 210 Ba	Range 1.0 to 14 Bar (15 to 200 PSI) 1.5 to 25 Bar (22 to 363 PSI) 2 to 50 Bar (29 to 725 PSI) 1.5 to 64 Bar (22 to 928 PSI) 4 to 100 Bar (58 to 1450 PSI) 6 to 150 Bar (87 to 2175 PSI) 3 to 160 Bar (44 to 2320 PSI) 8 to 210 Bar (116 to 3045 PSI) 10 to 315 Bar (147 to 4560 PSI)			
Viscosity Range	12 to 230 cSt / mm²/s (56 to 1066 SSU)				
Filtration	ISO Code 18/16/13 or Better				

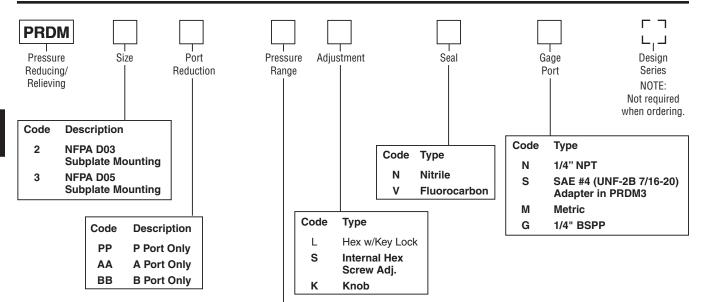
- * PRDM2 only
- ** PRDM3 only.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Series PRDM



Code Description 01 (15 to 200 PSI) 1 to 14 Bar 02* 1.5 to 25 Bar (22 to 363 PSI) 05** 2 to 50 Bar (29 to 725 PSI) 06* 1.5 to 64 Bar (22 to 928 PSI) 10** 4 to 100 Bar (58 to 1450 PSI) 15** 6 to 150 Bar (87 to 2175 PSI) 16* 3 to 160 Bar (44 to 2320 PSI) 8 to 210 Bar (116 to 3045 PSI) 35* 10 to 315 Bar (147 to 4560 PSI)

Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Bolt Kits

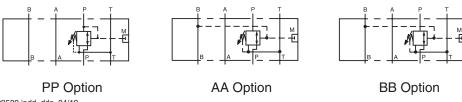
Size "2"			Size "3"				
No. of Sandwich	Sandwich & Valve Combination	Bolt Kit	Bolt Length mm (in)	No. of Sandwich	Sandwich & Valve Combination	D3W-30 D3DW & D31*W*	Bolt Length mm (in)
1	Sandwich & D1	BK243	73.2 (2.88)	1	Sandwich & D3	BK141	88.9 (3.50)
2	Sandwich & D1	BK225	111.3 (4.38)	2	Sandwich & D3	BK142	139.7 (5.50)
3	Sandwich & D1	BK244	152.4 (6.00)	3	Sandwich & D3	BK143	190.5 (7.50)
4	Sandwich & D1	BK245	190.5 (7.50)	* D31VW	with internal pilot	and inter	nal drain only.

Bolt Kits must be ordered separately.

Weights:

PRDM2 1.3 kg (2.9 lbs.) PRDM3 2.6 kg (5.8 lbs.)

Schematics



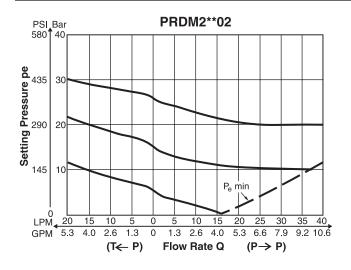


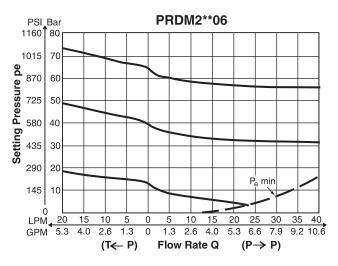


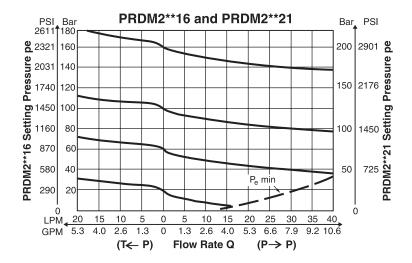
PRDM2 only.

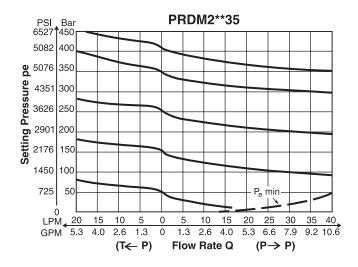
^{**} PRDM3 only.

Performance Curves



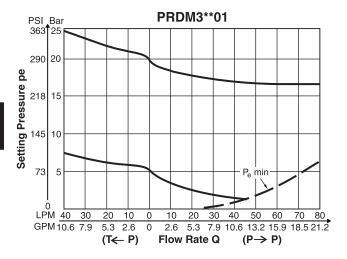


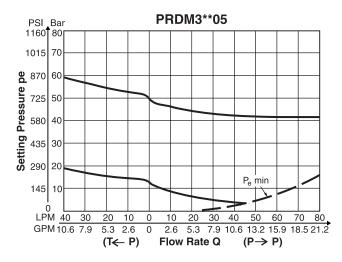


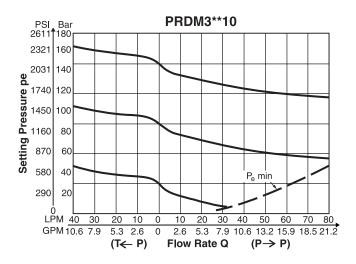


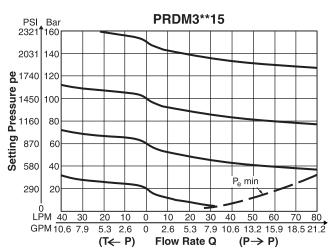
NOTE: Lowest pressure setting dependent upon system resistance.

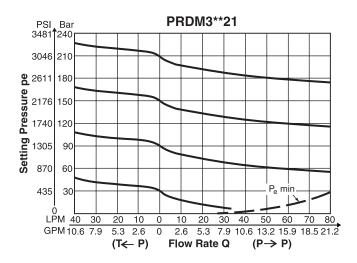












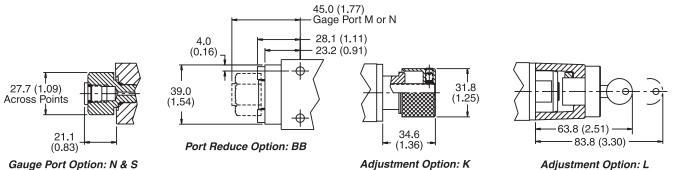
NOTE: Lowest pressure setting dependent upon system resistance.



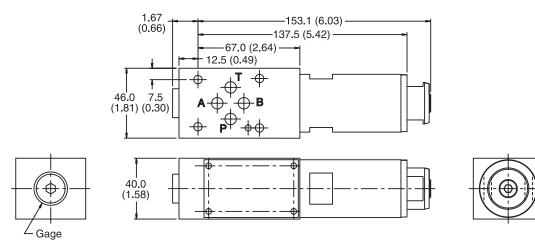
Dimensions

PRDM2

Inch equivalents for millimeter dimensions are shown in (**)

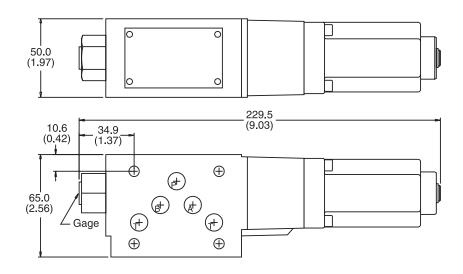






PRDM3

Inch equivalents for millimeter dimensions are shown in (**)



B51



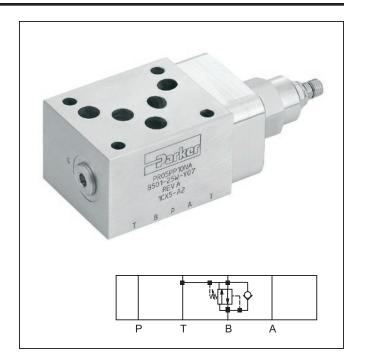


General Description

Series PR pilot operated pressure reducing/relieving valves are used to regulate pressure in one area of a circuit at a set pressure below the normal system pressure. An integral relieving function limits the secondary circuit pressure. Options are A port control, B port control and P port control. The A & B valves feature a reverse flow check.

Features

- · High flow capacity.
- Sizes:
 - PR05 NFPA D05 / NG10 / CETOP 5
 - PR5H NFPA D05HE / NG10 / CETOP 5H
 - PR07 NFPA D07 / NG16 / CETOP 7
 - PR08 NFPA D08 / NG25 / CETOP 8
- With integral return flow check valve on A & B port models.



Specifications

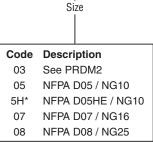
ороонноск						
General						
Size		D05 / NG10 D05HE / NG10		D07 / NG16	D08 / NG25	
Mounting Pos	sition	Unrestricted				
Ambient Tem	perature Range	-20°C to +50°C (-4°F to +122°F)				
Hydraulic						
Maximum Op	erating Pressure	Pressure Aluminum Body – up to 207 Bar (3000 PSI); Ductile Iron Body – up to 345 Bar (5000 PS				
Nominal Flow	1	76 LPM (20 GPM)	76 LPM (20 GPM)	303 LPM (80 GPM)	303 LPM (80 GPM)	
Adjustment S	crew Hex Size	5/32	5/32	5/32	5/32	
Fluid Tempera	ature	-20°C to +80°C (-4°F to +176°F)				
Viscosity	Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)				
Filtration		ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)				

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. B01_Cat2500.indd, ddp, 04/19



Sandwich Valves **Series PR**





* Valve comes with D05HE (ISO) Pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.

Pressure Range Code Description 10 13.8 Bar (200 PSI)** 6.9 to 207 Bar (100 to 3000 PSI)

13.8 Bar (200 PSI)** 20* 10.4 to 310 Bar (150 to 4500 PSI)

Ductile iron body only.

** Standard setting.

Code Description Ν Nitrile Fluorocarbon Upon request.

Seal

Body

Material

Description

Aluminum

Ductile Iron

Code

Α

D

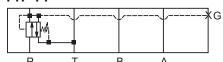
Code Description

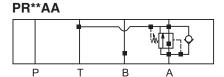
AAPressure reducing in A with check valve ВВ Pressure reducing in B with check valve

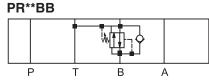
Style

PP Pressure reducing in P









Weight:

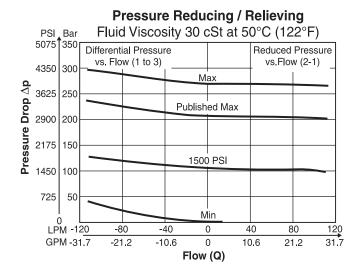
Size	PR**AA30NA	PR**AA30ND	PR**BB30NA	PR**BB30ND	PR**PP30NA	PR**PP30ND
PR05, PR5H	1.4 kg (3.1 lbs.)	2.8 kg (6.2 lbs.)	1.4 kg (3.1 lbs.)	2.8 kg (6.2 lbs.)	0.9 kg (2.1 lbs.)	2.0 kg (4.4 lbs.)
PR07	2.9 kg (6.4 lbs.)	5.8 kg (12.9 lbs.)	2.9 kg (6.4 lbs.)	5.7 kg (12.6 lbs.)	3.9 kg (8.5 lbs.)	7.8 kg (17.1 lbs.)
PR08	4.9 kg (10.8 lbs.)	9.2 kg (20.4 lbs.)	4.9 kg (10.8 lbs.)	11.2 kg (24.7 lbs.)	5.3 kg (11.6 lbs.)	11.7 kg (25.7 lbs.)

B53

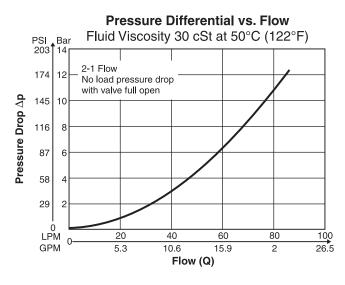
PR05*10*A and PR5H*10*A

Pressure Differential vs. Flow Fluid Viscosity 30 cSt at 50°C (122°F) PSI Bar 174 12 2-1 Flow 145 10 No load pressure drop with valve full open Pressure Drop ∆p 116 8 87 6 58 29 2 LPM 20 30 40 50 60 70 80 90 10 15.9 **GPM** 13.2 18.5 21.2 23.8 2.6 5.3 7.9 10.6 Flow (Q)

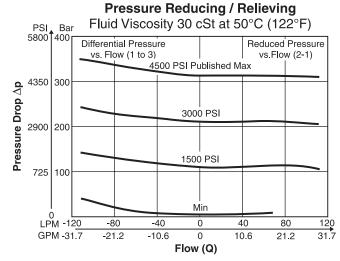
PR05*10*A and PR5H*10A



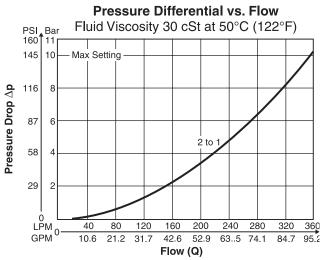
PR05*20*D and PR5H*20*D



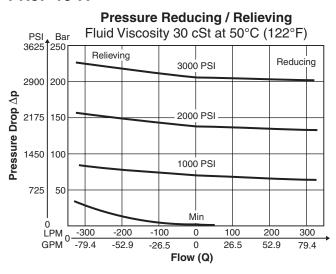
PR05*20*D and PR5H*20*D



PR07*10*A



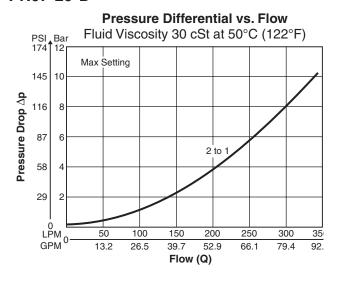
PR07*10*A



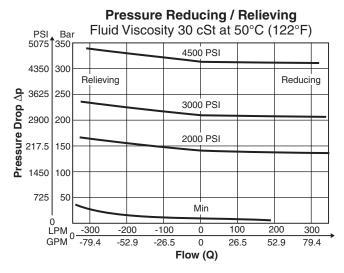




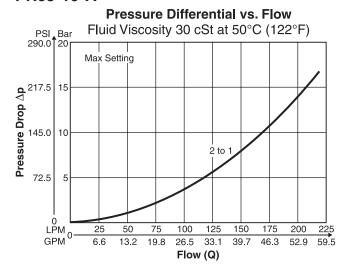
PR07*20*D



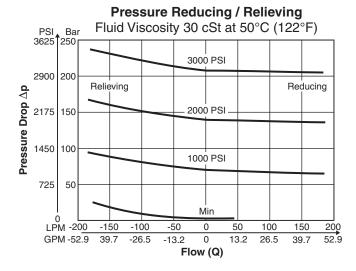
PR07*20*D



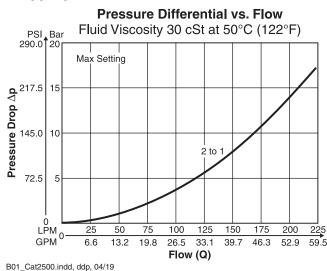
PR08*10*A



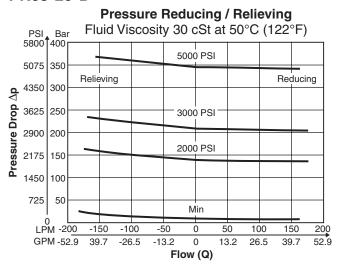
PR08*10*A



PR08*20*D

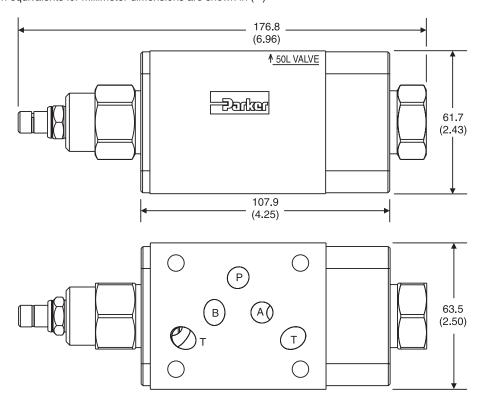


PR08*20*D

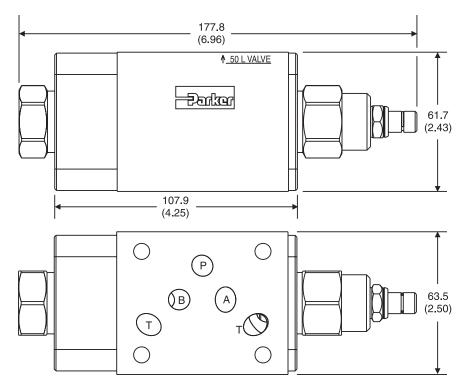




 $\label{eq:problem} \textbf{PR05AA} - \text{Inch equivalents for millimeter dimensions are shown in (**)}$



PR05BB — Inch equivalents for millimeter dimensions are shown in (**)

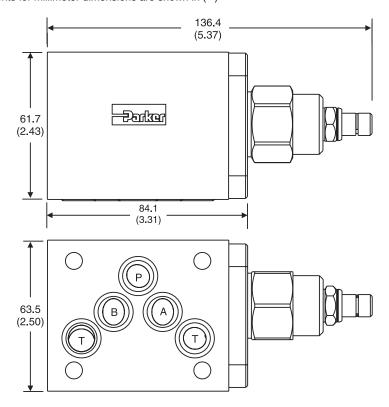




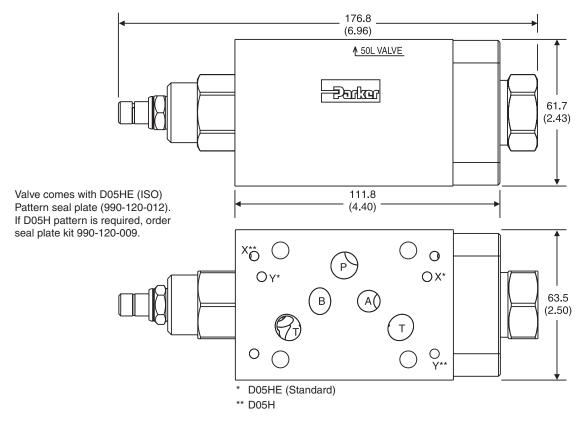




PR05PP – Inch equivalents for millimeter dimensions are shown in (**)



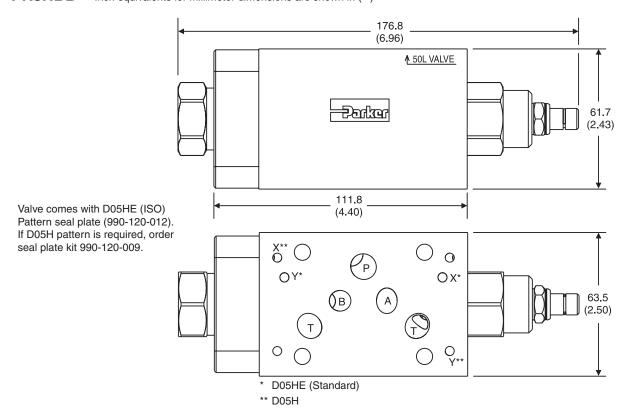
 $\label{eq:problem} \textbf{PR5HAA} - \text{Inch equivalents for millimeter dimensions are shown in (**)}$



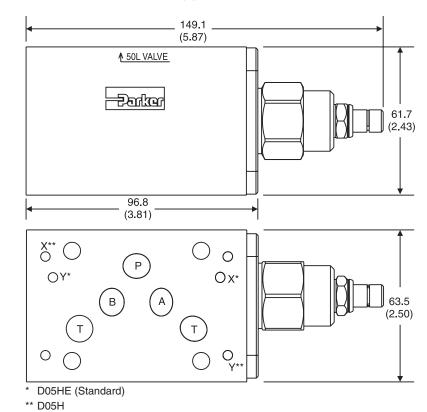


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PR5HPP - Inch equivalents for millimeter dimensions are shown in (**)

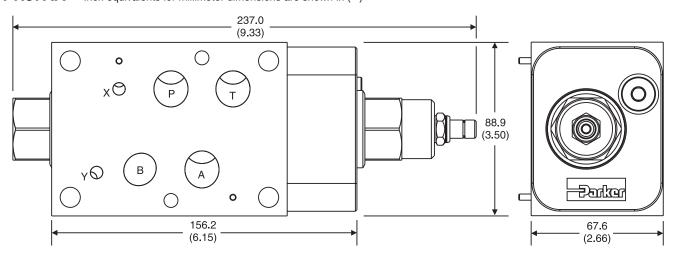


Valve comes with D05HE (ISO) Pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.

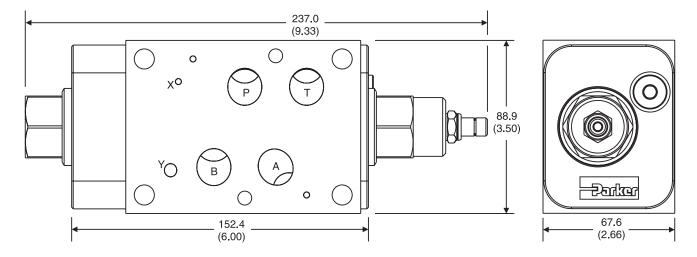
B01_Cat2500.indd, ddp, 04/19



Dimensions

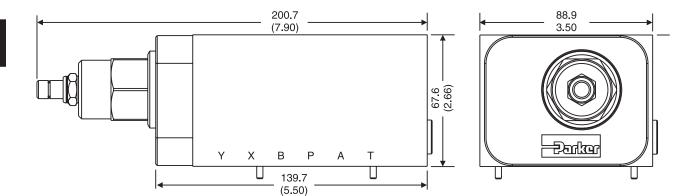


PR07BB - Inch equivalents for millimeter dimensions are shown in (**)

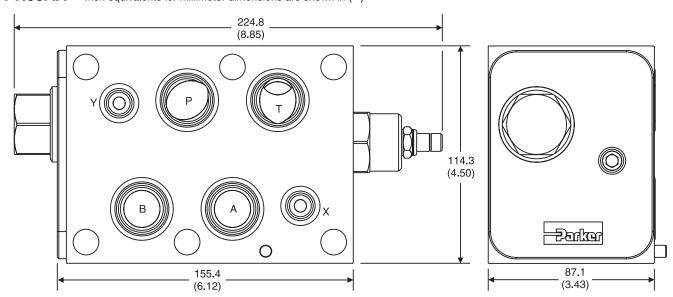








PR08AA - Inch equivalents for millimeter dimensions are shown in (**)

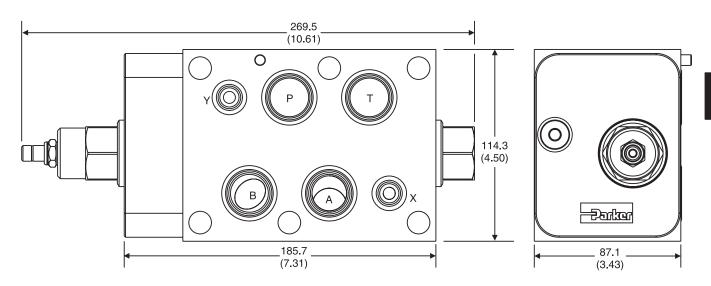




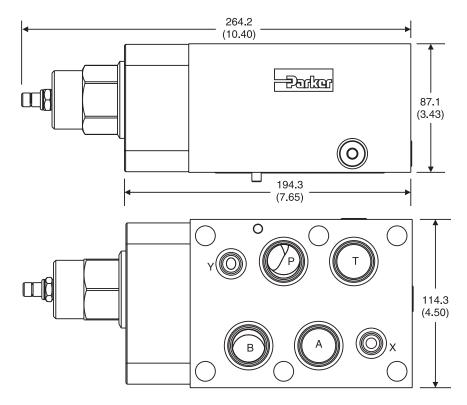


Dimensions

PR08BB — Inch equivalents for millimeter dimensions are shown in (**)



PR08PP - Inch equivalents for millimeter dimensions are shown in (**)









General Description

Series PRM reducing valves are used to regulate pressure, in one area of a circuit, below normal system pressure. This style valve is well suited to perform this function as it mounts directly below the directional control valve.

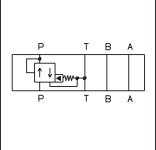
Operation

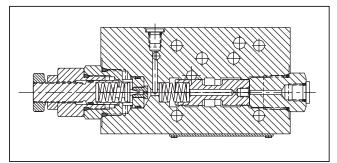
These are "normally open" valves that allow fluid to pass through the controlled port during typical operation. When downstream pressure rises above the value set by an adjustable spring force, the control pilot opens and allows the main spool to move from a full open position. The main spool modulates to maintain the desired "reduced pressure" downstream of the valve. The PRM3 also has a relieving mode.

Features

- PRM sandwich style pressure reducing valves can be used to reduce pressure on the 'P' port, the 'A' port, or the 'B' port.
- Three pressure adjustment options are available: slotted screw, knob and locking knob. (PRM6 only)
- Valve bodies are manufactured from steel which provide extra strength and durability for longer life. Internal hardened steel components also provide longer life.







Specifications

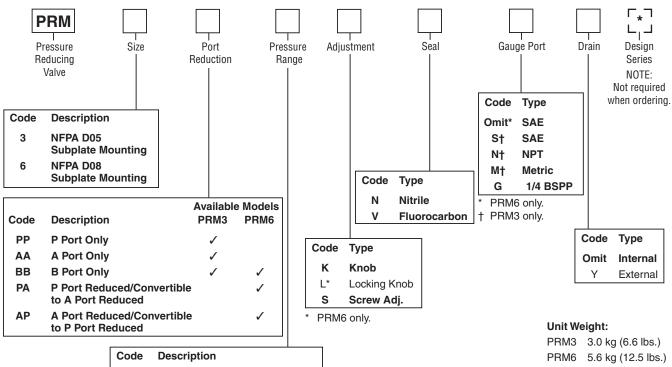
Specifica	ations				
	PRM3	PRM6		PRM3/PRM6	
Mounting	NFPA D05,	NFPA D08,	Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638:7)	
Pattern	CETOP 5, NG 10	CETOP 8, NG 25	Venting	Connecting the vent port to tank allows the	
Minimum Pressure		rated flow, 150 SSU ture of 38°C (100°F). ¹		reducing valve to divert flow at minimum pressure.	
Maximum Pressure	345 Bar (5000 PSI)	345 Bar (5000 PSI)	Remote Control	Remote control valve connected to the vent port can be used to control the pressure. ²	
Min. Flow	3.78 LPM (1 GPM)	3.78 LPM (1 GPM)	Drain Line	Drain line from pilot valve is internally connected to the tank port. Tank line	
Maximum Flow	64 LPM (17 GPM)	189 LPM (50 GPM)		pressure is thus added to the valve setting.3	
Pressure Range	07 10 to 7 17 10 to 7 25 10 to 2	ure Range 70 Bar (150 - 1000 PSI) 175 Bar (150 - 2500 PSI) 250 Bar (150 - 3500 PSI) 350 Bar (150 - 5000 PSI)	when determining the minimum valve setting.		

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Series PRM



07 10 to 70 Bar (150 to 1000 PSI) 17 10 to 175 Bar (150 to 2500 PSI)

25 10 to 250 Bar (150 to 3500 PSI) 35 10 to 345 Bar (150 to 5000 PSI) **Bold: Designates Tier I products and options.**

Non-Bold: Designates Tier II products and options.
These products will have longer lead times.

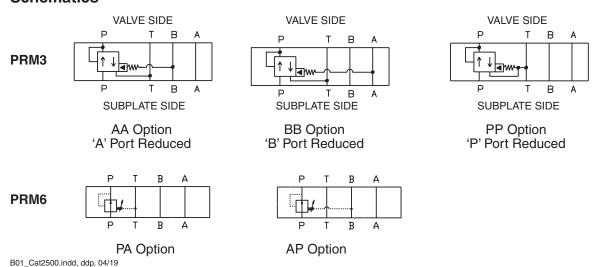
Bolt Kits

	Size "3		Size "6"					
Sandwich D3W-30 No. of & Valve D3DW & Bolt Length Sandwich Combination D31*W* mm (in)		No. of Sandwich	Sandwich & Valve Combination	Bolt Kit	Bolt Length mm (in)			
1	Sandwich & D3	BK141	88.9 (3.50)	1	Sandwich & D6	BK121	133.4 (5.25)	
2	Sandwich & D3	BK142	139.7 (5.50)	2	Sandwich & D6	BK122	203.2 (8.00)	
3	Sandwich & D3	BK143	190.5 (7.50)	3	Sandwich & D6	BK123	273.1 (10.75)	
* D21\/\/\	ith internal nilet on	d internal a	drain and	4	Sandwich & D6	BK124	342.9 (13.5)	

D31VW with internal pilot and internal drain only.

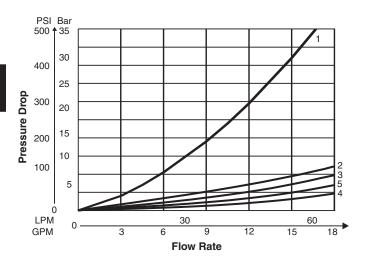
Bolt Kits must be ordered separately.

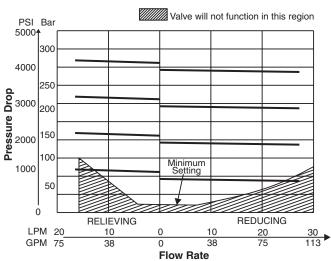
Schematics





Performance Curves





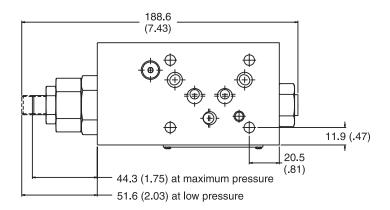
Mode	Flow Path								
	$P \rightarrow P$	$A\toA$	$B \rightarrow B$	$T \rightarrow T$					
PP	1	2	3	4					
AA	AA 1 2		3	5					
BB	1	2	3	5					

Viscosity Correction Factor								
Viscosity (SSU) 75 150 200 250 300 350 400								
% of ΔP (approx.)	93	111	119	126	132	137	141	
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.								

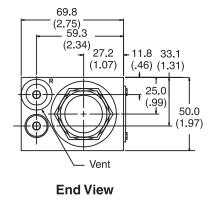
NOTE: Lowest pressure setting dependent upon system resistance.

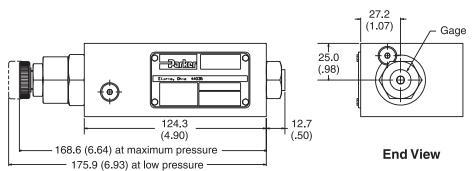


PRM3AA

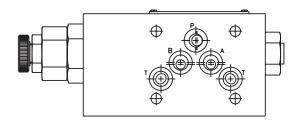


Top View





Face View

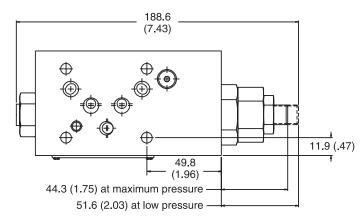


Bottom View

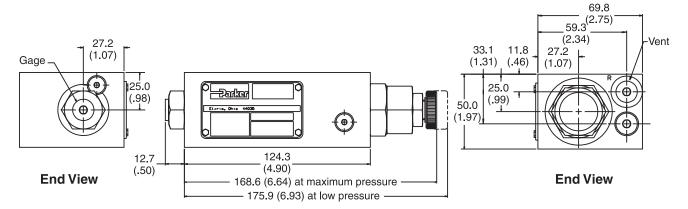




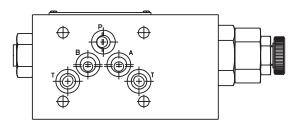
PRM3BB



Top View



Face View

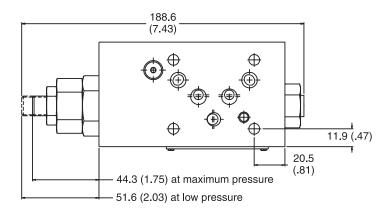


Bottom View

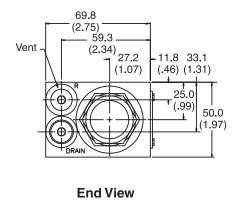


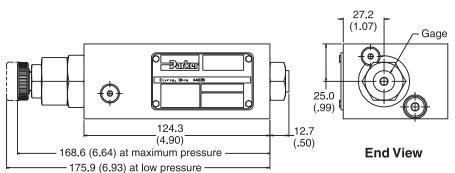


PRM3PP

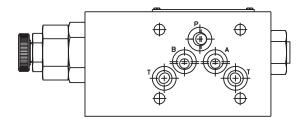


Top View





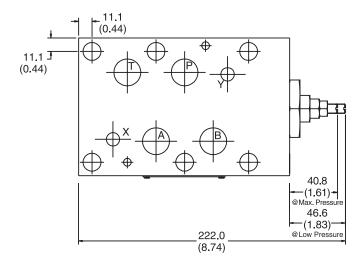
Face View



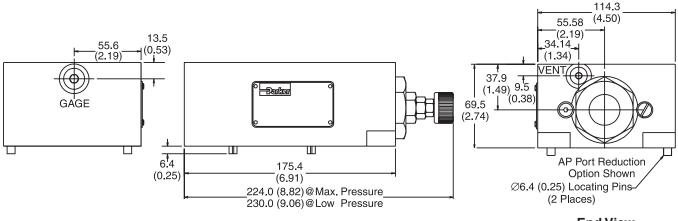
Bottom View



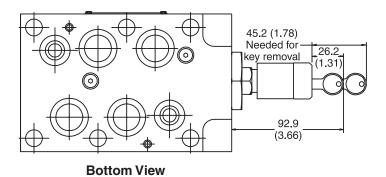




Top View



Face View End View







General Description

Series RDM pressure relief valves are direct operated piston type valves with low hysteresis. They can be used as P-T relief or as T-T controlled counter balance valve. The valve body is equipped with a pressure gauge port.

Function

For PT, pressure is relieved from P to T at the adjusted value.

For TT, pressure is relieved from T to T at the adjusted pressure.

Features

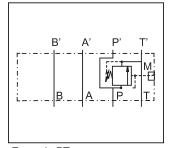
- The direct operated, cushioned piston design results in fast response, low leakage and minimal hysteresis.
- Up to 5 pressure adjustment ranges are available with maximum pressure settings of:

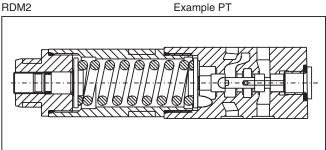
For RDM2 – 25, 64, 160, 210, 350 Bar (363, 928, 2320, 3045, 5075 PSI)

For RDM3 – 19, 50, 100, 150, 210 Bar (276, 725, 1450, 2175, 3045 PSI)

- Adjustment modes:
 - Slotted head with lock nut
 - Key lock
 - Knob
- RDM2 NG06 (CETOP3)
 RDM3 NG10 (CETOP5)



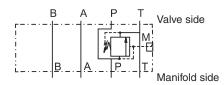




RDM2

Schematics

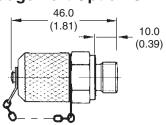
RDM*PT







Gauge Port Option C



Specifications

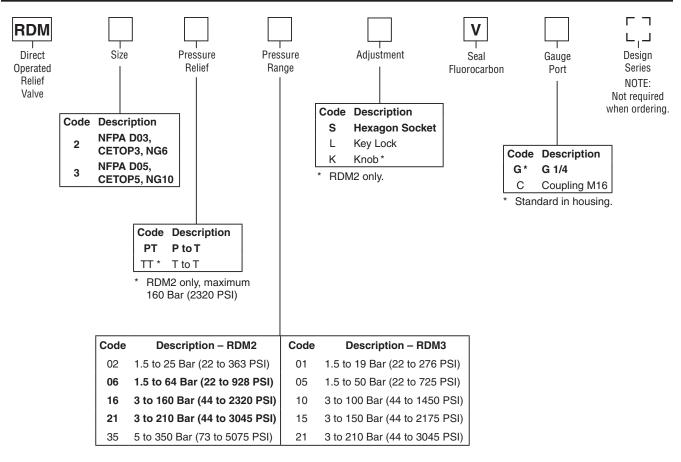
General								
Series	RDM2	RDM3						
Size	D03, CETOP3, NG6	D05, CETOP5, NG10						
Mounting	NFPA, CETOP RP121, DIN 24340, ISO	4401						
MTTF _D Value	150 years							
Ambient Temperature	-20°C +50°C (-4°F+122°F)							
Hydraulic								
Maximum Operating Pressure	Port P, A, B: 350 Bar (5075 PSI) Port T: 50 Bar (725 PSI)	Port P, A, B: 315 Bar (4495 PSI) Port T: 10 Bar (145 PSI)						
Fluid	Hydraulic oil according to DIN 5152452	<u>25</u>						
Fluid Temperature	-20°C +80°C (-4°F+176°F)							
Viscosity Range	12230 cSt / mm²/s (131854 SSU)							
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)							
Max. Flow – Maximum Leakage P - A 5ml/min (0.001 GPM)	40 LPM (11 GPM)	80 LPM (21 GPM)						

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Sandwich Valves Series RDM



Weight:

RDM2 1.3 kg (2.9 lbs.) RDM3 2.6 kg (5.8 lbs.)

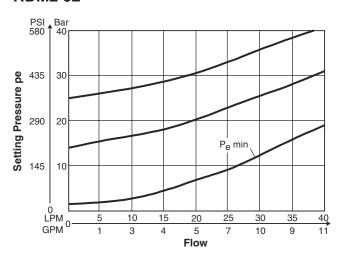
Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

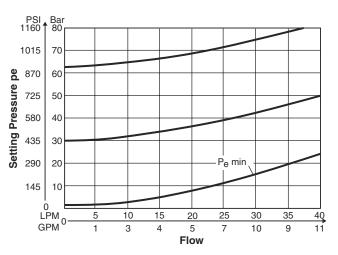
B70



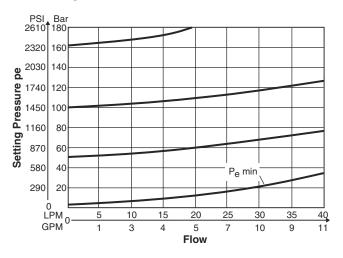
RDM2 02



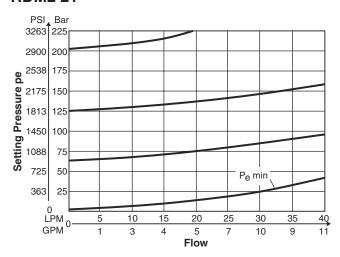
RDM2 06



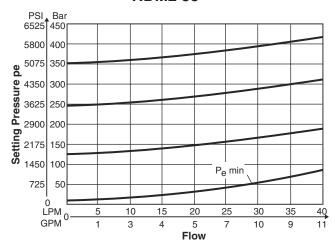
RDM2 16



RDM2 21



RDM2 35

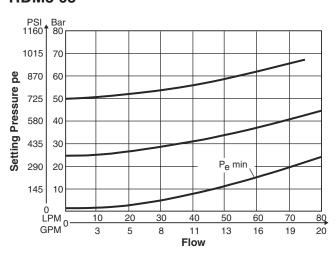


All performance curves measured with HLP46 at 50°C (122°F).

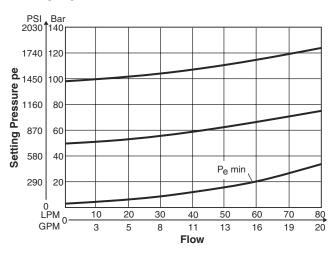


RDM3 01 PSI _♠ Bar 290 20 Setting Pressure pe 218 145 10 Pe min 73 0 LPM 30 50 60 70 80 10 20 40 **GPM** 8 11 13 19 16 Flow

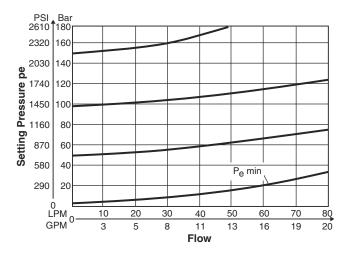
RDM3 05



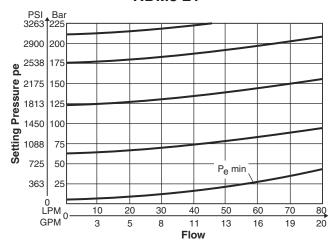
RDM3 10



RDM3 15



RDM3 21

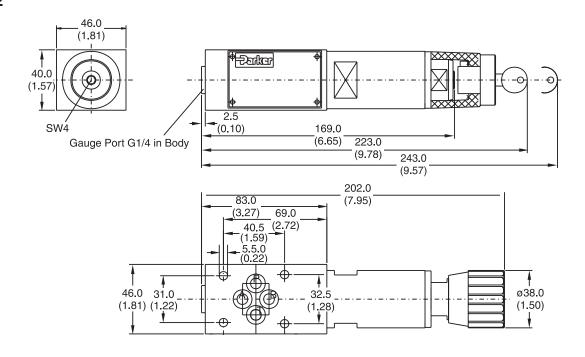


All performance curves measured with HLP46 at 50°C (122°F).

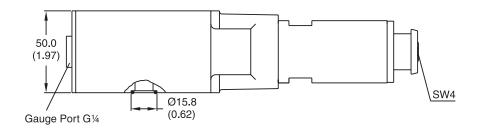


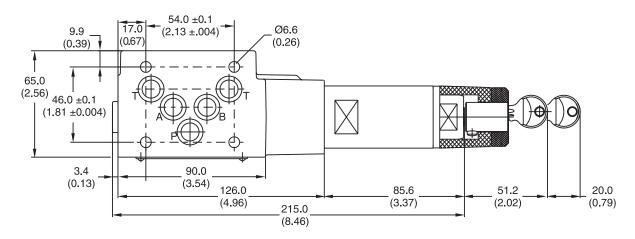
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RDM2



RDM3





Seal Kit							
Seal RDM2 RDM3							
V	SK-RDM2-V	SK-RDM3-V					



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General Description

Series RM relief valves limit system pressure by opening to tank when system pressure reaches the valve setting. With D03 size, they can also be configured to limit the 'A' or 'B' work port pressures independently.

Features

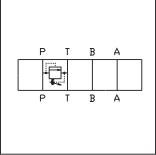
- RM sandwich style relief valves can be used to limit pressure in the 'P' port, 'A' port, or 'B' port.
- Valve bodies are manufactured from steel which provide extra strength and durability for longer life. Internal hardened steel components also provide longer life.
- Three pressure adjustment options are available: slotted screw, knob and locking knob.
- SAE Gage Port

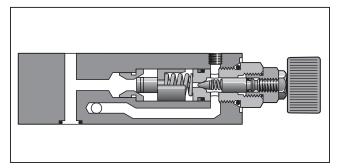


	RM2	RM3	RM6			
Mounting Pattern	NFPA D03, CETOP 3, NG 6	NFPA D05, CETOP 5, NG 10	NFPA D08, CETOP 8, NG 25			
Minimum Pressure		SI) with rated flow mperature of 38				
Maximum Pressure	350 Bar (5000 PSI)	350 Bar (5000 PSI)	350 Bar (5000 PSI)			
Minimum Flow	3.78 LPM (1 GPM)	3.78 LPM (1 GPM)	3.78 LPM (1 GPM)			
Maximum Flow	53 LPM (14 GPM)	76 LPM (20 GPM)	341 LPM (90 GPM)			
Pressure Range	17 10 to 25 10 to	Pressure Range o 70 Bar (150 - 100 175 Bar (150 - 100 150 150 150 150 150 150 150 150 150	2500 PSI) 3500 PSI)			
Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638:7)					
Venting	Connecting the vent port to tank allows the relief valve to divert flow at minimum pressure. ²					
Remote Control		I valve connecte ed to control the				

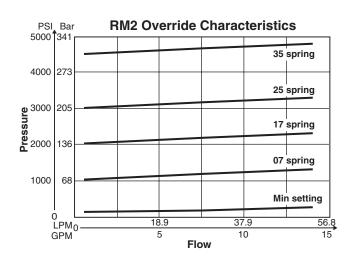
¹ Change in flow, temperature or fluid (SSU) rating will affect valve minimum pressure.







Performance Curves



VISCOSITY CORRECTION FACTOR									
Viscosity (SSU) 75 150 200 250 300 350 400									
% of ∆P (Approx.)	93	111	119	126	132	137	141		
	Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.								

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

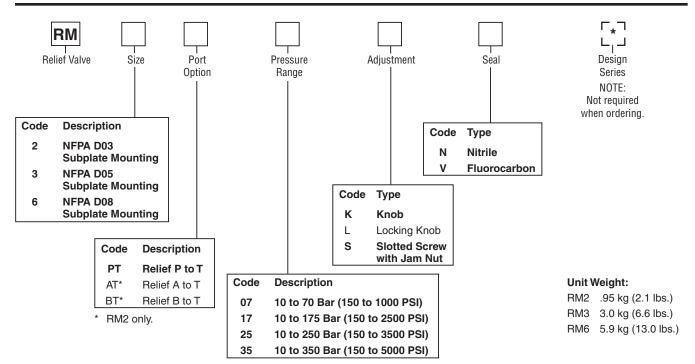
B01_Cat2500.indd, ddp, 04/19



² Not available on Model RM2.

³ Set main valve pressure 10 Bar (150 PSI) higher than remote pilot.

Series RM



Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

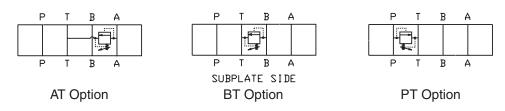
Bolt Kits

	Size "		Size "3"				
No. of Sandwich	Sandwich & Valve Combination	Bolt Kit	Bolt Length mm (in)	No. of Sandwich	Sandwich & Valve Combination	D3W-30 D3DW & D31*W*	Bolt Length mm (in)
1	Sandwich & D1	BK243	73.2 (2.88)	1	Sandwich & D3	BK141	88.9 (3.50)
2	Sandwich & D1	BK225	111.3 (4.38)	2	Sandwich & D3	BK142	139.7 (5.50)
3	Sandwich & D1	BK244	152.4 (6.00)	3	Sandwich & D3	BK143	190.5 (7.50)
4	Sandwich & D1	BK245	190.5 (7.50)	* D31VW	/ with internal pilo	t and inter	nal drain only.

	Size "6"									
	Sandwich & Valve Combination	Bolt Kit	Bolt Length mm (in)							
1	Sandwich & D6	BK121	133.4 (5.25)							
2	Sandwich & D6	BK122	203.2 (8.00)							
3	Sandwich & D6	BK123	273.1 (10.75)							
4	Sandwich & D6	BK124	342.9 (13.5)							

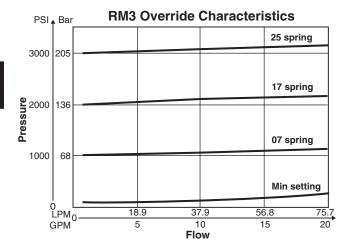
Bolt Kits must be ordered separately.

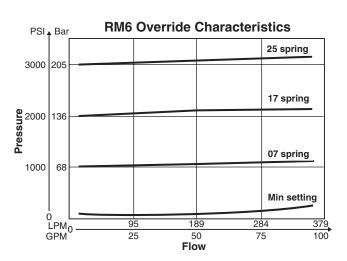
Schematics

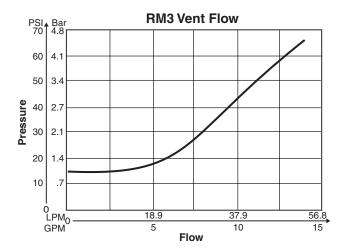


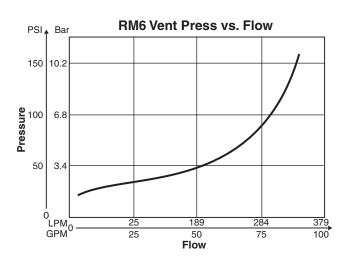
B01_Cat2500.indd, ddp, 04/19









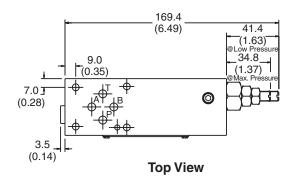


VISCOSITY CORRECTION FACTOR								
Viscosity (SSU)	75	150	200	250	300	350	400	
% of ΔP (Approx.)	93	111	119	126	132	137	141	

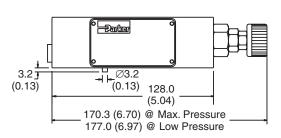
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change per chart.

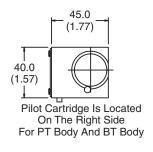
B76





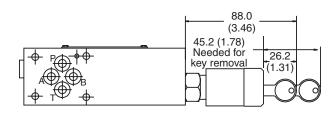






End View

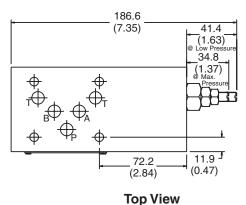
Face View



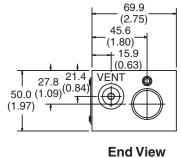
Bottom View



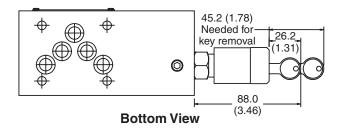


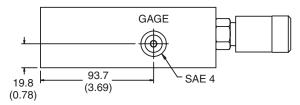


145.3 (5.71) 187.6 (7.39) @ Max. Pressure 194.2 (7.65) @ Low Pressure



Face View

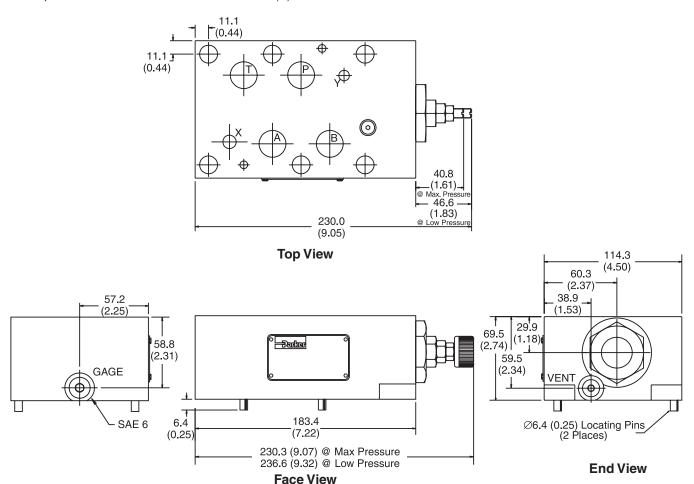


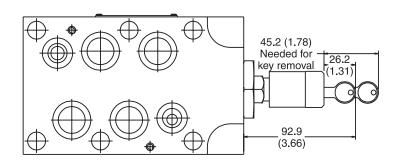


Back View









Bottom View





General Description

Series RV direct acting, pressure relief valves are designed to limit pressure in various parts of a hydraulic circuit. The relief valve function options are P to T, A to T, B to T or A & B to T. Another option is for A to B & B to A crossover relief functions.

Features

- · High flow capacity.
- Pressure function in P, A, B or A + B.
- · Sizes:
 - RV05 NFPA D05 / NG10 / CETOP 5
 - RV5H NFPA D05HE / NG10 / CETOP 5H
 - RV07 NFPA D07 / NG16 / CETOP 7
 - RV08 NFPA D08 / NG25 / CETOP 8



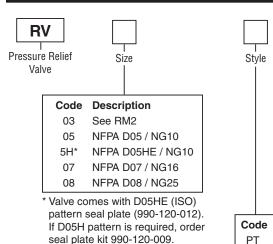
Specifications

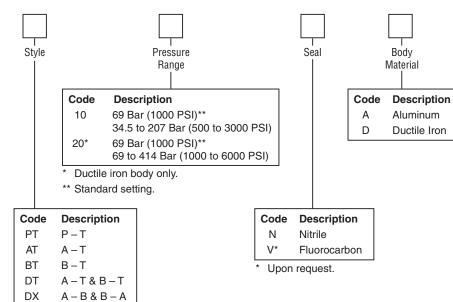
General								
Size	D05 / NG10 D05HE / NG10 D07 / NG			D08 / NG25				
Mounting Position	Unrestricted							
Ambient Temperature Range	-20°C to +50°C (-4°F	to +122°F)						
Hydraulic								
Maximum Operating Pressure	Aluminum Body – up to 207 Bar (3000 PSI); Ductile Iron Body – up to 345 Bar (5000							
Nominal Flow	189 LPM (50 GPM)	189 LPM (50 GPM)	189 LPM (50 GPM)	378 LPM (100 GPM)				
Leakage	10 DPM	10 DPM						
Reseat Pressure	> 90% Setting							
Adjustment Screw Hex Size	5/32	5/32	5/32	5/32				
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)							
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)							
Filtration	ISO Class 4406 (1999	9) 18/16/13 (acc. NAS 1	638: 7)					

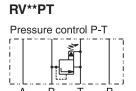
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

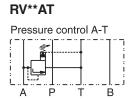
B01_Cat2500.indd, ddp, 04/19



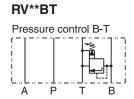


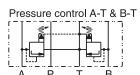


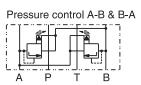




RV**DX







Weight:

RV**DT

Size	RV**AT30NA	RV**AT30ND	RV**BT30NA	RV**BT30ND	RV**DT30NA	RV**DT30ND	RV**DX30NA	RV**DX30ND	RV**PT30NA	RV**PT30ND
RV05,	1.0 kg	2.2 kg	1.0 kg	2.2 kg	1.2 kg	2.1 kg	1.4 kg	2.6 kg	1.0 kg	2.2 kg
RV5H	(2.2 lbs.)	(4.8 lbs.)	(2.2 lbs.)	(4.8 lbs.)	(2.6 lbs.)	(4.7 lbs.)	(3 lbs.)	(5.7 lbs.)	(2.2 lbs.)	(4.8 lbs.)
RV07	1.7 kg	3.6 kg	1.5 kg	3.2 kg	2.6 kg	5.6 kg	2.1 kg	4.5 kg	1.5 kg	3.3 kg
	(3.7 lbs.)	(7.9 lbs.)	(3.3 lbs.)	(7.2 lbs.)	(5.7 lbs.)	(12.3 lbs.)	(4.7 lbs.)	(10.0 lbs.)	(3.3 lbs.)	(7.2 lbs.)
RV08	3.9 kg	9.1 kg	3.8 kg	9 kg	5.6 kg	12.4 kg	4.4 kg	9.2 kg	3.9 kg	9.1.0 kg
	(8.6 lbs.)	(20 lbs.)	(8.5 lbs.)	(19.7 lbs.)	(12.3 lbs.)	(27.4 lbs.)	(9.6 lbs.)	(20.3 lbs.)	(8.6 lbs.)	(20 lbs.)

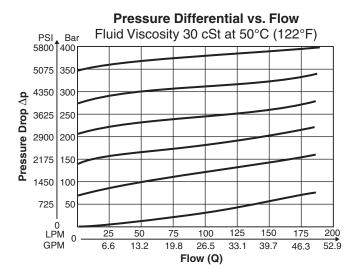


B01_Cat2500.indd, ddp, 04/19

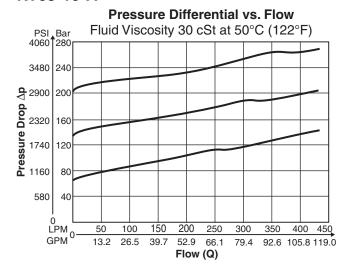
RV05*10*A, RV5H*10*A, RV07*10*A

Pressure Differential vs. Flow Fluid Viscosity 30 cSt at 50°C (122°F) PSI Ba 4350 300 Bar 3625 250 Pressure Drop ∆p 2900 2175 1450 100 725 50 300 100 200 400 LPM **GPM** 26.5 52.9 79.4 105.8 Flow (Q)

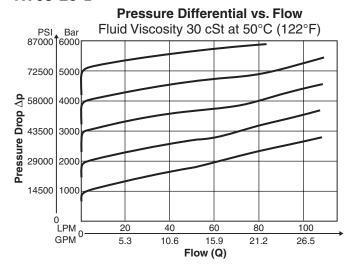
RV05*20*D, RV5H*20*D, RV07*20*D

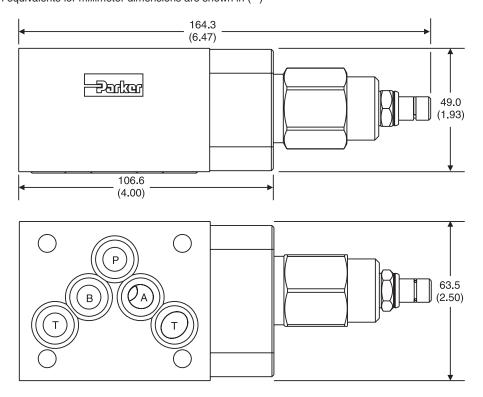


RV08*10*A

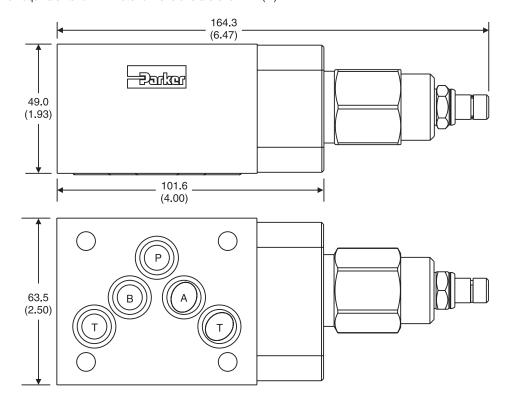


RV08*20*D





RV05BT — Inch equivalents for millimeter dimensions are shown in (**)

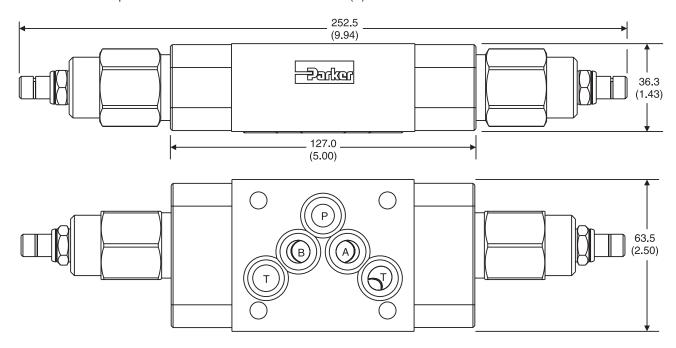


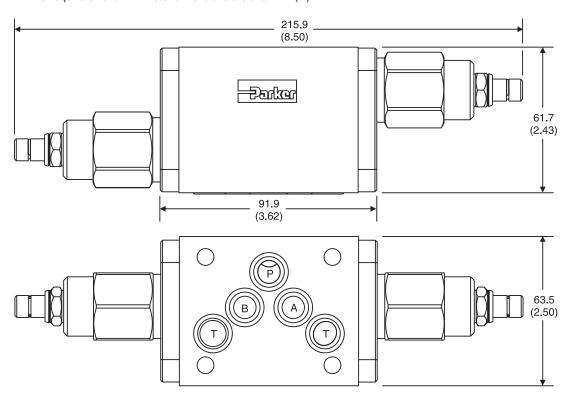
B83







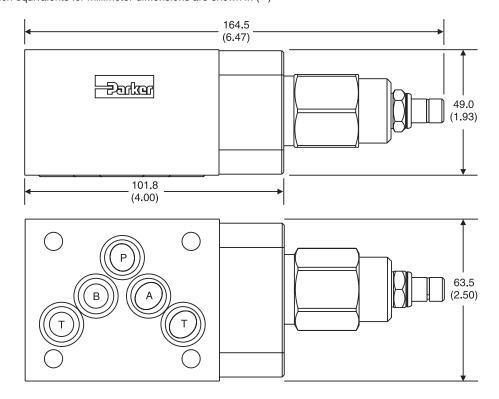




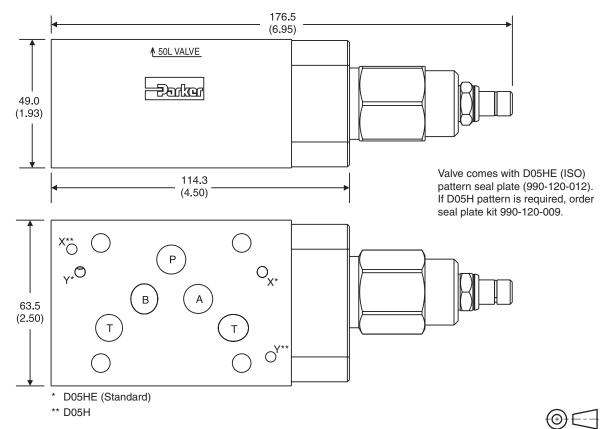




RV05PT — Inch equivalents for millimeter dimensions are shown in (**)



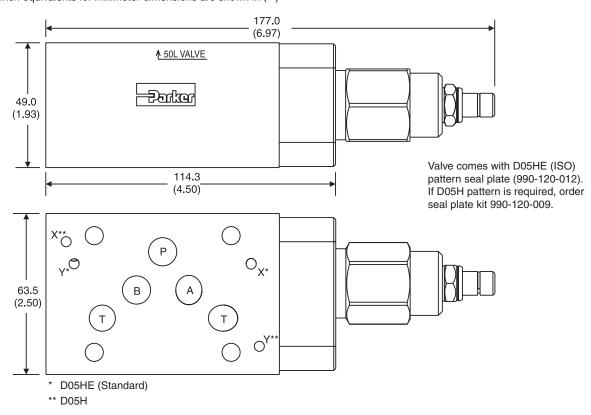
RV5HAT — Inch equivalents for millimeter dimensions are shown in (**)



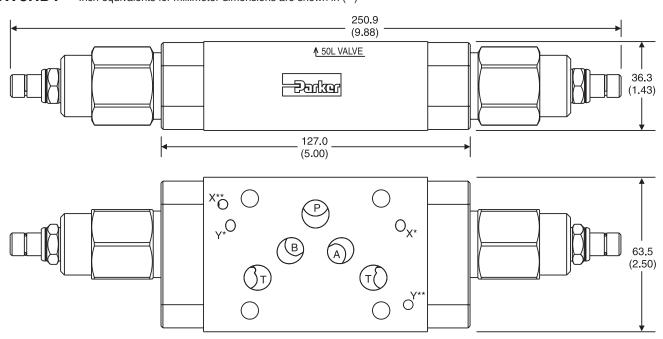
B01_Cat2500.indd, ddp, 04/19



B85



 ${f RV5HDT}$ — Inch equivalents for millimeter dimensions are shown in (**)



B86

Valve comes with D05HE (ISO) pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.

- * D05HE (Standard)
- ** D05H

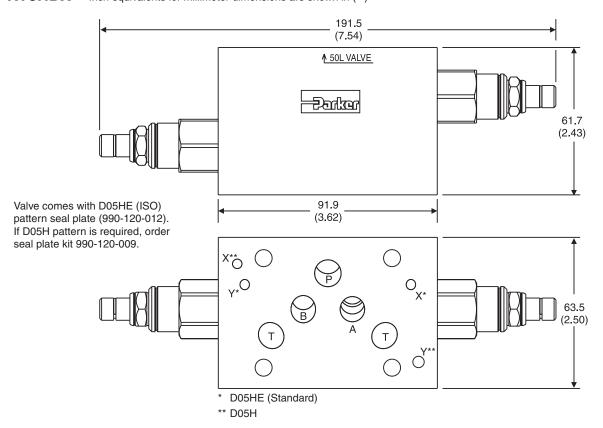




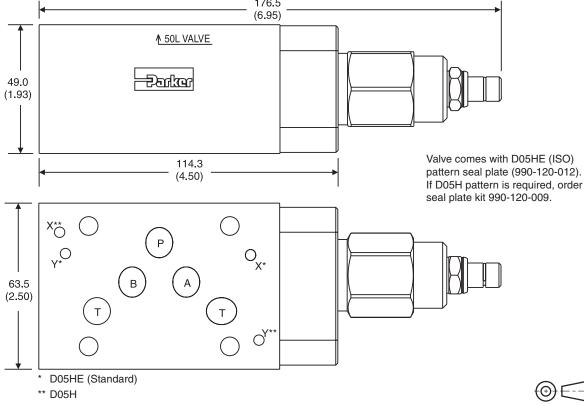


Dimensions

RV5HDX — Inch equivalents for millimeter dimensions are shown in (**)



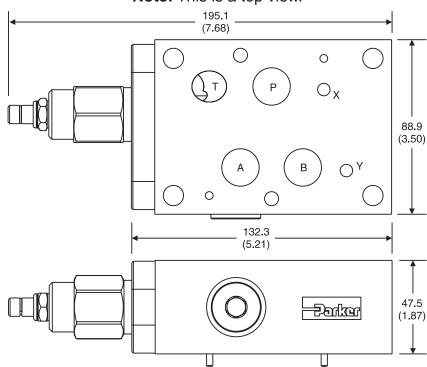
 $\mbox{RV5HPT}$ — Inch equivalents for millimeter dimensions are shown in (**)



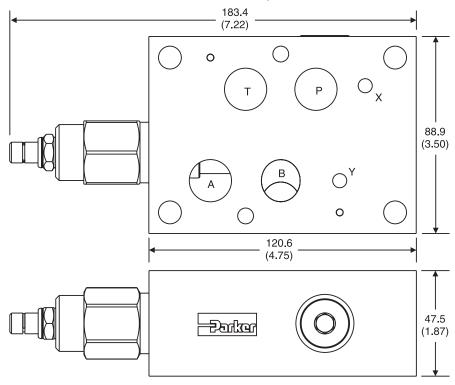
B01_Cat2500.indd, ddp, 04/19



Note: This is a top view.



RV07BT — Inch equivalents for millimeter dimensions are shown in (**)

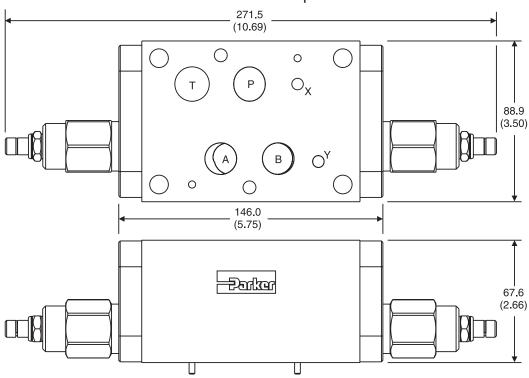




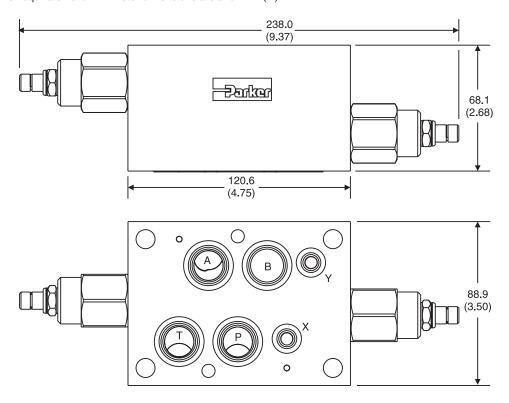




RV07DT — Inch equivalents for millimeter dimensions are shown in (**)

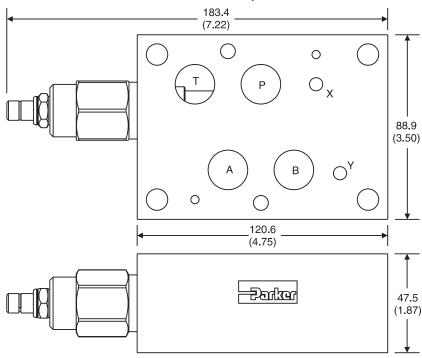


RV07DX — Inch equivalents for millimeter dimensions are shown in (**)

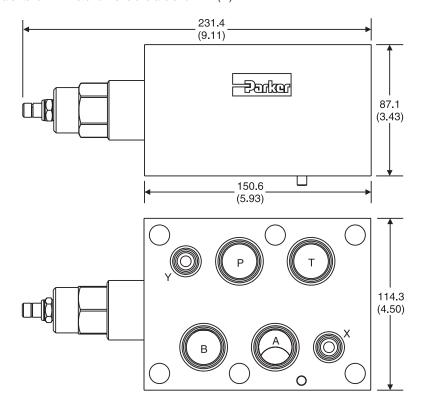








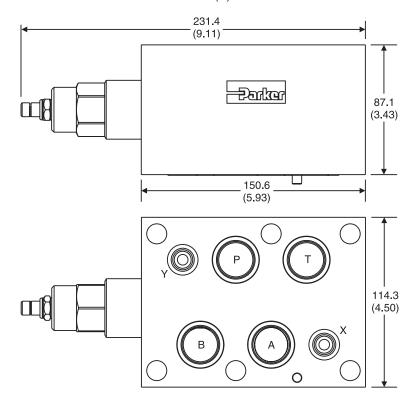
RV08AT — Inch equivalents for millimeter dimensions are shown in (**)



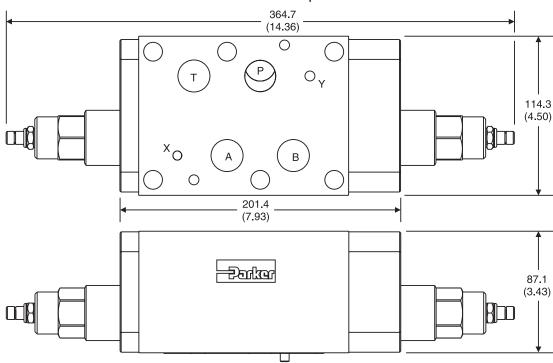




RV08BT — Inch equivalents for millimeter dimensions are shown in (**)



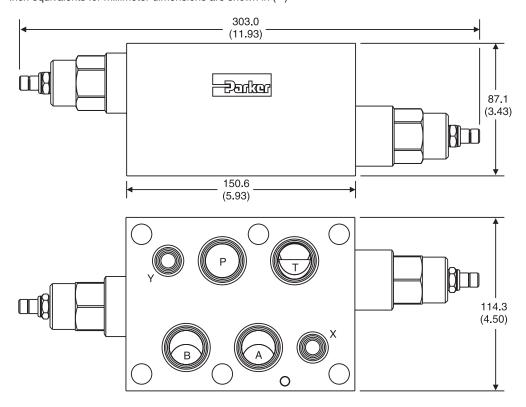
RV08DT — Inch equivalents for millimeter dimensions are shown in (**)



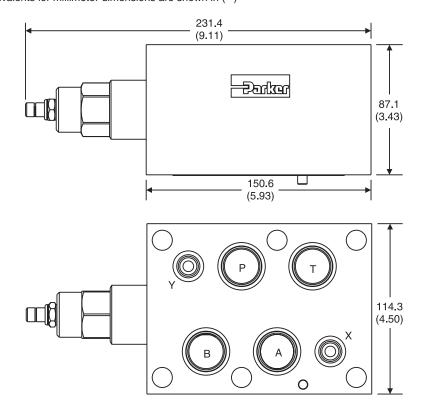








RV08PT — Inch equivalents for millimeter dimensions are shown in (**)







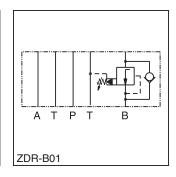
Technical Information

General Description

Series ZDR pilot operated pressure reducing valves are designed for maximum flow rates.

The reducing function can be located in the ports P, A or B. The sizes NG06 and NG10 are equipped with an integral return flow check valve (reducing function in A or B).

ZDR-P01



Features

- High flow capacity.
- Sizes::
 - ZDR01 NFPA D03 / NG6 / CETOP 3
 - ZDR02 NFPA D05 / NG10 / CETOP 5
- With integral return flow check valve.

Specifications

Specifications					
General					
Size	NG6	NG10			
Mounting Interface	DIN 24340 A6 ISO 4401 NFPA D03 CETOP RP 121	DIN 24340 A10 ISO 4401 NFPA D05 CETOP RP 121			
Mounting Position	Unrestricted				
Ambient Temperature Range	re Range -20°C to +50°C (-4°F to +122°F)				
Hydraulic					
Maximum Operating Pressure	up to 350 Bar (5075 PSI); ZDR-AR / BR up to	o 315 Bar (4568 PSI)			
Nominal Flow	80 LPM (21.2 GPM)	120 LPM (31.7 GPM)			
Pilot Oil	Pilot Oil 0.2 LPM (0.1 GPM) 0.3 LPM (0.1 GPM)				
Fluid	Hydraulic oil as per DIN 51524 51525				
Fluid Temperature -20°C to +80°C (-4°F to +176°F)					
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)				
Filtration	ISO Class 4406 (1999) 18/16/13 (acc. NAS 1	638: 7)			

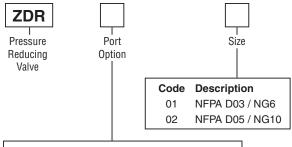
ZDR-B02

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

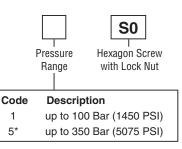
B01_Cat2500.indd, ddp, 04/19

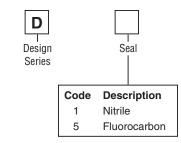


Ordering Information



Code	Size	Description
Р	01/02	Pressure reducing in P with pressure gauge port M
AR	01/02	Pressure reducing in A with check valve
BR	01/02	Pressure reducing in B with check valve





AR/BR 325 Bar (4568 PSI)

Z

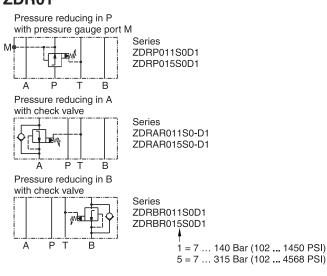
ZDR-AR/BR

ZDR*01 1.6 kg (3.5 lbs.) ZDR*02 2.9 kg (6.4 lbs.)

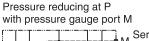
Weight: ZDR-P

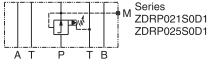
1.8 kg (4.0 lbs.) 3.0 kg (6.6 lbs.)

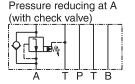
ZDR01



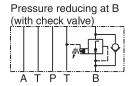
ZDR02





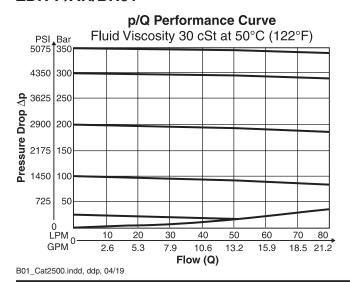


Series ZDRAR021S0D1 ZDRAR025S0D1

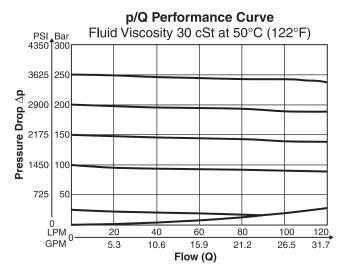


Series ZDRBR021S0D1 ZDRBR025S0D1

Performance Curves ZDR-P/AR/BR01

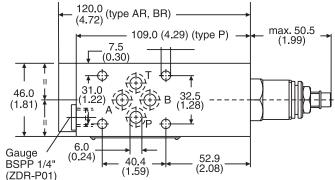


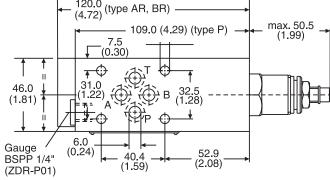
ZDR-P/AR/BR02

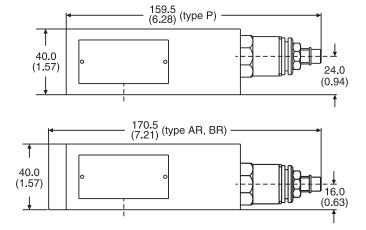




ZDR01 — Inch equivalents for millimeter dimensions are shown in (**)

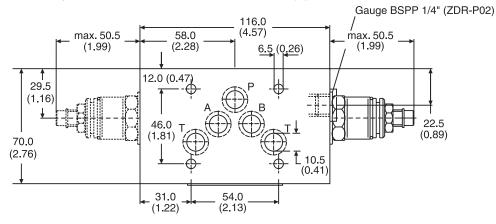


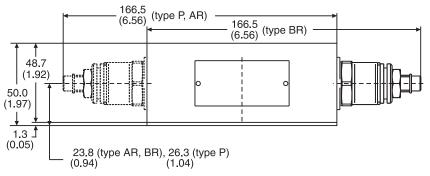




Seal Kit			
Seal	Order Code		
1	098-91184-0		
5	098-91185-0		
Complete Cartridge			
Seal	Order Code		
1	098-91102-0		
5	098-91103-0		

 ${\bf ZDR02}$ — Inch equivalents for millimeter dimensions are shown in (**)





Seal Kit			
Seal Order Code			
1	098-91182-0		
5	098-91183-0		
Complete Cartridge			
Seal	Order Code		
1	098-91102-0		
_	098-91103-0		
5	030-31103-0		



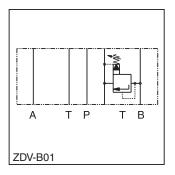
General Description

Series ZDV pilot operated pressure relief valves are designed for maximum flow rates.

The relief function can be located between P and T, A and A, B and A and

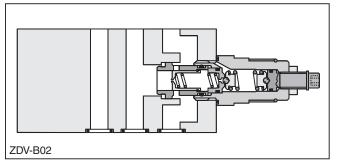
For a pre-charge function the ZDV can be ordered with pressure function between A and B + B and A.

ZDV-P01

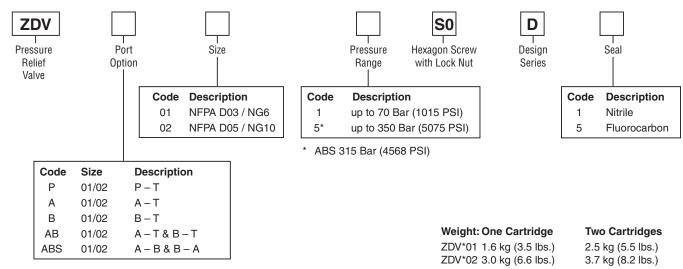


Features

- High flow capacity.
- Pressure function in P, A, B or A + B.
- Sizes:
 - ZDV01 NFPA D03 / NG6 / CETOP 3
 - ZDV02 NFPA D05 / NG10 / CETOP 5



Ordering Information



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

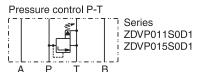
B01_Cat2500.indd, ddp, 04/19

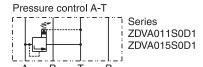


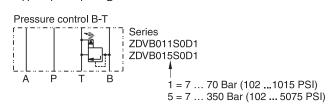
Technical Information

Ordering Information

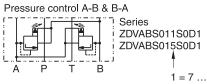
ZDV01





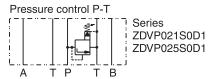


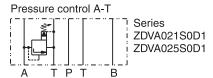
Pressure control A-T & B-T Series ZDVAB011S0D1 ZDVAB015S0D1

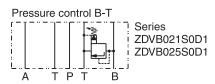


1 = 7 ... 70 Bar (102 ...1015 PSI) 5 = 7 ... 315 Bar (102 ... 4568 PSI)

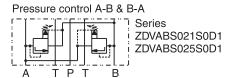
ZDV02







Pressure control A-T & B-T Series ZDVAB021S0D1 ZDVAB025S0D1

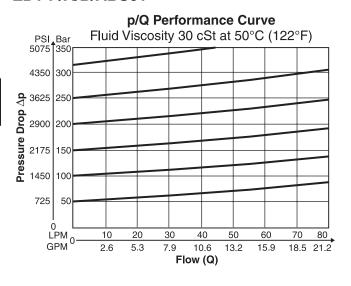


Specifications

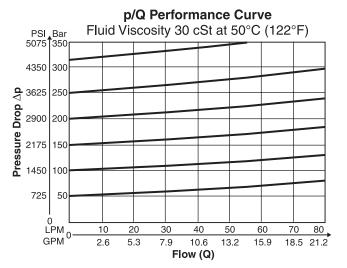
General						
Size	Size NG6 NG10					
Mounting	DIN 24340 A6 ISO 4401 NFPA D03 CETOP RP 121	DIN 24340 A10 ISO 4401 NFPA D05 CETOP RP 121				
Mounting Position	Unrestricted					
Ambient Temperature Range	ge -20° to +50°C (-4°F to +122°F)					
Hydraulic						
Maximum Operating Pressure	Maximum Operating Pressureup to 350 Bar (5075 PSI); ZDV*ABS up to 315 Bar (4568 PSI)					
Nominal Flow	Nominal Flow 80 LPM (21.2 GPM) 140 LPM (37.0 GPM)					
Fluid	Fluid Hydraulic oil as per DIN 51524 51525					
Fluid Temperature	Fluid Temperature -20° to +80°C (-4°F to +176°F)					
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)					
Filtration ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)						



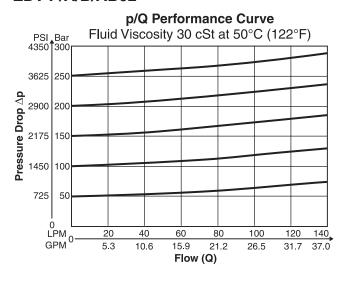
ZDV-P/A/B/ABS01



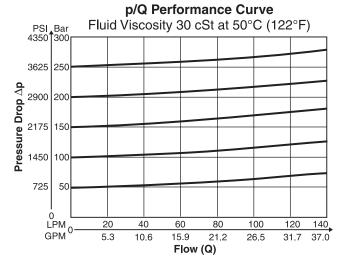
ZDV-AB01



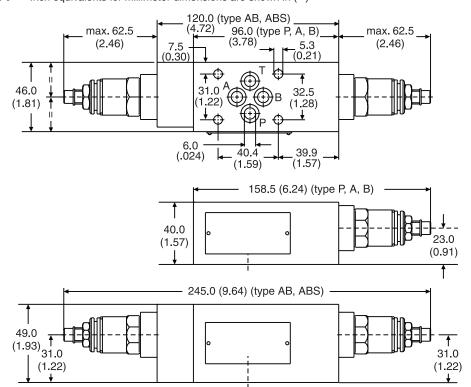
ZDV-P/A/B/AB02



ZDV-ASB02



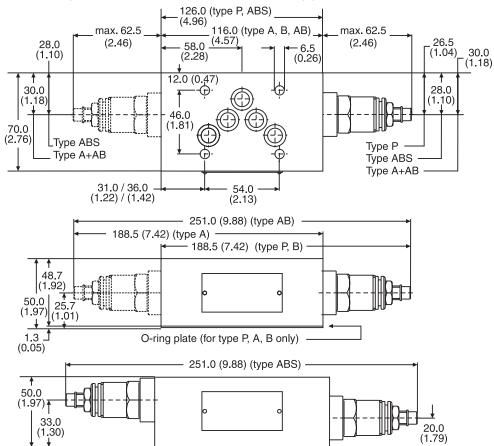
ZDV01 — Inch equivalents for millimeter dimensions are shown in (**)





Seal Kit			
Seal	Order Code		
1	098-91182-0		
5	098-91183-0		
Complete Cartridge			
Seal	Order Code		
1	098-91116-0		
5	098-91117-0		

ZDV02 — Inch equivalents for millimeter dimensions are shown in (**)



Seal Kit			
Seal Order Code			
1	098-91076-0		
5	098-91077-0		
Complete Cartridge			
Seal	Order Code		
1	098-91116-0		
5	098-91117-0		



General Description

Series ZNS counterbalance valve controls the actuator movement at overrunning loads.

The return flow from the actuator is piloted and controlled by the inlet flow to the actuator, ensuring a cavitation-free lowering of the load.

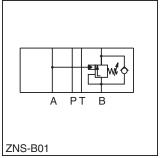
The counterbalance valve operates as a pressure relief valve. The setting pressure is lowered by the pressure in the inlet line. To ensure safe load holding the setting pressure should be approximately 30% higher than the max. load pressure.

Features

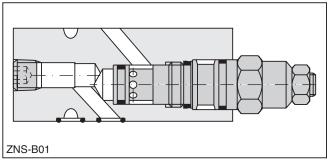
- Controlled movement loads.
- Load holding via leak-free poppet valve.
- Secondary relief protection for the actuator.
- Sizes:

ZNS*01 – NFPA D03 / NG6 / CETOP 3 ZNS*02 – NFPA D05 / NG10 / CETOP 5

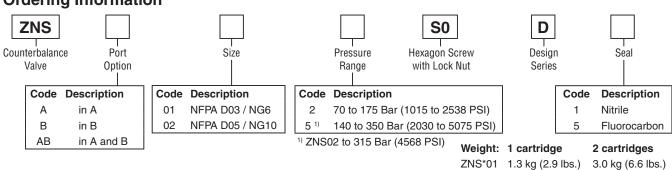




3.9 kg (8.6 lbs.)



Ordering Information



ZNS*02 1.6 kg (3.5 lbs.) **ZNS01** ZNS02 Counterbalance in A Series Series ZNSA012S0D1 ZNSA022S0D1 ZNSA015S0D1 ZNSA025S0D1 РΤ В Counterbalance in B Series Series ZNSB011S0D1 ZNSB021S0D1 ZNSB015S0D1 ZNSB025S0D1 РΤ Counterbalance in A and B Series Series ZNSAB011S0D1 ZNSAB021S0D1 ZNSAB015S0D1 ZNSAB025S0D1 70 ... 175 Bar (1015 ... 2538 PSI) 70 ... 175 Bar (1015 ... 2538 PSI)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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5 = 140... 350 Bar (2030 ... 5075 PSI)



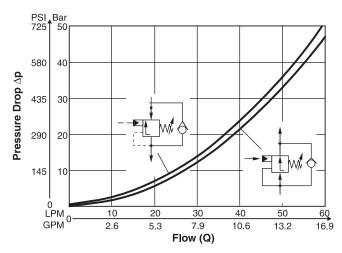
5 = 140 ...315 Bar (2030 ... 4568 PSI)

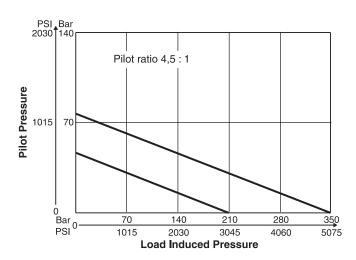
Specifications

Specifications

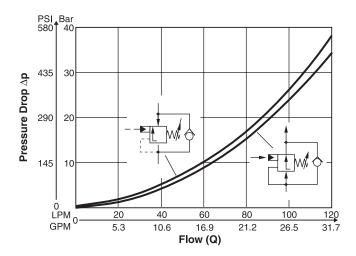
General				
Size	NG6	NG10		
Mounting Interface	DIN 24340 A6 ISO 4401 NFPA D03	DIN 24340 A10 ISO 4401 NFPA D05		
Mounting Position	Unrestricted			
Ambient Temperature Range	-20°C to +50°C (-4°F to +122°F)			
Hydraulic				
Maximum Operating Pressure	350 Bar (5075 PSI) 315 Bar (4568 PSI)			
Pressure Range	175 Bar (2538 PSI), 350 Bar (5075 PSI)			
Pilot Ratio	4.5 : 1			
Leakage	On request			
Nominal Flow	60 LPM (15.9 GPM)	120 LPM (31.7 GPM)		
Opening Pressure	0.3 LPM (0.1 GPM) 0.3 LPM (0.1 GPM)			
Fluid	Hydraulic oil as per DIN 51524 51525			
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)			
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)			
Filtration	ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)			

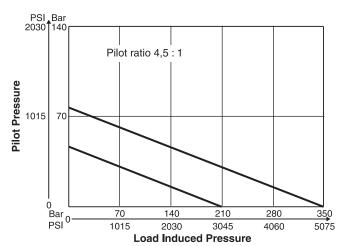
ZNS01





ZNS02

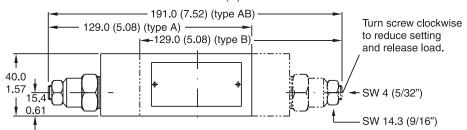


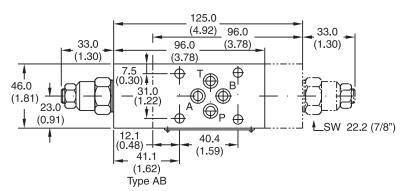


All characteristic curves measured with HLP46 at 50°C (122°F).



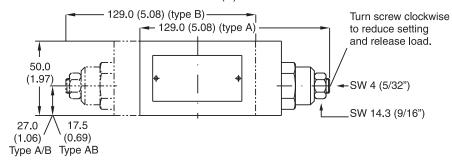
ZNS01 — Inch equivalents for millimeter dimensions are shown in (**)

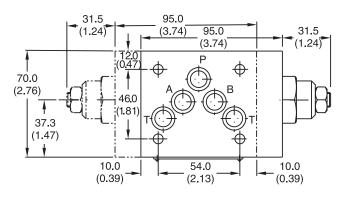


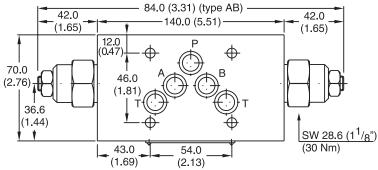


Seal Kit			
Seal	Order Code		
1	098-91153-0		
5	098-91154-0		
Complete Cartridge			
Seal	Order Code		
1	517-01017-2		
5	517-00448-8		

ZNS02 — Inch equivalents for millimeter dimensions are shown in (**)







B103

Seal Kit			
Seal Order Code			
098-91155-0			
098-91183-0			
Complete Cartridge			
Order Code			
517-00449-8			
517-00450-8			



General Description

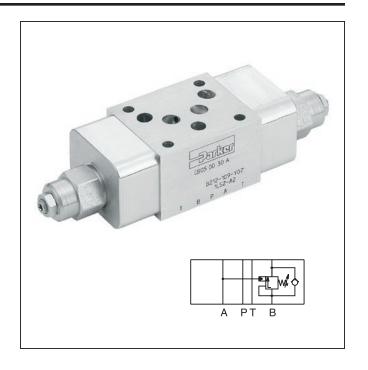
Series CB counterbalance valve controls the actuator movement with overrunning loads.

The return flow from the actuator is piloted and controlled by the inlet flow to the actuator, ensuring a cavitation-free lowering of the load.

The counterbalance valve operates as a pressure relief valve. The setting pressure is lowered by the pressure in the inlet line. To ensure safe load holding the setting pressure should be approximately 30% higher than the max. load pressure.

Features

- Controlled movement loads.
- · Load holding via leak-free poppet valve.
- Secondary relief protection for the actuator.
- · Sizes:
 - CB03 NFPA D03 / NG6 / CETOP 3
 - CB05 NFPA D05 / NG10 / CETOP 5
 - CB5H NFPA D05HE / NG10 / CETOP 5H
 - CB07 NFPA D07 / NG16 / CETOP 7
 - CB08 NFPA D08 / NG25 / CETOP 8



Specifications

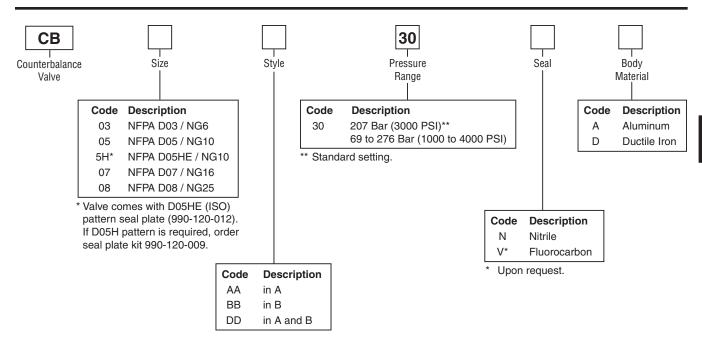
General					
Size	D03 / NG6	D05 / NG10	D05HE / NG10	D07 / NG16	D08 / NG25
Mounting Position	Unrestricted				
Ambient Temperature Range	-20°C to +50°C (-4°F to +122°F)				
Hydraulic					
Maximum Operating Pressure*	Aluminum Body – up to 207 Bar (3000 PSI); Ductile Iron Body – up to 345 Bar (5000 PSI)				
Nominal Flow	57 LPM 114 LPM 114 LPM 227 LPM 454 LPM (15 GPM) (30 GPM) (30 GPM) (60 GPM) (120 GPM)				
Leakage	5 DPM	5 DPM	5 DPM	5 DPM	5 DPM
Reseat Pressure	85% of set pressure				
Pilot Ratio	3:1	3:1	3:1	3:1	3:1
Adjustment Screw Hex Size	5/32 5/32 5/32 5/32				
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)				
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)				
Filtration	ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)				

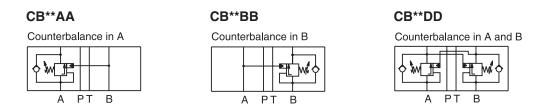
^{*} Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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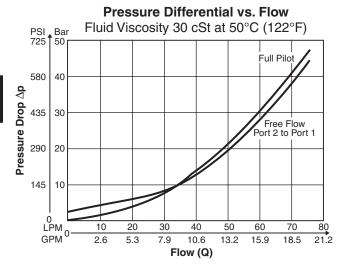


Weight:

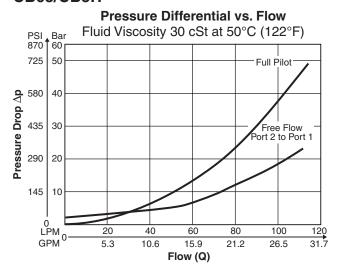
Size	CB**AA30NA	CB**AA30ND	CB**BB30NA	CB**BB30ND	CB**DD30NA	CB**DD30ND
CB03	0.3 kg (0.8 lbs.)	1.1 kg (2.4 lbs.)	0.5 kg (1.1 lbs.)	1.1 kg (2.4 lbs.)	0.8 kg (1.7 lbs.)	1.5 kg (3.2 lbs.)
CB05, CB5H	1.0 kg (2.3 lbs.)	2.2 kg (4.9 lbs.)	1.0 kg (2.3 lbs.)	2.2 kg (4.9 lbs.)	1.5 kg (3.2 lbs.)	2.9 kg (6.4 lbs.)
CB07	2.5 kg (5.6 lbs.)	4.8 kg (10.6 lbs.)	2.5 kg (5.5 lbs.)	5.3 kg (11.8 lbs.)	3.6 kg (8 lbs.)	7.3 kg (16.2 lbs.)
CB08	5.3 kg (11.7 lbs.)	11.8 kg (25.9 lbs.)	5.9 kg (13.1 lbs.)	13.3 kg (29.3 lbs.)	7.9 kg (17.4 lbs.)	16.2 kg (35.8 lbs.)



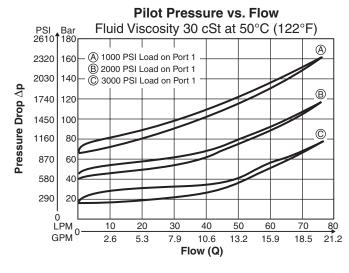
CB03*



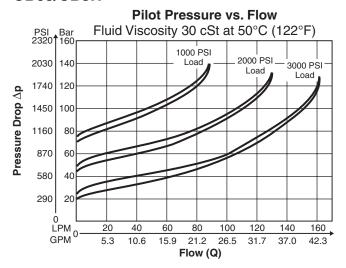
CB05/CB5H



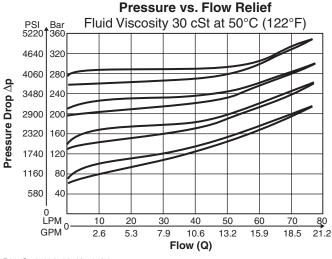
CB03*



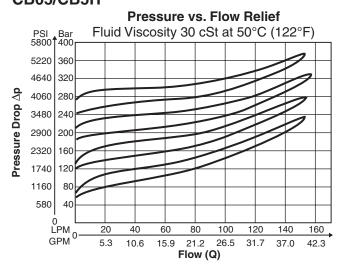
CB05/CB5H



CB03*



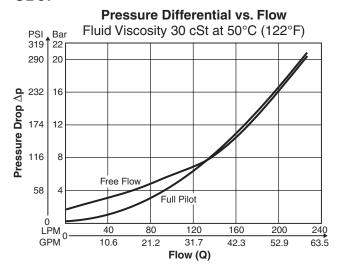
CB05/CB5H



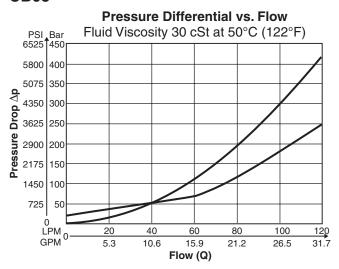


Performance Curves

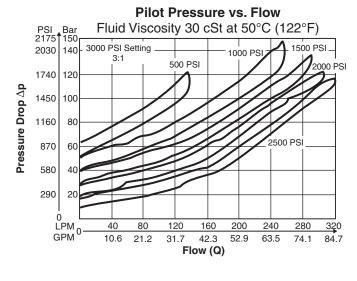
CB07*



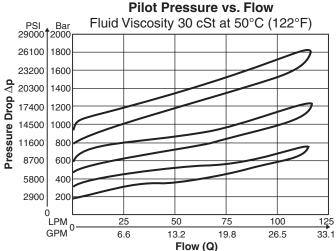
CB08*



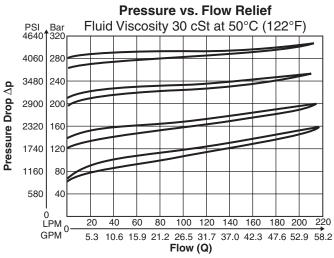
CB07*



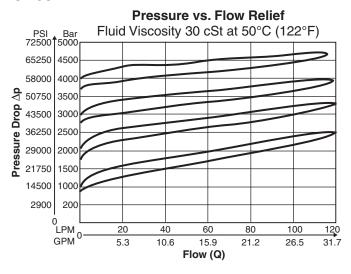
CB08*



CB07*

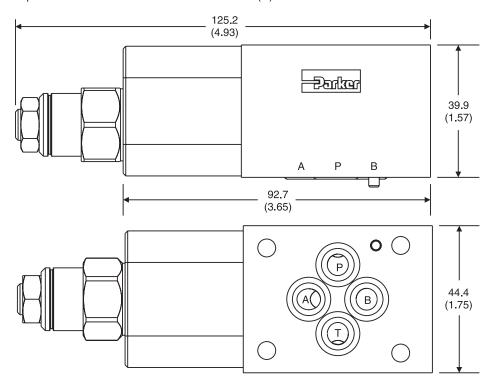


CB08*

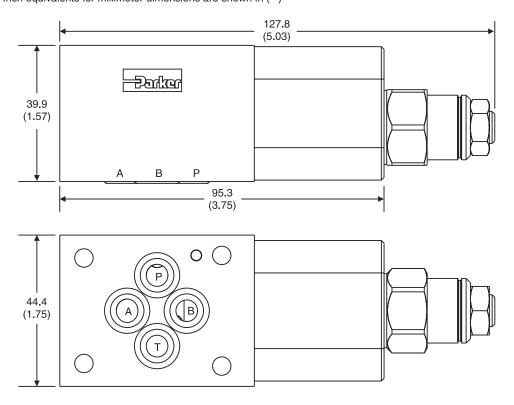




CB03AA — Inch equivalents for millimeter dimensions are shown in (**)



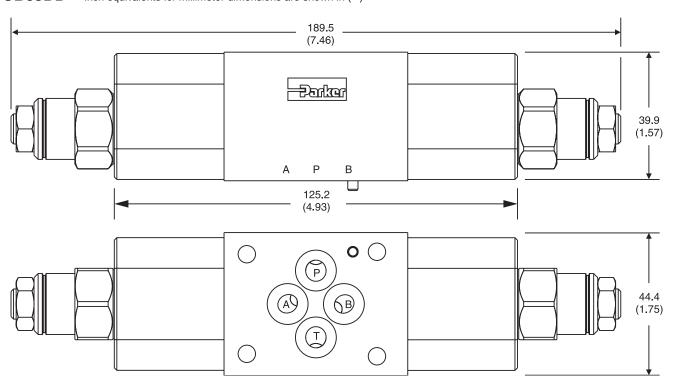
CB03BB - Inch equivalents for millimeter dimensions are shown in (**)



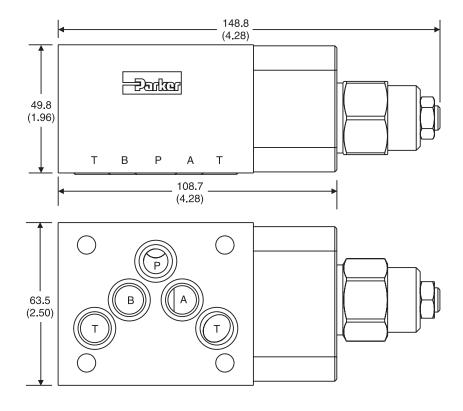




CB03DD — Inch equivalents for millimeter dimensions are shown in (**)



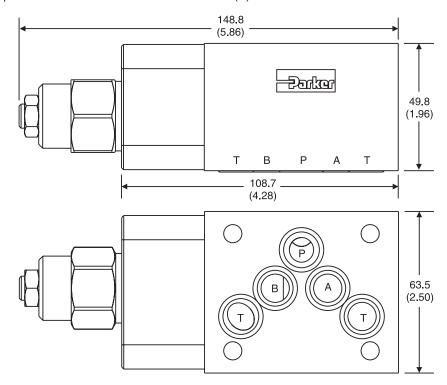
 $\textbf{CB05AA} = \textbf{Inch equivalents for millimeter dimensions are shown in (}^{\star\star}\textbf{)}$



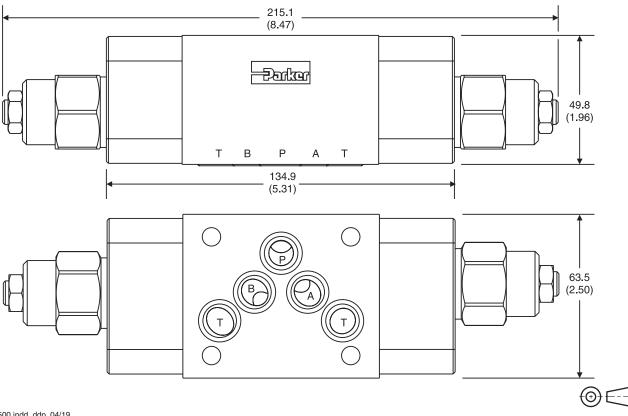




CB05BB — Inch equivalents for millimeter dimensions are shown in (**)

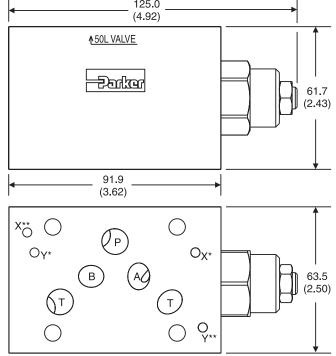


CB05DD - Inch equivalents for millimeter dimensions are shown in (**)





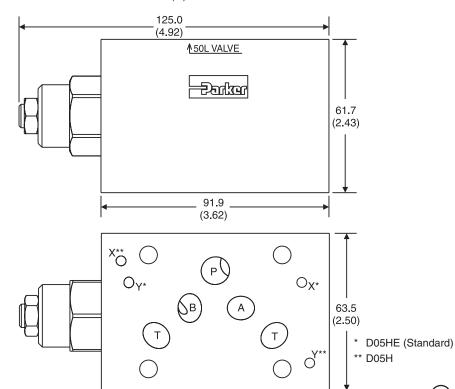
CB5HAA – Inch equivalents for millimeter dimensions are shown in (**)



Valve comes with D05HE (ISO) Pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.

- * D05HE (Standard)
- ** D05H

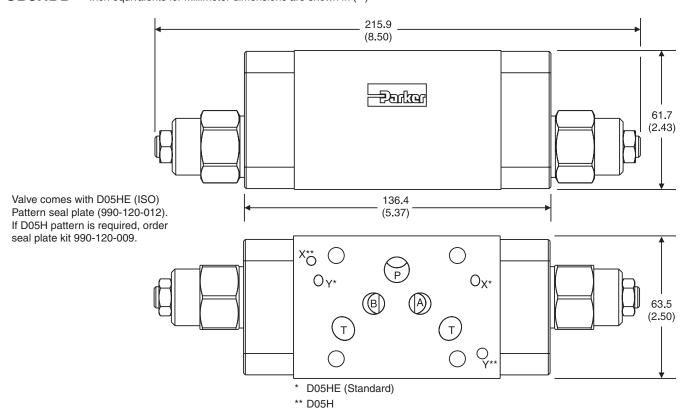
CB5HBB — Inch equivalents for millimeter dimensions are shown in (**)



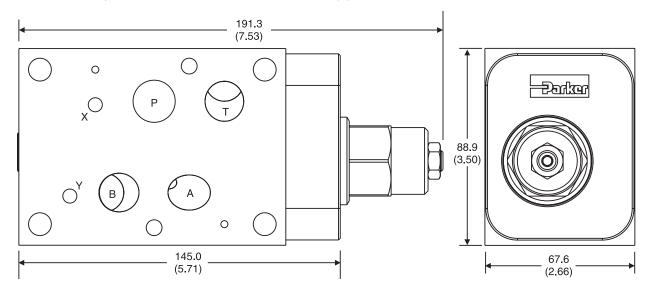
Valve comes with D05HE (ISO) Pattern seal plate (990-120-012). If D05H pattern is required, order seal plate kit 990-120-009.



CB5HDD – Inch equivalents for millimeter dimensions are shown in (**)



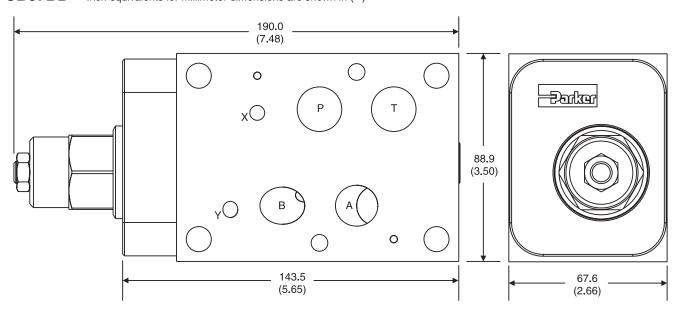
CB07AA - Inch equivalents for millimeter dimensions are shown in (**)



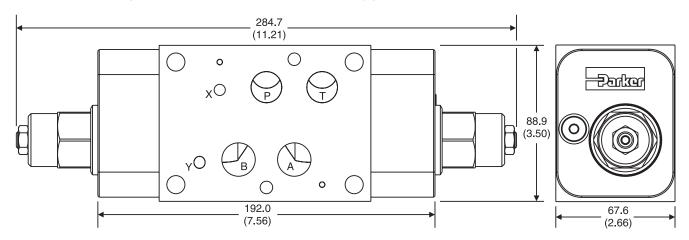




CB07BB - Inch equivalents for millimeter dimensions are shown in (**)

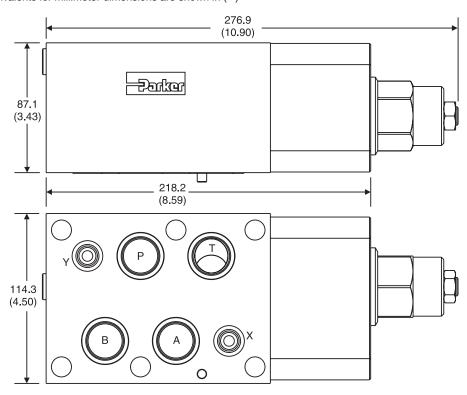


CB07DD — Inch equivalents for millimeter dimensions are shown in (**)

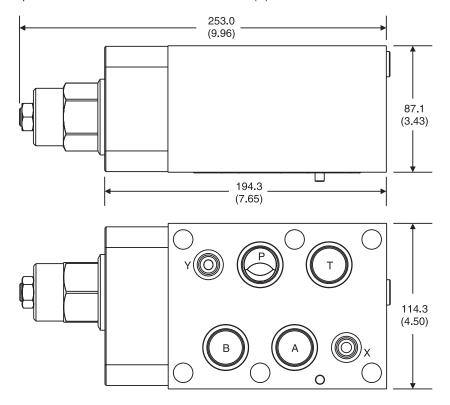




CB08AA - Inch equivalents for millimeter dimensions are shown in (**)



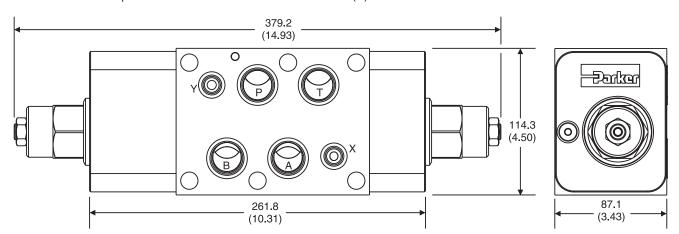
CB08BB - Inch equivalents for millimeter dimensions are shown in (**)







CB08DD - Inch equivalents for millimeter dimensions are shown in (**)



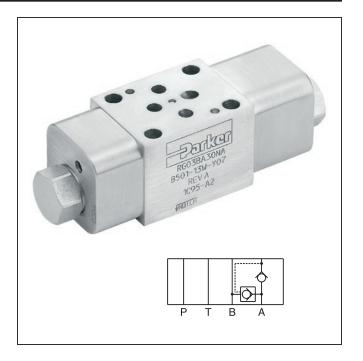


General Description

Series RG is a full time regenerative valve assembly that allows a double-acting, single rod cylinder to be extended more rapidly using the same pump flow. To achieve this, oil from the rod end of the cylinder is added to the flow to the cap end, increasing the rate of extension.

Features

- · High life time.
- Cracting pressure 2.0 Bar (30 PSI).
- Sizes:
 - RG03 NFPA D03 / NG6 / CETOP 3
 - RG05 NFPA D05 / NG10 / CETOP 5
 - RG07 NFPA D07 / NG16 / CETOP 7
 - RG08 NFPA D08 / NG25 / CETOP 8



Specifications

General Control Contro				
Size	D03 / NG6	D05 / NG10	D07 / NG16	D08 / NG25
Mounting Position	Unrestricted			
Ambient Temperature Range	-20°C to +50°C (-4°F to +122°F)			
Hydraulic				
Maximum Operating Pressure	Aluminum Body – up to 207 Bar (3000 PSI); Ductile Iron Body – up to 345 Bar (5000 PSI)			
Nominal Flow*	38 LPM (10 GPM)	95 LPM (25 GPM)	189 LPM (50 GPM)	303 LPM (80 GPM)
Leakage	< 1 DPM		< 1 DPM	
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)			
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)			
Filtration	ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)			

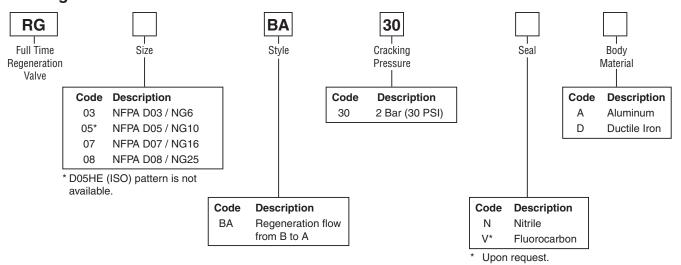
^{*} Nominal flow value refers to pump flow or regeneration flow from rod side, whichever is larger.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

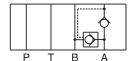
B01_Cat2500.indd, ddp, 04/19



Ordering Information



RG**BA

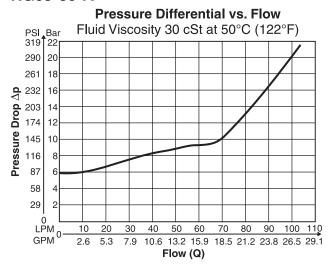


Weight:

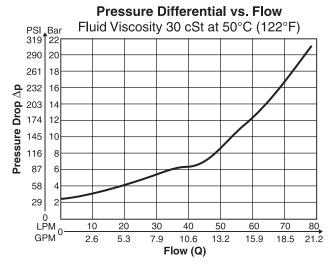
Size	RG****NA	RG****ND	
RG03	0.8 kg (1.7 lbs)	1.6 kg (3.5 lbs)	
RG05, RG5H	1.5 kg (3.3 lbs)	3.1 kg (6.9 lbs)	
RG07	2.9 kg (6.5 lbs)	5.9 kg (13.1 lbs)	
RG08	6.4 kg (14.1 lbs)	13.1 kg (28.8 lbs)	

Performance Curves

RG03*30*A



RG03*30*D



(Continued on next page.)



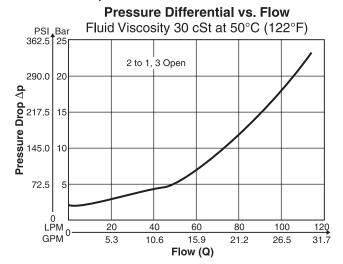
(Continued from previous page.)

RG05*30*A, RG5H*30*A

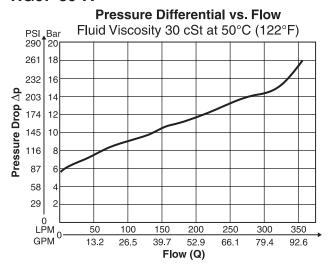
Pressure Differential vs. Flow Fluid Viscosity 30 cSt at 50°C (122°F) PSI Bar 290 261 18 232 Pressure Drop ∆p 203 174 145 10 116 87 58 29 LPM 20 40 60 80 100 120 140 160 **GPM** 15.9 21.2 26.5 31.7 37.0 42.3 47.6 5.3 10.6

Flow (Q)

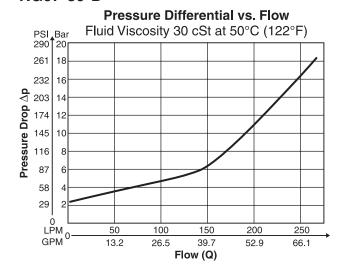
RG05*30*D, RG5H*30*D



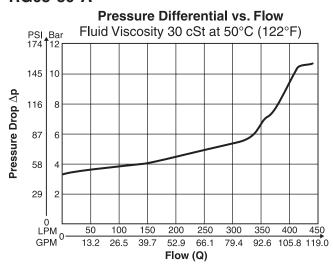
RG07*30*A



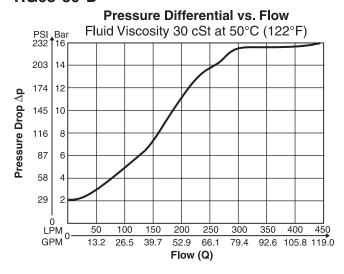
RG07*30*D



RG08*30*A

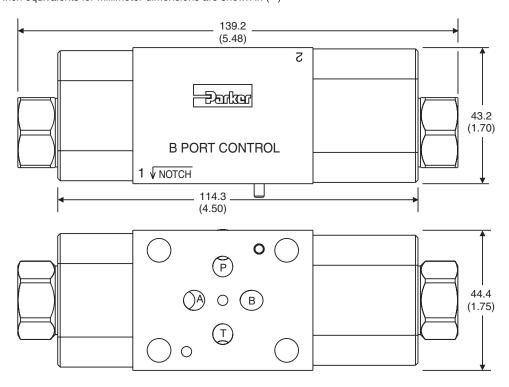


RG08*30*D

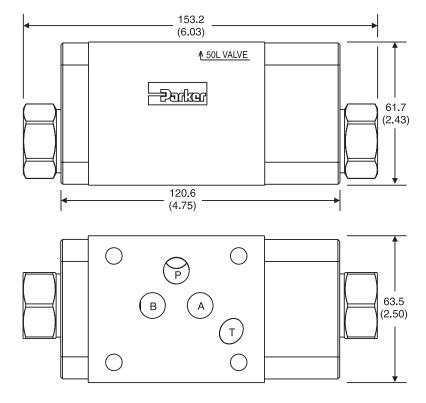




RG03BA - Inch equivalents for millimeter dimensions are shown in (**)



RG05BA - Inch equivalents for millimeter dimensions are shown in (**)



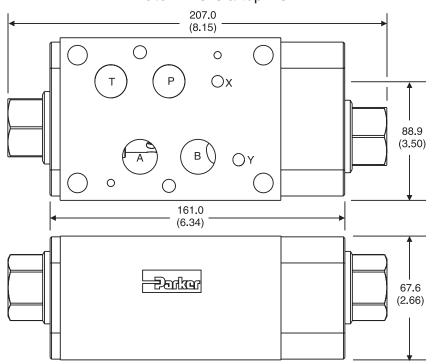




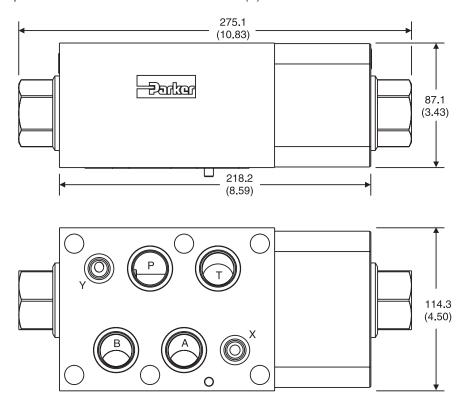


RG07BA — Inch equivalents for millimeter dimensions are shown in (**)

Note: This is a top view.



RG08BA — Inch equivalents for millimeter dimensions are shown in (**)







Technical Information

General Description

Series ZRD throttle check valves are designed for maximum flow rates.

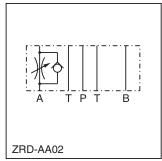
The throttle check function can be located in port A or B as well as in A + B. Meter-in or meter-out functionality can be selected by model code.

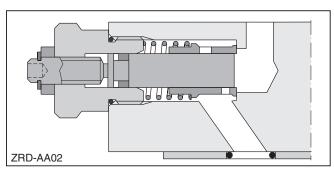
A low flow / high resolution version in NFPA 03 / NG6 for sensitive shifting time adjustment of pilot operated directional control valves is available on request.

Features

- High flow capacity.
- Various functional arrangements.
- Sizes:
 - ZRD01 NFPA D03 / NG6 / CETOP 3
 - ZRD02 NFPA D05 / NG10 / CETOP 5







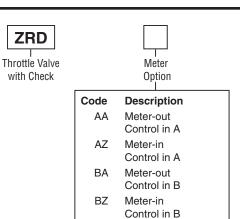
Specifications

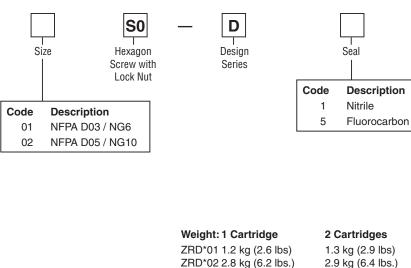
General			
Size	NG6	NG10	
Mounting	DIN 24340 A6 ISO 4401 NFPA D03 CETOP RP 121	DIN 24340 A10 ISO 4401 NFPA D05 CETOP RP 121 5	
Mounting Position	Unrestricted		
Ambient Temprature	-20°C to +50°C (-4°F to +122°F)		
Hydraulic			
Max. Operating Pressure	350 Bar (5075 PSI)		
Nominal Flow	80 LPM (21.2 GPM) 160 LPM (42.3 GPM)		
Leakage	eakage — — —		
Cracking Pressure			
Fluid	Hydraulic oil as per DIN 51524 51525		
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)		
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)		
Filtration	ISO 4406 (1999) 18/16/13 (acc. NAS 1638: 7)		

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

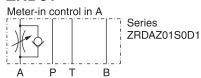
B01_Cat2500.indd, ddp, 04/19







ZRD01



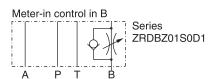
ABA

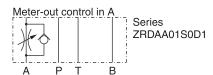
ABZ

Meter-out Control in A and B

Meter-in

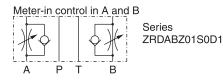
Control in A and B

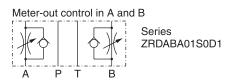




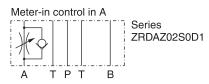
Meter-out control in B

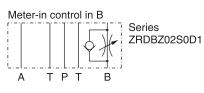
Series ZRDBA01S0D1

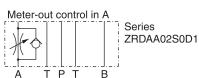


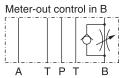


ZRD02



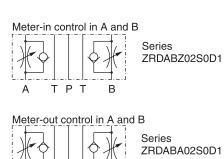






TPT

Series ZRDBA02S0D1

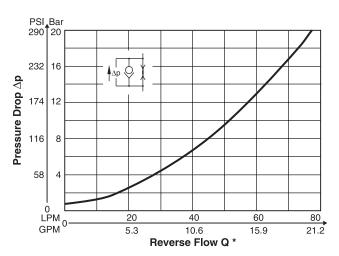


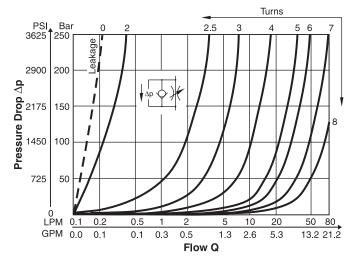


Performance Curves

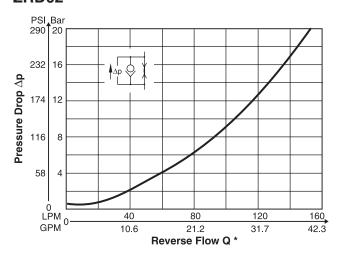
p/Q Performance Curves

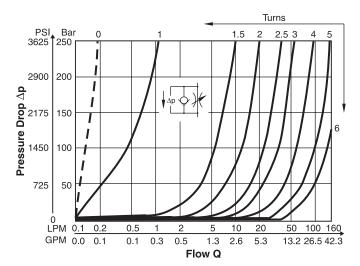
ZRD01





ZRD02





Fluid Viscosity 30 cSt @ 50°C (122°F)



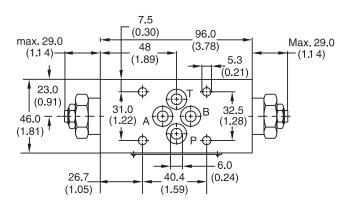
B123

^{*} Throttle closed

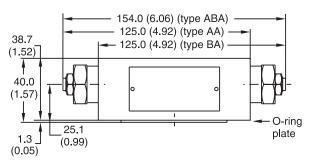
ZRD01

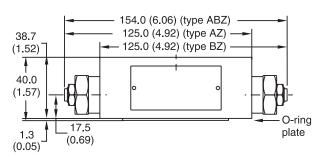
Inch equivalents for millimeter dimensions are shown in (**)





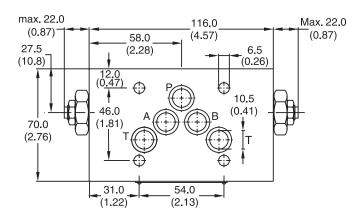
	Seal Kit		
Seal	Order Code		
1	098-91096-0		
5	098-91097-0		
Comp	Complete Cartridge		
0	Order Code		
098-91119-0			
O-ring Plate			
Order Code			
S26-27553-0			



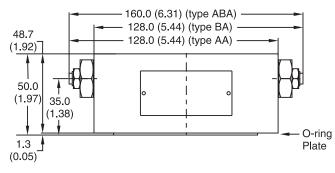


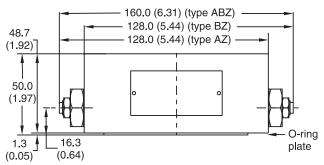
ZRD02

Inch equivalents for millimeter dimensions are shown in (**)



Seal Kit		
Seal	Order Code	
1	098-91098-0	
5	098-91099-0	
Complete Cartridge		
Order Code		
098-91120-0		
O-ring Plate		
Order Code		
S16-85742-0		







General Description.

Series ZRE pilot operated check valves are designed for maximum flow rates and long life time.

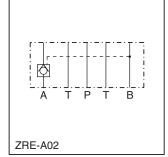
The valves are typically used in combination with spool type directional control valves to ensure leak free positioning of the actuator.

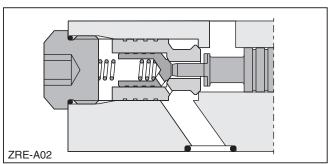
The inlet flow is free while the outlet flow is blocked. Pressure in the inlet line opens the check valve and allows free outlet flow.

Features

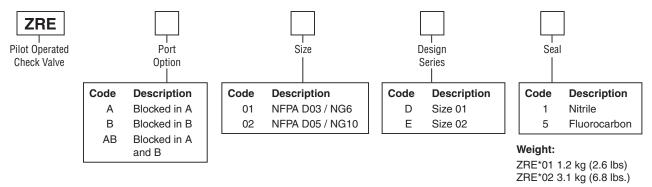
- High life time.
- Check function in A, B or A + B.
- Sizes:
 - ZRE01 NFPA D03 / NG6 / CETOP 3
 - ZRE02 NFPA D05 / NG10 / CETOP 5



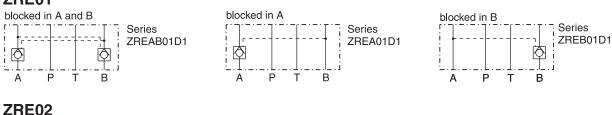


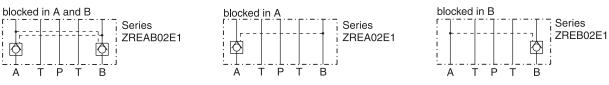


Ordering Information



ZRE01





WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. B01_Cat2500.indd, ddp, 04/19



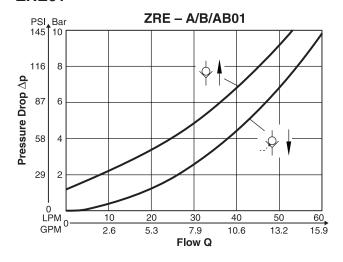
Specifications

General			
Size	NG6	NG10	
Mounting Interface	DIN 24340 A6 ISO 4401 NFPA D03 CETOP RP 121	DIN 24340 A10 ISO 4401 NFPA D05 CETOP RP 121 5	
Mounting Position	Unrestricted		
Ambient Temprature	-20°C to +50°C (-4°F to +122°F)		
Hydraulic			
Max. Operating Pressure	350 Bar (5075 PSI)		
Nominal Flow	60 LPM (15.9 GPM) 120 LPM (31.7 GPM)		
Opening Ratio (Pilot Cone/Main Cone)	1:6	1:6	
Cracking Pressure	1.2 Bar (17.4 PSI) 2.0 Bar (29.0 PSI)		
Fluid	Hydraulic oil in accordance with DIN 51524 51525		
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)		
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)		
Filtration	ISO 4406 (1999) 18/16/13 (acc. NAS 1638: 7)		

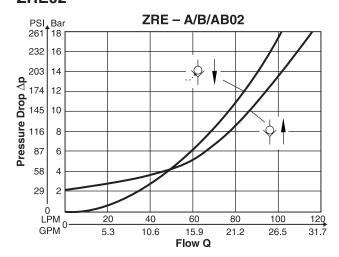
Performance Curves

p/Q

ZRE01



ZRE02

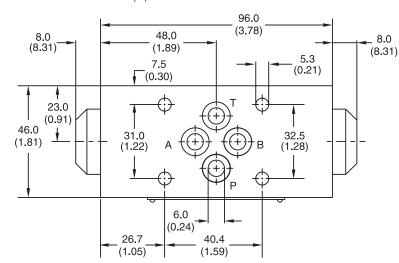


Fluid Viscosity 30 cSt at 50°C (122°F).

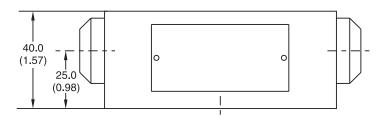


ZRE01

Inch equivalents for millimeter dimensions are shown in (**)

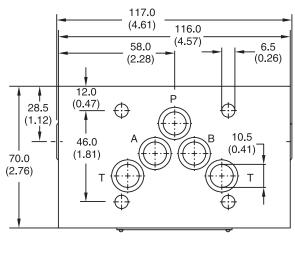


Seal Kit		
Seal	Order Code	
1	098-91088-0	
5	098-91089-0	



ZRE02

Inch equivalents for millimeter dimensions are shown in (**)



	•	•	
50.0 (1.97)	0	0	-





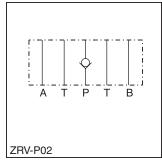


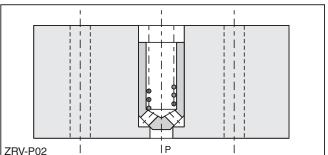
General Description

Series ZRV direct operated check valves have a cartridge type insert to provide zero leakage and high life time.

The check function can be located in the P-port or in the T-port.



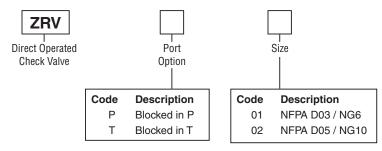




Features

- Leakage-free seat.
- High life time.
- Cracking pressure 0.5 Bar (7.25 PSI).
- Sizes
 - ZRV01 NFPA D03 / NG6 / CETOP 3
 - ZRV02 NFPA D05 / NG10 / CETOP 5

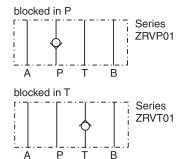
Ordering Information



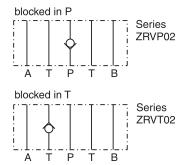
Weight:

ZRV*01 0.7 kg (1.5 lbs) ZRV*02 2.0 kg (4.4 lbs.)

ZRV01



ZRV02



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

B01_Cat2500.indd, ddp, 04/19



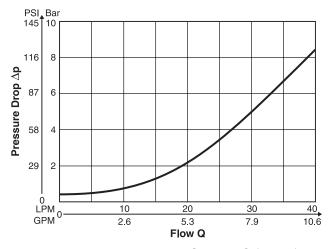
Technical Information

Specifications

General	General								
Size	NG6	NG10							
Mounting Interface	DIN 24340 A6 ISO 4401 NFPA D03 CETOP RP 121	DIN 24340 A10 ISO 4401 NFPA D05 CETOP RP 121 5							
Mounting Position	Unrestricted								
Ambient Temprature	-20°C to +50°C (-4°F to +122°F)								
Hydraulic									
Max. Operating Pressure	350 Bar (5075 PSI)								
Nominal Flow	40 LPM (10.6 GPM)	100 LPM (26.5 GPM)							
Cracking Pressure	0.5 Bar (7.25 PSI)	0.5 Bar (7.25 PSI)							
Fluid	Hydraulic oil as per DIN 51524 51525								
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)								
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)								
Filtration	ISO 4406 (1999) 18/16/13 (acc. NAS 1638: 7)							

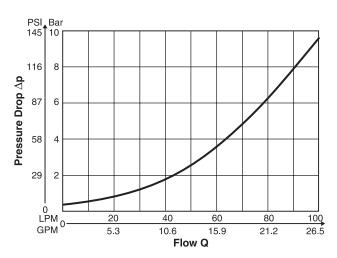
p/Q Performance Curves

ZRV P/T01



Fluid Viscosity 30 cSt at 50°C (122°F)

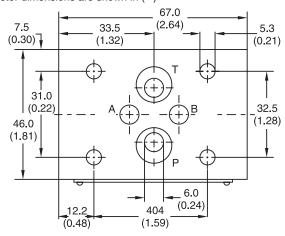
ZRV P/T02

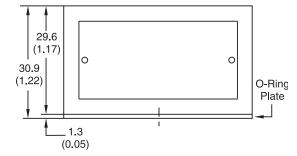


Fluid Viscosity 30 cSt at 50°C (122°F)

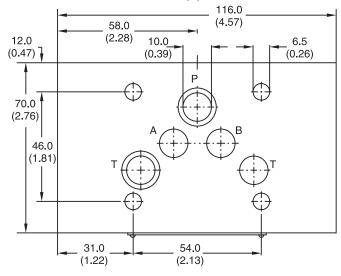


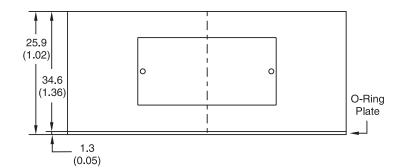
ZRV01 — Inch equivalents for millimeter dimensions are shown in (**)





 ${\sf ZRV02}$ — Inch equivalents for millimeter dimensions are shown in (**)







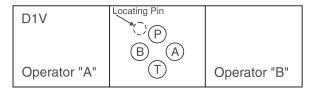


CAUTION:

Sandwich Installation

Installation Information

Prior to installation of Sandwich valves, please review flow paths. Due to the reversibility of the DO3 size, incorrect installation will alter the hydraulic circuit. Care must be taken during installation to insure that the Sandwich is installed in compliance with the hydraulic schematic. Please consult with your Parker representative with any questions that may arise.



Pressure Ratings

Unless otherwise specified, all Parker Sandwich valves have continuous duty pressure rating as shown in this catalog.

Special Requirements

Consult your Parker representative for factory recommendations on such situations as:

- Installations that will operate at pressures higher than published catalog ratings.
- Use of hydraulic fluids which do not meet our recommended specifications.
- Operations where fluid temperature will exceed 121°C (250°F).

Recommended Mounting Surface

Surface must be flat within .0004 inch T.I.R. and smooth with 32 micro-inch.

System Cleanliness

Any hydraulic system that includes Parker valves should be carefully protected against dirt and fluid contamination. Life of the valves, as well as of all other components, will be greatly lengthened. Operation will be smoother and more precise. Maintenance and repairs will be reduced. Lost production because of low pressure and flow will be minimized. Fluid contamination should be maintained to less than 500 particles larger than 10 micrometers per milliliter of fluid (SAE class 4 or better/ISO Code 16/13).

Hydraulic Fluids

Parker recommends using top-quality hydraulic fluids having a viscosity range of 32 to 54 cSt (150 to 250 SSU) at 38°C (100°F). The absolute viscosity range should be 16 to 220 cSt (80 to 1000 SSU). Fluids should have highest anti-wear characteristics and be treated to avoid rust and oxidation.

Seals

When used with water-glycol, water/oil emulsions, and high-grade petroleum base hydraulic fluids, Parker standard nitrile seals are suitable.

When using phosphate ester fluids or their blends, specify Parker optional seals made of fluorocarbon. Synthetic fire-resistant fluids require special seal materials which your Parker representative can recommend

Torque Specifications

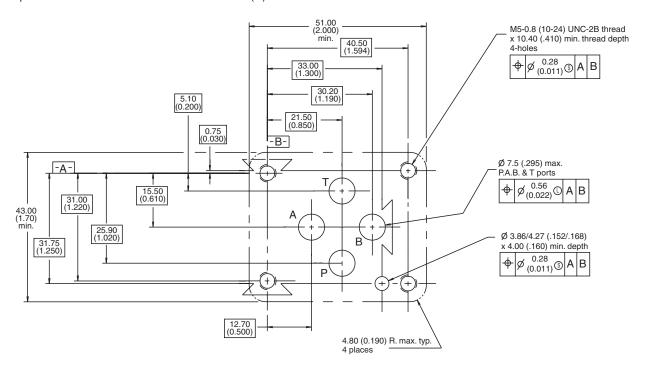
The recommended torque valves are for the bolts which mount the valve to the manifold or subplate are as follows:

Size	Torque Valve
D03	5.7 N.m. (50 inlbs.)
D05	16.3 N.m. (12 ftlbs.)
D07	63.0 N.m. (46.5 ftlbs.)
D08	108.5 N.m. (80 ftlbs.)



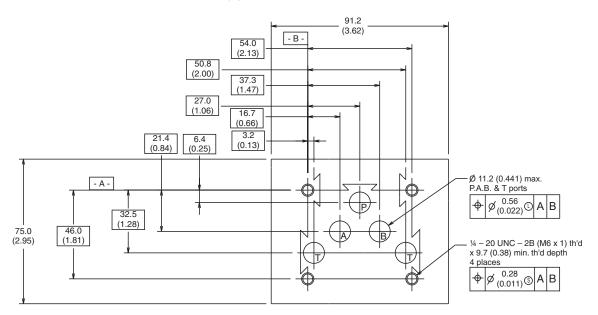
Mounting Pattern - NFPA D03, CETOP 3 & NG6

Inch equivalents for millimeter dimensions are shown in (**)



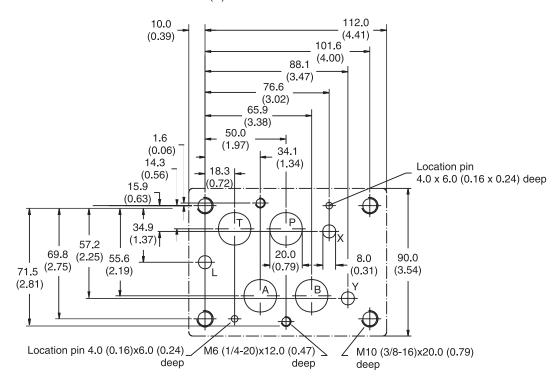
Mounting Pattern - NFPA D05, CETOP 5 & NG10

Inch equivalents for millimeter dimensions are shown in (**)



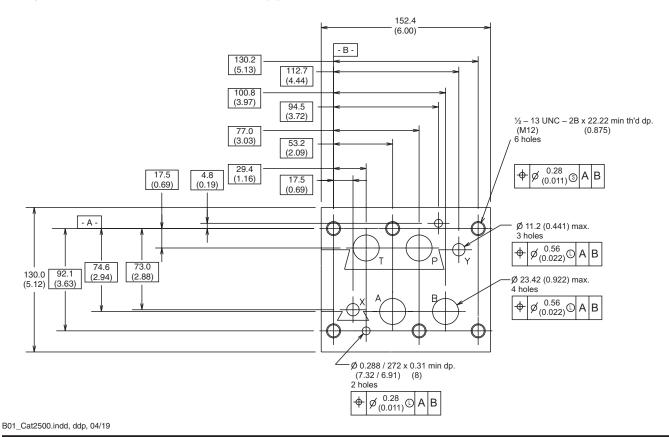
Mounting Pattern - NFPA D07, CETOP 7 & NG16

Inch equivalents for millimeter dimensions are shown in (**)

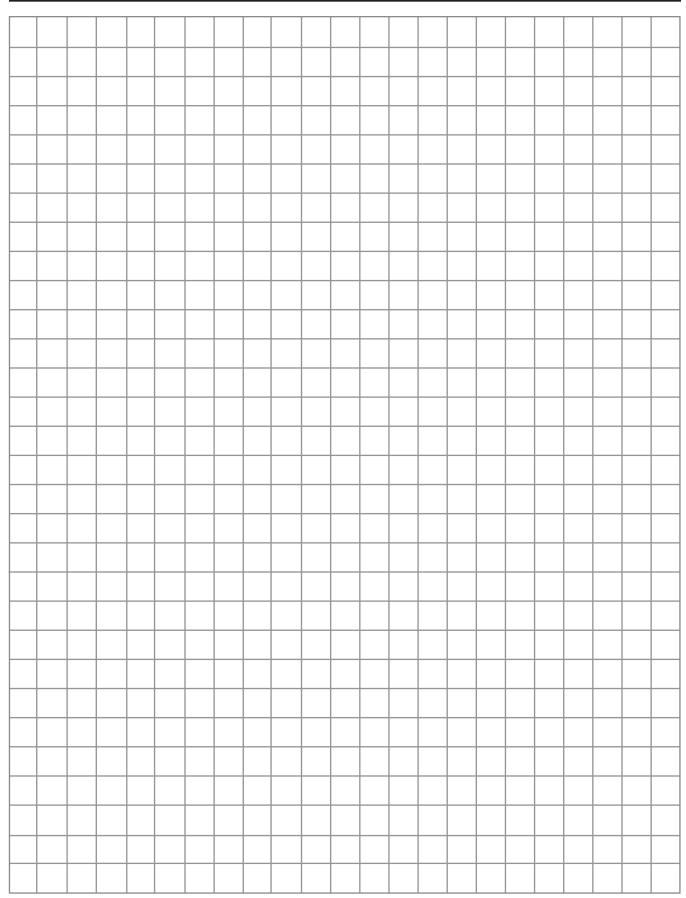


Mounting Pattern - NFPA D08, CETOP 8 & NG25

Inch equivalents for millimeter dimensions are shown in (**)









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Series D1V	
General Description, Features, Operation	
Dimensions	
Side Ported Subplate – NFPA D03	
Bottom Ported Subplate – NFPA D03	
Manifold – NFPA D03	
Ordering Information	05
Subplates	
Series D3A, D3DW, D3L and D3W	_
Features	C7
Dimensions Older Product Ontroller - NEPA Pos	07
Side Ported Subplate – NFPA D05	
Bottom Ported Subplate – NFPA D05 Manifold – NFPA D05	
Series D31, D3P and High Flow	0.0
Features	C9
Dimensions Side Parted Subplete NERA POSIL (F)	010
Side Ported Subplate – NFPA D05H (E)	
Manifold – NFPA D05H (E)	
Ordering Information	
D3 and D31 Subplates	C9
D3 Manifolds	
D3P and D31 High Flow Manifolds	
Series D6 and D8	
Features	C14
Dimensions	
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Series D1V

General Description

Series D1V directional control valve subplates provide easy transition from NFPA and CETOP mounting patterns to common plumbing connections. Five different thread types are available for use in any application.

Manifolds provide a single location to mount several valves in a compact and manageable array for operating multiple machines or functions.

Features

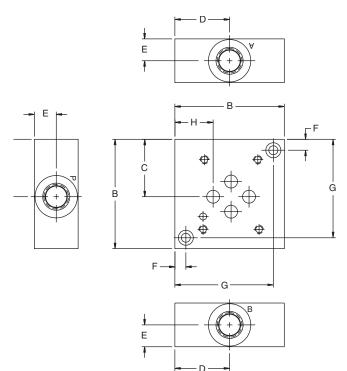
- Aluminum or steel available Flexibility for applying to different system pressures
- NPT and SAE thread options available Flexibility to plumb into existing systems
- Multiple port sizes available Eliminates need for reducers and expanders at subplate connection

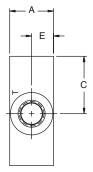
Side Ported Subplate — NFPA D03

Inch equivalents for millimeter dimensions are shown in (**)

Operation

Series D1V subplates and manifolds consist of an NFPA valve mounting surface and corresponding connections for each valve port. Various port sizes and thread type are available. Cover plates, crossover and tapping plates are also available.





Port								
Size	Α	В	С	D	Е	F	G	Н
2*	25.4	63.5	33.3	31.8	12.7	6.4	57.2	22.4
	(1.00)	(2.50)	(1.31)	(1.25)	(.50)	(.25)	(2.25)	(.88)
3*	25.4	63.5	33.3	31.8	12.7	6.4	57.2	22.4
	(1.00)	(2.50)	(1.31)	(1.25)	(.50)	(.25)	(2.25)	(.88)
4*	38	88.9	46.0	45.2	19.1	6.4	82.5	35.1
	(1.50)	(3.50)	(1.81)	(1.78)	(.75)	(.25)	(3.25)	(1.38)
6*	44.5	101.6	52.3	51.6	22.4	9.7	92.2	41.4
	(1.75)	(4.00)	(2.06)	(2.03)	(.88)	(.38)	(3.63)	(1.63)

See Mounting Bolt Kits for bolt information.

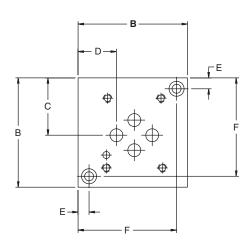
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

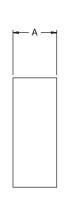
C01_Cat2500.indd, ddp, 04/19

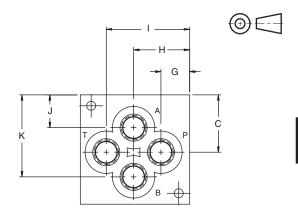


Series D1V

Bottom Ported Subplate — NFPA D03 Inch equivalents for millimeter dimensions are shown in (**)







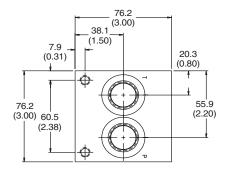
Port Size	Α	В	С	D	E	F	G	Н	ı	J	K
2*	25.4	63.5	33.3	22.4	6.4	57.2	16.8	32.5	48.5	19.1	47.8
	(1.00)	(2.50)	(1.31)	(.88)	(.25)	(2.25)	(.66)	(1.28)	(1.91)	(.75)	(1.88)
3*	25.4	63.5	33.3	22.4	6.4	57.2	15.0	32.5	50.0	17.5	49.3
	(1.00)	(2.50)	(1.31)	(.88)	(.25)	(2.25)	(.59)	(1.28)	(1.97)	(.69)	(1.94)
4*	38.1	88.9	46.0	35.1	6.4	82.6	17.5	45.2	71.4	19.1	71.4
	(1.50)	(3.50)	(1.81)	(1.38)	(.25)	(3.25)	(.69)	(1.78)	(2.81)	(.75)	(2.81)
6*	38.1	114.3	58.7	47.8	9.7	104.9	23.9	57.9	90.4	23.9	90.4
	(1.50)	(4.50)	(2.31)	(1.88)	(.38)	(4.13)	(.94)	(2.28)	(3.56)	(.94)	(3.56)

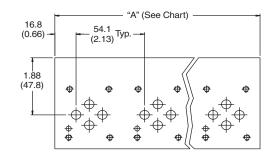
See Mounting Bolt Kits for bolt information.

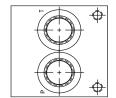


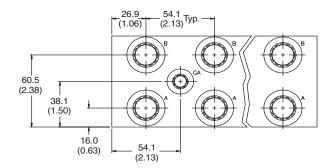
Manifold — NFPA D03

Inch equivalents for millimeter dimensions are shown in (**)

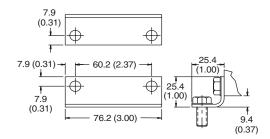








Note: Gage port not available on single station manifold.





Mounting Hardware (See Ordering Information for Mounting Hardware details)

No. Stations	1	2	3	4	5	6	7	8
"A" Length	54.1	108.0	162.1	215.9	270.0	323.9	378.0	431.8
mm (inch)	(2.13)	(4.25)	(6.38)	(8.50)	(10.63)	(12.75)	(14.88)	(17.00)
Wgt., Alum,	1.4	1.8	2.7	3.6	4.1	5.0	5.4	6.4
kg (lbs.)	(3)	(4)	(6)	(8)	(9)	(11)	(12)	(14)
Wgt., Iron,	2.3	4.1	5.9	7.7	9.5	11.8	13.6	15.4
kg (lbs.)	(5)	(9)	(13)	(17)	(21)	(26)	(30)	(34)

See Mounting Bolt Kits for bolt information.



Material

Code

Omit

S

35

Design

Series Required when ordering

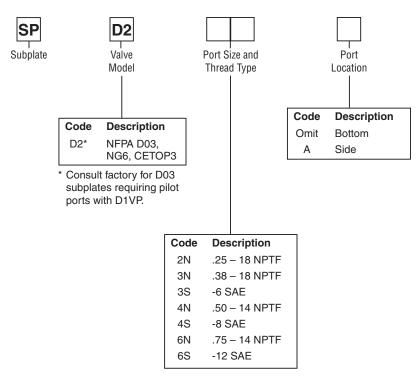
Description

210 Bar (3000 PSI)

Aluminum,

Ductile Iron, 345 Bar (5000 PSI)

Series D1V Subplates



Note: 35 Design Series subplates conform to NFPA mounting pattern specifications, but may be dimensionally different from previous design series.

Mounting Bolt Kits

UNC Bolt Kits for use with D1V Directional Control Valves & Sandwich Valves (D1V*-91 Design, Solenoid Operated)											
		Number of Sandwich Valves @ 1.58" (40mm) thickness									
	0	1	2	3	4						
D1V-91	BK209 1.25"	BK243 2.88"	BK225 4.38"	BK244 6.00"	BK245 7.50"						
D1V-91 Plus Tapping Plate	BK176 2.25"	BK56 3.81"	BK212 5.38"	BK107 7.00"	BK106 8.50"						

Note: All bolts are SAE grade 8, 10-24 UNC-2A thread, torque to 5.6 N.m. (50 in.-lbs.)

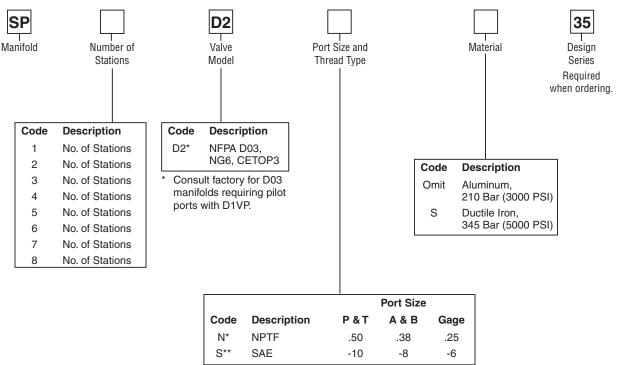
Mounting Hardware supplied with subplate includes:

3	supplied with subplate iliciddes.									
	Subplates	Mounting Hardware	Qty.							
	SPD22N** SPD23N** SPD23S**	.25-20 UNC x .88 LG. SHCS	2							
	SPD24N** SPD24S**	.25-20 UNC x 1.5 LG. SHCS	2							
	SPD26N* SPD26S*	.38-16 UNC x 1.50 LG. SHCS	2							
	SPD26NA* SPD26SA*	.38-16 UNC x 1.75 LG. SHCS	2							

Valve mounting threads: #10-24 UNC x 0.63 DP. Used for SAE and NPTF ports. Metric M5-0.8mm ISO 6H x 16 DP. Used for BSPP, BSPT and ISO ports.



Series D1V Manifolds



^{* 0.25-18} NPTF gage port plug included.

Note: 35 Design Series manifolds conform to NFPA mounting pattern specifications, but may be dimensionally different from previous design series.

Mounting Bolt Kits

UNC Bolt Kits for use with D1V Directional Control Valves & Sandwich (D1V*-91 Design, Solenoid Operated)											
		Number of Sandwich @ 1.58" (40mm) thickness									
	0	1	2	3	4						
D1V-91	BK209 1.25"	BK243 2.88"	BK225 4.38"	BK244 6.00"	BK245 7.50"						
D1V-91 Plus Tapping Plate	BK176 2.25"	BK56 3.81"	BK212 5.38"	BK107 7.00"	BK106 8.50"						

Mounting hardware supplied with manifold includes:

(2) steel brackets

For SAE and NPTF ports: (8) 5/16-18 UNC x .63 hex washer cap screws.

Valve mounting threads:

#10-24 UNC x 0.63 DP. Used for SAE and NPTF ports.

Note: All bolts are SAE grade 8, 10-24 UNC-2A thread, torque to 5.6 N.m. (50 in.-lbs.)

No. Stations	1	2	3	4	5	6	7	8
Wgt., Alum,	1.4	1.8	2.7	3.6	4.1	5.0	5.4	6.4
kg (lbs.)	(3)	(4)	(6)	(8)	(9)	(11)	(12)	(14)
Wgt., Iron,	2.3	4.1	5.9	7.7	9.5	11.8	13.6	15.4
kg (lbs.)	(5)	(9)	(13)	(17)	(21)	(26)	(30)	(34)



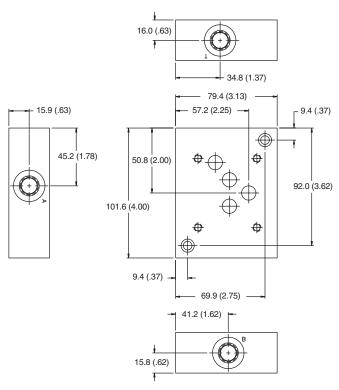
^{** -6} SAE gage port plug included.

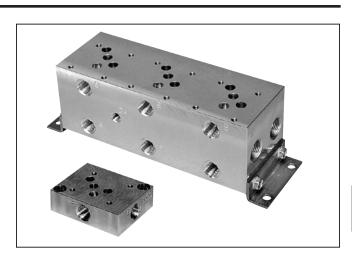
Features

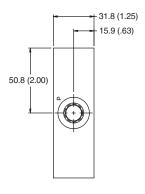
- Aluminum or steel available Flexibility for applying to different system pressures
- NPT and SAE thread options available Flexibility to plumb into existing systems
- Multiple port sizes available Eliminates need for reducers and expander at subplate connection

Side Ported Subplate — NFPA D05

Inch equivalents for millimeter dimensions are shown in (**)





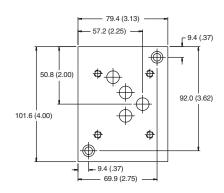


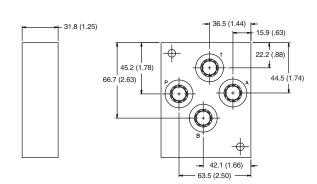
See Mounting Bolt Kits for bolt information.



Bottom Ported Subplate — NFPA D05

Inch equivalents for millimeter dimensions are shown in (**)





See Mounting Bolt Kits for bolt information.

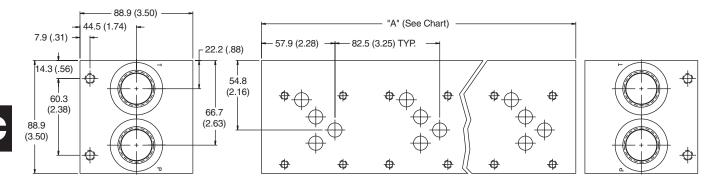
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. C01_Cat2500.indd, ddp, 04/19

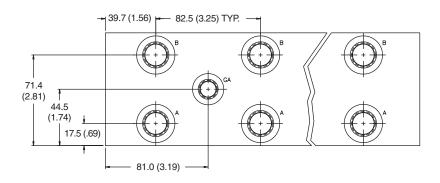


Dillielisions

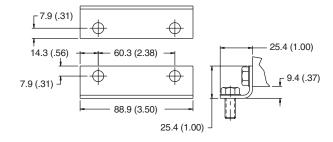
Series D3A, D3DW, D3L and D3W Manifold — NFPA D05

Inch equivalents for millimeter dimensions are shown in (**)





Note: Gage port not available on single station manifold.





Mounting Hardware (See Ordering Information for Mounting Hardware details)

No. Stations	1	2	3	4	5	6
"A" Length, mm (in)	82.6	165.1	247.7	330.2	412.8	495.3
	(3.25)	(6.50)	(9.75)	(13.00)	(16.25)	(19.50)
Weight, Alum.	1.8	3.6	5.0	6.4	7.9	9.6
kg (lbs.)	(4)	(8)	(11)	(14)	(17)	(21)
Weight, Iron	4.1	7.7	11.8	15.4	20.1	23.3
kg (lbs.)	(9)	(17)	(26)	(34)	(43)	(51)

See Mounting Bolt Kits for bolt information.



Port

Location

Description

Bottom

Side

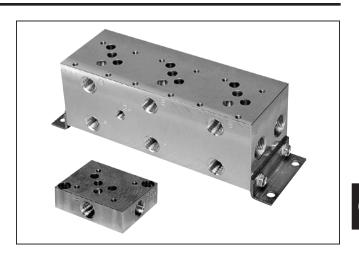
Code

Omit

Technical Information

Features

- Aluminum or steel available Flexibility for applying to different system pressures
- NPT and SAE thread options available Flexibility to plumb into existing systems
- Multiple port sizes available Eliminates need for reducers and expander at subplate connection
- Parallel or series circuit applications Flexibility for different circuits



Material

Code

Omit

S

Design

Series Required when ordering.

Description

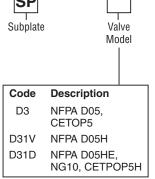
210 Bar (3000 PSI)

345 Bar (5000 PSI)

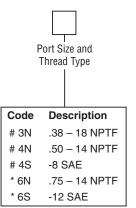
Aluminum,

Ductile Iron,

Series D3 and D31 Subplates



D31 manifolds come standard with high flow capability. For flows over 20 GPM use D31V or D31D subplate. It will have X and Y ports.



- # Sizes 3* and 4* ports available on SPD3 (NFPA D05) only.
- * Size 6* port available on SPD31 (NFPA D05H and D05HE) only.

Mounting Bolt Kits

UNC Bolt Kits for use with D3W, D3, D31VW, D31DW Directional Control Valves & Sandwich Valves									
Number of Sandwich Valves @2.00" (50mm) thickness									
	0	1	2	3					
D3-32, D31VW-91, D31DW-91, D3P	BK98 1.625"	BK141 3.50"	BK142 5.50"	BK143 7.50"					
D3-32, D31VW-91, D31DW-91, D3P plus tapping plate	BK166 2.50"	BK167 4.50"	BK168 6.50"	BK169 8.50"					

Note: All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 N.m. (12 ft.-lbs.)

Mounting Hardware supplied with subplate includes:

Subplates	Mounting Hardware	Qty.
SPD33N** SPD34N** SPD34S**	.38-16 UNC x 1.25 LG. SHCS	2
SPD31*6N** SPD31*6S** SPD3H6N** SPD3H6S**	.38-16 UNC x 1.75 LG. SHCS	2

Valve mounting threads: 0.25-20 UNC x 0.75 DP. Used for SAE and NPTF ports.

Note: 35 Design Series subplates conform to NFPA mounting pattern specifications, but may be dimensionally different from previous design series.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. C01_Cat2500.indd, ddp, 04/19



SPD31V**A*

Α

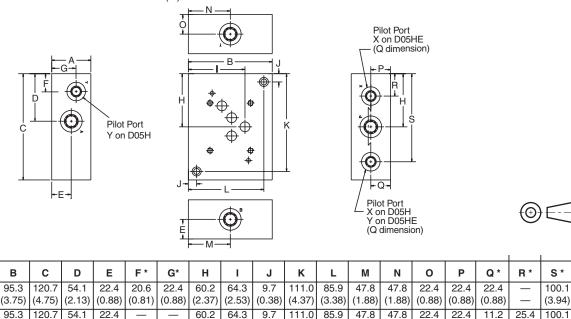
44.5

(1.75)

44.5

Side Ported Subplate — NFPA D05, D05H and D05HE

Inch equivalents for millimeter dimensions are shown in (**)



SPD31D**A (3.75)(2.13)(0.88)(1.75)(4.75)See Mounting Bolt Kits for bolt information.

(1.88)

(1.88)

(0.88)

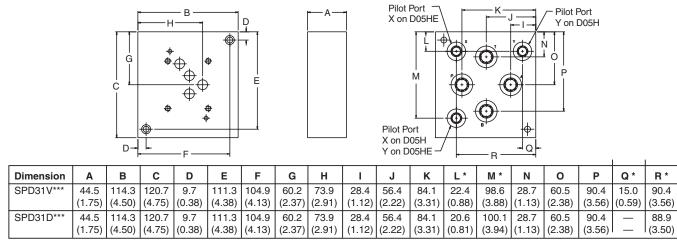
(0.88)

(0.44)

(1.00) (3.94)

Bottom Ported Subplate — NFPA D05, D05H and D05HE

Inch equivalents for millimeter dimensions are shown in (**)



(2.53)

(2.37)

(0.38)

(4.37)

See Mounting Bolt Kits for bolt information.



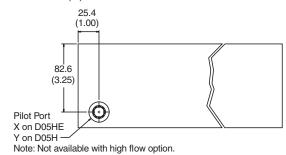
^(3.38) * Not available with high flow option.

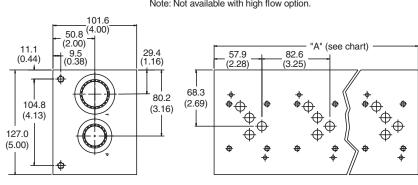
^{*} Not available with high flow option.

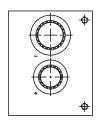
C

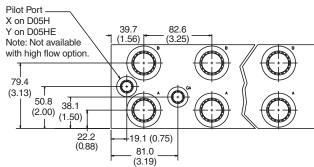
Series D3P and High Flow Manifold — NFPA D05, D05H and D05HE

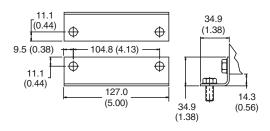
Inch equivalents for millimeter dimensions are shown in (**)













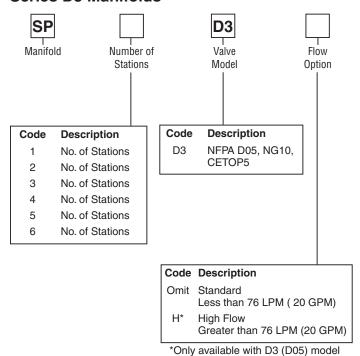
Mounting Hardware (See Ordering Information for Mounting Hardware details)

No. of Stations	1	2	3	4	5	6
"A" Length	82.6	165.1	247.7	330.2	412.8	495.3
mm (inch)	(3.25)	(6.50)	(9.75)	(13.00)	(16.25)	(19.50)
Weight Alum.	15.4	26.5	37.5	48.5	59.5	72.8
kg (lbs.)	(7.00)	(12.00)	(17.00)	(22.00)	(27.00)	(33.00)
Weight Iron	41.9	83.8	125.7	165.4	187.4	249.2
kg (lbs.)	(19.00)	(38.00)	(57.00)	(75.00)	(85.00)	(113.00)

See Mounting Bolt Kits for bolt information.



Series D3 Manifolds



³⁵ Port Size and Material Design Thread Type Series Required when ordering. Description Code Omit Aluminum, 210 Bar (3000 PSI) S Ductile Iron, 345 Bar (5000 PSI) Port Size Description P & T Code A & B Gage N* NPTF .75 .25 .50 S** SAE -12 -6

Mounting hardware supplied with manifold includes:

(2) steel brackets

For SAE and NPTF ports:

(8) 5/16-18 UNC x .63 hex washer cap screws

Valve mounting threads: 0.25-20 UNC x 0.75 DP. Used for SAE and NPTF ports.

Note: 35 Design Series manifolds conform to NFPA mounting pattern specifications, but may be dimensionally different from previous design series.

No. Stations	1	2	3	4	5	6
Wgt., Alum,	1.8	3.7	5.0	6.4	7.8	9.6
kg (lbs.)	(4)	(8)	(11)	(14)	(17)	(21)
Wgt., Iron,	4.1	7.8	11.9	15.6	19.7	23.3
kg (lbs.)	(9)	(17)	(26)	(34)	(43)	(51)

Mounting Bolt Kits

UNC Bolt Kits for use with D3W and D3 Directional Control Valves & Sandwich Valves											
Number of Sandwich Valves @2.00" (50mm) thickness											
	0 1 2 3										
D3-32	BK98 1.625"	BK141 3.50"	BK142 5.50"	BK143 7.50"							
D3-32 plus tapping plate	BK166 2.50"	BK167 4.50"	BK168 6.50"	BK169 8.50"							

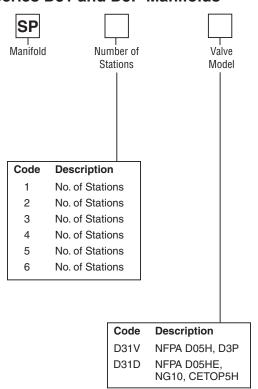
Note: All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 N.m. (12 ft.-lbs.)



^{* 0.25-18} NPTF gage port plug included.

^{** -6} SAE gage port plug included.

Series D31 and D3P Manifolds



D31 manifolds come standard with high flow capability.

Mounting hardware supplied with manifold includes:

(2) steel brackets
For SAE and NPTF ports:
(8) 3/8-16 UNC x .88 HHCS
and (8) .38 SAE N series washers
Valve mounting threads:
0.25-20 UNC x 0.75 DP.
Used for SAE and NPTF ports.

						35	
	Port S	ize and	Mat	erial		Desig	n
	Threa	d Type				Serie	S
						Requir when ord	
				<u> </u>		7	
			Code	Descrip			
			Omit	Aluminu 210 Bar	m, (3000 PSI)		
			S	Ductile I 345 Bar	ron, (5000 PSI)		
						_	
				Port	Size		
0	Code	Description	P , A, B	Т	X,Y	Gage	
	N*	NPTF	.75	1.00	.38	.25	

^{* 0.25-18} NPTF gage port plug included.

SAE

S**

Note: 35 Design Series manifolds conform to NFPA mounting pattern specifications, but may be dimensionally different from previous design series.

No. Stations	1	2	3	4	5	6
Wgt., Alum,	3.2	5.5	7.8	10.1	12.3	15.1
kg (lbs.)	(7)	(12)	(17)	(22)	(27)	(33)
Wgt., Iron,	8.7	17.4	26.1	34.3	38.9	51.7
kg (lbs.)	(19)	(38)	(57)	(75)	(85)	(113)

Mounting Bolt Kits

-12

-16

-6

-6

UNC Bolt Kits for use with D3P, D31VW and D31DW Directional Control Valves & Sandwich Valves (D31V*-91 Design, Solenoid Operated)										
	Number of Sandwich Valves @ 2.00" (50mm) thickness									
	0	1	2	3						
D31VW-91, D3P D31DW-91	BK98 1.625"	BK141 3.50"	BK142 5.50"	BK143 7.50"						
D31VW-91, D3P										

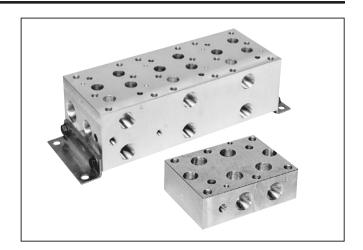
Note: All bolts are SAE grade 8, 1/4-20 UNC-2A thread, torque to 16 N.m. (12 ft.-lbs.)



^{** -6} SAE gage port plug included.

Features

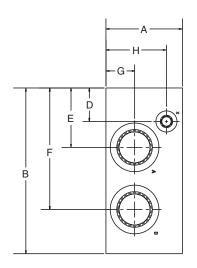
- Aluminum or steel available Flexibility for applying to different system pressures
- NPT and SAE thread options available Flexibility to plumb into existing systems
- Multiple port sizes available Eliminates need for reducers and expander at subplate connection

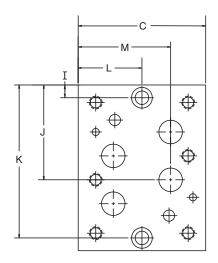


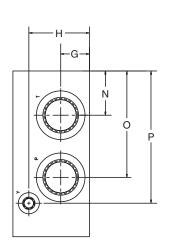
G

Side Ported Subplate — NFPA D08

Inch equivalents for millimeter dimensions are shown in (**)









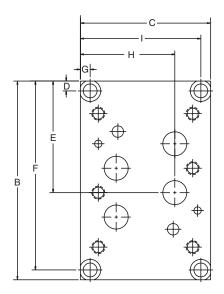
Size	Α	В	С	D	Е	F	G	Н		J	K	L	M	N	0	Р
SPD68*A*	50.8	155.7	114.3	30.2	64.3	115.1	25.4	25.4	12.7	89.7	142.7	57.2	85.9	40.4	91.2	125.5
SPD66NA*	(2.00)	(6.13)	(4.50)	(1.19)	(2.53)	(4.53)	(1.00)	(1.00)	(0.50)	(3.53)	(5.62)	(2.25)	(3.38)	(1.59)	(3.59)	(4.94)
SPD610*A*	76.2	165.1	127.0	33.3	59.2	121.2	28.7	60.5	12.7	94.5	152.4	63.5	92.2	43.9	105.9	131.8
	(3.00)	(6.50)	(5.00)	(1.31)	(2.33)	(4.77)	(1.13)	(2.38)	(0.50)	(3.72)	(6.00)	(2.50)	(3.63)	(1.73)	(4.17)	(5.19)

See Mounting Bolt Kits for bolt information.

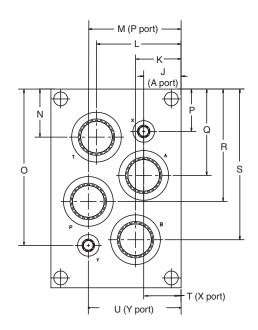
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. C01_Cat2500.indd, ddp, 04/19



Series D6 and D8 **Bottom Ported Subplate** — **NFPA D08** Inch equivalents for millimeter dimensions are shown in (**)









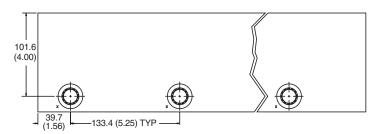
Size	Α	В	С	D	Е	F	G	Н	ı	J	K	L	M	N	0	Р	Q	R	S	Т	U
SPD68**	38.1	155.7	117.6	12.7	89.7	142.7	58.7	87.4	_	30.2	30.2	87.4	87.4	42.2	125.5	30.2	65.8	89.7	113.5	31.8	85.9
SPD66N*	(1.50)	(6.13)	(4.63)	(0.50)	(3.53)	(5.62)	(2.31)	(3.44)	—	(1.19)	(1.19)	(3.44)	(3.44)	(1.66)	(4.94)	(1.19)	(2.59)	(3.53)	(4.47)	(1.25)	(3.38)
SPD610**	50.8	193.8	127.0	9.7	108.7	184.2	9.7	92.2	117.6	36.6	44.5	82.6	90.4	46.7	152.4	41.4	84.1	109.5	146.8	36.6	90.4
	(2.00)	(7.63)	(5.00)	(0.38)	(4.28)	(7.25)	(0.38)	(3.63)	(4.63)	(1.44)	(1.75)	(3.25)	(3.56)	(1.84)	(6.00)	(1.63)	(3.31)	(4.31)	(5.78)	(1.44)	(3.56)

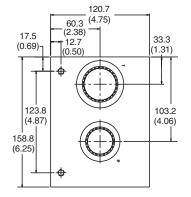
See Mounting Bolt Kits for bolt information.

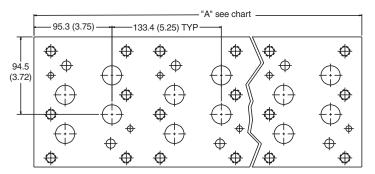


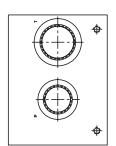
Manifold — NFPA D08

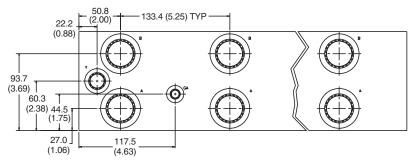
Inch equivalents for millimeter dimensions are shown in (**)





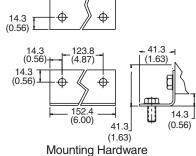






Note: Gage port not available on single station manifold.





Mounting Hardware (See Ordering Information for Mounting Hardware details)

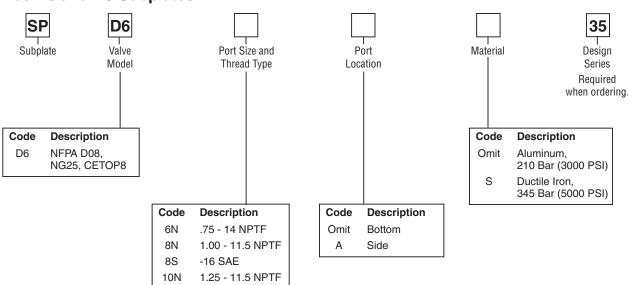
No. of Stations	1	2	3	4	5
"A" Length mm (inch)					666.75 (26.25)
Weight Alum. kg (lbs.)	5 (12)	11 (24)	16 (35)	22 (49)	28 (61)
Weight Iron kg (lbs.)	20 (45)	41 (90)	62 (136)	82 (181)	103 (226)

See Mounting Bolt Kits for bolt information.





Series D6 and D8 Subplates



Mounting Hardware supplied with subplate includes:

Subplates	Mounting Hardware	Qty.
SPD66NA* SPD68NA* SPD68SA*	.50-13 UNC x 1.75 LG. SHCS	2
SPD610NA* SPD610SA*	.50-13 UNC x 3.00 LG. SHCS	2
SPD66N* SPD68N* SPD68S*	.50-13 UNC x 1.50 LG. SHCS	2
SPD610N* SPD610S*	.38-16 UNC x 2.00 LG. SHCS	4

10S

-20 SAE

Valve mounting threads: 0.50-13 UNC x 1.19 DP. Used for SAE and NPTF ports. Note: 35 Design Series subplates conform to NFPA mounting pattern specifications, but may be dimensionally different from previous design series.

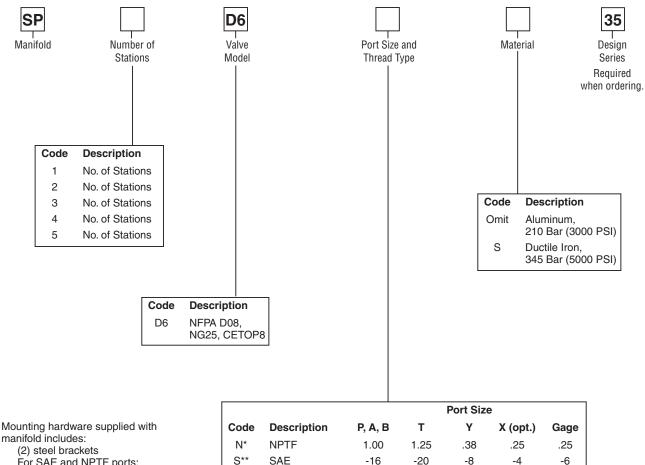
Mounting Bolt Kits

UNC Bolt Kits for use with D6 and D8 Directional Control Valves & Sandwich Valves								
	Number of Sandwich Valves @ 2.75" (70mm) thickness							
	0	1	2	3				
D6	BK227	BK121	BK122	BK123				
	2.50"	5.25"	8.00"	10.75"				
D6 plus tapping plate	BK161	BK170	BK171	BK172				
	3.50"	6.25"	9.00"	11.75"				
D8	BK228	BK131	BK132	BK133				
	3.00"	5.75"	8.50"	11.25"				
D8 plus tapping plate	BK173	BK174	BK175	BK114				
	4.00"	6.75"	9.50"	12.125"				

Note: All bolts are SAE grade 8, 1/2-13 UNC-3A thread, torque to 133 N.m. (100 ft.-lbs.)



Series D6 and D8 Manifolds



^{* 0.25-18} NPT gage port plug included.

manifold includes:

For SAE and NPTF ports:

(8) 1/2-13 UNC x 1.00 HHCS (8) .50 SAE N Series washers

Valve mounting threads: 0.50-13 UNC x 1.19 DP. Used for SAE and NPTF ports.

Note: 35 Design Series manifolds conform to NFPA mounting pattern specifications, but may be dimensionally different from previous design series.

No. Stations	1	2	3	4	5
Wgt., Alum, kg (lbs.)	5.5 (12)	11.0 (24)	16.0 (35)	22.4 (49)	27.9 (61)
Wgt., Iron, kg (lbs.)	20.6 (45)		62.2 (136)		

Mounting Bolt Kits

UNC Bolt Kits for use with D6 and D8 Directional Control Valves & Sandwich								
	Number of Sandwich @ 2.75" (70mm) thickness							
	0	1	2	3				
D6	BK227	BK121	BK122	BK123				
	2.50"	5.25"	8.00"	10.75"				
D6 plus tapping plate	BK161	BK170	BK171	BK172				
	3.50"	6.25"	9.00"	11.75"				
D8	BK228	BK131	BK132	BK133				
	3.00"	5.75"	8.50"	11.25"				
D8 plus tapping plate	BK173	BK174	BK175	BK114				
	4.00"	6.75"	9.50"	12.125"				

Note: All bolts are SAE grade 8, 1/2-13 UNC-3A thread, torque to 133 N.m. (100 ft.-lbs.)



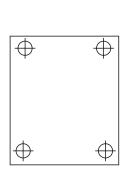


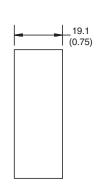
^{** -6} SAE gage port plug included.

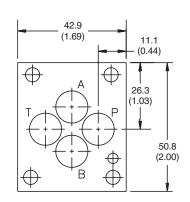
Inch equivalents for millimeter dimensions are shown in (**)

Cover Plate — NFPA D03









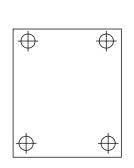


Note:

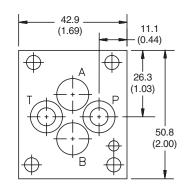
Mounting hardware supplied with cover plate. Includes:

2-012V-7 O-ring, Qty. 4 \varnothing 0.12 x .25 long locating pin, Qty. 1 10-24 UNC x 1.00 long SHCS, Qty. 4 (SPD2C1EN) or M5-0.8 x 25 mm long SHCS, Qty. 4 (SPD2C1MN)

Crossover Plate, P→T ports — NFPA D03







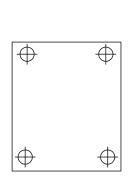


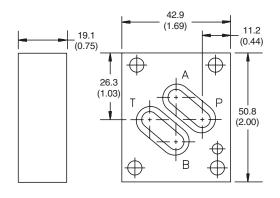
Note:

Mounting hardware supplied with crossover plate. Includes:

2-012V-7 O-ring, Qty. 4 Ø0.12 x .25 long locating pin, Qty. 1 10-24 UNC x 1.00 long SHCS, Qty. 4 (SPD2D1EN) or M5-0.8 x 25 mm long SHCS, Qty. 4 (SPD2D1MN)

Crossover Plate, P→A and B→T ports — NFPA D03







Note:

Mounting hardware supplied with cover plate. Includes:

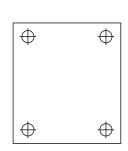
2-016V-7 O-ring, Qty. 2 Ø0.12 x .25 long locating pin, Qty. 1 10-24 UNC x 1.00 long SHCS, Qty. 4 (SPD2A1EN) or M5-0.8 x 25 mm long SHCS, Qty. 4 (SPD2A1MN)

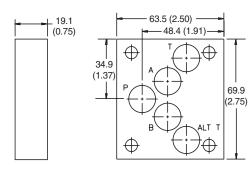


Inch equivalents for millimeter dimensions are shown in (**)

Cover Plate — NFPA D05









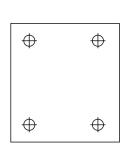
Note:

Mounting hardware supplied with cover plate. Includes:

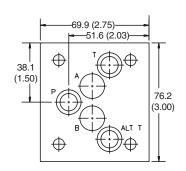
2-014V-7 O-ring, Qty. 5

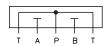
0.25-20 UNC x 1.25 long SHCS, Qty. 4 (SPD3C1EN) or M6-1.0 x 30 mm long SHCS, Qty. 4 (SPD3C1MN)

Crossover Plate, P→T ports — NFPA D05









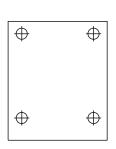
Note:

Mounting hardware supplied with crossover plate. Includes:

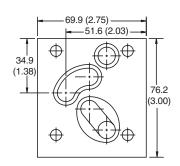
2-014V-7 O-ring, Qty. 5

0.25-20 UNC x 1.25 long SHCS, Qty. 4 (SPD3D1EN) or M6-1.0 x 30 mm long SHCS, Qty. 4 (SPD3D1MN)

Crossover Plate, P→A and B→T ports — NFPA D05









Note

Mounting hardware supplied with crossover plate. Includes:

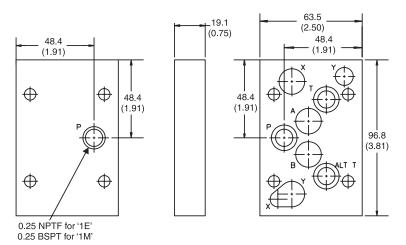
2-014V-7 O-ring, Qty. 1 2-022V-7 +O-ring, Qty. 2

0.25-20 UNC x 2.00 long SHCS, Qty. 4 (SPD3A1EN) or M6-1.0 x 50 mm long SHCS, Qty. 4 (SPD3A1MN)

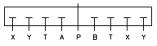


Inch equivalents for millimeter dimensions are shown in (**)

Cover Plate — NFPA D05H







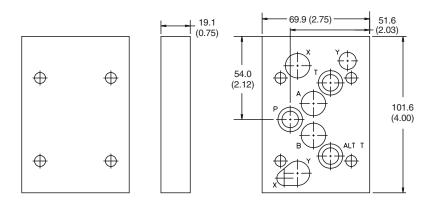
Note

Mounting hardware supplied with cover plate. Includes:

2-011V-7 O-ring, Qty. 1 2-014V-7 O-ring, Qty. 6 2-016V-7 O-ring, Qty. 1

0.25-18 NPTF plug, Qty. 1 (SPD31VC1EN only) 0.25-20 UNC x 1.25 long SHCS, Qty. 4 (SPD31VC1EN) or M6-1.0 x 30 mm long SHCS, Qty. 4 (SPD31VC1MN)

Crossover Plate, P→T ports — NFPA D05H





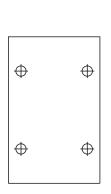
Note:

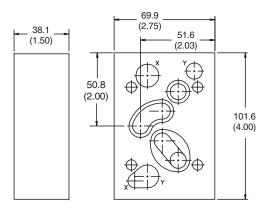
Mounting hardware supplied with crossover plate. Includes:

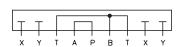
2-011V-7 O-ring, Qty. 1 2-014V-7 O-ring, Qty. 6 2-016V-7 O-ring, Qty. 6

0.25-20 UNC x 1.25 long SHCS, Qty. 4 (SPD31VD1EN) or M6-1.0 x 30 mm long SHCS, Qty. 4 (SPD31VD1MN)

Crossover Plate, P→A and B→T ports — NFPA D05H







Note:

Mounting hardware supplied with crossover plate. Includes:

2-011V-7 O-ring, Qty. 1

2-014V-7 O-ring, Qty. 2 2-016V-7 O-ring, Qty. 1

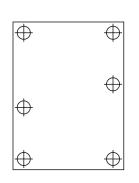
2-022V-7 O-ring, Qty. 2

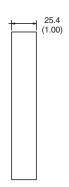
0.25-20 UNC x 2.00 long SHCS, Qty. 4 (SPD31VA1EN) or M6-1.0 x 50 mm long SHCS, Qty. 4 (SPD31VA1MN)

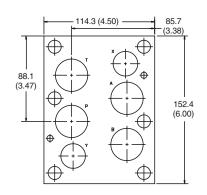


Inch equivalents for millimeter dimensions are shown in (**)

Cover Plate — NFPA D08











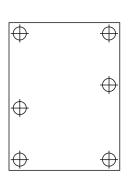
Note:

Mounting hardware supplied with cover plate. Includes:

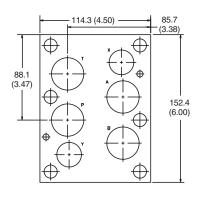
2-210V-7 O-ring, Qty. 2 2-215V-7 O-ring, Qty. 4

0.50-13 UNC x 1.75 long SHCS, Qty. 6 (SPD6C1EN) or M12-1.75 x 45 mm long SHCS, Qty. 6 (SPD6C1MN) 0.25 x 0.50 long locating pins, Qty. 2

Crossover Plate, P→T ports — NFPA D08









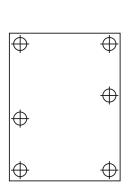
Note:

Mounting hardware supplied with cover plate. Includes:

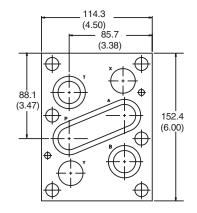
2-210V-7 O-ring, Qty. 2 2-215V-7 O-ring, Qty. 4

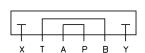
0.50-13 UNC x 1.75 long SHCS, Qty. 6 (SPD6C1EN) or M12-1.75 x 45 mm long SHCS, Qty. 6 (SPD6C1MN) 0.25 x 0.50 long locating pins, Qty. 2

Crossover Plate, P→A and B→T ports — NFPA D08









Note:

Mounting hardware supplied with crossover plate.

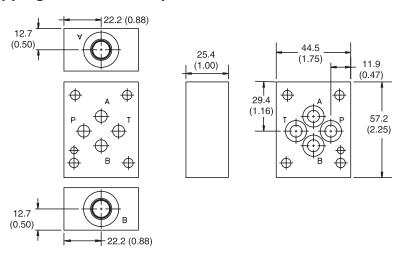
2-210V-7 O-ring, Qty. 2 2-215V-7 O-ring, Qty. 2

2-215V-7 O-1111g, Gay. 2 2-231V-7 O-ring, Qty. 1 0.50-13 UNC x 3.50 long SHCS, Qty. 6 (SPD6A1EN) or M12-1.75 x 90 mm long SHCS, Qty. 6 (SPD6A1MN) 0.25 x 0.50 long locating pins, Qty. 2



Inch equivalents for millimeter dimensions are shown in (**)

Tapping Plate, A and B ports — NFPA D03





Note:

Interface seal kit provided with tapping plate. Includes:

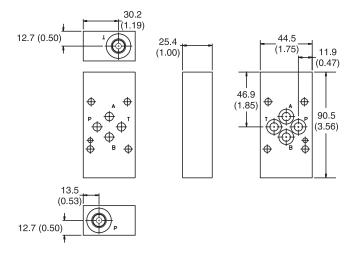
2-012V-7 O-ring, Qty. 4

Ø0.12 x .25 long locating pin, Qty. 1

0.25-18 NPTF Plug, Qty. 1 (NPTF port only)

-4 SAE Hex Socket Plug, Qty., 1 (SAE port only)

Tapping Plate, P and T ports — NFPA D03



Note:

Interface seal kit provided with tapping plate. Includes:

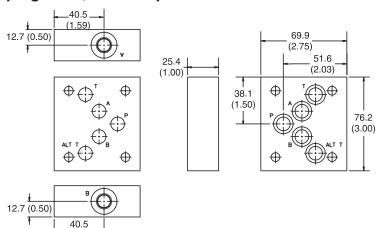
2-012V-7 O-ring, Qty. 4

Ø0.12 x .25 long locating pin, Qty. 1

0.25-18 NPTF Plug, Qty. 1 (NPTF port only)

-4 SAE Hex Socket Plug, Qty., 1 (SAE port only)

Tapping Plate, A and B ports — NFPA D05



Note:

Interface seal kit provided with tapping plate. Includes:

cludes: 2-014V-7 O-ring, Qty. 5 0.25-18 NPTF Plug, Qty. 1 (NPTF port only) -4 SAE Hex Socket Plug, Qty., 1 (SAE port only)

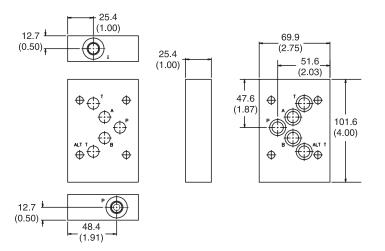
C01_Cat2500.indd, ddp, 04/19

(1.59)



Inch equivalents for millimeter dimensions are shown in (**)

Tapping Plate, P and T ports — NFPA D05





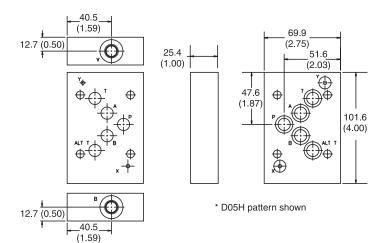
Note:

Interface seal kit provided with tapping plate. Includes:

2-014V-7 O-ring, Qty. 5

0.25-18 NPTF Plug, Qty. 1 (NPTF port only) -4 SAE Hex Socket Plug, Qty., 1 (SAE port only)

Tapping Plate, A and B ports — NFPA D05H and D05HE (E)



Note:

Interface seal kit provided with tapping plate. Includes:

SPD31VT2*W*:

2-011V-7 O-ring, Qty. 2 2-014V-7 O-ring, Qty. 5

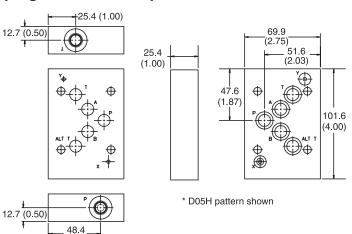
SPD31DT2*W*:

2-014V-7 O-ring, Qty. 7

0.25-18 NPTF Plug, Qty. 1 (NPTF port only)

-4 SAE Hex Socket Plug, Qty., 1 (SAE port only)

Tapping Plate, P and T ports — NFPA D05H and D05HE



Interface seal kit provided with tapping plate.

Includes:

SPD31VT2*P*:

2-011V-7 O-ring, Qty. 2 2-014V-7 O-ring, Qty. 5

SPD31DT2*P*:

2-014V-7 O-ring, Qty. 7

0.25-18 NPTF Plug, Qty. 1 (NPTF port only) -4 SAE Hex Socket Plug, Qty., 1 (SAE port only)

C01_Cat2500.indd, ddp, 04/19

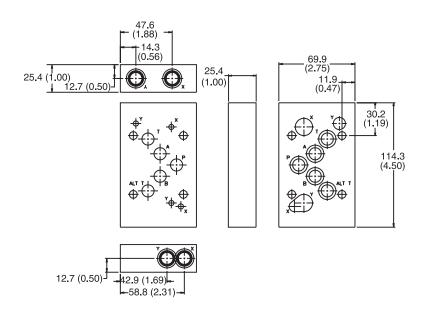
(1.91)



Inch equivalents for millimeter dimensions are shown in (**)

Tapping Plate, X and Y ports — NFPA D05H and D05HE





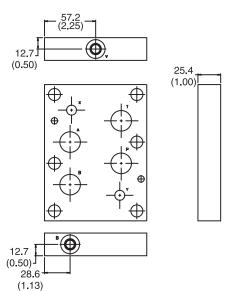
Note:

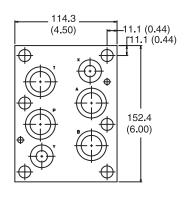
Interface seal kit provided with tapping plate. Includes:

2-011V-7 O-ring, Qty. 1 2-014V-7 O-ring, Qty. 6 2-016V-7 O-ring, Qty. 1

0.25-18 NPTF Plug, Qty. 3 (NPTF port only) -4 SAE Hex Socket Plug, Qty. 3 (SAE port only)

Tapping Plate, A and B ports — NFPA D08





Note:

Interface seal kit provided with tapping plate. Includes:

2-210V-7 O-ring, Qty. 2 2-215V-7 O-ring, Qty. 4

Ø 25 x .50 long locating pin, Qty. 2

0.25-18 NPTF Plug, Qty. 1 (NPTF port only)

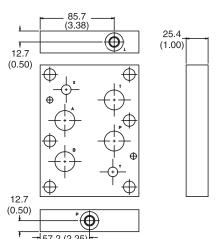
-4 SAE Hex Socket Plug, Qty. 1 (SAE port only)

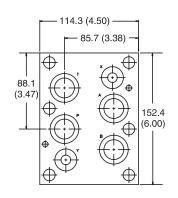


Inch equivalents for millimeter dimensions are shown in (**)

Tapping Plate, P and T ports — NFPA D08





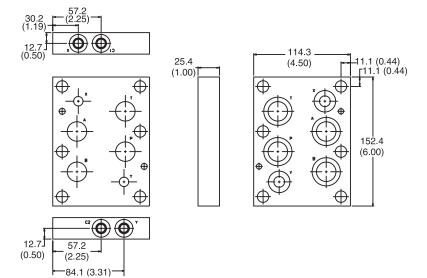


Note:

Interface seal kit provided with tapping plate. Includes:

2-210V-7 O-ring, Qty. 2 2-215V-7 O-ring, Qty. 4 Ø.25 x .50 long locating pin, Qty. 2 0.25-18 NPTF Plug, Qty. 1 (NPTF port only) -4 SAE Hex Socket Plug, Qty. 1 (SAE port only)

Tapping Plate, X and Y ports — NFPA D08

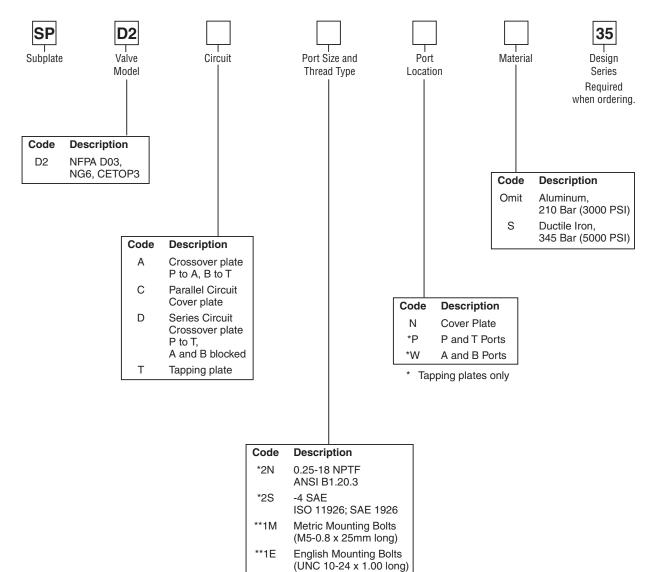


Note:

Interface seal kit provided with tapping plate.

2-210V-7 O-ring, Qty. 2 2-215V-7 O-ring, Qty. 4 Ø.25 x .50 long locating pin, Qty. 2 0.25-18 NPTF Plug, Qty. 3 (NPTF port only) -4 SAE Hex Socket Plug, Qty. 3 (SAE port only)



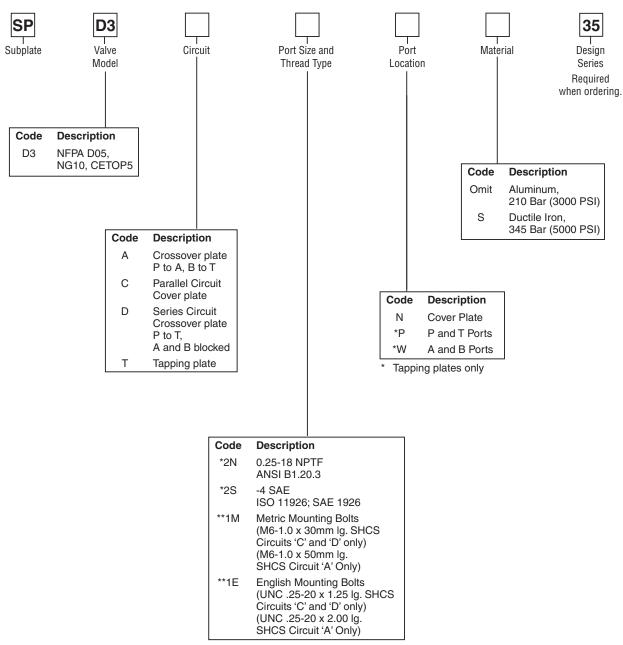


^{*} Tapping plate only



^{**} Cover and crossover plate only

Ordering Information Series D3 Tapping and Cover Plates

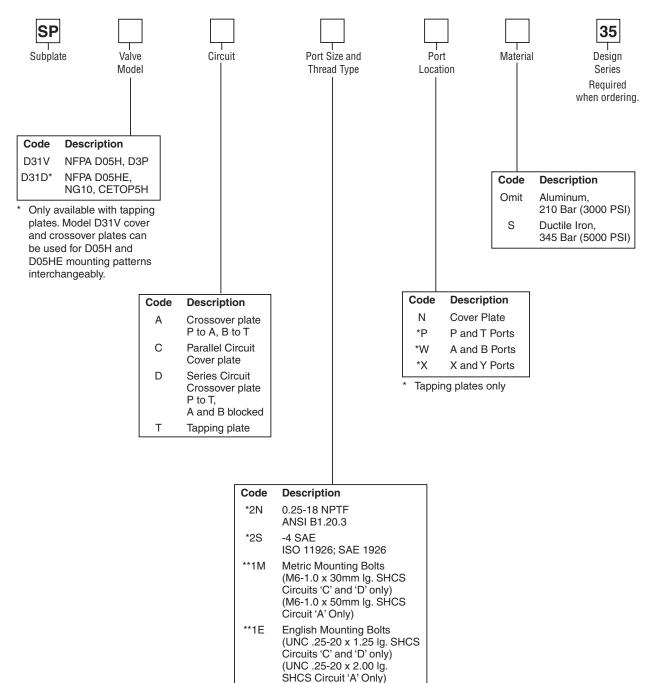


^{*} Tapping plate only



^{**} Cover and crossover plate only

Ordering Information Series D31 Tapping and Cover Plates



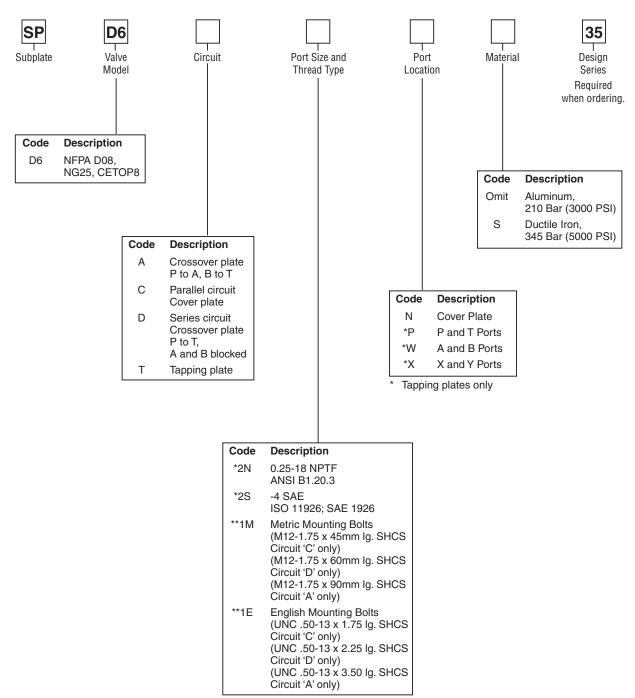
 ^{*} Tapping plate only

C29



^{**} Cover and crossover plate only

Ordering Information Series D6 and D8 Tapping and Cover Plates



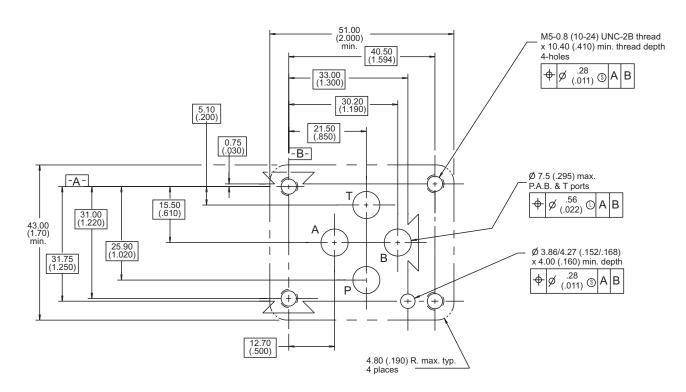
^{*} Tapping plate only



^{**} Cover and crossover plate only

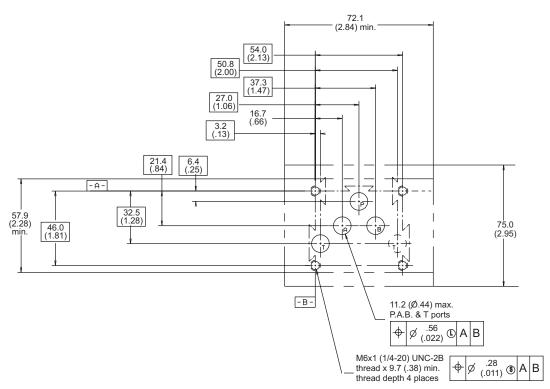
Mounting Pattern — NFPA D03, NG6, CETOP 3

Inch equivalents for millimeter dimensions are shown in (**)



Mounting Pattern — NFPA D05, NG5, CETOP 5

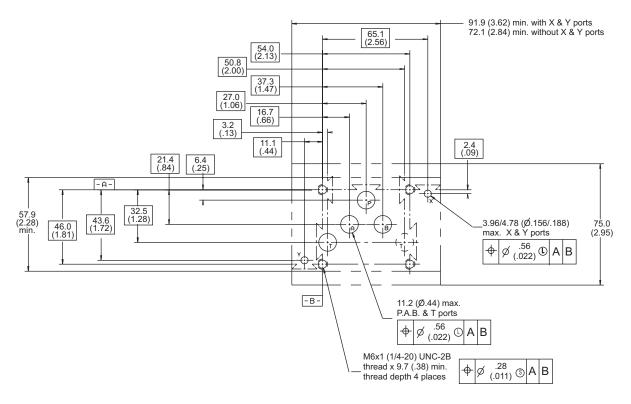
Inch equivalents for millimeter dimensions are shown in (**)





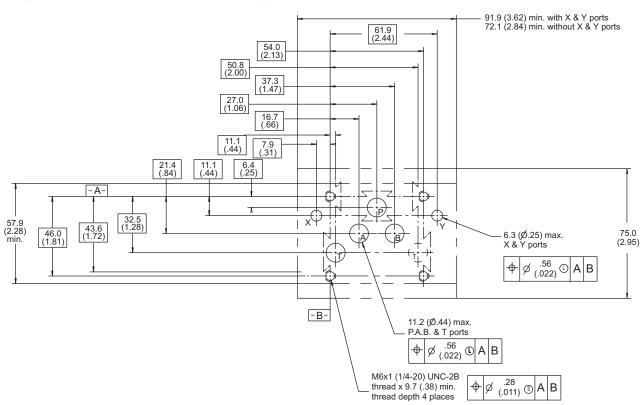
Mounting Pattern — NFPA D05H, NG10, CETOP 5H

Inch equivalents for millimeter dimensions are shown in (**)



Mounting Pattern — NFPA D05HE, NG10, CETOP 5H

Inch equivalents for millimeter dimensions are shown in (**)

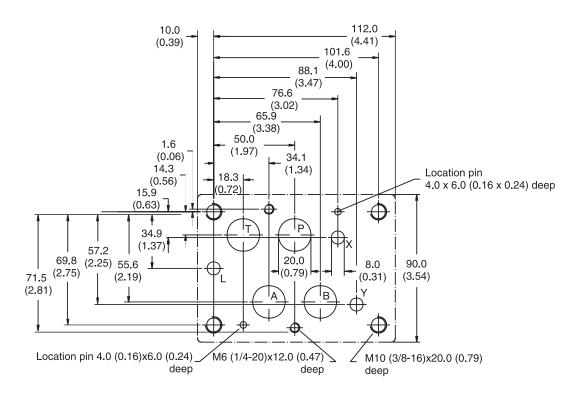


C32



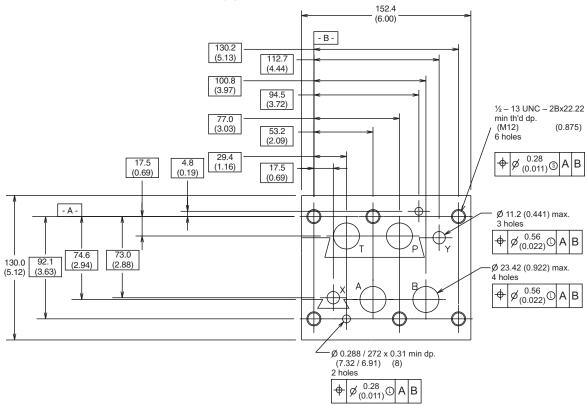
Mounting Pattern — NFPA D07, NG16, CETOP 7

Inch equivalents for millimeter dimensions are shown in (**)



Mounting Pattern — NFPA D08, NG25, CETOP 8

Inch equivalents for millimeter dimensions are shown in (**)





General Description

Series PSB electrohydraulic pressure switches are high performance devices that provide an electrical signal when sensed pressure rises above or falls below the selected setting. Maximum operating pressure is 315 Bar (4560 PSI) for all models.

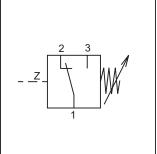
Operation

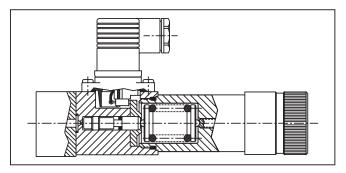
Sensed pressure acts against a piston and spring plate assembly that is opposed by an adjustable spring force. When the pressure against the piston exceeds that of the adjustable spring, the plate moves and actuates a microswitch. The desired operating pressure is adjusted via a setscrew or hand knob. A tamper resistant keylock option is also available with the setscrew type adjuster. The electric element is a high quality micro switch with snap-action contact. Three terminals permit application as "on", "off" or "change-over" switch. The electric connection is made with a 3-pole plug-in connector to DIN 43650 with ground. The plug-in connector is also available with an indicator light.

Features

- Four Separate Adjustable Pressure Range Options Enables operator to precisely select the desired pressure setting.
- Hydraulically Dampened Piston Provides accurate response and extended service life.
- Flange Type Mounting Style Provides great flexibility for mounting with manifolds, sandwich plates or direct line connections.
- Optional Keylock Adjustment Prevents tampering or unauthorized adjustments in critical applications.
- Robust Cast Iron Construction A rugged, yet compact, product designed to provide long service life in demanding applications.
- IP 65 (Nema 4) Class Electrical Protection Maintains integrity against moisture in spray or splashdown situations.







Specifications

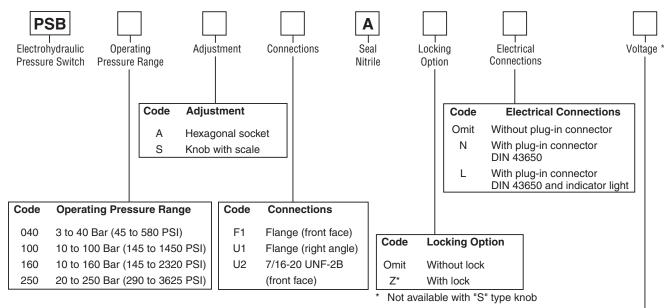
Туре	Plunger type switch
Mounting	Flange mounting or fitted to a level face
Mounting Position	No restrictions
Operating Pressure	Maximum 315 Bar (4560 PSI)
Actuating Pressure Differential	See performance curves
Duty Cycle	Maximum 1/s
Operating Temp. Range (Ambient)	0 to 80° C (32 to 176° F)
Viscosity Range	12 to 400 cSt / mm²/s (56 to 1854 SSU)
Filtration	Recommend ISO 4406 Code, 18/16/13 or better
Electrical Connection	Plug-in connector to DIN 43650
Insulation	IP 65 (Nema 4)
Contact Load Carrying Capacity	5 A at 250 VAC; 1 A at 50 VDC; .02 A at 250 VDC

Note: For inductive DC loads a diode should be used to increase service life.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. C01_Cat2500.indd, ddp, 04/19



Series PSB



Weight: 1.0 kg (2.2 lbs.)

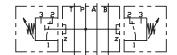
Mounting Bolts

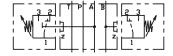
(2 each required)

	F1	U1/U2
Inch	10 x 353	10 x 218
	(10-24 x 2.50)	(10-24 x 2.00)
Metric	M5 x 60	M5 x 50

Sandwich Plate to NG6, NFPA D03 Pattern

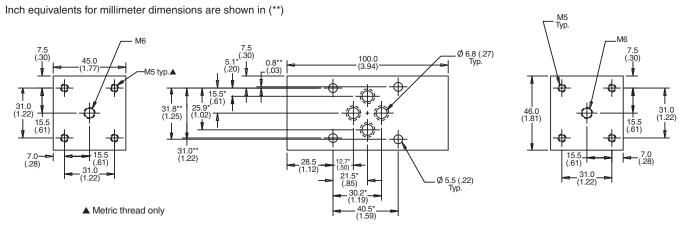
Allows PSB switches to be used in stacking assemblies with Sandwich style valves.





H06PSB-993 -- Pressure switch to P connection

H06PSB-994 -- Pressure switch to A or B or A and B connection



Note:

* Tolerance on these dimensions +/- 0.2

** Tolerance on these dimensions +/- 0.1

C35



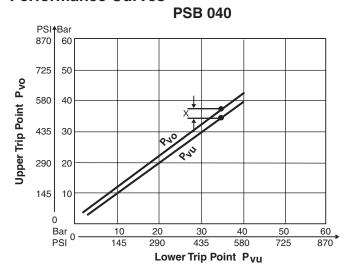


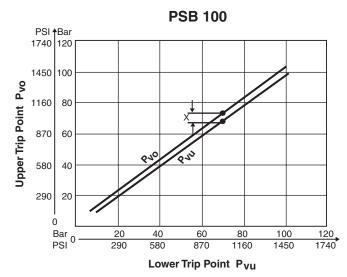


Code Voltage Plug-in connector w/light, G024 24VDC Plug-in connector w/light, W115 115VAC W230 Plug-in connector w/light, 230VAC

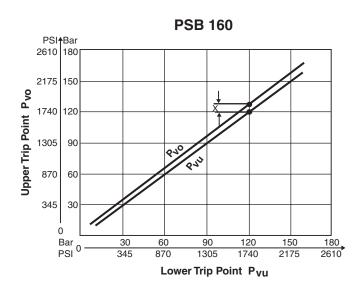
Only for the Code "L" Models.

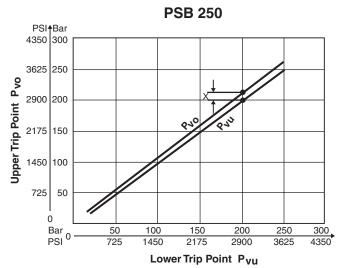
Performance Curves





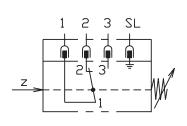
X = Switching Pressure Difference



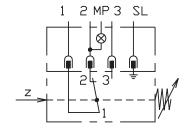


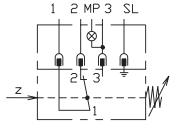
X = Switching Pressure Difference

Electrical Connections



Connection 'N'

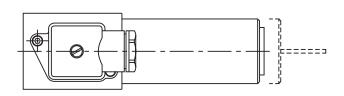




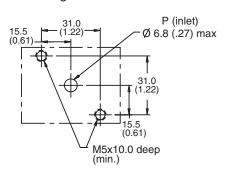
Connection 'L'



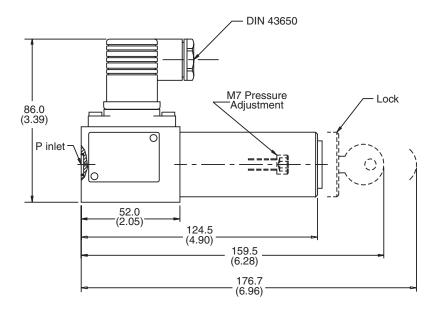
F1

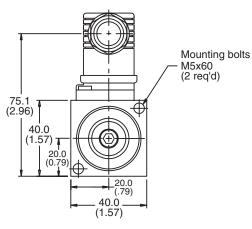


Mounting Pattern





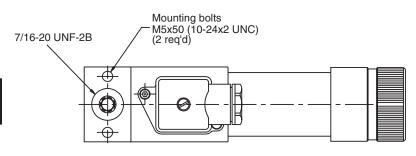


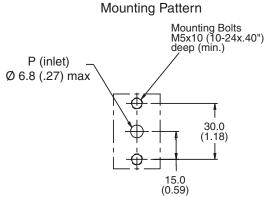


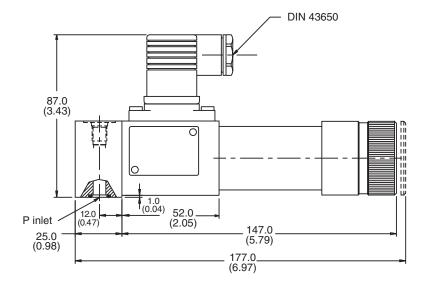


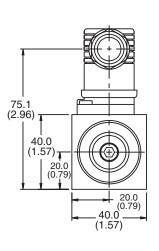
C37

U1







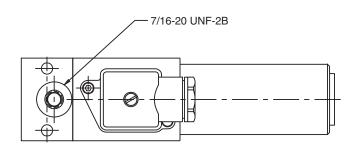




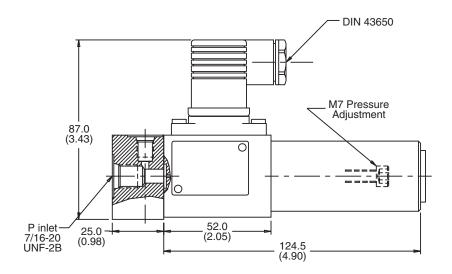


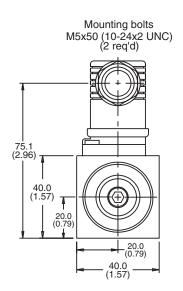
C38

U2











Notes



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Series R4R	Pressure Reducing		D40
General Description, Features, Performance Curves	, Specifications, Ordering Information		D41
Series VMGeneral Description, Features, SpecificationsPerformance Curves	Pressure Reducing, Direct Operated, Subplate Mounted, Ordering Information		D44 D44 D45 D46
	Sequence, Pilot Operated, Subplate Mounted		D50
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-		
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	, Performance Curves	
	, , , , , , , , , , , , , , , , , , , ,	
•		
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	Pressure Relief, Pilot Operated, In-line Pipe Mounted	
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Dimensions		Dac

Technical Information

General Description

Series R4V*5 and R6V*5 pressure relief valves feature a manual adjustment pilot stage which controls a seated type main stage.

A vent function with a solenoid operated directional valve is available for circulation at minimum pressure.

Features

- Pilot operated with manual adjustment
- 2 interfaces:
 - Subplate, ISO 6264 (DIN 24340 Form D) with VV01 vent valve (R4V)
 - Subplate, ISO 6264 (DIN 24340 Form E) with CETOP 03 vent valve (R6V)
- 3 pressure ranges
- 3 adjustment modes:
 - Hand knob
 - Acorn nut with lead seal
 - Key lock
- Remote control via port X

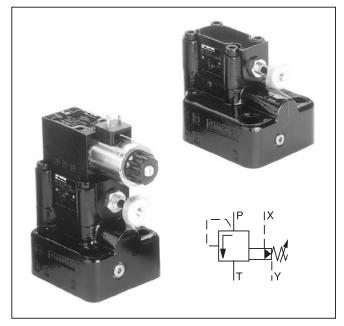


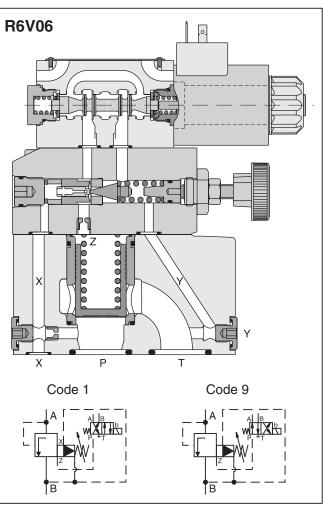
System pressure in port P is applied via the X gallery to the spring loaded cone in the pilot head. The pilot head controls the pressure in the Z area on top of the main cartridge which is additionally kept close by the main spring.

If the pilot pressure exceeds the setting pressure the pilot cone opens and thus limits the pilot pressure.

When the system pressure exceeds the pilot pressure plus the spring force, the main cartridge opens to port T and limits the pressure in port P to the adjusted level.

Additionally to the relief function, a solenoid operated vent valve connects the Z area to tank. This allows oil circulation from P to T at minimum pressure drop. The vent valve can either be a standard CETOP 03 valves (mounting form E) or a sandwich unit (mounting form D). For both types the vent position can be either at the energized or de-energized solenoid.



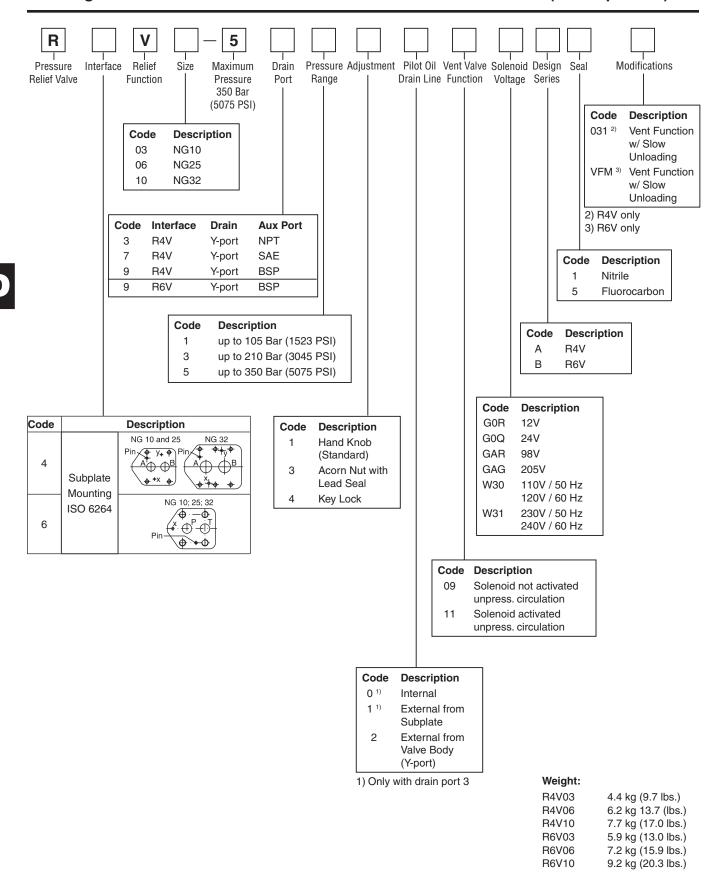


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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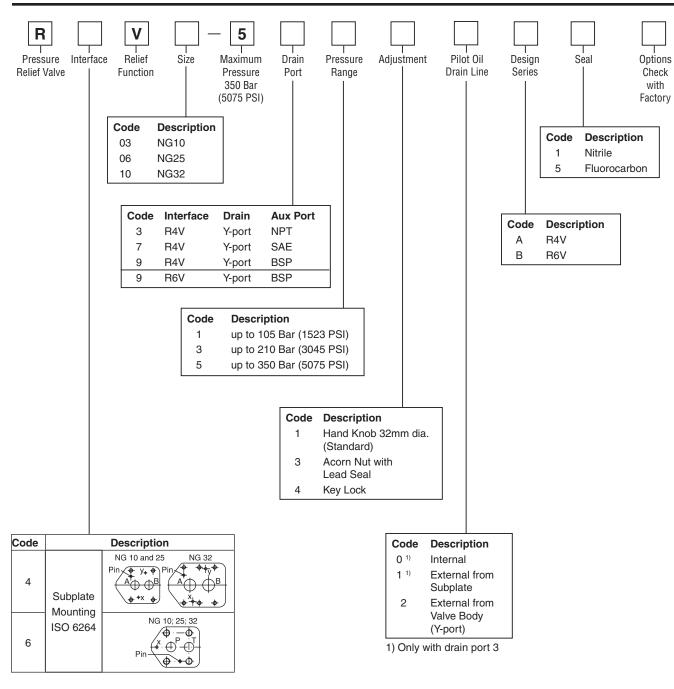


Series R4V*5 and R6V*5 (Pilot Operated)





Series R4V*5 and R6V*5 with Vent Function



Weight:

R4V03	2.7 kg (6.0 lbs.)
R4V06	4.5 kg (9.9 (lbs.)
R4V10	6.0 kg (13.2 lbs.)
R6V03	4.5 kg (9.9 lbs.)
R6V06	5.8 kg (12.8 lbs.)
R6V10	7.8 kg (17.2 lbs.)



R4V and R6V

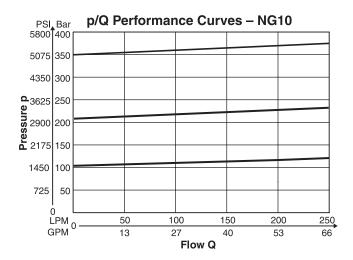
General							
Size	NG10	NG25	NG32				
Interface	Subplate mounting acc. ISO 6264 (DIN 24340)						
Mounting Position	As desired, horizontal mounting	ng preferred					
Ambient Temperature	-20°C to +80°C (-4°F to +176°	'F)					
Hydraulic							
Operating Pressure	Ports P or A and X up to 350 B	Bar (5075 PSI), Port T or B and	I Y depressurized				
Pressure Range	105, 210, 350 Bar (1523, 3045, 5075 PSI)						
Nominal Flow Series R4V	150 LPM (39.7 GPM)	350 LPM (92.6 GPM)	650 LPM (172.0 GPM)				
Series R6V	250 LPM (66.1 GPM)	500 LPM (132.3 GPM)	650 LPM (172.0 GPM)				
Fluid	Hydraulic oil according to DIN	51524 51525					
Viscosity Recommended Permitted	30 to 50 cSt / mm²/s (139 to 232 SSU) 20 to 380 cSt / mm²/s (93 to 1761 SSU)						
Fluid Temperature Recommended Maximum	+30°C to +50°C (+86°F to +122°F) -20°C to +70° (-4°F to +158°F)						
Filtration	ISO 4406 (1999), 18/16/13	·	·				

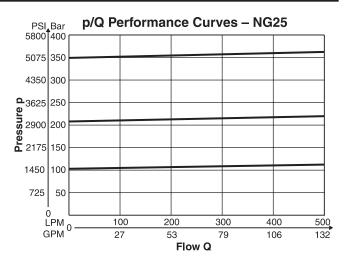
R4V and R6V with Vent Function

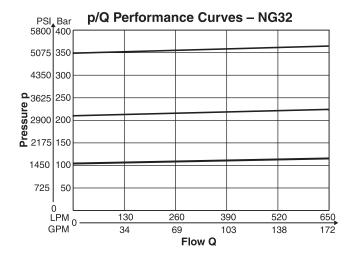
14V and nov with vent runction							
General							
Size	NG	10	N	G25	NO	G32	
Interface	Subplate mou	nting acc. ISO 6	6264 (DIN 2434	10)			
Mounting Position	As desired, ho	rizontal mounti	ng preferred				
Ambient Temperature	-20°C to +80°0	C (-4°F to +176	°F)				
Hydraulic							
Operating Pressure	Ports P or A a	nd X up to 350	Bar (5075 PSI), Port T or B and	d Y depressurize	ed	
Pressure Range	105, 210, 350	Bar (1523, 304	5, 5075 PSI)				
Nominal Flow Series R4V	150 LPM (3	39.7 GPM)	350 LPM	(92.6 GPM)	650 LPM (172.0 GPM)	
Series R6V	250 LPM (6	66.1 GPM)	500 LPM (132.3 GPM)	650 LPM (172.0 GPM)	
Fluid	Hydraulic oil a	ccording to DIN	l 51524 515	25			
Viscosity Recommended Permitted		nm²/s (139 to 2 / mm²/s (93 to 1					
Fluid Temperature	-20°C to +70°	(-4°F to +158°F	=)				
Filtration	ISO 4406 (199	99), 18/16/13					
Electrical (solenoid)							
Duty Cycle	100% ED CA	UTION: Coil ten	nperature up to	180°C (356°F)			
Solenoid Connector	Connector acc	c. to EN 175301	-803				
Protection Class	IP65 in accord	lance with EN 6	60529 (plugged	and mounted)			
Code	G0R	G0Q	GAR	GAG	W30	W31	
Supply Voltage	12V	24V	98V	205V	110 at 50Hz 120 at 60Hz	230 at 50Hz 240 at 60Hz	
Supply Tolerance	+510	+510	+510	+510	+510	+510	
Power Consumption Hold	31W	31W	31W	31W	78W	78W	
In Rush	31W	31W	31W	31W	264W	264W	
Switching Frequency 16,000 (DC), 7200 (AC) switchings/hour maximum							
Wiring Minimum	3 x 1.5 mm ² R	ecommended					
Wiring Length Maximum	50 m (164 ft.)	Recommended					
D01 Cot0500 indd ddn 04/10							



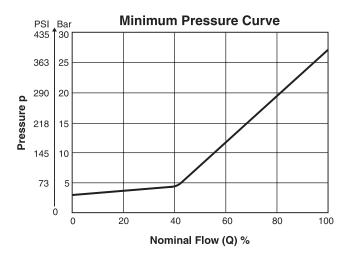
Performance Curves



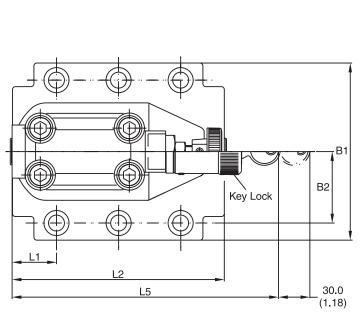


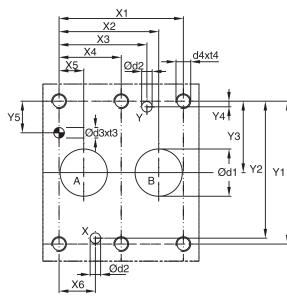


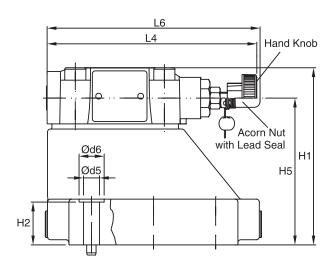
The performance curves are measured with external drain. For internal drain the tank pressure has to be added to curve.

















Series R4V (Pilot Operated)

Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	х1	x2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	у6
10	6264-06-07-*-97	42.9 (1.69)	35.8 (1.41)	21.5 (0.85)		7.2 (0.28)	21.5 (0.85)	0.0 (0.00)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	14.3 (0.56)	-
25	6264-08-11-*-97	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	_	11.1 (0.44)	20.6 (0.81)	0.0 (0.00)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	15.9 (0.63)	- -
32	6264-10-15-*-97	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	0.0 (0.00)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	21.4 (0.84)	

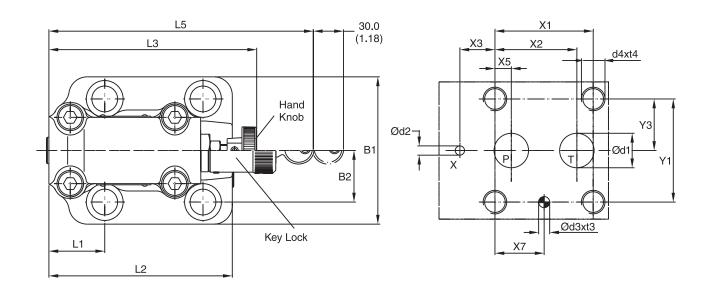
NG	ISO-code	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	L6
10	6264-06-07-*-97	87.3	33.4	83.0	21.0	-	_	62.5	-	29.0	94.8	_	143.0	181.0	144.8
		(3.44)	(1.31)	(3.27)	(0.83)	_	_	(2.46)	_	(1.14)	(3.73)	_	(5.63)	(7.13)	(5.76)
25	6264-08-11-*-97	105.0	39.7	109.5	29.0	-	_	89.0	-	34.7	126.8	_	143.0	181.0	144.8
		(4.13)	(1.56)	(4.31)	(1.14)	-	_	(3.50)	_	(1.37)	(4.99)	_	(5.63)	(7.13)	(5.76)
32	6264-10-15-*-97	120.0	48.4	120.0	29.0	_	_	99.5	_	30.6	144.3	_	143.0	181.0	144.8
		(4.72)	(1.91)	(4.72)	(1.14)	_	_	(3.92)	_	(1.20)	(5.68)	-	(5.63)	(7.13)	(5.76)

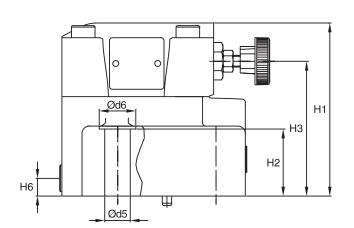
NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-07-*-97	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	6264-08-11-*-97	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	6264-10-15-*-97	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

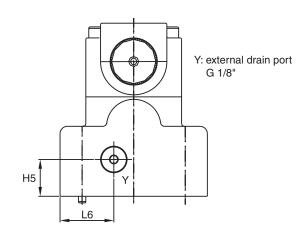
NG	ISO-code	Bolt Kit	即歌	5	Seal C Nitrile	Kit Fuorocarbon	Surface Finish
10	6264-06-07-*-97	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58507-0	S26-58507-5	√B €3
25	6264-08-11-*-97	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58475-0	S26-58475-5	R _{max} 6.3
32	6264-10-15-*-97	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58508-0	S26-58508-5	

NG	ISO-code	Subplate	Size
10	6264-06-07-*-97	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	6264-08-11-*-97	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	6264-10-15-*-97	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP











NG	ISO-code	х1	х2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	6264-06-09-*-97	53.8	47.5	0.0	_	22.1	_	22.1	53.8	-	26.9	-	-	_
		(2.12)	(1.87)	(0.00)	_	(0.87)	_	(0.87)	(2.12)	_	(1.06)	-	-	_
25	6264-08-13-*-97	66.7	55.6	23.8	_	11.1	_	33.4	70.0	-	35.0	-	-	_
		(2.63)	(2.19)	(0.94)	_	(0.44)	_	(1.31)	(2.76)	_	(1.38)	_	_	_
32	6264-10-17-*-97	88.9	76.2	31.8	-	12.7	_	44.5	82.6	-	41.3	_	-	_
		(3.50)	(3.00)	(1.25)	_	(0.50)	_	(1.75)	(3.25)	_	(1.63)	_	_	_

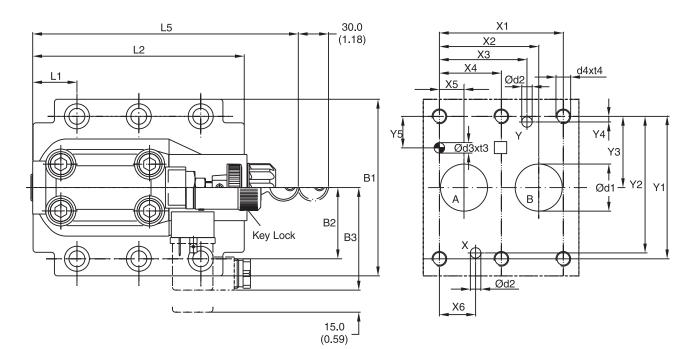
NG	ISO-code	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	L6
10	6264-06-09-*-97	80.0	26.9	114.0	27.0	88.0	_	25.0	25.0	52.5	118.5	141.0	-	180.0	29.5
		(3.15)	(1.06)	(4.49)	(1.06)	(3.46)	_	(0.98)	(0.98)	(2.07)	(4.67)	(5.55)	_	(7.09)	(1.16)
25	6264-08-13-*-97	100.0	35.0	117.5	45.5	91.5	_	25.0	12.0	37.9	124.5	141.0	_	180.0	36.5
		(3.94)	(1.38)	(4.63)	(1.79)	(3.60)	-	(0.98)	(0.47)	(1.49)	(4.90)	(5.55)	_	(7.09)	(1.44)
32	6264-10-17-*-97	120.0	41.3	123.0	52.0	97.0	_	25.0	13.5	45.0	153.0	141.0	_	180.0	36.5
		(4.72)	(1.63)	(4.83)	(2.05)	(3.82)	-	(0.98)	(0.53)	(1.77)	(6.02)	(5.55)	_	(7.09)	(1.83)

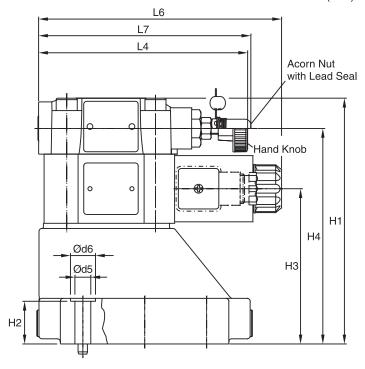
NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-09-*-97	14.7 (0.58)	4.8 (0.19)	7.5 (0.30)	10.0 (0.39)	M12	20.0 (0.79)	13.5 (0.53)	20.0 (0.79)
25	6264-08-13-*-97	23.4 (0.92)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M16	27.0 (1.06)	17.5 (0.69)	25.0 (0.98)
32	6264-10-17-*-97	32.0 (1.26)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M18	28.0 (1.10)	20.0 (0.79)	30.0 (1.18)

NG	ISO-code	Bolt Kit	即受	5	Seal C Nitrile	Kit Fluorocarbon	Surface Finish
10	6264-06-09-*-97	BK494	4xM12 x 45-DIN 912 12.9	108 Nm (79.6 lbft.) ±15%	S26-96396-0	S26-96396-5	
25	6264-08-13-*-97	BK366	4xM16 x 70-DIN 912 12.9	264 Nm (194.7 lbft.) ±15%	S26-96589-0	S26-96589-5	R _{max} 6.3
32	6264-10-17-*-97	BK507	4xM18 x 75-DIN 912 12.9	398 Nm (293.5 lbft.) ±15%	S26-96392-0	S26-96392-5	

NG	ISO-code	Subplate	Size
10	6264-06-09-*-97	SPP3R6B910	P, T = 3/4" BSPP x = 1/4" BSPP
25	6264-08-13-*-97	SPP6R8B910	P, T = 1 1/4" BSPP x = 1/4" BSPP
32	6264-10-17-*-97	SPP10R12B910	P, T = 1 1/2" BSPP x, y = 1/4" BSPP











Series R4V with Vent Function

Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	х1	х2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	у6
10	6264-06-07-*-97	42.9 (1.69)	35.8 (1.41)	21.5 (0.85)		7.2 (0.28)	21.5 (0.85)	0.0 (0.00)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	14.3 (0.56)	_ _
25	6264-08-11-*-97	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	- -	11.1 (0.44)	20.6 (0.81)	0.0 (0.00)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	15.9 (0.63)	_
32	6264-10-15-*-97	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	0.0 (0.00)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	21.4 (0.84)	_ _

NG	ISO-code	B1	B2	В3	H1	H2	Н3	H4	L1	L2	L3	L4	L5	L6	L7
10	6264-06-07-*-97	87.3	33.4	70.0	130.0		68.5	109.5	29.0	94.8	-	143.0		165.6	144.8
		(3.44)	(1.31)	(2.76)	(5.12)	(0.83)	(2.70)	(4.31)	(1.14)	(3.73)	_	(5.63)	(7.13)	(6.52)	(5.70)
25	6264-08-11-*-97	105.0	39.7	70.0	156.5	29.0	95.0	136.0	34.7	126.8	_	143.0	181.0	165.6	144.8
		(4.13)	(1.59)	(2.76)	(6.16)	(1.14)	(3.74)	(5.35)	(1.37)	(4.99)	_	(5.63)	(7.13)	(6.52)	(5.70)
32	6264-10-15-*-97	120.0	48.4	70.0	167.0	29.0	105.5	146.5	30.6	144.3	_	143.0	181.0	165.6	144.8
		(4.72)	(1.91)	(2.76)	(6.57)	(1.14)	(4.15)	(5.77)	(1.20)	(5.68)	_	(5.63)	(7.13)	(6.52)	(5.70)

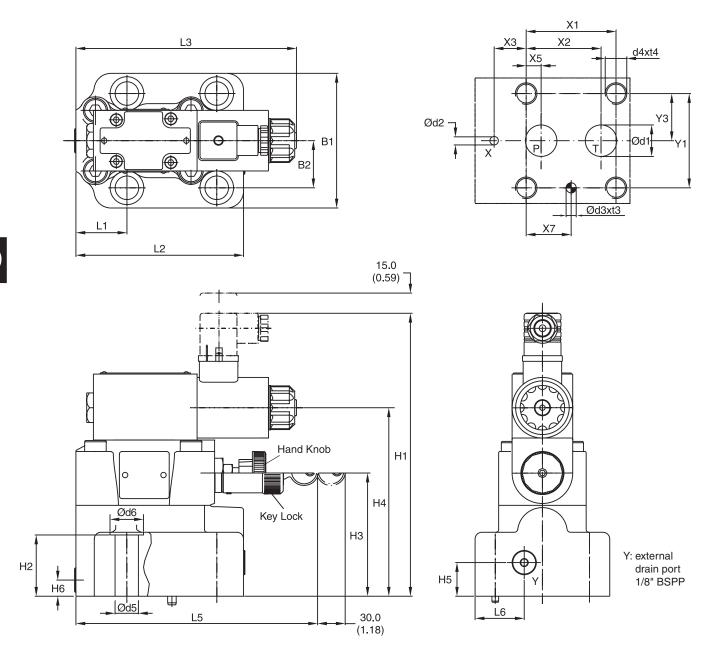
NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-07-*-97	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	6264-08-11-*-97	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	6264-10-15-*-97	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

NG	ISO-code	Bolt Kit	即受	2	Seal C Nitrile	Kit Fluorocarbon	Surface Finish
10	6264-06-07-*-97	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58507-0	S26-58507-5	
25	6264-08-11-*-97	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58475-0	S26-58475-5	R _{max} 6.3
32	6264-10-15-*-97	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58508-0	S26-58508-5	
VV01*					S56-40609-0	S56-40609-5	

^{*} Please combine seal kit of one size with seal kit of VV01 solenoid for complete seal kit.

NG	ISO-code	Subplate	Size
10	6264-06-07-*-97	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	6264-08-11-*-97	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	6264-10-15-*-97	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP









Series R6V with Vent Function

Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	х1	x2	хЗ	х4	х5	х6	х7	y1	y2	у3	y4	у5	у6
10	6264-06-09-*-97	53.8 (2.12)	47.5 (1.87)	0.0 (0.00)	-	22.1 (0.87)		22.1 (0.87)	53.8 (2.12)	_	26.9 (1.06)	1 1	1 1	
25	6264-08-13-*-97	66.7 (2.63)	55.6 (2.19)	23.8 (0.91)	_ _	11.1 (0.44)	_ _	33.4 (1.31)	70.0 (2.76)	_	35.0 (1.38)	-	_	_
32	6264-10-17-*-97	88.9 (3.50)	76.2 (3.00)	31.8 (1.25)	- -	12.7 (0.50)	- -	44.5 (1.75)	82.6 (3.25)	_	41.3 (1.63)	- -	- -	- -

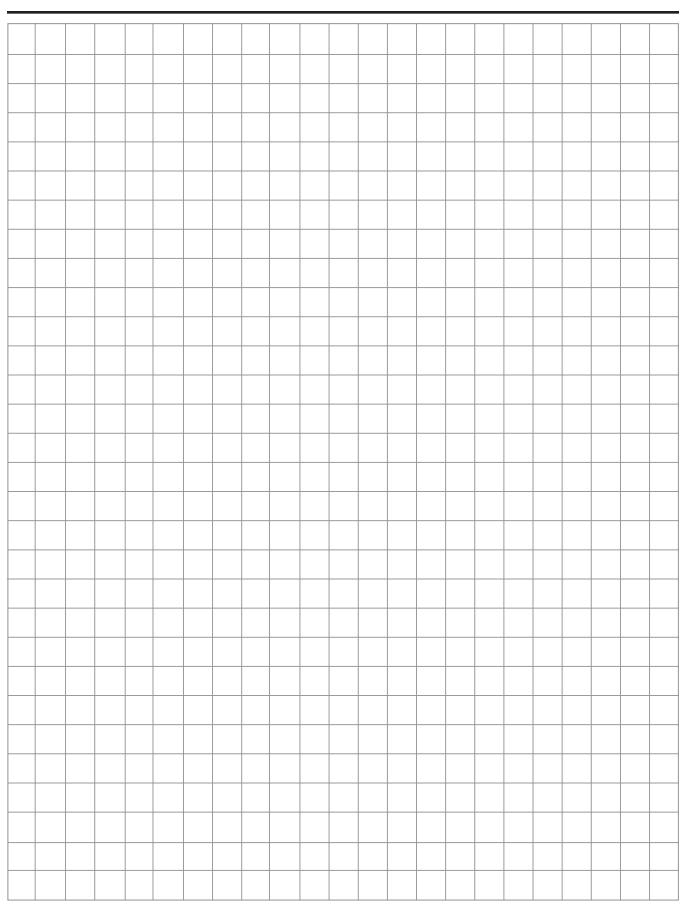
NG	ISO-code	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	L6
10	6264-06-09-*-97	80.0	26.9	206.0	27.0	88.0	136.5	25.0	12.0	52.5	118.5	163.8	-	180.0	36.5
		(3.15)	(1.06)	(8.11)	(1.06)	(3.46)	(5.37)	(0.98)	(0.47)	(2.07)	(4.67)	(6.45)	_	(7.09)	(1.44)
25	6264-08-13-*-97	100.0	35.0	210.0	45.5	91.5	140.0	25.0	12.0	37.9	124.5	163.8	_	180.0	36.5
		(3.94)	(1.38)	(8.27)	(1.79)	(3.60)	(5.51)	(0.98)	(0.47)	(1.49)	(4.90)	(6.45)	_	(7.09)	(1.44)
32	6264-10-17-*-97	120.0	41.3	215.5	52.0	97.0	145.5	25.0	12.0	45.0	153	163.8	_	180.0	36.5
		(4.72)	(1.63)	(8.48)	(2.05)	(3.82)	(5.73)	(0.98)	(0.47)	(1.77)	(6.02)	(6.45)	_	(7.09)	(1.44)

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-09-*-97	14.7 (0.58)	4.8 (0.19)	7.5 (0.30)	10.0 (0.39)	M12	20.0 (0.79)	13.5 (0.53)	20.0 (0.79)
25	6264-08-13-*-97	23.4 (0.92)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M16	27.0 (1.06)	17.5 (0.69)	25.0 (0.98)
32	6264-10-17-*-97	32.0 (1.26)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M18	28.0 (1.10)	20.0 (0.79)	30.0 (1.18)

NG	ISO-code	Bolt Kit	即引	5	Seal C Nitrile	◯ Kit Fluorocarbon	Surface Finish
10	6264-06-09-*-97	BK494	4xM12 x 45-DIN 912 12.9	108 Nm (79.6 lbft.) ±15%	S26-96395-0	S26-96395-5	√R _{max} 6.3
25	6264-08-13-*-97	BK366	4xM16 x 70-DIN 912 12.9	264 Nm (194.7 lbft.) ±15%	S26-96589-0	S26-96589-5	
32	6264-10-17-*-97	BK507	4xM18 x 75-DIN 912 12.9	398 Nm (293.5 lbft.) ±15%	S26-96392-0	S26-96392-5	

NG	ISO-code	Subplate	Size
10	6264-06-09-*-97	SPP3R6B910	P, T = 3/4" BSPP x = 1/4" BSPP
25	6264-08-13-*-97	SPP6R8B910	P, T = 1 1/4" BSPP x = 1/4" BSPP
32	6264-10-17-*-97	SPP10R12B910	P, T = 1 1/2" BSPP x, y = 1/4" BSPP







Technical Information

General Description

Series R4V (TÜV) (DIN 24340 Form D) and R6V (TÜV) (DIN 24340 Form E) pilot operated pressure relief valves include a certification according to directive 97/23/EG for safety-related applications.

The valve is set and sealed by the German technical inspection association TÜV. The valve delivery includes the TÜV certificate of conformity.

For Series R6V, a vent function with a solenoid operated directional valve is available for circulation at minimum pressure.

Features

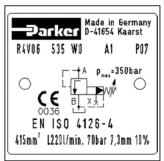
- TÜV certificate
- Pilot operated with manual adjustment
- 2 interfaces:
 - Subplate, ISO 6264 (DIN 24340 Form D) with VV01 vent valve (R4V)
 - Subplate, ISO 6264 (DIN 24340 Form E) with CETOP 03 vent valve (R6V)
- Adjustment leaded (code W)
- Adjustment leaded to maximum pressure, lower pressure possible (code V)











R4V06

Name Plate Data R4V06

415 mm²: minimum opening width

L220 LPM: maximum flow

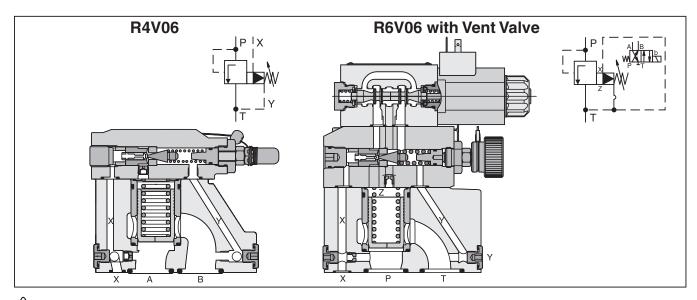
70 Bar: set pressure

(compare p/Q curves)

7.3 mm: cartridge stroke

10%: permitted pressure

increase of the flow range

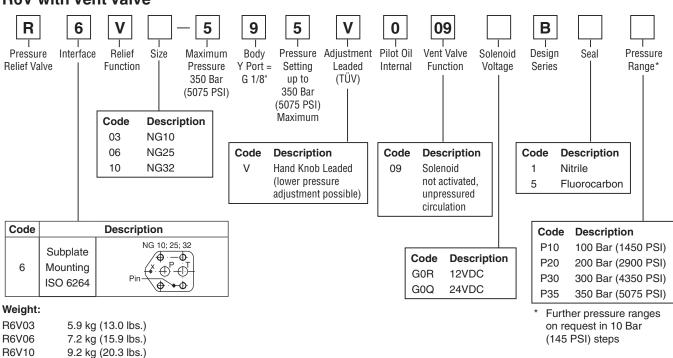


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. D01_Cat2500.indd, ddp, 04/19



R4V and R6V V 5 5 0 R Relief Size Maximum Pilot Oil Design Pressure Interface Body Pressure Adjustment Seal Pressure Relief Valve Function Pressure Setting Leaded (TUV) Internal Series Range* 350 Bar up to (5075 PSI) 350 Bar (5075 PSI) Maximum Description Code Description Code 03 NG10 R4V Α В 06 NG25 R6V 10 NG32 Code Description Code Description Code Description NG 10 and 25 NG 32 3 R4V Nitrile 1 ◆ y₊ ◆ Pin 9 R₆V 5 Fluorocarbon 4 **⊕** ⊕^B Subplate ф. +X Mounting NG 10; 25; 32 ISO 6264 φ -φ Φ -Φ Code Description Code Description 6 **⊕** Hand Knob Leaded P10 100 Bar (1450 PSI) (lower pressure P20 200 Bar (2900 PSI) adjustment possible) P30 300 Bar (4350 PSI) Weight: W Acorn Nut Leaded 350 Bar (5075 PSI) P35 R4V03 2.7 kg (6.0 lbs.) 4.5 kg (9.9 (lbs.) Further pressure ranges R4V06 on request in 10 Bar R4V10 6.0 kg (13.2 lbs.) (145 PSI) steps R6V03 4.5 kg (9.9 lbs.) R6V06 5.8 kg (12.8 lbs.) R6V10 7.8 kg (17.2 lbs.)

R6V with Vent Valve





Specifications

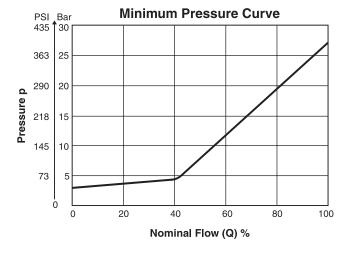
R4V and R6V

General							
Size	NG10	NG25	NG32				
Interface	Subplate mounting acc. ISO 6	264 (DIN 24340)					
Mounting Position	As desired, horizontal mountin	g preferred					
Ambient Temperature	-20°C to +80°C (-4°F to +176°	F)					
MTTF _D Value	75 years						
Hydraulic							
Operating Pressure	Ports P or A up to 350 Bar (5075 PSI), Port T or B 30 Bar (435 PSI)						
Pressure Range	100, 200, 300, 350 Bar (1450, 2900, 4350, 5075 PSI)						
Nominal Flow Series R4V	110 LPM (29.1 GPM)	450 LPM (119.0 GPM)	500 LPM (132.3 GPM)				
Series R6V	250 LPM (66.1 GPM)	500 LPM (132.3 GPM)	500 LPM (132.3 GPM)				
Fluid	Hydraulic oil according to DIN	51524 51525					
Viscosity Recommended Permitted		30 to 50 cSt / mm²/s (139 to 232 SSU) 20 to 380 cSt / mm²/s (93 to 1761 SSU)					
Fluid Temperature	-20°C to +70° (-4°F to +158°F)						
Filtration	ISO 4406 (1999), 18/16/13						

R6V with Vent Function

General								
Size	NG10	NG10 NG25 NG32						
Interface	Subplate mounting acc. ISO 62	ubplate mounting acc. ISO 6264 (DIN 24340)						
Mounting Position	As desired, horizontal mountin	g preferred						
Ambient Temperature	-20°C to +80°C (-4°F to +176°	F)						
MTTF _D Value	75 years							
Hydraulic								
Operating Pressure	Ports P or A up to 350 Bar (50)	75 PSI), Port T or B 30 Bar (43	5 PSI)					
Pressure Range	100, 200, 300, 350 Bar (1450,	2900, 4350, 5075 PSI)						
Nominal Flow	250 LPM (66.1 GPM)	500 LPM (132.3 GPM)	650 LPM (172.0 GPM)					
Fluid	Hydraulic oil according to DIN	51524 51525						
Viscosity Recommended Permitted	30 to 50 cSt /mm²/s (139 to 23 20 to 380 cSt / mm²/s (93 to 17	2 SSU) 761 SSU)						
Fluid Temperature	-20°C to +70° (-4°F to +158°F)							
Filtration	ISO 4406 (1999), 18/16/13 acc	cording to NAS 1638:7)						
Electrical (Solenoid)								
Duty Ratio	100% ED; CAUTION: Coil tem	perature up to 180°C (356°F)						
Solenoid Connector	Connector acc. to EN 175301-	803						
Protection Class	IP65 in accordance with EN 60	0529 (plugged and mounted)						
Code	G0R		G0Q					
Supply Voltage	12V		24V					
Supply Tolerance	+510		+510					
Power Consumption Hold	31W		31W					
In Rush	31W	31W 31W						
Switching Frequency	16,000 (DC), 7200 (AC) switch	ings/hour maximum						
Wiring Minimum	3 x 1.5 mm ² Recommended							
Wiring Length Maximum	50 m (164 ft.) Recommended							

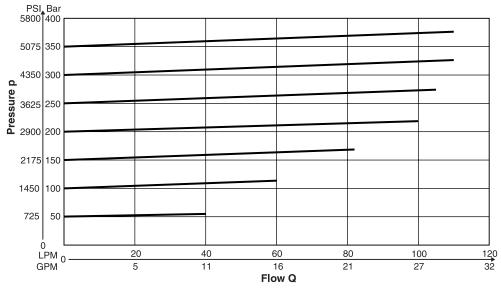




The performance curves are measured with external drain. For internal drain the tank pressure has to be added to curve.

All performance curves measured with HLP46 at 50°C (122°F).

p/Q Performance Curves - R4V03



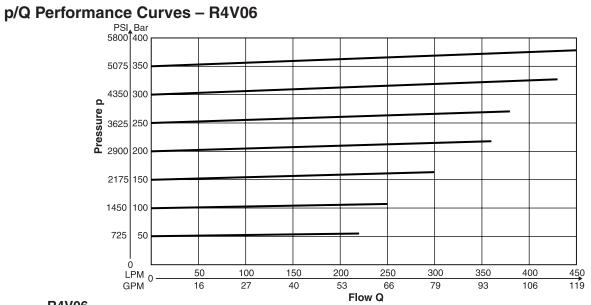
R4V03

Pressure Range	Qmax	Minimum Opening Width	Cartridge Stroke	Permitted Pressure Increase
50 - 70 Bar (725 - 1015 PSI)	40 LPM (11 GPM)	154mm ² (0.24 in. ²)	4.4mm (0.17")	10%
80 - 120 Bar (1160 - 1740 PSI)	60 LPM (16 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%
130 - 170 Bar (1885 - 2465 PSI)	82 LPM (22 GPM)	154mm ² (0.24 in. ²)	4.4mm (0.17")	10%
180 - 200 Bar (2610 - 2900 PSI)	100 LPM (27 GPM)	154mm ² (0.24 in. ²)	4.4mm (0.17")	10%
210 - 250 Bar (3015 - 3625 PSI)	105 LPM (28 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%
260 - 300 Bar (3770 - 4350 PSI)	110 LPM (29 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%
310 - 350 Bar (4495 - 5075 PSI)	110 LPM (29 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%



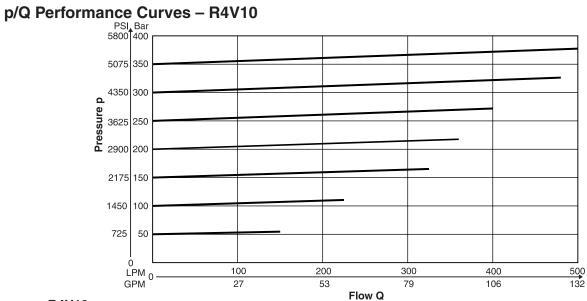


Performance Curves



R4V06

Pressure Range	Qmax	Minimum Opening Width	Cartridge Stroke	Permitted Pressure Increase
50 - 70 Bar (725 - 1015 PSI)	220 LPM (58 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
80 - 120 Bar (1160 - 1740 PSI)	250 LPM (66 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
130 - 170 Bar (1885 - 2465 PSI)	300 LPM (79 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
180 - 200 Bar (2610 - 2900 PSI)	360 LPM (95 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
210 - 250 Bar (3015 - 3625 PSI)	380 LPM (101 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
260 - 300 Bar (3770 - 4350 PSI)	430 LPM (114 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
310 - 350 Bar (4495 - 5075 PSI)	450 LPM (120 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%

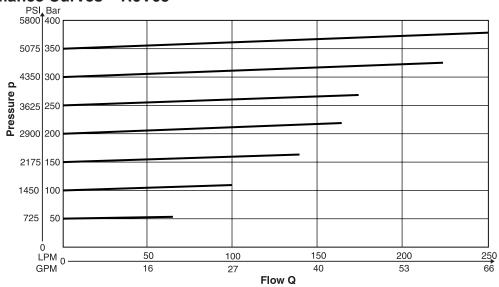


R4V10

114410	1			T
Pressure Range	Qmax	Minimum Opening Width	Cartridge Stroke	Permitted Pressure Increase
50 - 70 Bar (725 - 1015 PSI)	150 LPM (40 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
80 - 120 Bar (1160 - 1740 PSI)	225 LPM (60 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
130 - 170 Bar (1885 - 2465 PSI)	325 LPM (86 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
180 - 200 Bar (2610 - 2900 PSI)	360 LPM (95 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
210 - 250 Bar (3015 - 3625 PSI)	400 LPM (106 GPM)	607mm² (0.94 in.²)	7.3mm (0.29")	10%
260 - 300 Bar (3770 - 4350 PSI)	480 LPM (127 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
310 - 350 Bar (4495 - 5075 PSI)	500 LPM (132 GPM)	607mm² (0.94 in.²)	7.3mm (0.29")	10%



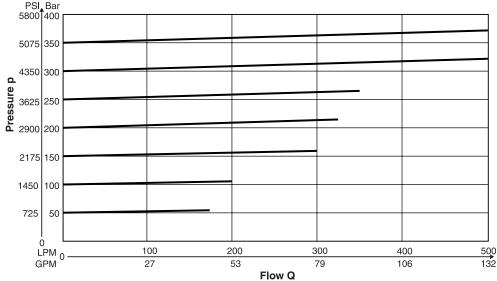
p/Q Performance Curves - R6V03



R6V03

Pressure Range	Qmax	Minimum Opening Width	Cartridge Stroke	Permitted Pressure Increase
50 - 70 Bar (725 - 1015 PSI)	65 LPM (17 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%
80 - 120 Bar (1160 - 1740 PSI)	100 LPM (27 GPM)	154mm ² (0.24 in. ²)	4.4mm (0.17")	10%
130 - 170 Bar (1885 - 2465 PSI)	140 LPM (37 GPM)	154mm ² (0.24 in. ²)	4.4mm (0.17")	10%
180 - 200 Bar (2610 - 2900 PSI)	165 LPM (44 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%
210 - 250 Bar (3015 - 3625 PSI)	170 LPM (46 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%
260 - 300 Bar (3770 - 4350 PSI)	225 LPM (60 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%
310 - 350 Bar (4495 - 5075 PSI)	250 LPM (66 GPM)	154mm² (0.24 in.²)	4.4mm (0.17")	10%

p/Q Performance Curves – R6V06 PSI, Bar 5800 400



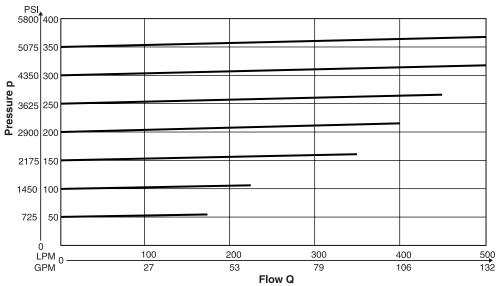
R6V06

Pressure Range	Qmax	Minimum Opening Width	Cartridge Stroke	Permitted Pressure Increase
50 - 70 Bar (725 - 1015 PSI)	170 LPM (45 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
80 - 120 Bar (1160 - 1740 PSI)	200 LPM (53 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
130 - 170 Bar (1885 - 2465 PSI)	300 LPM (80 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
180 - 200 Bar (2610 - 2900 PSI)	325 LPM (86 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
210 - 250 Bar (3015 - 3625 PSI)	350 LPM (93 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
260 - 300 Bar (3770 - 4350 PSI)	500 LPM (132 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%
310 - 350 Bar (4495 - 5075 PSI)	500 LPM (132 GPM)	415mm² (0.64 in.²)	7.3mm (0.29")	10%



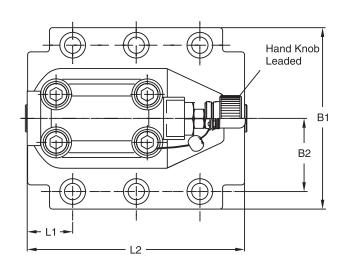
Performance Curves

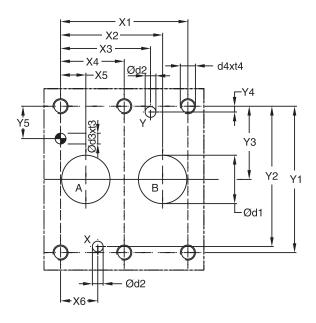
p/Q Performance Curves - R6V10

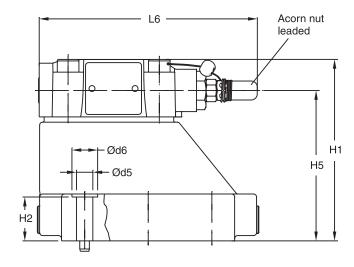


R6V10

HOVIU				
Pressure Range	Qmax	Minimum Opening Width	Cartridge Stroke	Permitted Pressure Increase
50 - 70 Bar (725 - 1015 PSI)	170 LPM (45 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
80 - 120 Bar (1160 - 1740 PSI)	200 LPM (53 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
130 - 170 Bar (1885 - 2465 PSI)	300 LPM (80 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%
180 - 200 Bar (2610 - 2900 PSI)	325 LPM (86 GPM)	607mm² (0.94 in.²)	7.3mm (0.29")	10%
210 - 250 Bar (3015 - 3625 PSI)	350 LPM (93 GPM)	607mm² (0.94 in.²)	7.3mm (0.29")	10%
260 - 300 Bar (3770 - 4350 PSI)	500 LPM (132 GPM)	607mm² (0.94 in.²)	7.3mm (0.29")	10%
310 - 350 Bar (4495 - 5075 PSI)	500 LPM (132 GPM)	607mm ² (0.94 in. ²)	7.3mm (0.29")	10%











Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

Size	ISO-code	х1	х2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	6264-06-07-*-97	42.9 (1.69)	35.8 (1.41)	21.5 (0.85)	_ _	7.2 (0.28)	21.5 (0.85)	0.0 (0.00)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	14.3 (0.56)	-
25	6264-08-11-*-97	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	_ _	11.1 (0.44)	20.6 (0.81)	0.0 (0.00)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	15.9 (0.63)	- -
32	6264-10-15-*-97	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	0.0 (0.00)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	21.4 (0.84)	- -

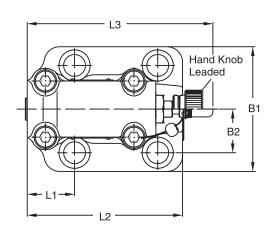
Size	ISO-code	B1	B2	H1	H2	Н3	H4	H5	H6	L1	L2	L3	L6
10	6264-06-07-*-97	87.3 (3.44)	33.4 (1.31)	83.0 (3.27)	21.0 (0.83)	-	_	62.5 (2.46)	1 1	29.0 (1.14)	94.8 (3.73)	_	144.8 (5.76)
25	6264-08-11-*-97	105.0 (4.13)	39.7 (1.56)	109.5 (4.31)	29.0 (1.14)	_ _	_ _	89.0 (3.50)	_	34.7	126.8 (4.99)	_ _	144.8 (5.76)
32	6264-10-15-*-97	120.0 (4.72)	48.4 (1.91)	120.0 (4.72)	29.0 (1.14)	-	- -	99.5 (3.92)	1	30.6 (1.20)	144.3 (5.68)	_ _	144.8 (5.76)

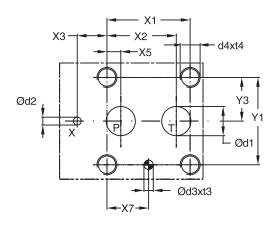
Size	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-07-*-97	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	6264-08-11-*-97	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	6264-10-15-*-97	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

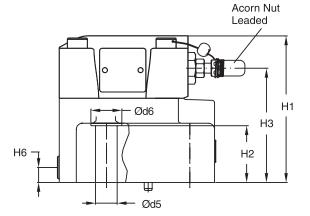
Size	ISO-code	Subplate	Size
10	6264-06-07-*-97	SPP3M6B910	A, B = 3/4" BSPP x,y = 1/4" BSPP
25	6264-08-11-*-97	SPP6M8B910	A, B = 1" BSPP x,y = 1/4" BSPP
32	6264-10-15-*-97	SPP10M12B910	A, B = 1 1/2" BSPP x,y = 1/4" BSPP

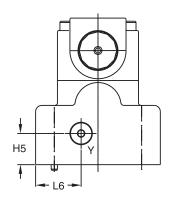
Size	ISO-code	Bolt Kit	即電	5	Seal C Nitrile	Kit Fuorocarbon	Surface Finish
10	6264-06-07-*-97	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58507-0	S26-58507-5	√ <u>62</u> □ □0.01/100
25	6264-08-11-*-97	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58475-0	S26-58475-5	\frac{\frac{\frac{\partial_{\text{max}}}{6.3}}{\frac{\partial_{\text{0.017100}}}{1.771777777777777777777777777777777777
32	6264-10-15-*-97	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58508-0	S26-58508-5	











Y: external drain port G 1/8"



Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

Size	ISO-code	х1	x2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	6264-06-09-*-97	53.8 (2.12)	47.5 (1.87)	0.0 (0.00)		22.1 (0.87)	1 1	22.1 (0.87)	53.8 (2.12)	-	26.9 (1.06)	1 1		1 1
25	6264-08-13-*-97	66.7 (2.63)	55.6 (2.19)	23.8 (0.94)	- -	11.1 (0.44)	_ _	33.4 (1.31)	70.0 (2.76)	_ _	35.0 (1.38)	_	- -	_ _
32	6264-10-17-*-97	88.9 (3.50)	76.2 (3.00)	31.8 (1.25)	- -	12.7 (0.50)	- -	44.5 (1.75)	82.6 (3.25)	_	41.3 (1.63)	-	- -	_ _

Tolerance at X and Y pin holes and screw holes ± 0.1 , at port holes ± 0.2 .

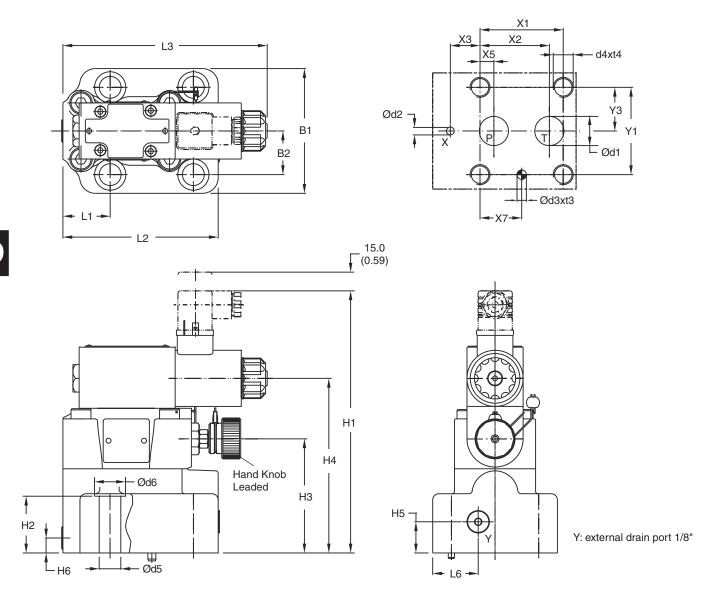
Size	ISO-code	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L6
10	6264-06-09-*-97	80.0 (3.15)	26.9 (1.06)	114.0 (4.49)	27.0 (1.06)	88.0 (3.46)	1 1	20.5 (0.81)	25.0 (0.98)	52.5 (2.07)	118.5 (4.67)	148.3 (5.84)	_ _	29.5 (1.16)
25	6264-08-13-*-97	100.0 (3.94)	35.0 (1.38)	117.5 (4.63)	45.5 (1.79)	91.5 (3.60)	_ _	25.0 (0.98)	12.0 (0.47)	37.9 (1.49)	124.5 (4.90)	148.3 (5.84)	_ _	36.5 (1.44)
32	6264-10-17-*-97	120.0 (4.72)	41.3 (1.63)	123.0 (4.83)	52.0 (2.05)	97.0 (3.82)	ΙI	26.5 (1.04)	13.5 (0.53)	45.0 (1.77)	153.0 (6.02)	148.3 (5.84)	- -	46.5 (1.83)

Size	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-09-*-97	14.7 (0.58)	4.8 (0.19)	7.5 (0.30)	10.0 (0.39)	M12	20.0 (0.79)	13.5 (0.53)	20.0 (0.79)
25	6264-08-13-*-97	23.4 (0.92)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M16	27.0 (1.06)	17.5 (0.69)	25.0 (0.98)
32	6264-10-17-*-97	32.0 (1.26)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M18	28.0 (1.10)	20.0 (0.79)	30.0 (1.18)

Size	ISO-code	Subplate	Size
10	6264-06-09-*-97	SPP3R6B910	P, T = 3/4" BSPP x = 1/4" BSPP
25	6264-08-13-*-97	SPP6R8B910	P, T = 1 1/4" BSPP x = 1/4" BSPP
32	6264-10-17-*-97	SPP10R12B910	P, T = 1 1/2" BSPP x,y = 1/4" BSPP

Size	ISO-code	Bolt Kit	町で	5	Seal C Nitrile	Kit Fluorocarbon	Surface Finish
10	6264-06-09-*-97	BK494	4xM12 x 45-DIN 912 12.9	108 Nm (79.6 lbft.) ±15%	S26-96396-0	S26-96396-5	
25	6264-08-13-*-97	BK366	4xM16 x 70-DIN 912 12.9	264 Nm (194.7 lbft.) ±15%	S26-96589-0	S26-96589-5	R _{max} 6.3
32	6264-10-17-*-97	BK507	4xM18 x 75-DIN 912 12.9	398 Nm (293.5 lbft.) ±15%	S26-96392-0	S26-96392-5	







Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

Size	ISO-code	х1	x2	хЗ	х4	х5	х6	х7	y1	y2	у3	y4	у5	у6
10	6264-06-09-*-97	53.8 (2.12)	47.5 (1.87)	0.0 (0.00)	-	22.1 (0.87)	-	22.1 (0.87)	53.8 (2.12)	- -	26.9 (1.06)	1 1	1 1	-
25	6264-08-13-*-97	66.7 (2.63)	55.6 (2.19)	23.8 (0.91)	_ _	11.1 (0.44)	_ _	33.4 (1.31)	70.0 (2.76)	- -	35.0 (1.38)	_	_ _	- -
32	6264-10-17-*-97	88.9 (3.50)	76.2 (3.00)	31.8 (1.25)	_ _	12.7 (0.50)	- -	44.5 (1.75)	82.6 (3.25)	- -	41.3 (1.63)	-	-	

Tolerance at X and Y pin holes and screw holes ± 0.1 , at port holes ± 0.2 .

Size	ISO-code	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L6
10	6264-06-09-*-97	80.0 (3.15)	26.9 (1.06)	206.0 (8.11)	27.0 (1.06)	88.0 (3.46)	136.5 (5.37)	25.0 (0.98)	12.0 (0.47)	52.5 (2.07)	118.5 (4.67)	163.8 (6.45)	- 1	36.5 (1.44)
25	6264-08-13-*-97	100.0 (3.94)	35.0 (1.38)	210.0 (8.27)	45.5 (1.79)	91.5 (3.60)	140.0 (5.51)	25.0 (0.98)	12.0 (0.47)	37.9 (1.49)	124.5 (4.90)	163.8 (6.45)	- -	36.5 (1.44)
32	6264-10-17-*-97	120.0 (4.72)	41.3 (1.63)	215.5 (8.48)	52.0 (2.05)	97.0 (3.82)	145.5 (5.73)	25.0 (0.98)	12.0 (0.47)	45.0 (1.77)	153 (6.02)	163.8 (6.45)	_ _	36.5 (1.44)

Size	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-09-*-97	14.7 (0.58)	4.8 (0.19)	7.5 (0.30)	10.0 (0.39)	M12	20.0 (0.79)	13.5 (0.53)	20.0 (0.79)
25	6264-08-13-*-97	23.4 (0.92)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M16	27.0 (1.06)	17.5 (0.69)	25.0 (0.98)
32	6264-10-17-*-97	32.0 (1.26)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M18	28.0 (1.10)	20.0 (0.79)	30.0 (1.18)

Size	ISO-code	Subplate	Size
10	6264-06-09-*-97	SPP3R6B910	P, T = 3/4" BSPP x = 1/4" BSPP
25	6264-08-13-*-97	SPP6R8B910	P, T = 1 1/4" BSPP x = 1/4" BSPP
32	6264-10-17-*-97	SPP10R12B910	P, T = 1 1/2" BSPP x,y = 1/4" BSPP

Size	ISO-code	Bolt Kit	即引	5	Seal C Nitrile	Kit Fluorocarbon	Surface Finish
10	6264-06-09-*-97	BK494	4xM12 x 45-DIN 912 12.9	108 Nm (79.6 lbft.) ±15%	S26-96395-0	S26-96395-5	
25	6264-08-13-*-97	BK366	4xM16 x 70-DIN 912 12.9	264 Nm (194.7 lbft.) ±15%	S26-96589-0	S26-96589-5	R _{max} 6.3
32	6264-10-17-*-97	BK507	4xM18 x 75-DIN 912 12.9	398 Nm (293.5 lbft.) ±15%	S26-96392-0	S26-96392-5	



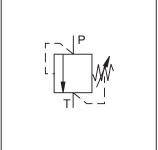
General Description

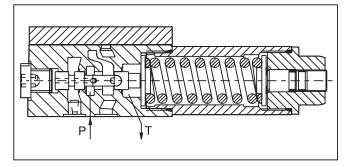
Series VS pressure relief valve is a direct operated spool valve for subplate mounting with internal drain to port T. The connection and function is according to ISO 6264.

Specifiactions

Size	NFPA D03 / NG6
Mounting Interface	ISO 6264
Mounting Position	Unrestricted
Ambient Temperature Range	-20°C to +70°C (-4°F to +158°F)
Working Pressure	Port P: 350 Bar (5075 PSI) Port T: depressurized
Pressure Range	25 Bar (363 PSI) 64 Bar (928 PSI) 160 Bar (2320 PSI) 210 Bar (3045 PSI) 350 Bar (5075 PSI)
Nominal Flow	25 LPM (6.6 GPM)
Pressure Fluid	Hydraulic oil as per DIN 51524 525
Fluid Temperature Recommended Permitted	+30°C to +50°C (+86°F to +122°F) -20°C to +70°C (-4°F to +158°F)
Viscosity Recommended Permitted	30 to 50 cSt/mm²/s (139 to 232 SSU) 20 to 380 cSt / mm²/s (93 to 1761 SSU)
Filtration	ISO 4406 (1999), 18/16/13



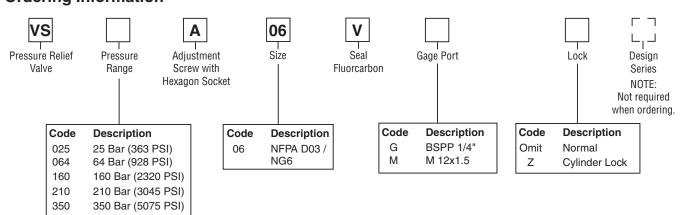




Features

- Spool type valve
- Manifold mounting
- 5 pressure ranges
- 2 adjustment modes

Ordering Information

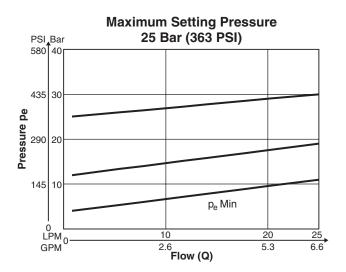


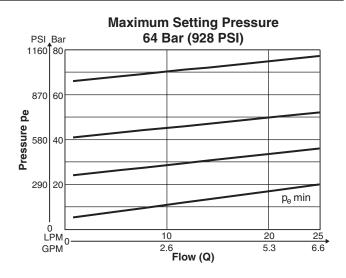
Weight: 1.3 kg (2.9 lbs.)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. D01_Cat2500.indd, ddp, 04/19



Performance Curves





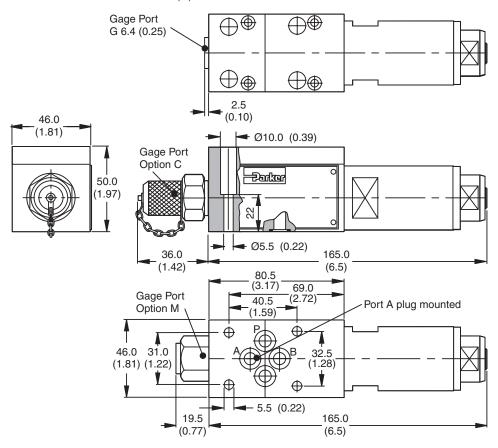


Maximum Setting Pressures 160 Bar (2320 PSI) and 210 Bar (3045 PSI) PSI**†**Bar 3480 240 3190 220 2900 200 2610 180 2320 160 **a** 2030 140 **b** 1740 120 1450 100 80 1160 870 60 580 40 290 20 $\mathrm{p_e}\,\mathrm{min}$ 25 6.6 20 2.6 Flow (Q) GPM 0 5.3



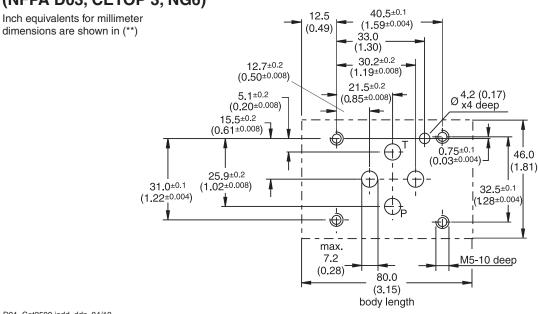


Inch equivalents for millimeter dimensions are shown in (**)



Surface Finish	Bolt kit 即气 DIN912 12.9	5	Seal C Kit Fluorocarbon
\(\begin{align*} \begin{align*} \beg	M5x30-4pcs	8.1Nm (6.0 lbft.)	SK-VB/VM/VS V

Mounting Pattern ISO 6264-03-04-*-97 (NFPA D03, CETOP 3, NG6)



D01_Cat2500.indd, ddp, 04/19



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General Description

Series R4U subplate mounted unloading valves are used to unload a circuit at low pressure. The mechanically adjustable pressure signal to unload the main stage has to be applied to port X. The pressure differential between opening and closing is nominal 15% or 28% of the setting pressure:

15% for pressure ranges 350 Bar (5075 PSI) and 28% for 105 Bar (1523 PSI) and 210 Bar (3045 PSI).

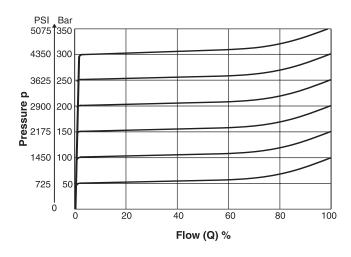
Typical applications are to unload the pumps in an accumulator circuit and to unload the low pressure stage of a double pump.

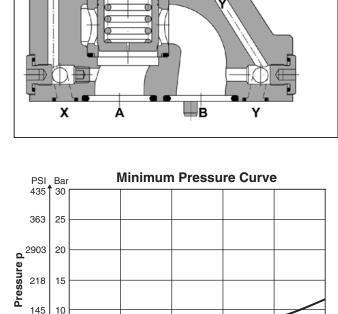
In addition, Series R4U with vent function is vented by electrical operation.

Features

- Pilot operated unloading valve
- 3 pressure ranges
- 2 switching types (series R4U with vent function)
- 3 adjustment modes:
 - Hand knob
 - Screw with locknut
 - Key lock

Performance Curves





Flow (Q) %

The performance curves are measured with external drain. For internal drain the tank pressure has to be added to curve.

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. D01_Cat2500.indd, ddp, 04/19

D33

145 10

73

20



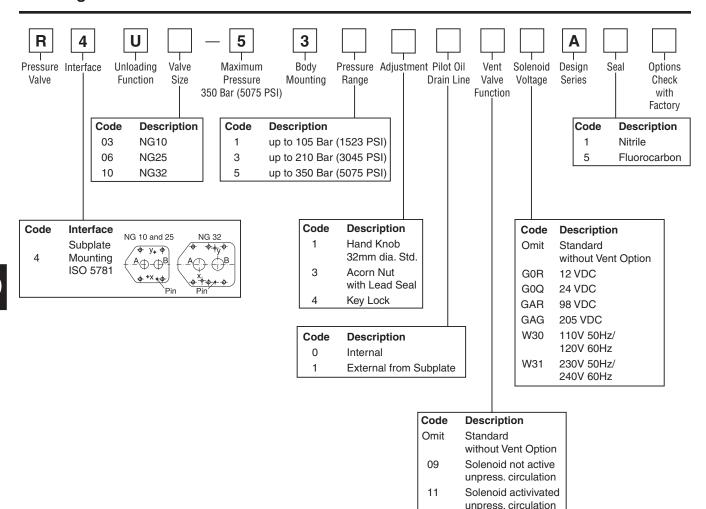


100



Pressure Unloading Valves **Series R4U**

Ordering Information



Weight:

R4U03: 2.7 kg (6.0 lbs.) R4U06: 4.5 kg (9.9 lbs.) R4U10: 6.0 kg (13.2 lbs.)

Weight: with Vent

R4U03: 4.4 kg (9.7 lbs.) R4U06: 6.2 kg (13.7 lbs.) R4U10: 7.7 kg (17.0 lbs.)

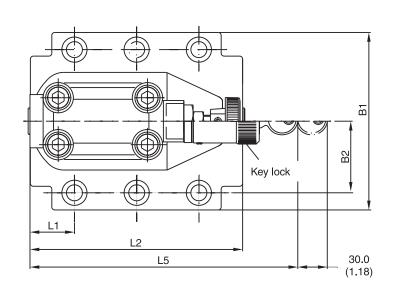


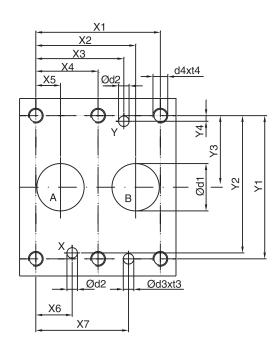
General									
Size	NG10	NG25	NG32						
Interface	Subplate mounting acc. ISO 5	781							
Mounting Position As desired, horizontal mounting preferred									
Ambient Temperature -20°C to +80°C (-4°F to +176°F)									
Hydraulic	draulic								
Operating Pressure	Ports A and X up to 350 Bar (5075 PSI), Ports B and Y depre	ssurized						
Pressure Range	105, 210, 350 Bar (1523, 304	5, 5075 PSI)							
Pressure Differential	15% for pressure range 350 E 28% for pressure ranges 105	sar (2538 PSI) Bar (1523 PSI) and 250 Bar (36	S25 PSI)						
Nominal Flow	150 LPM (39.7 GPM)	350 LPM (92.6 GPM)	650 LPM (172.0 GPM)						
Pressure Fluid	Hydraulic oil according to DIN	51524 525							
Viscosity Recommended Maximum	30 to 50 cSt / mm²/s (139 to 2 20 to 380 cSt / mm²/s (93 to								
Pressure Fluid Temperature Recommended Maximum	+30°C to +50°C (+86°F to +122°F)								
Filtration ISO 4406 (1999), 18/16/13									

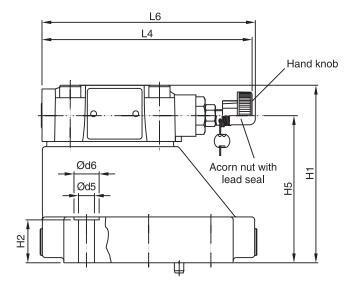
With Vent Function

with vent runction												
General												
Size	NO	310	NO.	G25	NO	332						
Interface	Subplate mou	inting acc. ISO	5781									
Mounting Position	As desired, he	orizontal mounti	ng preferred									
Ambient Temperature	-20°C to +80°	C (-4°F to +176	°F)									
Hydraulic												
Operating Pressure	Ports A and X	Ports A and X up to 350 Bar (5075 PSI), Ports B and Y depressurized										
Pressure Range	· · ·	105, 210, 350 Bar (1523, 3045, 5075 PSI)										
Pressure Differential		15% for pressure range 350 Bar (5075 PSI) 28% for pressure ranges 105 Bar (1523 PSI) and 250 Bar (3625 PSI)										
Nominal		LPM		LPM		LPM						
Flow	· · · · · · · · · · · · · · · · · · ·	GPM)	,	GPM)	(172.0	GPM)						
Pressure Fluid	Hydraulic oil according to DIN 51524 525											
Viscosity Recommended Maximum	30 to 50 cSt / mm²/s (139 to 232 SSU) 20 to 380 cSt / mm²/s (93 to 1761 SSU)											
Pressure Fluid Temperature Recommended Maximum		°C (+86°F to +1 C (-4°F to +158										
Filtration	ISO 4406 (19	999), 18/16/13										
Electrical (solenoid)												
Duty Cycle	100% ED CA	JTION: Coil tem	nperature up to	180°C (356°F) p	ossible							
Max. Switching Frequency	16,000 (DC),	• ,										
Protection Class	IP65 in accord	dance with EN 6	60529 (plugged	and mounted)								
Code	G0R	G0Q	GAR	GAG	W30	W31						
Supply Voltage	12V	24V	98V	205V	110 at 50Hz 120 at 60Hz	230 at 50Hz 240 at 60Hz						
Supply Tolerance	+510	+510	+510	+510	+510	+510						
Power Consumption Hold	31W	31W	31W	31W	78W	78W						
In Rush	31W	31W	31W	31W	264W	264W						
Solenoid Connection	Connector as	per EN 175301	-803		!							
Wiring Minimum	3 x 1.5 mm² re	ecommended										
Wiring Length Maximum	50 m (164 ft.)	recommended										
001_Cat2500.indd, ddp, 04/19	cat2500.indd, ddp, 04/19											











Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	х1	х2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	5781-06-07-0-00	42.9 (1.69)	35.8 (1.41)	21.5 0.85)	_	7.2 (0.28)	21.5 (0.85)	31.8 (1.25)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	-	ı
25	5781-08-10-0-00	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	-	11.1 (0.44)	20.6 (0.81)	44.5 (1.75)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	-	-
32	5781-10-13-0-00	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	62.7 (2.47)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	-	-

Tolerance at X and Y pin holes and screw holes ± 0.1 , at port holes ± 0.2 .

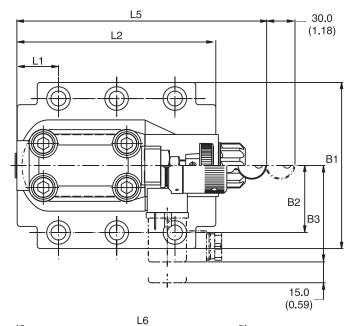
NG	ISO-code	B1	B2	H1	H2	НЗ	H4	H5	Н6	L1	L2	L3	L4	L5	L6
10	5781-06-07-0-00	87.3 (3.44)	33.4 (1.31)	83.0 (3.27)	21.0 (0.83)	62.5 (2.46)	_	-	_	29.0 (1.14)	94.8 (3.73)	-	141.0 (5.55)	181.0 (7.13)	-
25	5781-08-10-0-00	105.0 (4.13)	39.7 (1.56)	109.5 (4.31)	29.0 (1.14)	89.0 (3.50)	_	_	_	34.7 (1.37)	126.8 (4.99)	_	141.0 (5.55)	181.0 (7.13)	-
32	5781-10-13-0-00	120.0 (4.72)	48.4 (1.91)	120.0 (4.72)	29.0 (1.14)	99.5 (3.92)	-	-	_	30.6 (1.20)	144.3 (5.68)	-	141.0 (5.55)	181.0 (7.13)	-

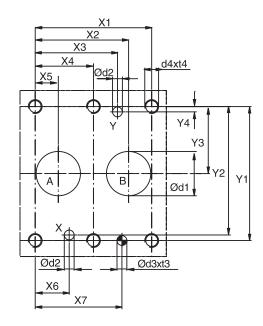
NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	5781-06-07-0-00	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	5781-08-10-0-00	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	5781-10-13-0-00	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

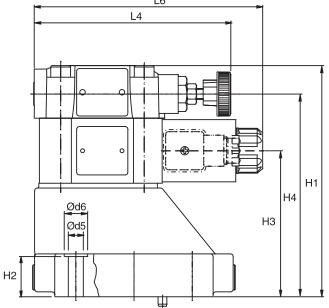
NG	ISO-code	Bolt Kit	即受	5	Seal C Nitrile	◯ Kit Fluorocarbon	Surface Finish
10	5781-06-07-0-00	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58507-0	S26-58507-5	
25	5781-08-10-0-00	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58475-0	S26-58475-5	R _{max} 6.3
32	5781-10-13-0-00	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58508-0	S26-58508-5	

NG	ISO-code	Subplate	Size
10	5781-06-07-0-00	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	5781-08-10-0-00	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	5781-10-13-0-00	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP











Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	х1	x2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	5781-06-07-0-00	42.9 (1.69)	35.8 (1.41)	21.5 (0.85)	-	7.2 (0.28)	21.5 (0.85)	31.8 (1.25)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	-	I
25	5781-08-10-0-00	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	-	11.1 (0.44)	20.6 (0.81)	44.5 (1.75)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	-	-
32	5781-10-13-0-00	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	62.7 (2.47)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	_	-

Tolerance at X and Y pin holes and screw holes ± 0.1 , at port holes ± 0.2 .

NG	ISO-code	B1	B2	В3	H1	H2	НЗ	H4	H5	Н6	L1	L2	L3	L4	L5	L6
10	5781-06-07-0-00	87.3	33.4	70.0	130.0	21.0	68.5	109.5	_	_	29.0	94.8	-	141.0		
		(3.44)	(1.31)	(2.76)	(5.12)	(0.83)	(2.70)	(4.13)			(1.14)	(3.73)		(5.55)	(7.13)	(6.52)
25	5781-08-10-0-00	105.0	39.7	70.0	156.5	29.0	95.0	136.0	_	_	34.7	126.8	_	141.0	181.0	165.6
		(4.13)	(1.56)	(2.76)	(6.16)	(1.14)	(3.74)	(5.35)			(1.37)	(4.99)		(5.55)	(7.13)	(6.52)
32	5781-10-13-0-00	120.0	48.4	70.0	167.0	29.0	105.5	146.5	_	_	30.6	144.3	_	141.0	181.0	165.6
		(4.72)	(1.91)	(2.76)	(6.57)	(1.14)	(4.15)	(5.77)			(1.20)	(5.68)		(5.55)	(7.13)	(6.52)

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	5781-06-07-0-00	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	5781-08-10-0-00	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	5781-10-13-0-00	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

					Seal C) Kit	
NG	ISO-code	Bolt Kit			Nitrile	Fluorocarbon	Surface Finish
10	5781-06-07-0-00	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58507-0*	S26-58507-5*	
25	5781-08-10-0-00	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58475-0*	S26-58475-5*	R _{max} 6.3 0.01/100
32	5781-10-13-0-00	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58508-0*	S26-58508-5*	
VV01					S56-40609-0	S56-40609-5	

^{*}Please combine seal kit of one size with seal kit of VV01 DC / AC solenoid for complete seal kit.

NG	ISO-code	Subplate	Size
10	5781-06-07-0-00	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	5781-08-10-0-00	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	5781-10-13-0-00	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP



Series R4R

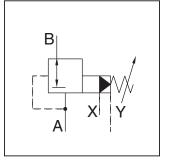
General Description

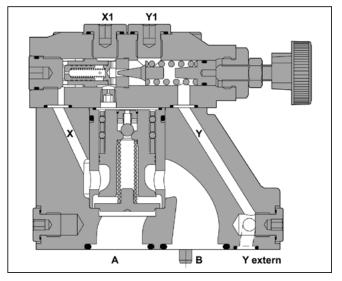
Series R4R pressure reducing valves are used to control the pressure in the secondary part of the hydraulic system. Independent of the primary pressure the secondary pressure is reduced to the pressure setting. In order to avoid undesired motion the valves are normally closed.

Specifications

Size	NG10, NG25, NG	332					
Interface	Subplate mountir	ng acc. ISO 5781					
Mounting Pos.	As desired, horiz	ontal mounting preferred					
Ambient Temp.	-20°C to +80°C (-4°F to +176°F)					
Max. Oper. Pressure	Ports A, B and X: 350 Bar (5075 PS Port Y: depressur	SI),					
Pressure Range		up to 105, 210, 350 Bar (1523, 3045, 5075 PSI)					
Nominal Flow	Size NG25: 350 I	Size NG10: 150 LPM (39.7 GPM) Size NG25: 350 LPM (92.6 GPM) Size NG32: 500 LPM (132.3 GPM)					
Pressure Fluid	Hydraulic oil acco						
Pressure Fluid Temperature	Recommended: Maximum:	+30C to +50°C (86°F to +122°F) -20°C to +70°C (-4°F to +158°F)					
Viscosity	Recommended: Maximum:	30 to 50 cSt (mm ² /s) 20 to 380 cSt (mm ² /s)					
Filtration	ISO 4406 (1999)	, 18/16/13					

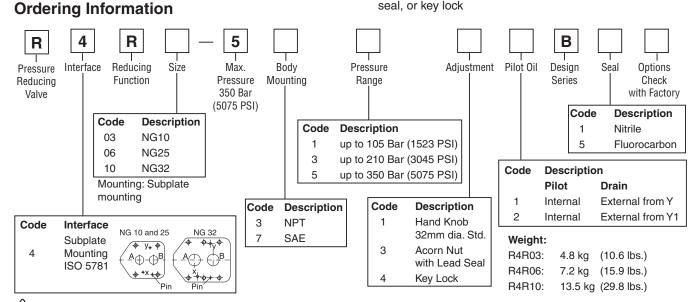






Features

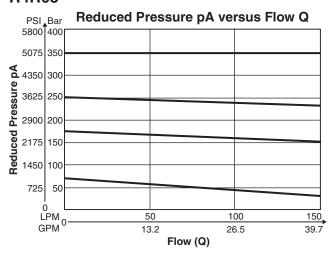
- Subplate mounting acc. to ISO 5781
- Normally closed to avoid unintended motion
- 3 pressure ranges
- Three adjustment modes: Hand knob, acorn nut with lead seal, or key lock

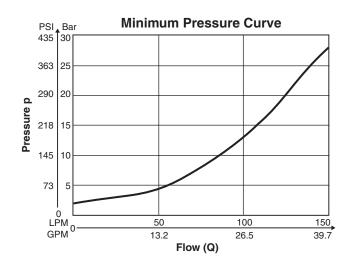


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. D01_Cat2500.indd, ddp, 04/19

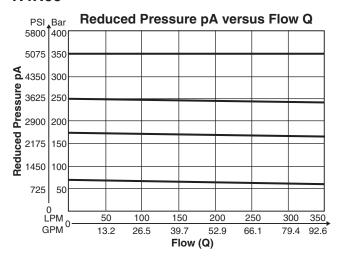


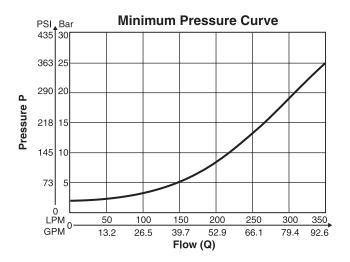
R4R03 1)



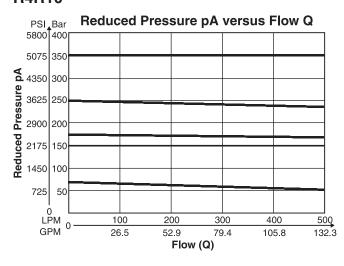


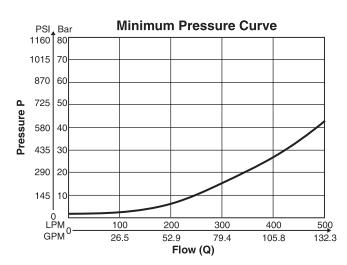
R4R06 1)





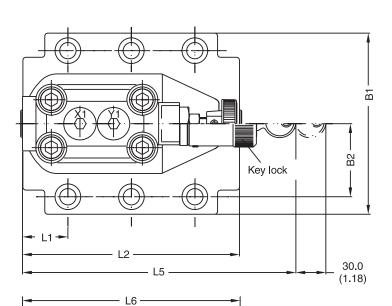
R4R10 1)

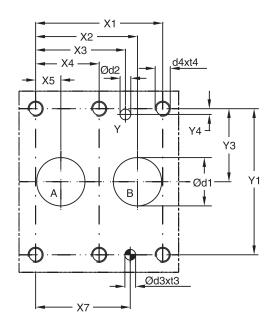


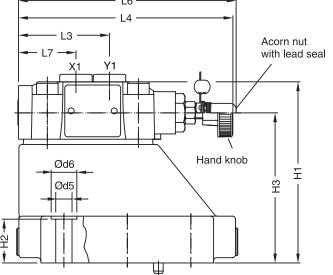


¹⁾ Measured at 350 Bar (5075 PSI) primary pressure pB. D01_Cat2500.indd, ddp, 04/19











Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	x1	x2	х3	x4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	5781-06-07-0-00	42.9	35.8	21.5	_	7.2	_	31.8	66.7	-	33.4	7.9	_	_
		(1.69)	(1.41)	(0.85)	_	(0.28)	_	(1.25)	(2.63)	_	(1.31)	(0.31)	_	-
25	5781-08-10-0-00	60.3	49.2	39.7	_	11.1	_	44.5	79.4	_	39.7	6.4	_	_
		(2.37)	(1.94)	(1.56)	_	(0.44)	_	(1.75)	(3.13)	_	(1.56)	(0.25)	_	-
32	5781-10-13-0-00	84.2	67.5	59.5	42.1	16.7	_	62.7	96.8	_	48.4	3.8	_	_
		(3.31)	(2.66)	(2.34)	(1.66)	(0.66)	_	(2.47)	(3.81)	_	(1.92)	(0.15)	_	-

Tolerance for all dimensions ±0.2

NG	ISO-code	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	L7
10	5781-06-07-0-00	87.3	33.4	83.0	21.0	62.5	-	_	_	29.0	94.8	60.8	141.0	181.0	38.6
		(3.44)	(1.31)	(3.27)	(0.83)	(2.46)	-	_	_	(1.14)	(3.73)	(2.39)	(5.55)	(7.13)	(1.52)
25	5781-08-10-0-00	105.0	39.7	109.5	29.0	89.0	_	_	_	34.7	126.8	60.8	141.0	181.0	38.6
		(4.13)	(1.56)	(4.31)	(1.14)	(3.50)	-	_	_	(1.37)	(4.99)	(2.39)	(5.55)	(7.13)	(1.52)
32	5781-10-13-0-00	120.0	48.4	120.0	29.0	99.5	-	_	_	30.6	144.3	60.8	141.0	181.0	38.6
		(4.72)	(1.91)	(4.72)	(1.14)	(3.92)	-	-	-	(1.20)	(5.68)	(2.39)	(5.55)	(7.13)	(1.52)

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	5781-06-07-0-00	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	5781-08-10-0-00	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	5781-10-13-0-00	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

NG	ISO-code	Bolt Kit	即受	5	Seal C Nitrile	Kit Fluorocarbon	Surface Finish
10	5781-06-07-0-00	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58507-0	S26-58507-5	
25	5781-08-10-0-00	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58475-0	S26-58475-5	R _{max} 6.3
32	5781-10-13-0-00	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58508-0	S26-58508-5	

NG	ISO-code	Subplate	Size
10	5781-06-07-0-00	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	5781-08-10-0-00	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	5781-10-13-0-00	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP



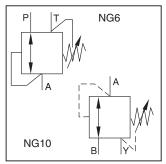
Technical Information

General Description

Series VM direct operated, pressure reducing valve with manual adjustment. Series VM is a direct-controlled, spring loaded 3-way pressure reducing valve, that is open in neutral position. The valve closes the connection from P to A (NG6) or B to A (NG10) when the pre-set pressure is exceeded.

If the pressure increases due to an external influence in connection A, the spool moves and opens the connection from A to T (NG6) or A to Y (NG10) until the pre-set pressure is reached.

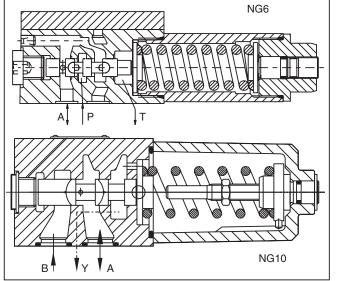




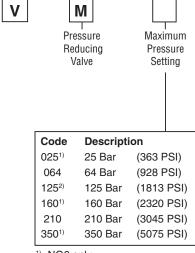


Features

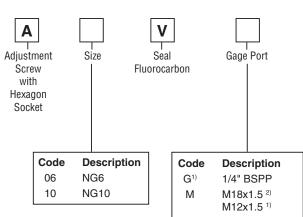
- Spool type valve
- Manifold mounting acc. to ISO 5871
- 5 pressure ranges at NG6
- 3 pressure ranges at NG10
- 2 adjustment modes



Ordering Information



1) NG6 only 2) NG10 only



1) NG6 only

2) NG10 only

Lock Design Series NOTE: Not required when ordering. Code Description Omit No Lock Ζ Cylinder Lock

Weight:

VM*A06 1.3 kg (2.9 lbs.) VM*A10 3.7 kg (8.2 lbs.)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. D01_Cat2500.indd, ddp, 04/19

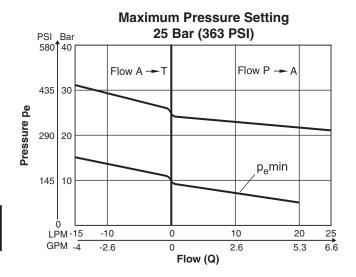


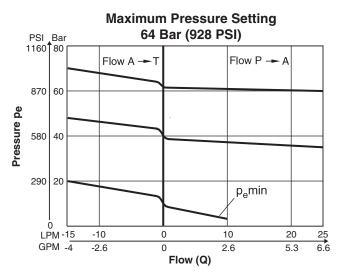
Specifications

General							
Size	NG6	NG10					
Interface	Subplate mounting acc. ISO 5781						
Mounting Position	Unrestricted						
Ambient Temperature	-20°C to +70° (-4°F to +158°F)						
Hydraulic							
Working Pressure	Ports P and A 350 Bar (5075 PSI) Port T depressurized	Ports A and B 210 Bar (3045 PSI) Port Y depressurized					
Pressure Range	25, 64, 160, 210, 350 Bar (363, 928, 2320, 3045, 5075 PSI)	64, 125, 210 Bar (928, 1813, 3045 PSI)					
Nominal Flow	25 LPM (6.6 GPM)	60 LPM (15.9 GPM)					
Pressure Fluid	Hydraulic oil according to DIN 51524 525						
Viscosity Recommended Maximum	30 to 50 cSt / mm²/s (139 to 232 SSU) 20 to 380 cSt / mm²/s (93 to 1761 SSU)						
Pressure Fluid Temperature Recommended Permitted	+30°C to +50°C (+86°F to +122°F) -20°C to +70° (-4°F to +158°F)						
Filtration	ISO 4406 (1999), 18/16/13						



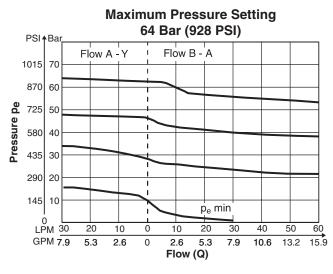


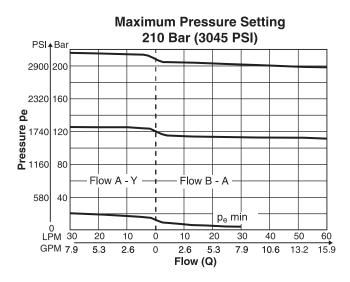




Maximum Pressure Setting PSI , Bar 160 Bar (2320 PSI) or 210 Bar (3045 PSI) 3480 240 2900 200 Flow A → T Flow P - A 2320 160 1740 120 1160 80 1160 80 580 40 p_emin 10 LPM -15 -10 0 20 25 GPM -4 6.6 2.6 -2.6 5.3 Flow (Q)

VM*10

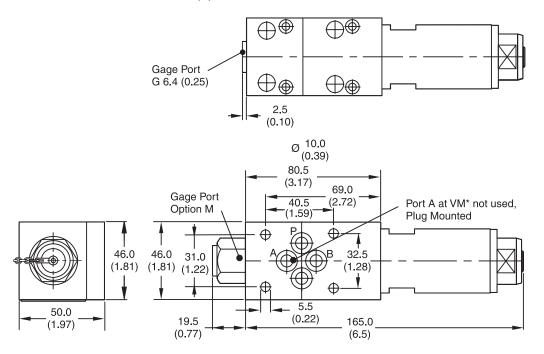






VM*06

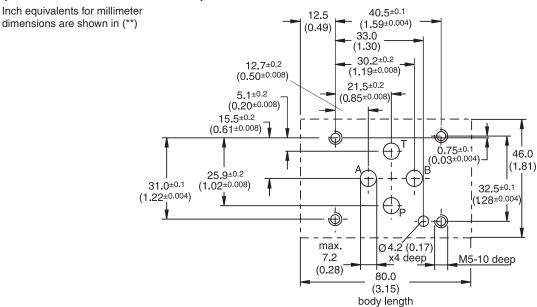
Inch equivalents for millimeter dimensions are shown in (**)



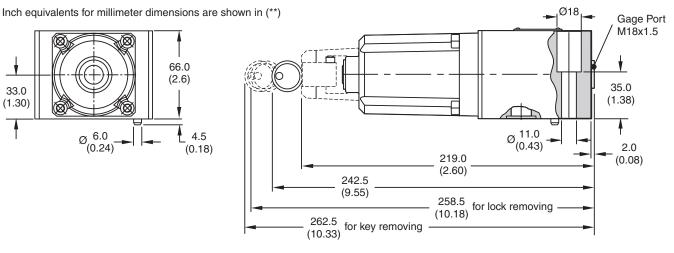


Surface Finish	Bolt Kit 訂二号 DIN912 12.9	5	Seal C Kit Fluorocarbon
√R _{max} 6.3	BK375 4x M5x30	8.1 Nm (6.0 lbft.)	SK-VB/VM/VS-V

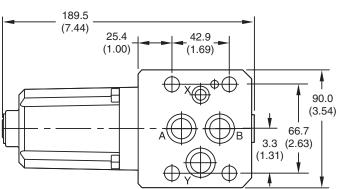
Mounting Pattern ISO 5871-03-04-0-00 (NFPA D03, CETOP 3, NG6)







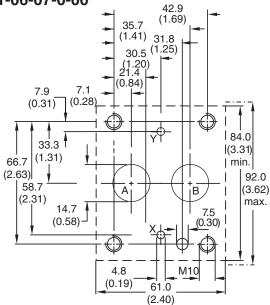




Surface Finish	Bolt Kit 面写 引 DIN912 12.9	5	Seal C Kit Fluorocarbon
√R _{max} 6.3	BK389 4x M10x50	65 Nm (47.9 lbft.)	SK-VB/VM-A10V

Mounting Pattern ISO 5871-06-07-0-00

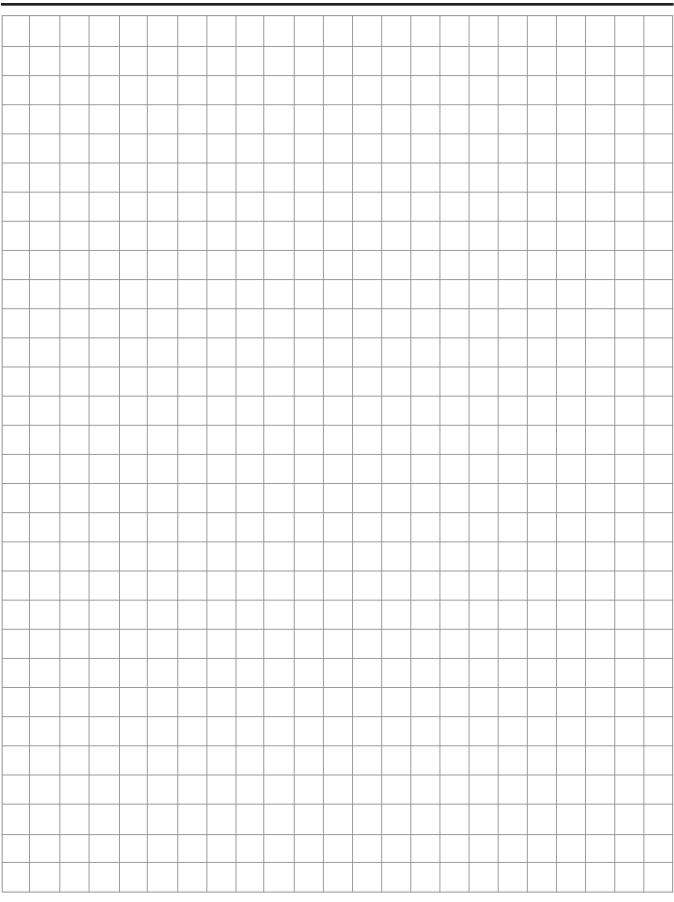
Inch equivalents for millimeter dimensions are shown in (**)



Subplate	Size
SPP3M6B910	A, B = 3/4" BSPP
	x, y = 1/4" BSPP







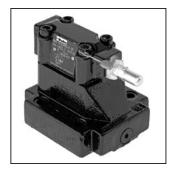


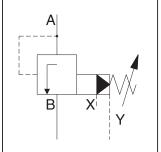
General Description

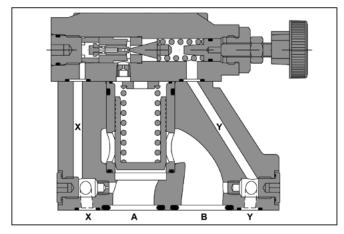
Series R4S pilot operated sequence valves enable a hydraulic system to operate in a pressure sequence. When the system pressure reaches the setting pressure the valve opens and permits flow to the secondary sub-system.

Features

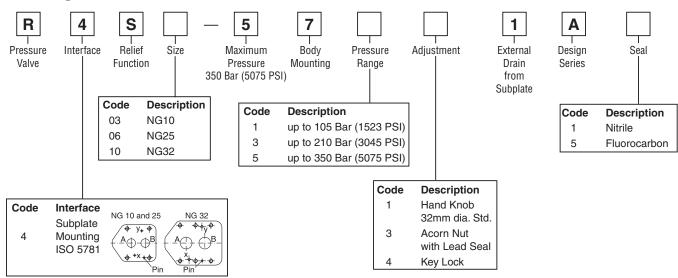
- Pilot-operated sequence valve
- 3 pressure ranges
- 3 adjustment modes:
 - Hand knob
 - Acorn nut with lead seal
 - Key lock







Ordering Information



Weight:

R4S03: 2.7 kg (6.0 lbs.) R4S06: 4.5 kg (9.0 lbs.) R4S10: 6.0 kg (13.2 lbs.)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. D01_Cat2500.indd, ddp, 04/19



Specifications

General								
Size	NG10	NG25	NG32					
Interface	Subplate mounting acc. ISO 5	781						
Mounting Position	As desired, horizontal mountir	ng preferred						
Ambient Temperature	-20°C to +80°C (-4°F to +176°	F)						
Hydraulic								
Operating Pressure	Ports A, B and X up to 350 Bar (5075 PSI), Port Y: depressurized							
Pressure Range	up to 105, 210, 350 Bar (1523, 3045, 5075 PSI)							
Nominal	150 LPM	350 LPM	650 LPM					
Flow	(39.7 GPM)	(92.6 GPM)	(172.0 GPM)					
Pressure Fluid	Hydraulic oil according to DIN 51524 51525							
Viscosity Recommended								
Maximum	20 to 380 cSt / mm ² /s (93 to 1	761 SSU)						
Pressure Fluid Temperature								
Recommended	+30°C to +50°C (+86°F to +122°F)							
Maximum	-20°C to +70° (-4°F to +158°F)						
Filtration	ISO 4406 (1999), 18/16/13							

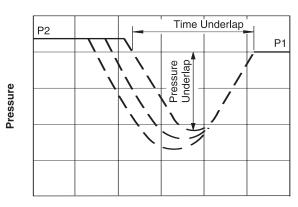
D

Performance Curves

Typical pressure curves at closing point

P1 = setting pressure

P2 = operating pressure

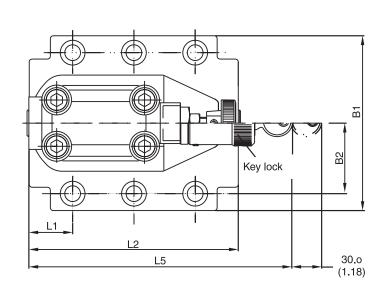


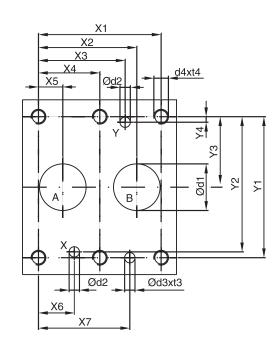
Note:

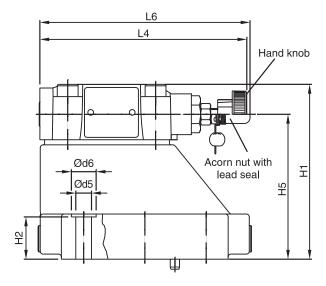
Time and pressure underlap depend on the characteristics of a specific system.

Response Time











D52

Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	х1	x2	х3	х4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	5781-06-07-0-00	42.9 (1.69)	35.8 (1.41)	21.5 (0.85)	_	7.2 (0.28)	21.5 (0.85)	31.8 (1.25)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	_	-
25	5781-08-10-0-00	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	-	11.1 (0.44)	20.6 (0.81)	44.5 (1.75)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	_	-
32	5781-10-13-0-00	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	62.7 (2.47)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	_	-

Tolerance at X and Y pin holes and screw holes ± 0.1 , at port holes ± 0.2 .

NG	ISO-code	B1	B2	H1	H2	НЗ	H4	H5	Н6	L1	L2	L3	L4	L5	L6
10	5781-06-07-0-00	87.3 (3.44)	33.4 (1.31)	83.0 (3.27)	21.0 (0.83)	62.5 (2.46)	_	_	-	29.0 (1.14)	94.8 (3.73)	-	141.0 (5.55)	181.0 (7.13)	-
25	5781-08-10-0-00	105.0 (4.13)	39.7 (1.56)	109.5 (4.31)	29.0 (1.14)	89.0 (3.50)	_	_	-	34.7 (1.37)	126.8 (4.99)	_	141.0 (5.55)	181.0 (7.13)	-
32	5781-10-13-0-00	120.0 (4.72)	48.4 (1.91)	120.0 (4.72)	29.0 (1.14)	99.5 (3.92)	_	_		30.6 (1.20)	144.3 (5.68)	_	141.0 (5.55)	181.0 (7.13)	-

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	5781-06-07-0-00	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	5781-08-10-0-00	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	5781-10-13-0-00	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

NG	ISO-code	Bolt Kit	即受	2	Seal C Nitrile	Kit Fluorocarbon	Surface Finish
10	5781-06-07-0-00	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58507-0	S26-58507-5	
25	5781-08-10-0-00	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58475-0	S26-58475-5	R _{max} 6.3
32	5781-10-13-0-00	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lbft.) ±15%	S26-58508-0	S26-58508-5	

NG	ISO-code	Subplate	Size
10	5781-06-07-0-00	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	5781-08-10-0-00	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	5781-10-13-0-00	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP



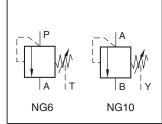
General Description

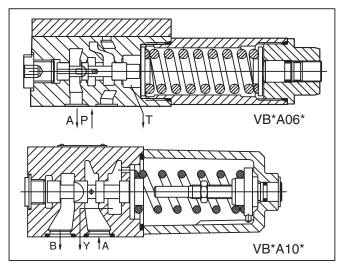
Series VB are direct operated pressure relief valves with manual adjustment. Series VB valves can also be used as pressure sequence valves because of the high pressure capability in the outlet port and the external drain port.

Specifications

Size	NG6, NG10				
Interface	ISO 5791				
Mounting Pos.	Unrestricted				
Ambient Temp.	-20°C to +80°C (-4°F to +176°F)				
Max. Operating Pressure	Size 6: Ports P and A 350 Bar (5075 PSI), Port T depressurized				
	Size 10: Ports A and B 315 Bar (4568 PSI), Port Y depressurized				
Pressure Range	Size 6: 25, 64, 160, 210, 350 Bar (363, 928, 2320, 3045, 5075 PSI) Size 10: 64, 125, 210 Bar (928, 1813, 3045 PSI)				
Nominal Flow	Size 6: 25 LPM (6.6 GPM) Size 10: 60 LPM (15.9 GPM)				
Pressure Fluid	Hydraulic oil according to DIN 51524 525				
Pressure Fluid Temperature	Recommended: +30C to +50°C (+86°F to +122°F) Permitted: -20°C to +70°C (-4°F to +158°F)				
Viscosity	Recommended: 30 to 50 cSt (mm²/s) Permitted: 20 to 380 cSt (mm²/s)				
Filtration	ISO 4406 (1999), 18/16/13				



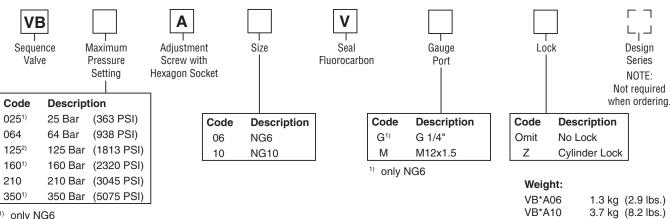




Features

- Spool valve
- Manifold mounting
- Five pressure ranges at NG6
- Three pressure ranges at NG10
- Two adjustment modes

Ordering Information



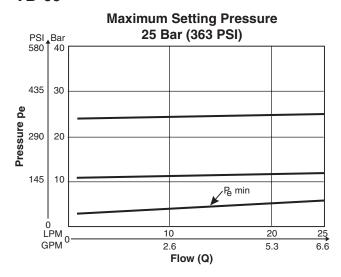
1) only NG6

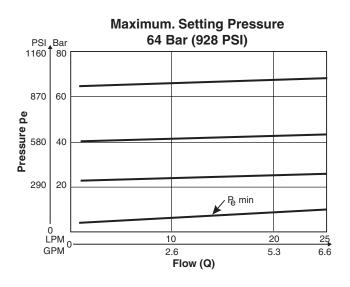
2) only NG10

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. D01_Cat2500.indd, ddp, 04/19



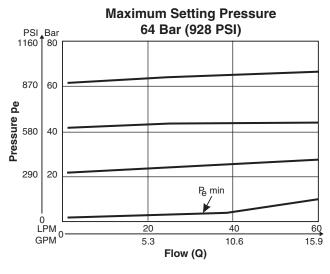
VB*06

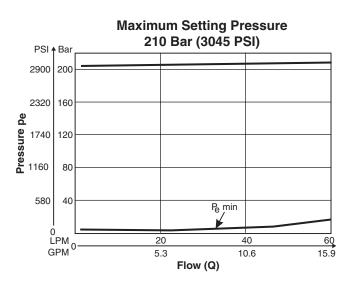




Maximum Setting Pressure 160 (2320 PSI) or 210 Bar (3045 PSI) PSI Bar 3480 240 2610 180 Pressure pe 870 60 $P_{e} \min$ 0 LPM 10 20 25 GPM 6.6 2.6 5.3 Flow (Q)

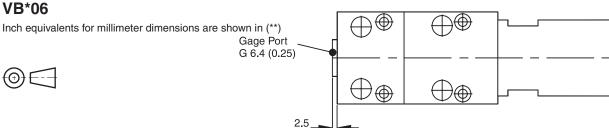
VB*10



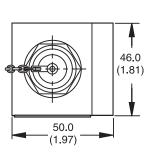


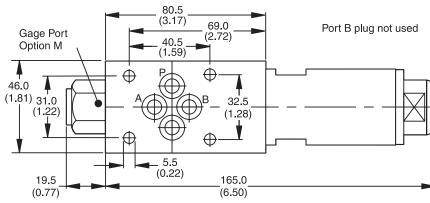






(.10)

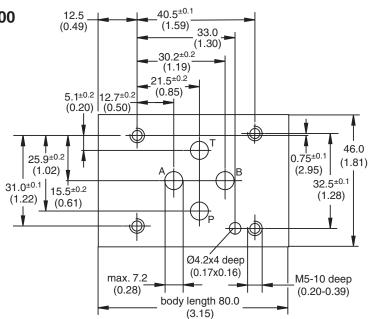




Surface Finish	\R _{max} 6.3 \ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\
Bolt Kit DIN912 12.9	BK375 4x M5x30
5	7.6 Nm (5.6 lbft.) ±15%
Seal C Kit	SK-VB/VM/VS V

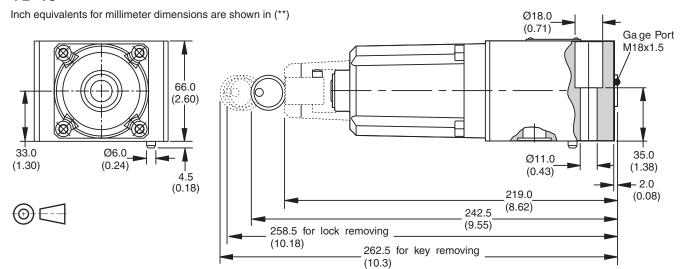
Mounting Pattern ISO 5781-03-04-0-00 (NFPA D03, CETOP 3, NG6)

Inch equivalents for millimeter dimensions are shown in (**)





VB*10



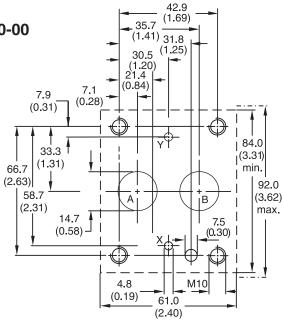
Surface Finish	√R _{max} 6.3
Bolt Kit DIN912 12.9	BK389 4x M10x50
2	65 Nm (48 lbft.) ±15%
Seal C Kit Fluorocarbon	SK-VB/VM-A10V

Subplate	Size
SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP

189.0 (7.44) 25.4 (1.00) (1.69) 33.3 (1.31) (3.54) A
B
B
66.7 (2.63)

Mounting Pattern ISO 5781-06-07-0-00

Inch equivalents for millimeter dimensions are shown in (**)





General Description

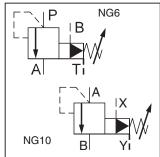
Series VBY pilot operated sequence valves consist of a pilot with manual adjustment and a main part with spool execution. The valve has an external drain.

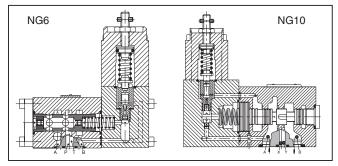
This valve can also be used as a pressure relief valve. Please observe hydraulic connection.

Features

- Manifold mounting acc. to ISO 5781
- Type VBY with external drain
- Main stage spool type valve
- Pilot stage seated type valve
- 4 pressure ranges
- 2 adjustment modes
 - Screw with hexagon socket
 - DIN knob



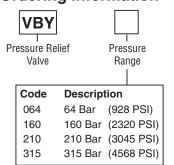


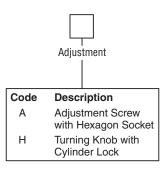


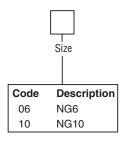
Specifications

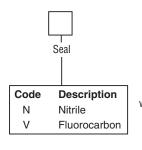
Size	NG6	NG10			
Mounting Pattern	ISO 5781				
Mounting Position	As desired				
Ambient Temperature	-20°C to +80°C (-4°F to +176°F)				
Operating Pressure, Ports External Drain Port Pressure	P, A, B up to 315 Bar (4568 PSI) T up to 100 Bar (1450 PSI)	A, B, X up to 315 Bar (4568 PSI) Y up to 100 Bar (1450 PSI)			
Pressure Range	64, 160, 210, 315 Bar (928, 2320, 3045, 4568 PSI)				
Pressure Fluid Temperature	-20°C to +70°C (-4°F to +158°F)				
Viscosity Range Recommended Permitted	1 1 (
Filtration	ISO 4406 (1999), 18/16/13				
Pilot Oil Flow	approx. 500 cm³/min	approx. 1000 cm ³ /min			

Ordering Information











Weight:

VBY*06 2.4 kg (5.29 lbs.) VBY*10 4.5 kg (9.92 lbs.)

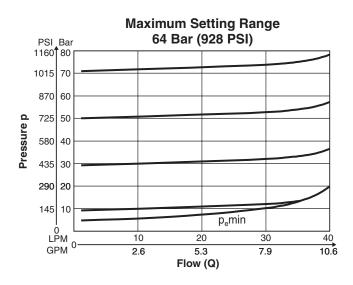
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

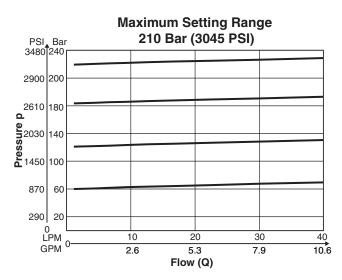
D01_Cat2500.indd, ddp, 04/19

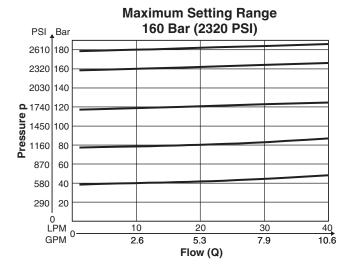


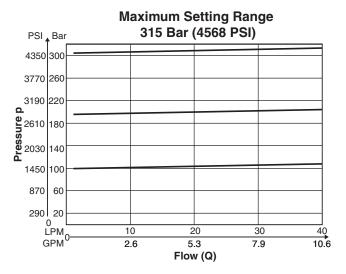
VBY*06

p/Q measured at t = 50°C (122°F) and v = 36mm²/s



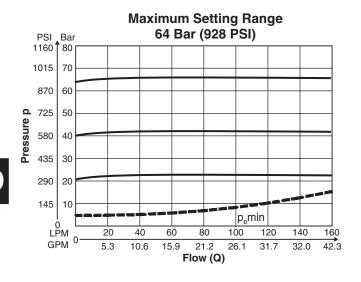


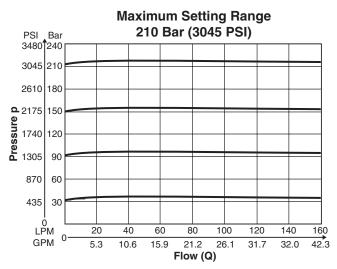


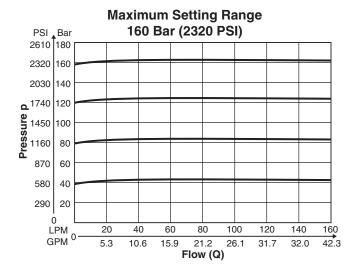


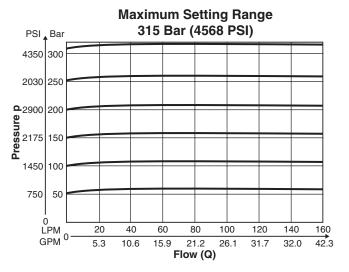


p/Q measured at t = 50°C (122°F) and v = 36mm²/s

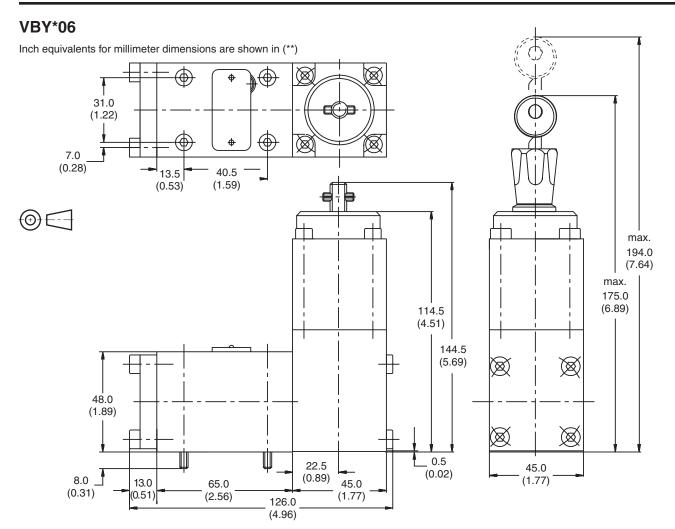




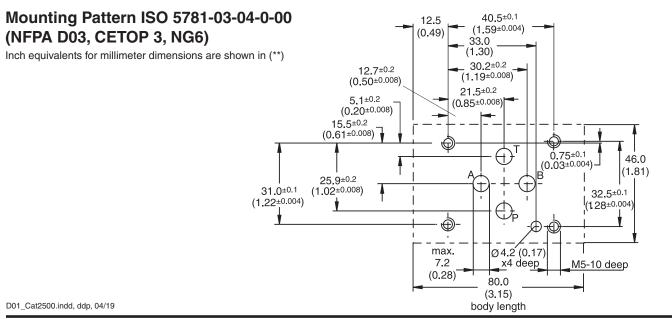








Surface Finish	Bolt Kit DIN912 12.9	5	Seal C Kit
√R _{max} 6.3 √ □ 0.01/100	BK375 4x M5x30	7.5 Nm (5.5 lbft.)	Nitrile: SK-VB/VM/VS Fluorocarbon: SK-VB/VM/VS V

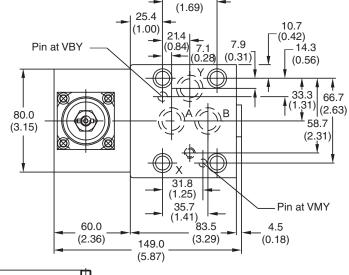




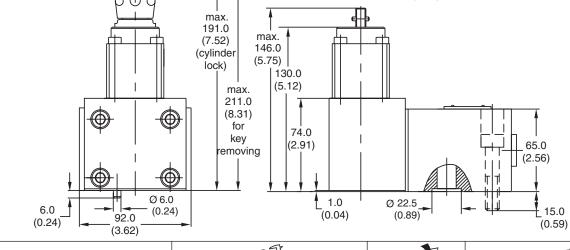
VBY*10

Inch equivalents for millimeter dimensions are shown in (**)

Subplate	Size
SPP3M6B910	A, B = 3/4" BSPP
	x, y = 1/4" BSPP



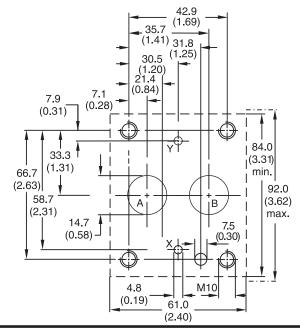
42.9



Surface Finish	Bolt Kit DIN912 12.9	5	Seal C Kit
R _{max} 6.3 (70.01/100)	BK389 4x M10x50	65 Nm (47.9 lbft.)	Nitrile: SK-VB/VM-A10 Fluorocarbon: SK-VB/VM-A10V

Mounting Pattern ISO 5781-06-07-0-00

Inch equivalents for millimeter dimensions are shown in (**)





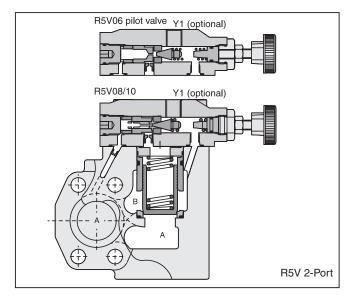
General Description

Series R5V pilot operated pressure relief valves have a similar design to the subplate mounted R4V series. The SAE flanges allow to mount the valves directly on the outlet flanges of pumps or inlet flanges of actuators to achieve a very compact design.

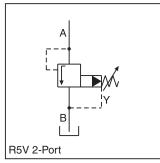
Valves with SAE flanges can also be bolted together to combine functions without the need of a manifold block.

Operation

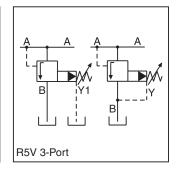
The system pressure in Port A is applied to the pilot valve and to the top surface of the main poppet via an orifice in X. The hydraulically balanced main poppet is held against the seat by the main spring. In this state there is no flow through the valve. The adjusted spring force acting on the pilot cone determines the relief pressure. If the pressure in Port A exceeds the set point, the pilot cone is lifted from its seat, releasing a small pilot flow to tank. The flow through the control orifice in X creates a pressure drop which limits the pressure at the top of the main poppet to the set point. The higher system pressure in Port A now lifts the main poppet off its seat and allows flow to Port B. In the resulting float position only enough flow is passed from Port A to Port B to maintain the inlet pressure in Port A at the set point. When the pressure in Port A falls below the set point, the hydraulic balance on the main poppet is restored. The main spring then forces the main poppet to close.





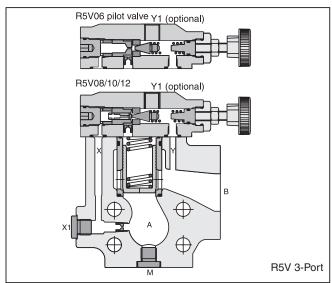






Features

- Pilot operated with manual adjustment
- R5V with 2-port body:
 - 3 sizes (SAE 3/4", 1", 1-1/4")
 - SAE 61 flange
- R5V with 3-port body:
 - 4 sizes (SAE 3/4", 1", 1-1/4", 1-1/2")
 - SAE 61 and SAE 62 flange
- 3 pressure stages
- 3 adjustment modes: Hand knob, acorn nut with lead seal, or key lock
- With optional vent function



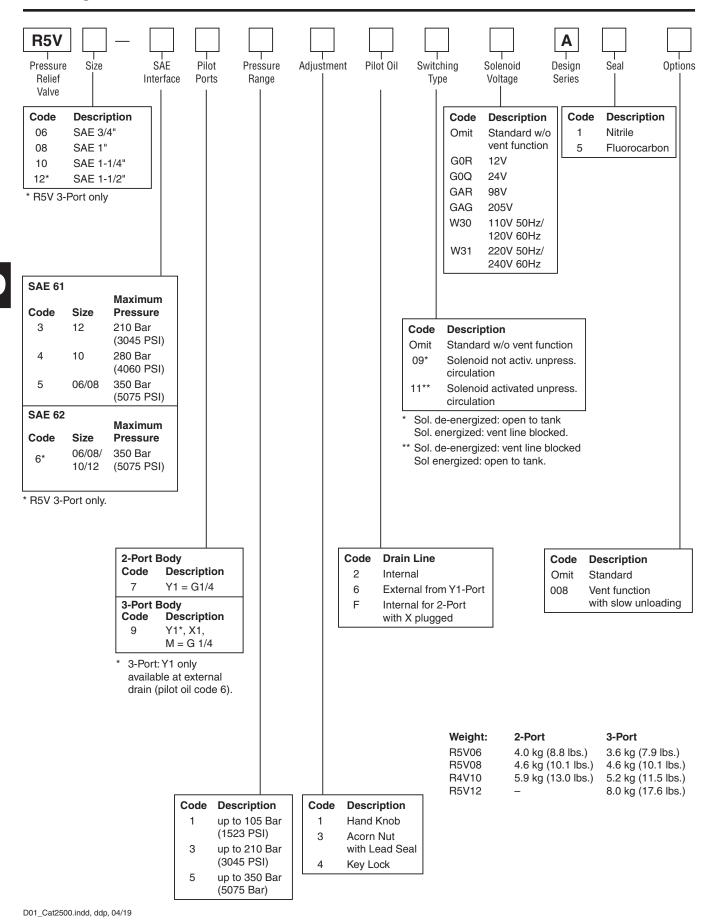
WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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Pressure Relief Valves Series R5V

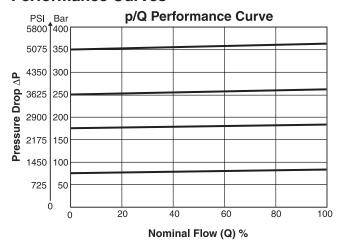
Ordering Information

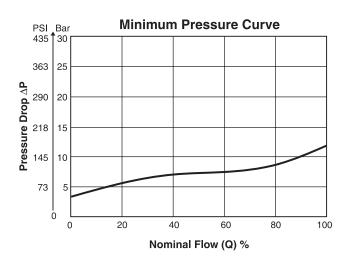




Specifications										
General										
Size		06		80	1	0	12			
Mounting		Flanged according to SAE 61 / SAE 62								
Mounting Position		Unrestricted								
Ambient Temperature	Range	-20°C to +50°C (-4°F to +122°F)								
Hydraulic										
Maximum Operating	SAE 61	350 Ba	r	350 Bar	280	Bar	210 Bar			
Pressure	Ports A, B	(5075 PS	SI) ((5075 PSI)	(4060	PSI)	(3045 PSI)			
	SAE 61	30 Bar	I	30 Bar		Bar	30 Bar			
	Port Y1	(435 PS		(435 PSI)	· ·	PSI)	(435 PSI)			
	SAE 62	350 Ba	I	350 Bar		Bar	350 Bar			
	Ports A, B	(5075 PS	·	(5075 PSI)	<u> </u>	S PSI)	(5075 PSI)			
	SAE 62 Port Y1	30 Bar (435 PS	I .	30 Bar (435 PSI)		Bar PSI)	30 Bar (435 PSI)			
Pressure Ranges		`	¹⁾	· ,	<u> </u>		(+001 01)			
Nominal Flow		90 LPM		300 LPM 600 I			600 LPM			
Tronmar From		(23.8 GP	I .	79.4 GPM)			(158.7 GPM)			
Fluid		Hydraulic oil a	s per DIN 515	24 to 51525		, ,	•			
Fluid Temperature		-20°C to +80°C (-4°F to +176°F)								
Viscosity Permitte		10 to 650 cSt / mm²/s (46 to 3013 SSU)								
Recomm	mended	30 cSt / mm ² /s								
Filtration		ISO Class 440	06 (1999) 18/1	6/13 (acc. NA	S 1638: 7)					
Electrical (Solenoid)										
Duty Ratio		100%								
Solenoid Connection		Connector as per EN175301-803								
Protection Class		IP65 in accord	lance with EN	60529 (plugge	ed and mount	ed)				
	Code	G0R	G0Q	GAR	GAG	W30	W31			
Supply Voltage		12V	24V	98V	205V	110V at 50Hz/ 120V at 60Hz	220V at 50Hz/ 240V at 60Hz			
Tolerance Supply Volta	age	+5 to -10	+5 to -10	+5 to -10	+5 to -10	±5	±5			
Power Consumption	Hold	31W	31W	31W	31W	78W	78W			
	In Rush	31W	31W	31W	31W	264W	264W			
Response Time		Energized / D	e-energized A	C 20/18ms, D	C 46/27 ms					
Maximum Switching F	requency	AC up to 7200	switchings/ho	our; DC up to	16,000 switch	ings/hour				
Coil Insulation Class		H (180°C) (35	6°F)	 						
		_ · · · ·	•							

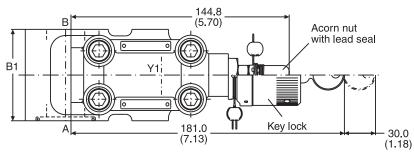
Performance Curves

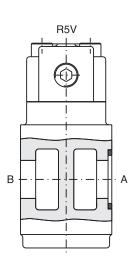


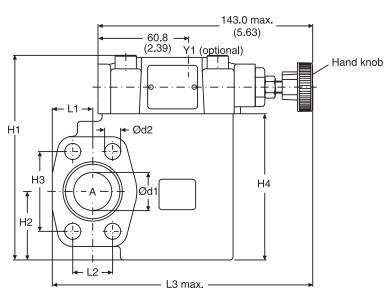




2-Port









	Seal Kits											
Size	Nitrile	Fluorocarbon										
06	S16-91850-0	S16-91850-5										
08	S16-91851-0	S16-91851-5										
10	S16-91852-0	S16-91852-5										

SAE 61

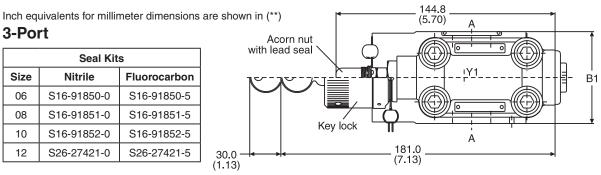
Size	B1	H1	H2	H3	H4	L1	L2	L3	d1	d2
06	60.0	131.6	37.0	47.6	90.0	24.6	22.2	152.0	19.0	10.5
00	(2.36)	(5.18)	(1.46)	(1.87)	(3.54)	(0.97)	(0.89)	(5.98)	(0.75)	(0.41)
00	60.0	137.6	45.0	52.4	96.0	26.5	26.2	171.0	25.0	10.5
08	(2.36)	(5.42)	(1.77)	(2.06)	(3.78)	(1.04)	(1.03)	(6.73)	(0.98)	(0.41)
10	75.0	150.6	48.0	58.7	109.0	34.0	30.2	179.0	32.0	12.5
	(2.95)	(5.93)	(1.89)	(2.31)	(4.29)	(1.34)	(1.19)	(7.05)	(1.26)	(0.49)

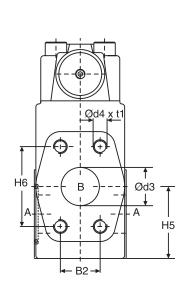
Port	Function	Port Size							
	1 unction	R5V06	R5V08	R5V10					
Α	Pressure	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61					
В	Tank	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61					
Y1	External Drain		SAE 4						

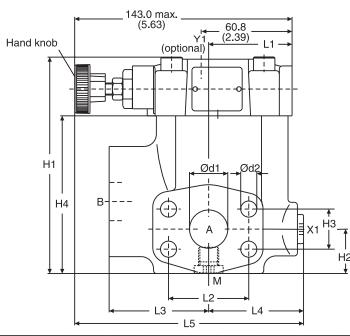


3-Port

	Seal Kits										
Size	Nitrile	Fluorocarbon									
06	S16-91850-0	S16-91850-5									
08	S16-91851-0	S16-91851-5									
10	S16-91852-0	S16-91852-5									
12	S26-27421-0	S26-27421-5									







SAE 61

075	•																
Size	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	d1	d2	d3	t1
06	60.0	22.2	119.0	28.0	22.2	81.0	41.6	47.6	50.3	47.6	63.0	56.0	152.0	19.0	10.5	19.0	20.0
00	(2.36)	(0.87)	(4.69)	(1.10)	(0.87)	(3.19)	(1.64)	(1.87)	(1.98)	(1.87)	(2.48)	(2.20)	(5.98)	(0.75)	(0.41)	(0.75)	(0.79)
08	60.0	26.2	141.0	29.0	26.2	103.0	47.0	52.4	55.8	52.4	65.0	58.0	149.0	25.0	10.5	25.0	23.0
00	(2.36)	(1.03)	(5.55)	(1.14)	(1.03)	(4.06)	(1.85)	(2.06)	(2.20)	(2.06)	(2.56)	(2.28)	(5.87)	(0.98)	(0.41)	(0.98)	(0.91)
10	75.0	30.2	151.0	34.5	30.2	113.0	64.0	58.7	57.8	58.7	61.0	62.0	150.5	32.0	12.5	32.0	22.0
10	(2.95)	(1.19)	(5.94)	(1.36)	(1.19)	(4.45)	(2.52)	(2.31)	(2.28)	(2.31)	(2.40)	(2.44)	(5.93)	(1.26)	(0.49)	(1.26)	(0.87)
12	80.0	35.7	178.0	34.0	35.7	140.0	73.0	69.8	37.3	69.8	92.5	55.2	171.2	38.0	13.5	38.0	27.0
12	(3.15)	(1.41)	(7.01)	(1.34)	(1.41)	(5.51)	(2.87)	(2.75)	(1.47)	(2.75)	(3.64)	(2.17)	(6.74)	(1.50)	(0.53)	(1.50)	(1.06)

SAE 62

Size	B1	B2	H1	H2	Н3	H4	Н5	Н6	L1	L2	L3	L4	L5	d1	d2	d3	t1
06	60.0	23.8	119.0	28.0	23.8	81.0	41.6	50.8	50.3	50.8	63.0	56.0	152.0	19.0	10.5	19.0	20.0
00	(2.36)	(0.94)	(4.69)	(1.10)	(0.94)	(3.19)	(1.64)	(2.00)	(1.98)	(2.00)	(2.48)	(2.20)	(5.98)	(0.75)	(0.41)	(0.75)	(0.79)
08	60.0	27.8	141.0	29.0	27.8	103.0	47.0	57.2	55.8	57.2	65.0	58.0	149.0	25.0	12.5	25.0	22.0
00	(2.36)	(1.09)	(5.55)	(1.14)	(1.09)	(4.06)	(1.85)	(2.25)	(2.20)	(2.25)	(2.56)	(2.28)	(5.87)	(0.98)	(0.49)	(0.98)	(0.87)
10	75.0	31.8	151.0	34.5	31.8	113.0	64.0	66.7	57.8	66.7	61.0	62.0	150.5	32.0	13.5	32.0	24.0
10	(2.95)	(1.25)	(5.94)	(1.36)	(1.25)	(4.45)	(2.52)	(2.63)	(2.28)	(2.63)	(2.40)	(2.44)	(5.93)	(1.26)	(0.53)	(1.26)	(0.94)
12	80.0	36.5	178.0	34.0	36.5	140.0	73.0	79.4	37.3	79.4	92.5	55.2	171.2	38.0	17.0	38.0	33.0
12	(3.15)	(1.44)	(7.01)	(1.34)	(1.44)	(5.51)	(2.87)	(3.13)	(1.47)	(3.13)	(3.64)	(2.17)	(6.74)	(1.50)	(0.67)	(1.50)	(1.30)

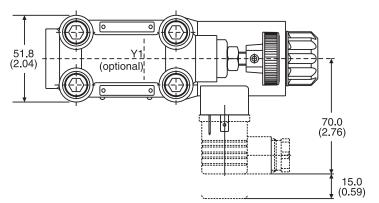
Port	Function	Port size							
	Function	R5V06	R5V08	R5V10	R5V12				
A (2)	Pressure	3/4" SAE 61/62	1" SAE 61/62	1-1/4" SAE 61/62	1-1/2" SAE 61/62				
В	Tank	3/4" SAE 61/62 1" SAE 61/62 1-1		1-1/4" SAE 61/62	1-1/2" SAE 61/62				
X1	External pilot port *								
Y1	External drain		SA	E 4					
М	Pressure gauge		SA	E 4					



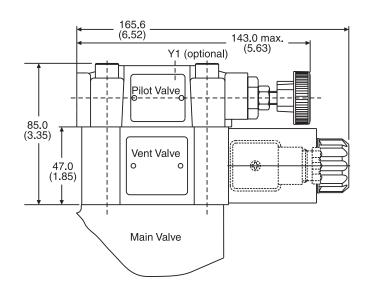
Dimensions

Inch equivalents for millimeter dimensions are shown in (**)

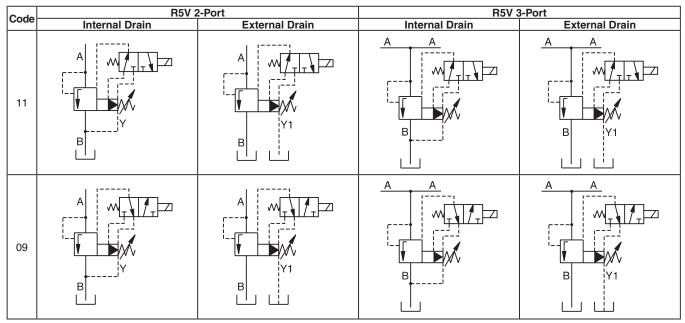
with Vent Function







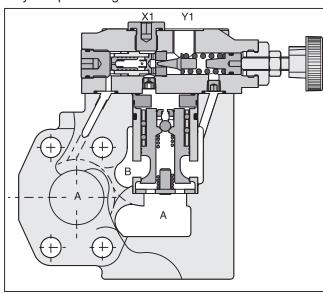
Vent Valve Seal Kits							
Nitrile Fluorocarbon							
DC Solenoid							
S26-58515-0	S26-58515-5						
AC Solenoid							
S26-35237-0	S26-35237-5						



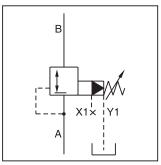


General Description

Series R5R pilot operated pressure reducing valves have a similar design as the subplate mounted R4R series. The SAE flanges allow to mount the valves directly on the inlet flanges of actuators to achieve a very compact design.







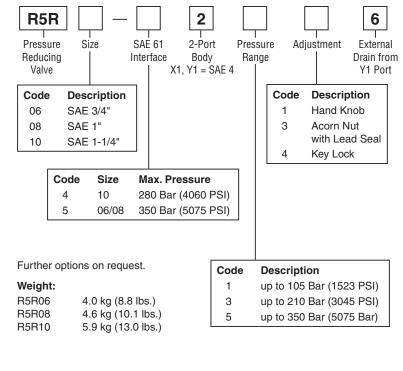
Features

- Pilot operated with manual adjustment
- Normally closed to avoid unintended motion
- 2-port body with SAE61 flange
- 3 sizes (SAE 3/4", 1", 1-1/4")
- 3 pressure stages
- 3 adjustment modes:
 - Hand knob
 - Acorn nut with lead seal
 - Key lock
- With optional vent function
- Flow direction B → A

Omit

09*

Ordering Informaton



Switchir Type	. 9	Golenoid Voltage	Desi Seri	gn	Se	eal	Options Check with
	Code	Descrip	tion				Factory
	Omit G0R	Standar vent fun 12V		C o		Descr Nitrile	iption carbon
	GOQ GAR GAG	24V 98V 205V			,	110010	Carbon
	W30	110V 50 120V 60)Hz				
	W31	220V 50 240V 60					_
Code	Descri	ption					

	11**	Solenoid activated unpress. circulation
*		e-energized: open to tank nergized: vent line blocked

Standard w/o vent function

Solenoid not activ. unpress. circulation

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

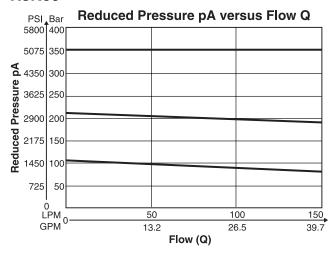
D01_Cat2500.indd, ddp, 04/19

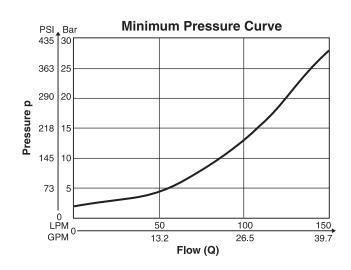


^{**} Sol. de-energized: vent line blocked Sol energized: open to tank

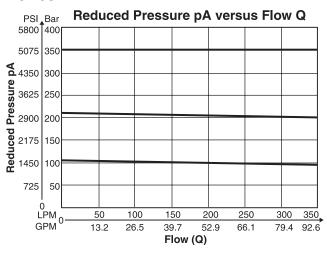
General										
Size	0	6	0	8	1	0				
Mounting	Flanged according to SAE 61									
Mounting Position	Unrestricted	Unrestricted								
Ambient Temperature Range	-20°C to +50°C (-4°F to +122°F)									
Hydraulic										
Max. Operating Ports Pressure A,B, X1	1 000 -0 (5075 PSI)	350 Bar (5	5075 PSI)	280 Bar (4060 PSI)				
Port Y1	30 Bar (4	30 Bar (435 PSI) 30 Bar (435 PSI) 30 Bar (435 PSI)								
Pressure Ranges	105 Bar (1523	05 Bar (1523 PSI), 210 Bar (3045 PSI), 350 Bar (5075 PSI)								
Nominal Flow	90 LPM (23.8 GPM) 300 LPM (79.4 GPM) 500 LPM (132.3 GPM)									
Fluid	Hydraulic oil as	Hydraulic oil as per DIN 51524 51525								
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)									
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)									
Filtration	ISO Class 440	6 (1999) 18/16/	/13 (acc. NAS 1	1638: 7)						
Electrical (Solenoid)										
Duty Ratio	100%									
Solenoid Connection	Connector as	oer EN175301-	803							
Protection Class	IP65 in accord	ance with EN60	529 (plugged	and mounted)						
Code	G0R	G0Q	GAR	GAG	W30	W31				
Supply Voltage	12V	24V	98V	205V	110V at 50Hz 120V at 60Hz	2200V at 50Hz 240V at 60Hz				
Tolerance Supply Voltage	+5 to -10	+5 to -10	+5 to -10	+5 to -10	±5	±5				
Power Consumption Hold	31W	31W	31W	31W	78W	78W				
In Rush	31W	31W 31W 31W 264W 264W								
Response Time	Energized / De-energized AC 20/18ms, DC 46/27 ms									
Max. Switching Frequency	AC up to 7200	, DC 70 to 16,0	00 switchings/h	nour						
Coil Insulation Class	H (180°C) (356	6°F)	-							

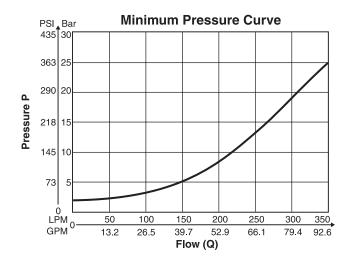
R5R06*



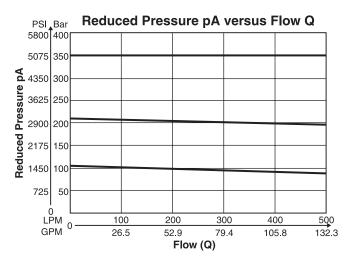


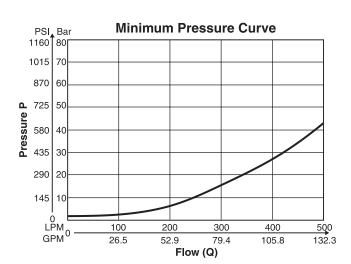
R5R08*





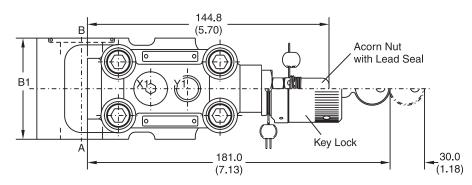
R5R10*



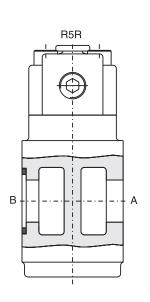


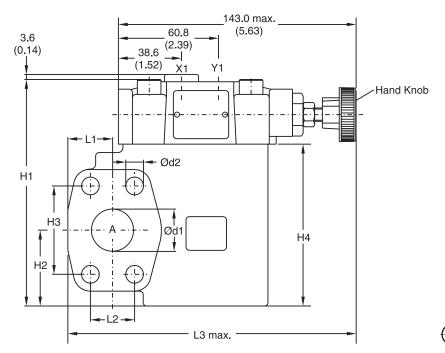
^{*}Measured at 350 Bar (5075 PSI) primary pressure pB.











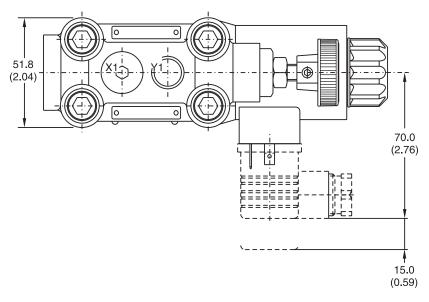
⊕	

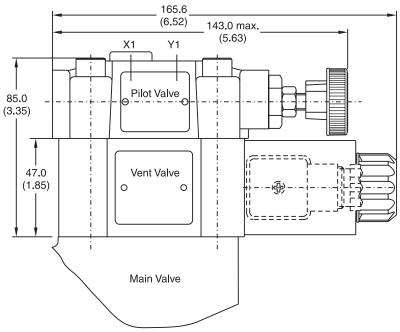
	Seal Kits								
Size	Nitrile	Fluorocarbon							
06	S16-91850-0	S16-91850-5							
08	S16-91851-0	S16-91851-5							
10	S16-91852-0	S16-91852-5							

Size	B1	H1	H2	Н3	H4	L1	L2	L3	d1	d2
06	60.0	131.6	37.0	47.6	90.0	24.6	22.2	152.0	19.0	10.5
00	(2.36)	(5.18)	(1.46)	(1.87)	(3.54)	(0.97)	(0.87)	(5.98)	(0.75)	(0.41)
08	60.0	137.6	45.0	52.4	96.0	26.5	26.2	171.0	25.0	10.5
08	(2.36)	(5.42)	(1.77)	(2.06)	(3.78)	(1.04)	(1.03)	(6.73)	(0.98)	(0.41)
10	75.0	150.6	48.0	58.7	109.0	34.0	30.2	179.0	32.0	12.5
10	(2.95)	(5.93)	(1.89)	(2.31)	(4.29)	(1.34)	(1.19)	(7.05)	(1.26)	(0.49)

Port	Function	Port Size						
Port	Function	R5R06	R5R08	R5R10				
В	Inlet Pressure	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61				
Α	Reduced Outlet Pressure	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61				
Y1	External Drain	SAE 4						
X1	Pressure Gauge	SAE 4						

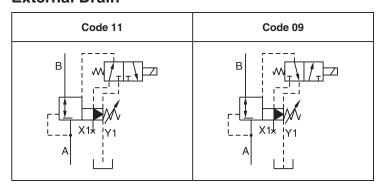








External Drain



Vent Valve Seal Kits								
Nitrile	Fluorocarbon							
DC Solenoid								
S26-58515-0	S26-58515-5							
AC So	AC Solenoid							
S26-35237-0	S26-35237-5							



Technical Information

General Description

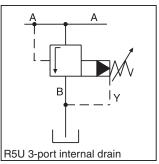
Series R5U pilot operated, pressure unloading valves have a similar design to the subplate mounted R4U series. The SAE flanges allow to mount the valve directly on the outlet flanges of pumps.

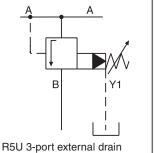
A typical application is the unloading of a pump in an accumulator circuit. The combination of an R5U, C5V and R5V on a double pump generates a high pressure / low pressure pump system without the need of a manifold block or piping between the valves.

Features

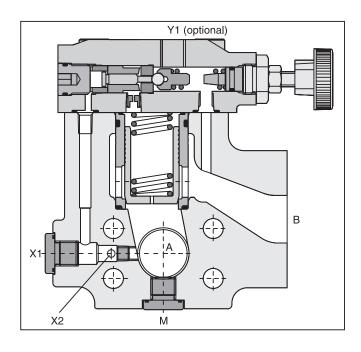
- Pilot operated unloading valve
- 3-port body with SAE 61 flange
- 4 sizes (SAE 3/4", 1", 1 1/4", 1 1/2")
- 3 pressure stages
- 3 adjustment modes:
 - Hand knob
 - Acorn nut with lead seal
 - Key lock
- With optional vent function

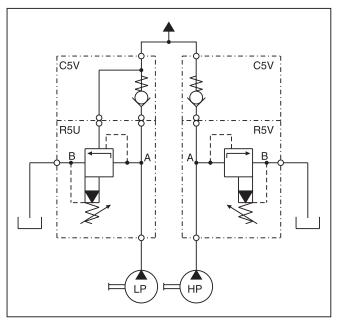






High Pressure / Low Pressure System



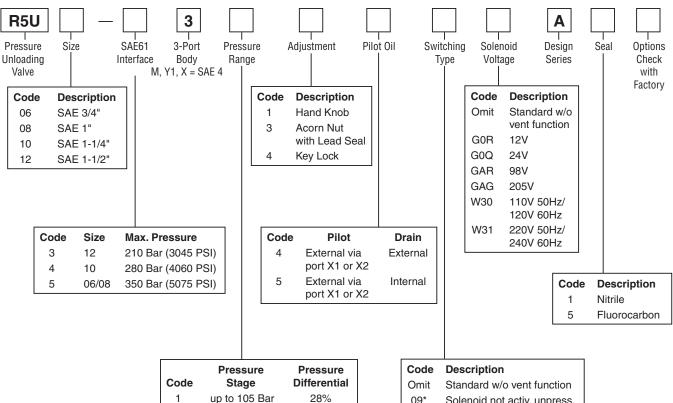


WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

D01_Cat2500.indd, ddp, 04/19



Ordering Information



28%

15%

Weight:

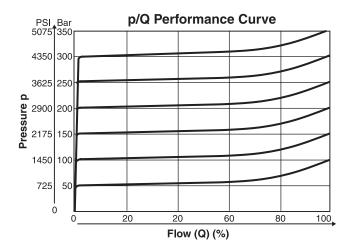
R5U06 3.6 kg (7.9 lbs) R5U08 4.6 kg (10.1 lbs.) R5U10 5.2 kg (11.5 lbs.) R5U12 8.0 kg (17.6 lbs.)

Further options on request.

Code	Description
Omit	Standard w/o vent function
09*	Solenoid not activ. unpress. circulation
11**	Solenoid activated unpress. circulation

- Sol. de-energized: open to tank Sol. energized: vent line blocked
- Sol. de-energized: vent line blocked Sol energized: open to tank

Performance Curves



1

3

5

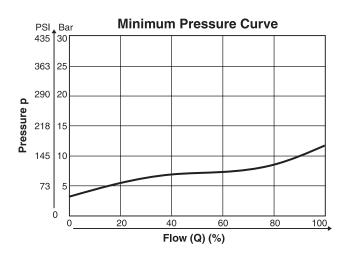
(1523 PSI)

(3045 PSI)

(5075 Bar)

up to 210 Bar

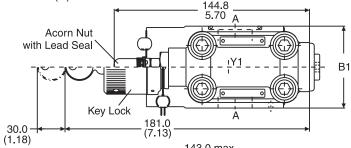
up to 350 Bar

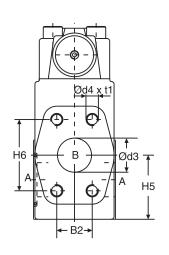


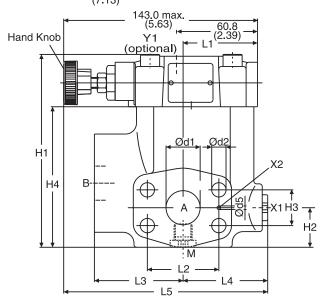
The performance curves are measured with external drain. For internal drain the tank pressure has to be added to curve.

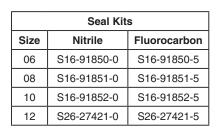


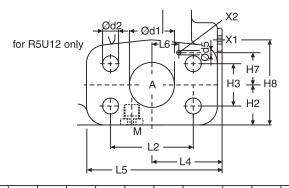
General									
					1 40		1	10	
Size	06			08	10			12	
Mounting	Flanged according to SAE 61								
Mounting Position	Unrestricted								
Ambient Temperature	-20°C to +50°C	(-4°F to	+122°F	=)					
Hydraulic									
Maximum Ports A,B, X	350 Bar (5075	PSI)	350 E	Bar (5075 PSI)	280 Bar (4	060 PSI)	210	Bar (3045 PSI)	
Operating Pressure Ports Y, Y1	30 Bar (435 I	PSI)	30 E	Bar (435 PSI)	30 Bar (4	35 PSI)	30	Bar (435 PSI)	
Pressure Ranges	105 Bar (1523 F	PSI), 210) Bar (3	8045 PSI), 350	Bar (5075 PSI)			
Nominal Flow	90 LPM (23.8 GPM	1)		300 LPM '9.4 GPM)	600 L (158.7		(1	600 LPM 58.7 GPM)	
Fluid	Hydraulic oil as	per DIN	51524	51525					
Fluid Temperature	-20°C to +80°C	(-4°F to	+176°F	=)					
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)								
Filtration	ISO Class 4406	(1999)	18/16/1	3 (acc. NAS 16	38: 7)				
Electrical									
Duty Ratio	100%								
Solenoid Connection	Connector as po	er EN17	5301-8	03					
Protection Class	IP65 in accorda	nce with	EN605	529 (plugged a	nd mounted)				
Code	G0R	G0	Q	GAR	GAG	W30	0	W31	
Supply Voltage	12V	24	V	98V	205V	110V at 120V at		220V at 50Hz 240V at 60Hz	
Tolerance Supply Voltage	+5 to -10	+5 to	-10	+5 to -10	+5 to -10	±5		±5	
Power Consumption Hold	31W	31\	N	31W	31W	78V	V	78W	
In Rush	31W	31\	N	31W	31W	264\	N	264W	
Response Time	Energized / De-energized AC 20/18ms, DC 46/27 ms								
Maximum Switching Frequency	AC up to 7200 switchings/hour DC up to 16,000 switchings/hour								
Coil Insulation Class	H (180°C) (356°	°F)							











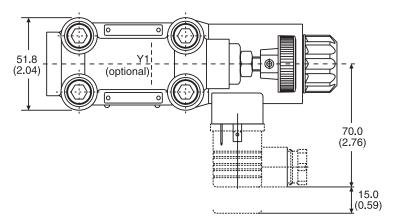
]
1

Size	В1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	d1	d2	d3	d4	t1	d5	L6	Н7	Н8
06	60.0 (2.36)		119.0 (4.69)		22.2 (0.87)					47.6 (1.87)			152.0 (5.98)				3/8"-16 UNC	20.0 (0.79)	3.0 (0.12)	-	-	_
08	60.0 (2.36)			29.0 (1.14)				52.4 (2.06)					149.0 (5.87)				3/8"-16 UNC	23.0 (0.91)	3.0 (0.12)	-	-	-
10	75.0 (2.95)			34.5 (1.36)				58.7 (2.31)									7/16"-14 UNC		3.0 (0.12)	-	-	_
12	80.0 (3.15)										92.5 (3.64)						1/2"-13 UNC		3.0 (0.12)	22.4 (0.88)	27.2 (1.07)	73.0 (2.87)

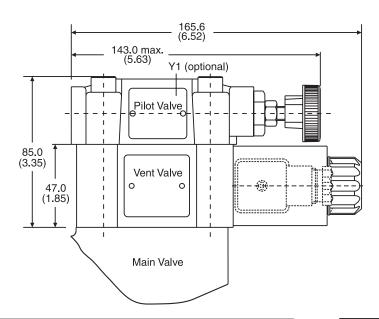
Port	Function	Port Size							
Port Function		R5U06	R5U08	R5U10	R5U12				
A (2)	Pressure	3/4" SAE 61	1" SAE 61	61 1-1/4" SAE 61 1-1/2" \$					
В	Tank	3/4" SAE 61 1" SAE 61		1-1/4" SAE 61	1-1/2" SAE 61				
X1	External Pilot Port*		SAE 4						
Y1	External Drain		SA	E 4					
М	Pressure Gauge	SAE 4							

^{*} closed when supplied.









Code	Internal Drain	External Drain
11	A A A	A A A A A A A A A A A A A A A A A A A
09	A A A A A A A A A A A A A A A A A A A	A A A A A A A A A A A A A A A A A A A

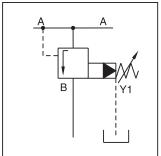
Vent Valve Seal Kits							
Nitrile	Fluorocarbon						
DC Solenoid							
S26-58515-0	S26-58515-5						
AC So	lenoid						
S26-35237-0	S26-35237-5						



General Description

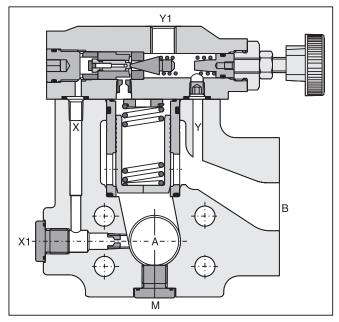
Series R5S pilot operated sequence valves have a similar design to the subplate mounted R4S series. The SAE flanges allow to mount the valve directly on the inlet flanges of actuators or outlet flanges of pumps to achieve a very compact design.



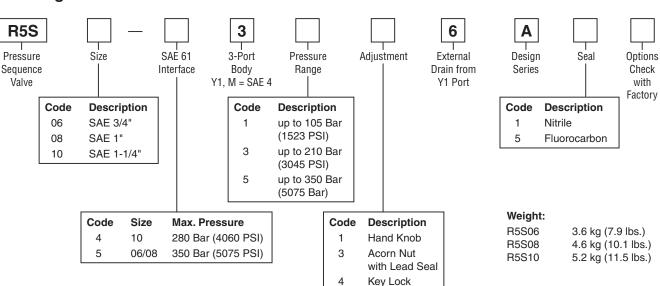


Features

- Pilot operated with manual adjustment
- 3-port body with SAE61 flange
- 3 sizes (SAE 3/4", 1", 1-1/4")
- 3 pressure stages:
- 2 adjustment modes:
 - Hand knob
 - Acorn nut with lead seal



Ordering Information



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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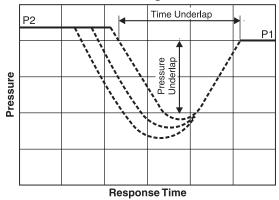


General							
Size		06	08	10			
Mounting		Flanged according to SA	E 61				
Mounting Position		Unrestricted					
Ambient Temperature Range)	-20°C to +50°C (-4°F to -	+122°F)				
Hydraulic							
Max. Operating Pressure	Ports A,B	350 Bar (5075 PSI)	350 Bar (5075 PSI)	280 Bar (4060 PSI)			
	Ports Y, Y1	30 Bar (435 PSI)	30 Bar (435 PSI)	30 Bar (435 PSI)			
Pressure Ranges		105 Bar (1523 PSI), 210 Bar (3045 PSI), 350 Bar (5075 PSI)					
Nominal Flow		90 LPM (23.3 GPM)	300 LPM (79.4 GPM)	600 LPM (158.7 GPM)			
Fluid		Hydraulic oil as per DIN	51524 51525				
Fluid Temperature		-20°C to 80°C (-4°F to 176°F)					
Viscosity Permitted Recommen	ded	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)					
Filtration		ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)					

D80

Performance Curve

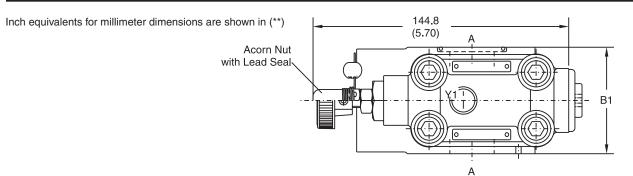
Typical Pressure Characteristics at Closing Point

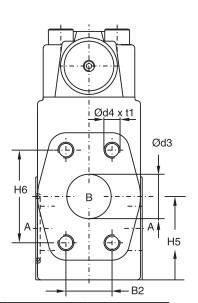


P1 = Setting Pressure P2 = Operating Pressure

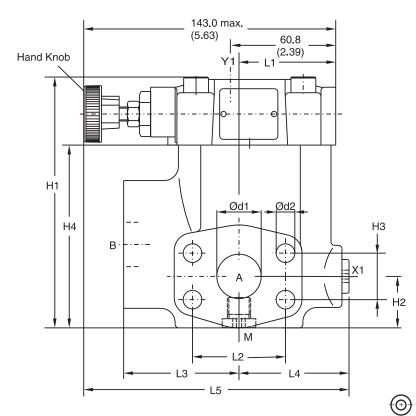
Time and pressure underlap depend on the characteristics of the specific system.







Seal Kits									
Size	Nitrile	Fluorocarbon							
06	S16-91850-0	S16-91850-5							
08	S16-91851-0	S16-91851-5							
10	S16-91852-0	S16-91852-5							



SAE 61

Size	B1	B2	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	L4	L5	d1	d2	d3	d4 (option 152)	t1
06	60.0		119.0				41.6						152.0		10.5	19.0	3/8"-16 UNC	20.0
00	(2.36)	(0.87)	(4.69)	(1.10)	(0.87)	(3.19)	(1.64)	(1.87)	(1.98)	(1.87)	(2.48)	(2.20)	(5.98)	(0.75)	(0.41)	(0.75)	(M10)	(0.79)
08	60.0 (2.36)	26.2	141.0	29.0	26.2	103.0	47.0	52.4	55.8	52.4	65.0	58.0	149.0	25.0	10.5	25.0	3/8"-16 UNC	23.0
00	(2.36)	(1.03)	(5.55)	(1.14)	(1.03)	(4.06)	(1.85)	(2.06)	(2.20)	(2.06)	(2.56)	(2.28)	(5.87)	(0.93)	(0.41)	(0.98)	(M10)	(0.91)
10	75.0						64.0										7/16"-14 UNC	22.0
10	(2.95)	(1.19)	(5.94)	(1.36)	(1.19)	(4.45)	(1.52)	(2.31)	(2.28)	(2.31)	(2.40)	(2.44)	(5.93)	(1.26)	(0.49)	(1.26)	(M12)	(0.87)

Dowt	Function		Port Size						
Port	Function	R5S06	R5S08	R5S10					
A (2)	Pressure	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61					
В	Secondary Port	3/4" SAE 61	1" SAE 61	1-1/4" SAE 61					
X1	External Pilot Port*		SAE 4						
Y1	External Drain	SAE 4							
M	Pressure Gauge		SAE 4						

closed when supplied.



General Description

Series R4V pilot operated, pressure relief valves for in-line mounting have a similar design to the subplate mounted R4V series. For single functions where no manifold blocks are used, the valves can be directly placed in the pipework.

The R4V valves are available with 2 ports (L-body) for in-line relief function or with 3 ports (T-body) for relief functions in the bypass.

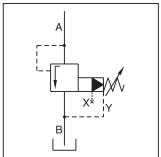
Operation

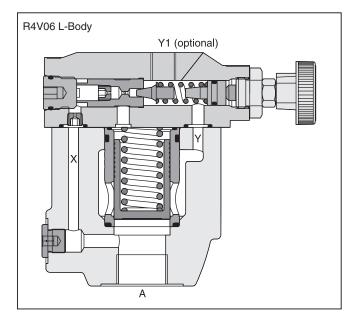
The system pressure in Port A is applied to the pilot valve and to the top surface of the main poppet via an orifice in X. The hydraulically balanced main poppet is held against the seat by the main spring. In this state there is no flow through the valve. The adjusted spring force acting on the pilot cone determines the relief pressure. If the pressure in Port A exceeds the set point, the pilot cone is lifted from its seat, releasing a small pilot flow to tank. The flow through the control orifice in X creates a pressure drop which limits the pressure at the top of the main poppet to the set point. The higher system pressure in Port A now lifts the main poppet off its seat and allows flow to Port B. In the resulting float position only enough flow is passed from Port A to Port B to maintain the inlet pressure in Port A at the set point. When the pressure in Port A falls below the set point, the hydraulic balance on the main poppet is restored. The main spring then forces the main poppet to close.

Features

- Pilot operated with manual adjustment
- 2 interfaces:
 - L-body (R4V06-SAE 12, R4V10-SAE 20)
 - T-body (R4V03-SAE 8, R4V06-SAE 16)
- 3 pressure stages
- 3 adjustment modes:
 - Hand knob
 - Acorn nut with lead seal
 - Key lock
- With optional vent function







WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

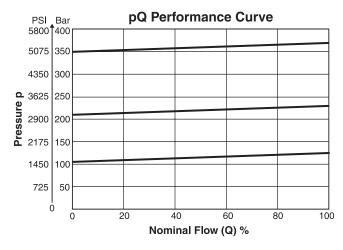
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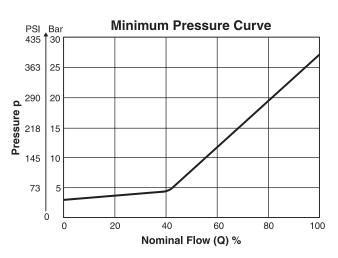


Technical Information

Ordering Information R4V 5 Pressure Size Max Body Pressure Adjustment Drain Switching Solenoid Design Seal Options Relief Valve Voltage Series Pressure Range Line Type Check 350 Bar (Optional) with (5075 PSI) Factory Code Description Code Description Code Description Code Description 03 NG10 (SAE 8) 0 Internal Omit Standard w/o Nitrile 1 vent function NG25 2 5 06 External Fluorocarbon (SAE 16 - T-Body) from Pilot G₀R 12V (SAE 12 - L-Body) Head (Y1) G₀Q 24V NG32 (SAE 20) 10 **GAR** 98V GAG 205V W30 110V 50Hz/ 120V 60Hz Code Description Code Description W31 220V 50Hz/ R4V03 T-Body NPT Hand Knob 1 1 240V 60Hz R4V06 T-Body NPT 3 Acorn Nut 4 R4V03 T-Body with Lead Seal R4V06 T-Body 4 Key Lock 6 R4V03 T-Body BSP R4V06 T-Body BSP R4V06 T-Body NPT Α Code Description R4V10 T-Body NPT Omit Standard w/o vent function В R4V06 L-Body 09* Solenoid not activ. unpress. R4V10 L-Body circulation D R4V06 L-Body BSP 11** Solenoid activated unpress. R4V10 L-Body BSP circulation Sol. de-energized: open to tank Sol. energized: vent line blocked Weight: Sol. de-energized: vent line blocked Description Code R4V03 3.2 kg (7.1 lbs.) Sol energized: open to tank up to 105 Bar (1523 PSI) 1 R4V06*4 6.6 kg (14.6 lbs.) 3 up to 210 Bar (3045 PSI) R4V06*B 3.3 kg (8.2 lbs.) up to 350 Bar (5075 Bar) 5 R4V10 5.6 kg (12.3 lbs.)

Performance Curves*





* The performance curves are measured with external drain. For internal drain, the tank pressure has to be added to the curve.

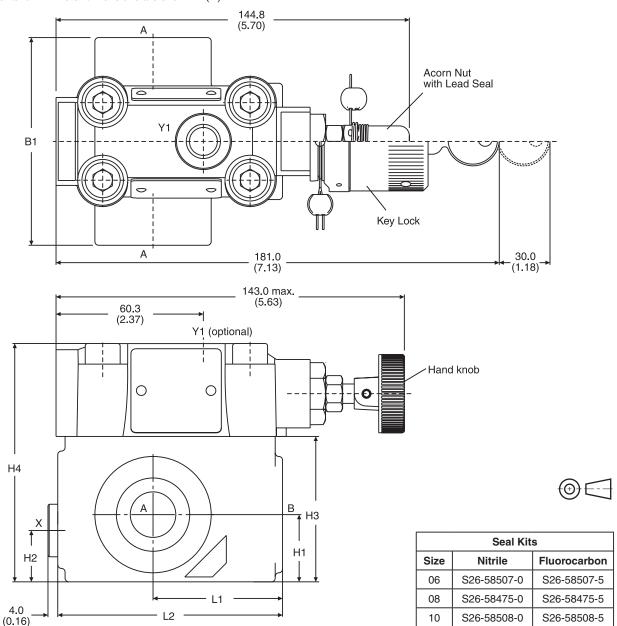


General								
	T-Be	ody	L-B	Body				
Size	03 (SAE 8)	06 (SAE 16)	06 (SAE 12)	10 (SAE 20)				
Mounting	Threaded Body							
Mounting Position	Unrestricted							
Ambient Temp. Range	-20°C to +50°C (-4°F to	+122°F)						
Hydraulic								
Max. Operating Pressure	Ports A and X up to 350 Bar (5075 PSI); Ports B and Y 30 Bar (435 PSI)							
Pressure Ranges	105 Bar (1523 PSI), 210 Bar (3045 PSI), 350 Bar (5075 PSI)							
Nominal Flow	60 LPM (15.9 GPM)	450 LPM (119.0 GPM)						
Fluid	Hydraulic oil as per DIN 51524 51525							
Fluid Temperature	-20°C to +80°C (-4°F to +176°F)							
Viscosity Permitted Recommended 10 to 650 cSt / mm²/s (46 to 3013 SSU 30 cSt / mm²/s (139 SSU)								
Filtration ISO Class 4406 (1999) 18/16/13 (acc. NAS 1638: 7)								

R4V with Vent Function

General										
			T-B	ody			L-B	ody		
Size		03 (SAE 8)		06 (SAE 16)	06 (SAE	06 (SAE 12) 1			
Mounting	Thr	eaded Body								
Mounting Position	Unr	estricted								
Ambient Temp. Range	-20°	°C to +50°C (-4	°F to	+122°F)						
Weight		3.2 kg (7.0 lbs)		6.6 kg	(14.5 lbs)	3.3 kg (7.3	B lbs)	5.6	kg (12.3 lbs)	
Electrical (Solenoid)										
Duty Ratio		100%								
Response Time		Energized / De	e-ene	rgized AC	: 20/18ms, DC	: 46/27 ms				
	Code	G0R		G0Q	GAR	GAG	W30		W31	
Supply Voltage		12V		24V	98V	205V	110V at 50Hz		220V at 50Hz	
							120V a	t 60Hz	240V at 60Hz	
Tolerance Supply Voltage		+5 to -10	+5	5 to -10	+5 to -10	+5 to -10	±	5	±5	
Power Consumption	Hold	31W		31W	31W	31W	78	W	78W	
In I	Rush	31W		31W	31W	31W	264	4W	264W	
Maximum Switching		AC up to 7,200								
Frequency		DC up to 16,000 switchings per hour								
Solenoid Connection		Connector as per EN175301-803								
Protection Class		IP65 in accord	lance	with EN6	0529 (plugged	l and mounted)				
Coil Insulation Class		H (180°C) (35	6°F)					·		





Size	Body	B1	B2	B3	B4	H1	H2	Н3	H4	H5	Н6	H7	H8	L1	L2	L3
03	T-body	85.0 (3.35)	-	-	_	27.5 (1.08)	21.0 (0.83)	59.5 (2.34)	97.5 (3.84)	-	-	-	-	53.0 (2.09)	92.0 (3.62)	-
06	T-body	136.0 (5.35)	_	-	-	38.0 (1.50)	28.0 (1.10)	93.0 (3.66)	131.0 (5.16)	-	_	-		66.5 (2.62)	117.5 (4.63)	-

Ports	Function	Port size						
Ports	Function	R4V03 T-body	R4V06 T-body					
Α	Pressure (inlet)	SAE 8	SAE 16					
В	Tank (outlet)	SAE 8	SAE 16					
X ¹⁾	Ext. Remote Control or Vent Connection	on SAE 4						
Y1 ²⁾	External Drain							

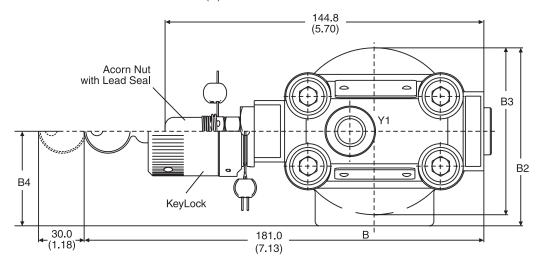
¹⁾ closed when supplied

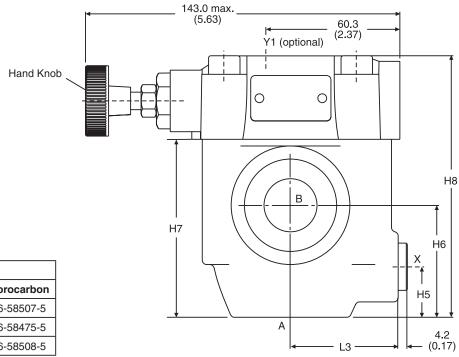


²⁾ port Y1 is only available at drain line (code 2) external from the pilot head

L-Body

Inch equivalents for millimeter dimensions are shown in (**)





	Seal Kits									
Size	Nitrile	Fluorocarbon								
06	S26-58507-0	S26-58507-5								
08	S26-58475-0	S26-58475-5								
10	S26-58508-0	S26-58508-5								

Size	Body	B1	B2	B3	B4	H1	H2	Н3	H4	H5	H6	H7	H8	L1	L2	L3
06	L-body	-	81.0 (3.19)	76.0 (2.99)	43.0 (1.69)	_	-	_	_	23.0 (0.91)	51.0 (2.01)	81.0 (3.19)	119.0 (4.69)	-	-	49.0 (1.93)
10	L-body	-	120.7 (4.75)	85.8 (3.38)	77.8 (3.06)	_	_	_	_	31.8 (1.25)	50.8 (2.00)	96.0 (3.78)	134.0 (5.78)	_	-	49.8 (1.96)

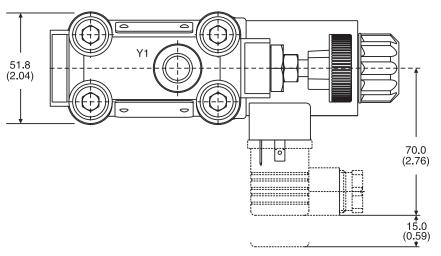
Doute	Function	Port size						
Ports	Function	R4V06 L-body	R4V10 L-body					
Α	Pressure (inlet)	SAE 12	SAE 20					
В	Tank (outlet)	SAE 12	SAE 20					
X ¹⁾	Ext. Remote Control or Vent Connection	0.45.4						
Y1 ²⁾	External Drain	SAE 4						

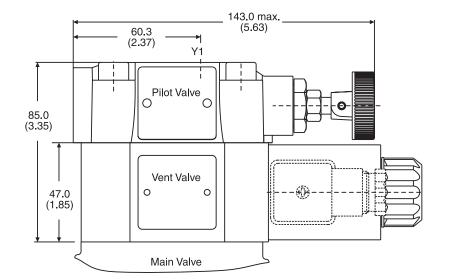
¹⁾ closed when supplied

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 $^{^{\}mbox{\tiny 2)}}$ port Y1 is only available at drain line (code 2) external from the pilot head







Vent Valve Seal Kits							
Nitrile	Fluorocarbon						
DC Solenoid							
S26-58515-0	S26-58515-5						
AC So	AC Solenoid						
S26-35237-0	S26-35237-5						

Code	Internal Drain	External Drain
11	A W T T T T T T T T T T T T T T T T T T	A W T T T T T T T T T T T T T T T T T T
09	A TOTAL TOTA	A W Y Y 1 B Y 1



General Description

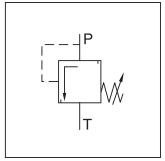
Series R1E02 direct operated, pressure relief valves are seated type valves typically used for remote pressure controls. In applications where the reliability and simplicity of a hydraulic remote control are preferred to an electrohydraulic system, Series R1E02 is an ideal solution.

Typically pilot operated pressure valves or compensators of variable pumps are controlled.

Foot Mounting



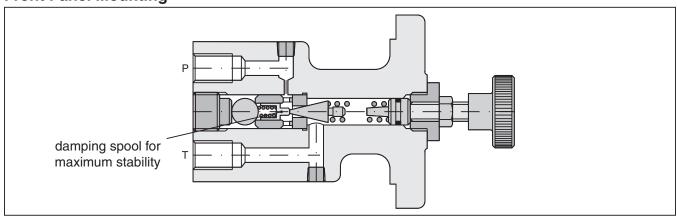




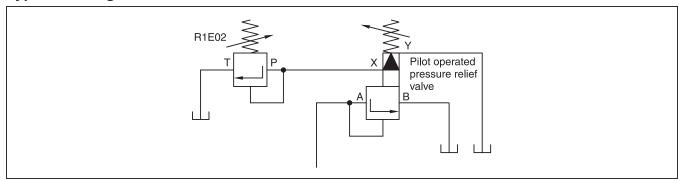
Features

- Seated type valve
- 3 body variants:
 - foot mounting
 - front panel mounting
 - subplate mounting
- 3 pressure ranges
- 3 adjustment modes:
 - hand knobs
 - acorn nut with lead seal
 - adjusting with lock

Front Panel Mounting



Typical Configuration as Remote Pilot Valve



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

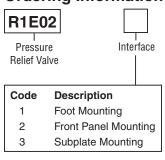
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Pressure Relief Valves **Series R1E02**

Technical Information

Ordering Information



Pressi Rang	
Code	Description
1	up to 105 Bar (1523 PSI)
3	up to 210 Bar (3045 PSI)
5	up to 350 Bar (5075 PSI)

Adjus	tment Design Seal Series Nitrile
Code	Description
1	Hand Knob Ø32mm
3	Acorn Nut with Lead Seal
4 *	Adjusting Device with Lock (Key Order No. 700-70619)
* -	a dia a fau a chadata maa custima con a

0-4
Options Check
with
Factory
ractory

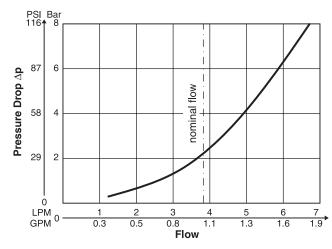
Weight:		Seal Kit:

R1E021 2.1 kg (4.6 lbs.) R1E021 S26-58466-0 R1E022 2.1 kg (4.6 lbs.) R1E022 S26-58466-0 R1E023 1.0 kg (2.2 lbs.) R1E023 S16-91963-0 * on bodies for subplate mounting use plate S16-64188.

Specifications

General						
Size	/4"					
Interface	Foot mounting, Front panel mounting, Subplate mounting					
Mounting Position	Unrestricted					
Ambient Temperature Range	-20°C to +70°C (-4°F to +158°F)					
Hydraulic						
Maximum Operating Pressure	Port P 350 Bar (5075 PSI); Port T depressurized					
Pressure Range	105 Bar (1523 PSI), 210 Bar (3045 PSI), 350 Bar (5075 PSI)					
Fluid	Hydraulic oil as per DIN 51524 51525					
Fluid Temperature	-20°C to +70°C (-4°F to +158°F)					
Nominal Flow	3.8 LPM (1.0 GPM)					
Minimum Pressure Setting	7 Bar (102 PSI)					
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)					
Filtration	ISO Class 4406 (1999) 18/16/13					

Performance Curve

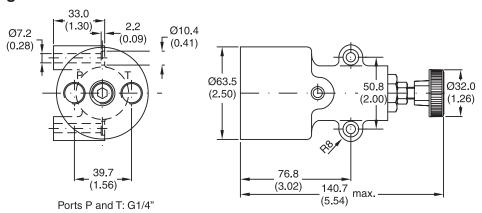


Fluid viscosity 35 cSt at 50°C (122°F) ± 5°C (41°F)



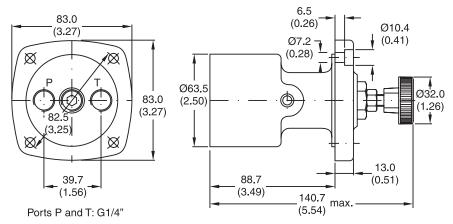
Foot Mounting



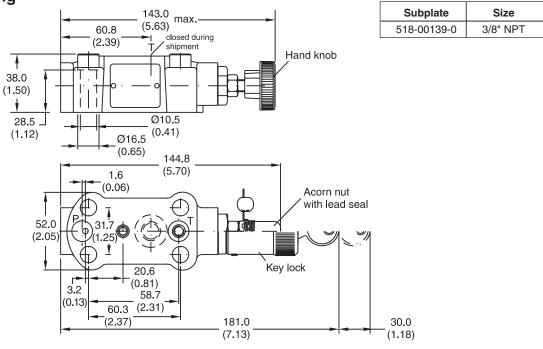


D

Front Panel Mounting



Subplate Mounting





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General Description

Series 2F1C 2-way flow control valves provide pressure and viscosity compensated flow from port A to port B. The counter direction is blocked (standard) or can be open via an integral reverse flow check valve (optional).

Operation

The compensator spool is located in front of the metering spool. The metering spool is closed in the neutral position to avoid undesired initial actuator motion. The oil flow to open the metering spool has to pass a needle valve (not shown in the sectional drawing). The needle valve can be adjusted from the front panel to set the response time of the 2F1C.

The metering spool is adjusted by the main control knob. The key lock has three positions:

Lock: Adjustment is locked

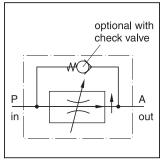
Adjust: Full adjustment is permitted

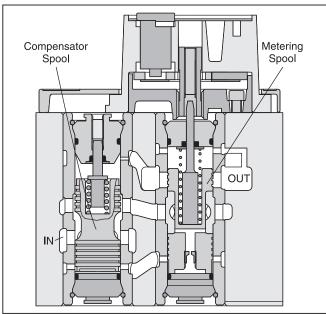
Trim: Fine adjustment of ±5% is possible

Features

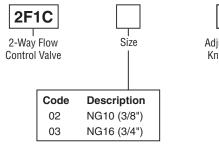
- 2 way flow control valve
- Subplate mounting according to ISO 6263
- Excellent fine adjustment
- Adjustable response time
- Closed in neutral position
- Optional reverse flow check valve
- 2 sizes: NG10 (3/8"), NG16 (3/4")





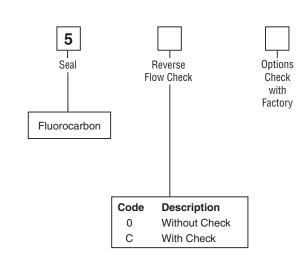


Ordering Information









Weight:

2F1C02 6.0 kg (13.2 lbs.) 2F1C03 9.0 kg (19.8 lbs.)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

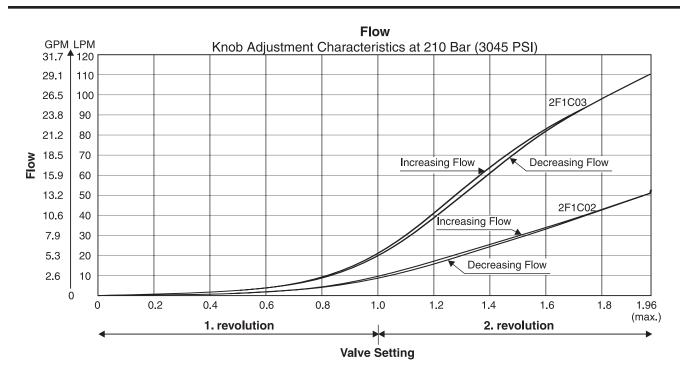
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Size		NG10	NG16				
Actuator		Manual flow rate adjustment					
Mounting Type		ISO 6263					
Mounting Position		Unrestricted					
Fluid Temperature		+70°C (+158°F) Maximum					
Ambient Temprature		-25°C to +50°C (-13°F to +122°F)					
Viscosity Range		2.8 to 400 cSt / mm²/s (13 to 1854 SSU)					
Filtration		ISO 4406 (1999); 18/16/13 (meet NAS 1638:	7				
Maximum Pressure Difference		See Diagram					
Maximum Operating Pressure	Port A Port B	2F1C02 14 - 280 Bar (203 - 4060 PSI) 0 - 270 Bar (0 - 3915 PSI) 2F1C03 14 - 350 Bar (203 - 5075 PSI) 0 - 340 Bar (0 - 4930 PSI)					
Flow Direction	A-B	Flow control function					
	B-A	Blocked or free flow through check valve					

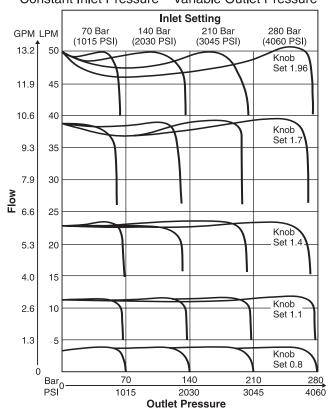






2F1C02

Flow / Pressure Drop Constant Inlet Pressure – Variable Outlet Pressure

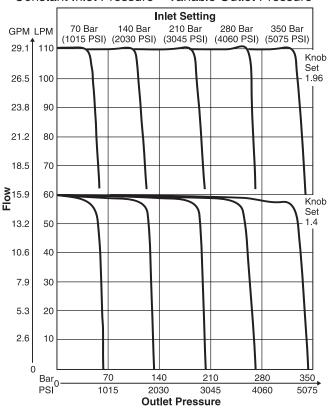


Fluid viscosity 40 cSt at 50°C (122°F)

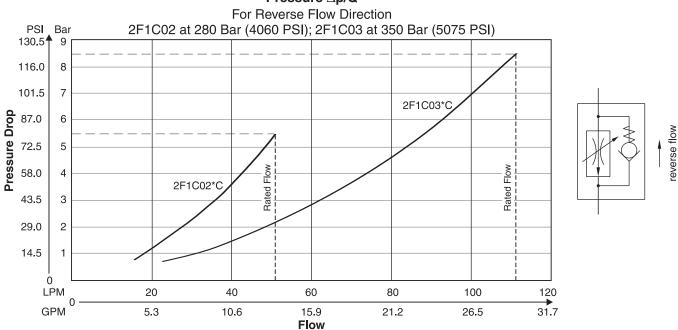
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2F1C03

Flow / Pressure Drop Constant Inlet Pressure – Variable Outlet Pressure



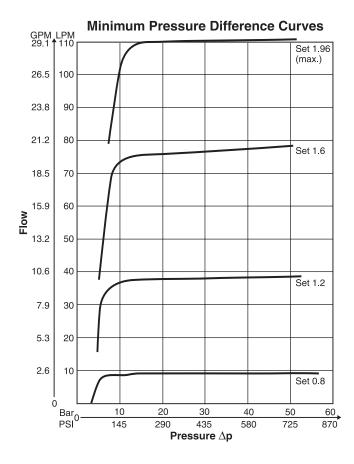
Pressure ∆p/Q



2F1C02

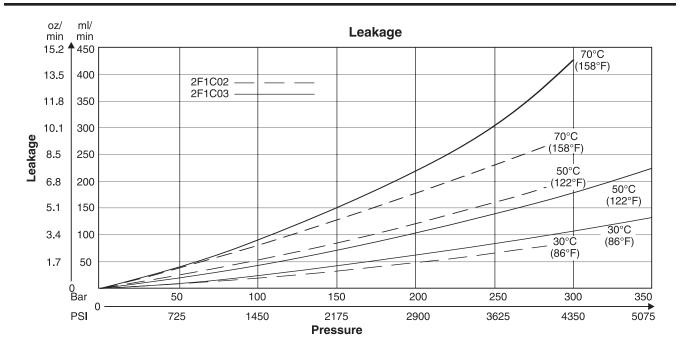
Minimum Pressure Difference Curves GPM_LPM 13.2 ↑ 50 (max.) 11.9 45 10.6 40 Set 1.7 9.3 35 7.9 30 Set 1.5 **№** 6.6 25 5.3 20 Set 1.3 4.0 15 2.6 10 Set 1.0 1.3 Set 0.9 20 30 10 40 50 60 145 435 725 Pressure Δp

2F1C03

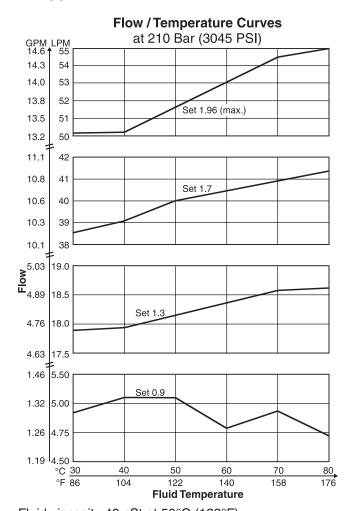


Fluid viscosity 40 cSt at 50°C (122°F)

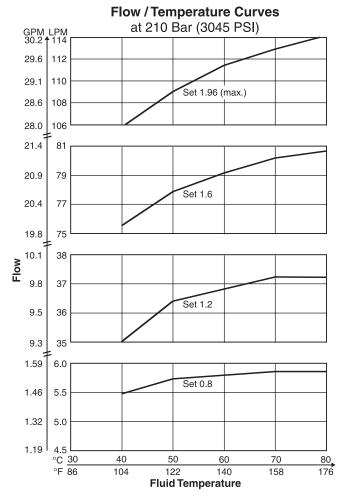




2F1C02

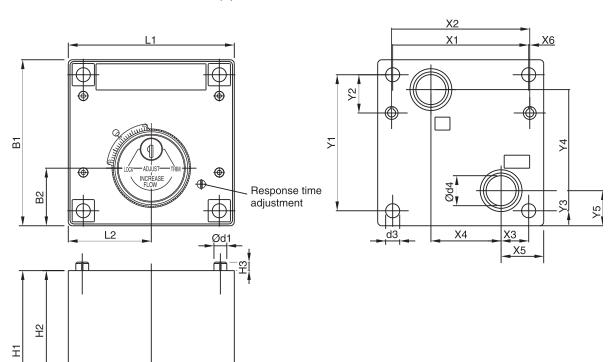


2F1C03



Fluid viscosity 40 cSt at 50°C (122°F)





Valve	Subplate	Size
2F1C02	518-00115-0	3/8" NPT Side Ported
2F1C03	518-00118-0	1/2" NPT Side Ported

Size	ISO-code	x1	x2	х3	х4	х5	х6	y1	y2	у3	y4	у5
02	6263-AM-07-2-A	76.2 (3.00)	79.4 (3.13)	9.5 (0.37)	44.5 (1.75)	19.0 (0.75)	-	82.5 (3.25)	23.8 (0.94)	30.2 (1.19)	41.3 (1.63)	39.7 (1.56)
03	6263-AK-06-2-A	101.6 (4.00)	103.2 (4.06)	20.6 (0.81)	52.4 (2.06)	31.8 (1.25)	0.8 (0.03)	101.6 (4.00)	28.6 (1.13)	15.1 (0.59)	75.4 (2.97)	26.2 (1.03)

Ød2

Size	ISO-code	B1	B2	H1	H2	Н3	L1	L2	d1	d2	d3	d4
02	6263-AM-07-2-A	101.6 (4.00)	38.1 (1.50)	119.6 (4.71)	87.4 (3.44)	6.4 (0.25)	95.2 (3.75)	47.6 (1.87)	6.4 (0.25)	57.2 (2.25)	8.7 (0.34)	14.2 (0.56)
03	6263-AK-06-2-A	123.8 (4.87)	42.9 (1.69)	121.4 (4.78)	89.2 (3.51)	6.4 (0.25)	123.8 (4.87)	61.9 (2.44)	9.5 (0.37)	57.2 (2.25)	10.5 (0.41)	22.4 (0.88)

Size	ISO-Code	Bolt Kit DIN912 12.9	5	Seal C Kit Fluorocarbon	Surface Finish
02	6263-AM-07-2-A	BK-700-70842-8 4xM8x100	31.8 Nm (23.5 lbft.) ±15%		√R _{max} 6.3 √□0.01/100
03	6263-AK-06-2-A	BK395 4xM10x100	63 Nm (46.5 lbft.) ±15%	S26-98617-5	7/////////////////////////////////////

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45 (1.77)



C4V06



Operation

The pressure arising in port A lifts the poppet from the valve seat and releases the flow to B. In the counter direction, the spring and the pressure on top of the cartridge hold the poppet onto the seat and block the flow.

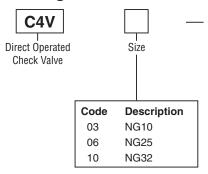


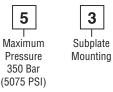
Features

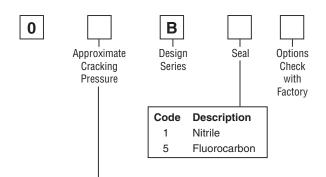
- High flow, low pressure drop design
- Minimal internal leakage
- Six crack pressure options

В Α C4V10

Ordering Information







Code	Description	
	C4V03	C4V06 / C4V10
1	2.8 Bar (40.6 PSI)	3.5 Bar (50.8 PSI)
2	0.5 Bar (7.3 PSI)	0.5 Bar (7.3 PSI)
3	0.3 Bar (4.4 PSI)	0.3 Bar (4.4 PSI)
4	2.2 Bar (31.9 PSI)	2.2 Bar (31.9 PSI)
5	_	9.0 Bar (130.5 PSI)
6	1.2 Bar (17.4 PSI)	1.2 Bar (17.4 PSI)
7	3.0 Bar (43.5 PSI)	_

Weight:

C4V03 2.8 kg (6.2 lbs) C4V06 4.6 kg (10.1 lbs.) C4V10 6.1 kg (13.5 lbs.)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov. E01_Cat2500.indd, ddp, 04/19



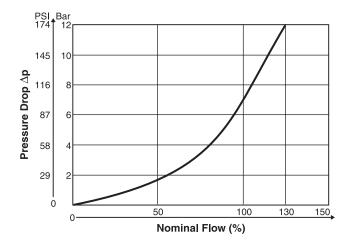
Technical Information

Specifications

General							
Size	NG10	NG25	NG32				
Subplate Mounting	ISO 5781						
Mounting Position	Unrestricted						
Ambient Temperature Range	-20°C to +80°C (-4°F to +176°F)						
Hydraulic							
Maximum Operating Pressure	350 Bar (5075 PSI)						
Pressure Range	105 Bar (1523 PSI), 210	Bar (3045 PSI), 350 Bar (5	075 PSI)				
Nominal Flow	150 LPM (39.7 GPM)						
Fluid	Hydraulic oil to DIN 5152	4					
Viscosity Recommended Permitted							
Fluid Temperature Recommended Permitted	Recommended +30°C to +50°C (86°F to +122°F) -20°C to +70°C (-4°F to +158°F)						
Filtration	ISO Class 4406 (1999) 18/16/13 (meet NAS 1638:7)						

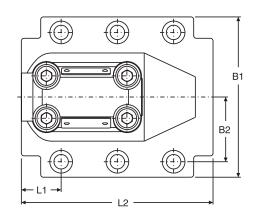
E9

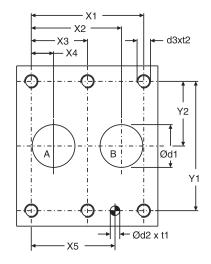
Performance Curve

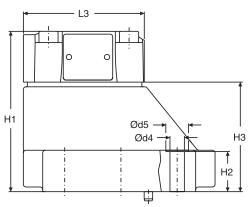




Inch equivalents for millimeter dimensions are shown in (**)









NG	ISO-code	x1	x2	х3	x4	х5	y1	y2	B1	B2	H1	H2	Н3	L1	L2
10	5781-06-07-0-00	42.9 (1.69)	35.8 (1.41)	ı	7.2 (0.28)	31.8 (1.25)	66.7 (2.63)	33.4 (1.31)	87.3 (3.44)	33.4 (1.31)	83.0 (3.27)	21.0 (0.83)	45.0 (1.77)	29.0 1.14)	94.8 (3.73)
25	5781-08-10-0-00	60.3 (2.37)	49.2 (1.94)	ı	11.1 (0.44)	44.5 (1.75)	79.4 (3.13)	39.7 (1.56)	105.0 (4.13)	39.7 (1.56)	109.5 (4.31)	29.0 (1.14)	71.5 (2.81)	34.7 (1.37)	126.8 (4.99)
32	5781-10-13-0-00	84.2 (3.31)	67.5 (2.66)	42.1 (1.66)	16.7 (0.66)	62.7 (2.47)	96.8 (3.81)	48.4 (1.91)	120.0 (4.72)	48.4 (1.91)	120.0 (4.72)	29.0 (1.14)	82.0 (3.23)	30.6 (1.20)	144.3 (5.68)

Tolerance for all dimensions ± 0.2 mm (0.01 inches)

NG	ISO-code	d1max	d2	t1	d3	t2	d4	d5
10	5781-06-07-0-00	15.0 (0.59)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	5781-08-10-0-00	23.4 (0.92)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	5781-10-13-0-00	32.0 (1.26)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

			775		Seal (◯ Kit	
NG	ISO-code	Bolt Kit	即受	5	Nitrile	Fluorocarbon	Surface finish
10	5781-06-07-0-00	BK505	4xM10 x 35 DIN 912 12.9	68 Nm (50.2 lb-ft) ±15%	S16-39362-0	S16-39362-5	
25	5781-08-10-0-00	BK485	4xM10 x 45 DIN 912 12.9	68 Nm (50.2 lb-ft) ±15%	S16-39364-0	S16-39364-5	\(\sqrt{R_{max}6.3}\) \(
32	5781-10-13-0-00	BK506	6xM10 x 45 DIN 912 12.9	68 Nm (50.2 lb-ft) ±15%	S16-39366-0	S16-39366-5	



Technical Information

General Description

Series C4V hydraulically pilot operated check valves allow free flow from A to B. The counter-flow direction is blocked.

When pressure is applied to control port X, the ring chamber flow from B to A is released.

Up to four different pilot control ratios are available (see Ordering Information).

Check valves allow free flow from A to B. The counter direction is blocked. The C4V series are equipped with a leak-free seat type cartridge.

Operation

When no pressure is applied to the X-port, the flow from B to A is blocked, because the pressure in B is also in effect on top of the poppet.

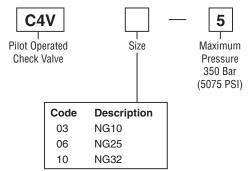
Pressurizing the X port relieves the area on top of the poppet to the drain port and allows flow from B to A.

The seat design of the C4V valve series provides leakfree separation of port A and B in the closed position.

Features

- High flow, low pressure drop design
- Minimal internal leakage

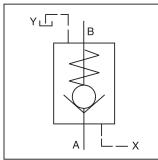
Ordering Information

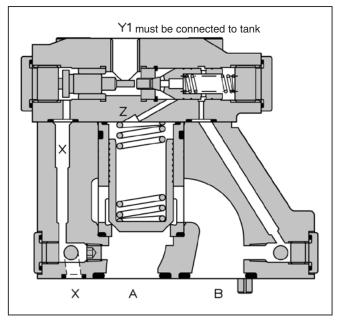


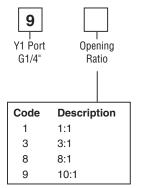


C4V03 2.8 kg (6.2 lbs) C4V06 4.6 kg (10.1 lbs.) C4V10 6.1 kg (13.5 lbs.)









Approximate Cracking Pressure	B Design Series	5	Seal	Options Check with Factory
		Code	Desc	ription
		1	Nitrile	•
		5	Fluor	ocarbon

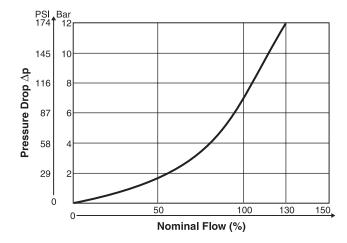
Code	Description	
	Flow A to B	Flow A to B
	C4V03	C4V06 / C4V10
2	1.0 Bar (14.5 PSI)	1.0 Bar (14.5 PSI)
4	4.0 Bar (58.0 PSI)	3.5 Bar (50.8 PSI)
6	2.0 Bar (29.0 PSI)	2.2 Bar (31.9 PSI)
	Flow B to A	Flow B to A
	C4V03	C4V06 / C4V10
2	1.5 Bar (21.8 PSI)	1.7 Bar (24.7 PSI)
4	5.5 Bar (79.8 PSI)	6.0 Bar (87.0 PSI)
6	3.0 Bar (43.5 PSI)	3.8 Bar (55.1 PSI)



General									
Size		NG10	NG25	NG32					
Subplate Mounting		ISO 5781							
Mounting Position		Unrestricted							
Ambient Temperature Ra	ange	-20°C to +80°C (-4°F to +176°F)							
Hydraulic									
Maximum Operating Pre	essure	350 Bar (5075 PSI)							
Nominal Flow		150 LPM (39.7 GPM)	PM) 270 LPM (71.4 GPM) 450 LPM (119.0 GP						
Fluid		Hydraulic oil to DIN 51524							
Viscosity	Recommended Permitted	30 to 50 cSt / mm²/s (139 20 to 380 cSt / mm²/s (93							
Fluid Temperature	Recommended Permitted								
Filtration		ISO Class 4406 (1999) 18/16/13 (meet NAS 1638:7)							

Ξ

Performance Curve

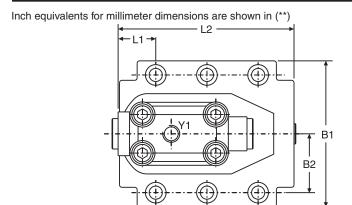


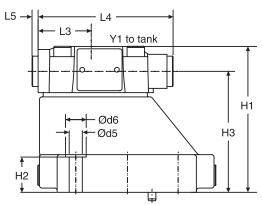


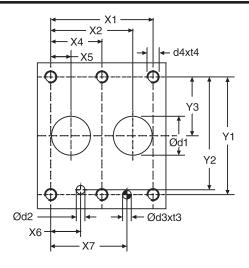
E12

Dimensions

Series C4V (Pilot Operated)









NG	ISO-code	Subplate	Size
10	5781-06-07-0-00	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	5781-08-10-0-00	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	5781-10-13-0-00	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP

NG	ISO-code	х1	x2	х3	x4	х5	х6	х7	y1	y2	у3	y4	у5	y6
10	5781-06-07-0-00	42.9 (1.69)	35.8 (1.41)	-	_	7.2 (0.28)	21.5 (0.85)	31.8 (1.25)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	_	-	-
25	5781-08-10-0-00	60.3 (2.37)	49.2 (1.94)	-	-	11.1 (0.44)	20.6 (0.81)	44.5 (1.75)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	_	-	_
32	5781-10-13-0-00	84.2 (3.31)	67.5 (2.66)	-	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	62.7 (2.47)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	_	-	_

Tolerance for all dimensions ±0.2 mm (0.01 inches)

NG	ISO-code	B1	B2	H1	H2	Н3	H4	H5	H6	L1	L2	L3	L4	L5	L6
10	5781-06-07-0-00	87.3	33.4	83.0	21.0	62.5				29.4	95.2	43.7	111.0	5.0	
10	5761-06-07-0-00	(3.44)	(1.31)	(3.27)	(0.83)	(2.46)	_	_	_	(1.16)	(3.75)	(1.72)	(4.37)	(0.20)	_
25	5781-08-10-0-00	105	39.7	109.5	29.0	89.0				35.1	127.2	43.7	111.0	5.0	
25	5/81-08-10-0-00	(4.13)	(1.56)	(4.31)	(1.14)	(3.50)	_	_	_	(1.38)	(5.01)	(1.72)	(4.37)	(0.20)	_
20	F701 10 10 0 00	120	48.4	120.0	29.0	99.5				31.0	144.7	43.7	111.0	5.0	
32	5781-10-13-0-00	(4.72)	(1.91)	(4.72)	(1.14)	(3.92)	_	_	_	(1.22)	(5.70)	(1.72)	(4.37)	(0.20)	_

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	5781-06-07-0-00	15.0	7.0	7.1	8.0	M10	16.0	10.8	17.0
10	3761-06-07-0-00	(0.59)	(0.28)	(0.28)	(0.31)	IVITO	(0.63)	(0.43)	(0.67)
25	5781-08-10-0-00	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	5781-10-13-0-00	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

			775	- 41	Seal (◯ Kit	
NG	ISO-code	Bolt Kit	即受	5	Nitrile	Fluorocarbon	Surface finish
10	5781-06-07-0-00	BK505	4xM10 x 35 DIN 912 12.9	68 Nm (50.2 lb-ft) ±15%	S16-39362-0	S16-39362-5	
25	5781-08-10-0-00	BK485	4xM10 x 45 DIN 912 12.9	68 Nm (50.2 lb-ft) ±15%	S16-39364-0	S16-39364-5	R _{max} 6.3 (0.01/100)
32	5781-10-13-0-00	BK506	6xM10 x 45 DIN 912 12.9	68 Nm (50.2 lb-ft) ±15%	S16-39366-0	SS16-39366-5	





General Description

Series C5P pilot operated check valves have a similar design to the subplate mounted C5V series. The SAE flanges allow to mount directly on the flanges of actuators to achieve a very compact design.

Operation

When no pressure is applied to the X-port, the flow from B to A is blocked, because the pressure in B is also in effect on top of the poppet.

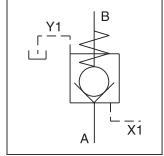
Pressurizing the X port relieves the area on top of the poppet to the drain port and allows flow from B to A.

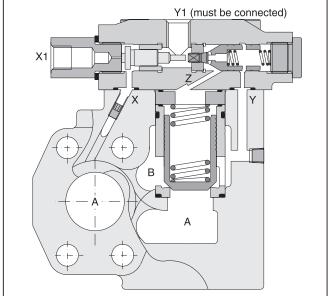
The seat design of the C5P valve series provides leakfree separation of port A and B in the closed position.

Features

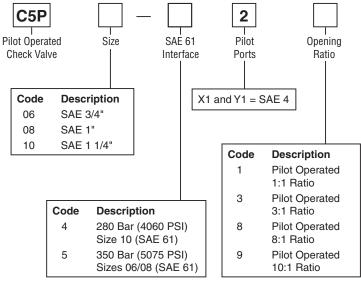
- Pilot operated check valve
- 2-port body with SAE 61 flange
- 3 sizes (SAE 3/4", 1", 1 1/4")
- 4 opening ratios
- Valves with position control are available on request

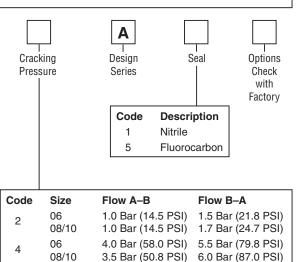






Ordering Information





2.0 Bar (29.0 PSI)

2.2 Bar (31.9 PSI)

06

08/10

6

Weight:

C5P06 3.9 kg (8.6 lbs.) C5P08 4.4 kg (9.7 lbs.) C5P10 5.7 kg (12.6 lbs.)

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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3.0 Bar (43.5 PSI)

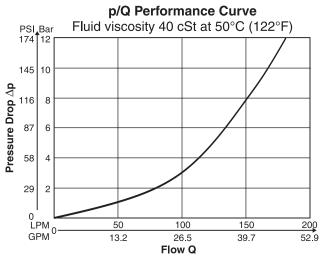
3.8 Bar (55. 1 PSI)

Specifications

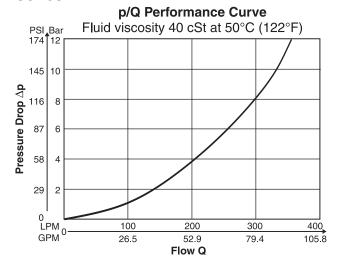
General	General							
Size		06 (3/4")	08 (1")	10 (1 1/4")				
Mounting		2-port in-line flange SAE 61						
Mounting Position		Unrestricted						
Ambient Temprature	Ambient Temprature -20°C to +50°C (-4°F to +122°F)							
Hydraulic								
Maximum Operating Ports A, B Pressure Port Y1		350 Bar (5075 PSI) 30 Bar (435 PSI)	350 Bar (5075 PSI) 30 Bar (435 PSI)	280 Bar (4060 PSI) 30 Bar (435 PSI)				
Nominal Flow		180 LPM (47.6 GPM)	360 LPM (95.2 GPM)	600 LPM (158.7 GPM)				
Fluid		Hydraulic oil in accordance with DIN 5152451525						
Fluid Temperature		-20°C to +80°C (-4°F to +176°F)						
Viscosity Rec	Permitted commended	10 to 650 cSt / mm²/s (46 to 30 cSt / mm²/s (139 SSU)	0 to 650 cSt / mm²/s (46 to 3013 SSU) 0 cSt / mm²/s (139 SSU)					
Filtration		ISO 4406 (1999) 18/16/13 (acc. NAS 1638:7)						

Performance Curves

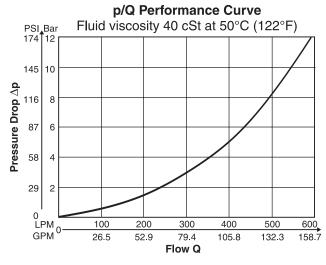
C5P06



C5P08



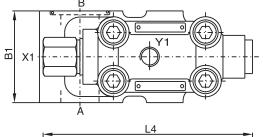
C5P10

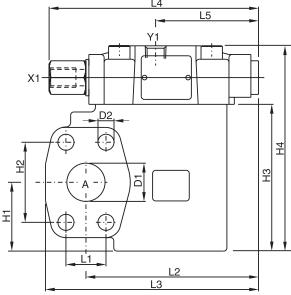




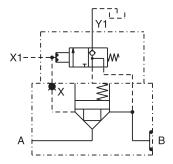


Inch equivalents for millimeter dimensions are shown in (**)









Seal Kits						
NG	Nitrile	Fluorocarbon				
06	S26-59404-0	S26-59404-5				
08	S26-59405-0	S26-59405-5				
10	S26-59406-0	S26-59406-5				

Dimensions

Series	L1	L2	L3	L4	L5	B1	H1	H2	Н3	H4	D1	D2
C5P06	22.2	95.8	119.8	137.0	67.3	60.0	37.0	47.6	90.0	128.0	19.0	10.5
	(0.87)	(3.77)	4.72)	(5.39)	(2.65)	(2.36)	(1.46)	(1.87)	(3.54)	(5.04)	(0.75)	(0.41)
C5P08	26.2	112.9	139.4	137.0	67.3	60.0	45.0	52.4	96.0	134.0	25.0	10.5
	(1.03)	(4.44)	(5.49)	(5.39)	(2.65)	(2.36)	(1.77)	(2.06)	(3.78)	(5.28)	(0.93)	(0.41)
C5P10	30.2	112.9	146.9	137.0	67.3	75.0	48.0	58.7	109.0	147.0	32.0	12.5
	(1.19)	(4.44)	(5.78)	(5.39)	(2.65)	(2.95)	(1.39)	(2.31)	(4.29)	(5.79)	(1.26)	(0.49)

Ports

Dovt	Function	Port Size					
Port	Function	C5P06	C5P08	C5P10			
Α	Inlet or Outlet	3/4" SAE 61	1" SAE 61	1 1/4" SAE 61			
В	Outlet or Inlet	3/4" SAE 61	1" SAE 61	1 1/4" SAE 61			
X1	External Pilot Port		SAE 4				
Y1	External Pilot Drain	SAE 4					



Series C5V direct operated check valves provide free flow in one direction and block the flow in the counter direction.

The SAE flanges allow to mount the C5V directly on the pressure port of pumps for protection against pressure shocks from the system.

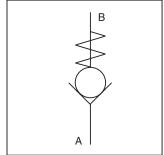
Operation

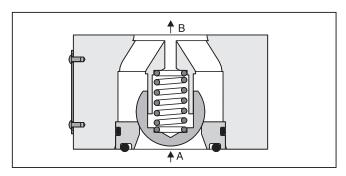
The ball is held on its seat by a spring under zero pressure condition. When flow is increased to the cracking pressure, free flow is allowed from port A to port B. Blocked flow is created when operating pressure and spring on Port B exceed pressure on port A.

Features

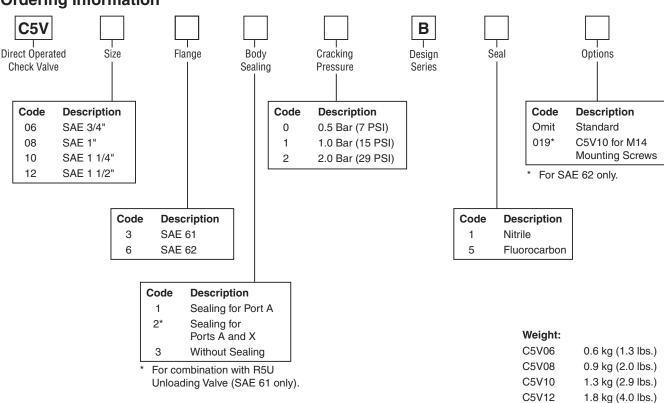
- Direct operated check valve
- SAE 61 and SAE 62 flanges
- 4 sizes (SAE 3/4", 1", 1 1/4", 1 1/2")
- 3 springs
- 2 different seal configurations







Ordering Information



WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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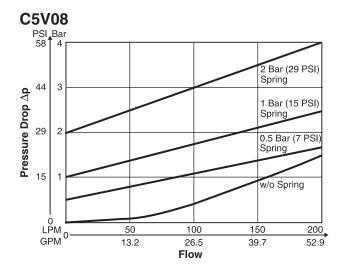


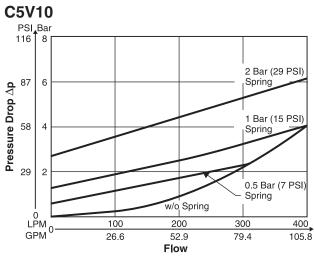
Specifications

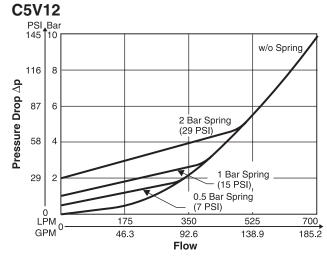
General								
Size	06 (3/4")	08 (1")	10 (1 1/4")	12 (1 1/2")				
Mounting	2-port in-line flange SA	2-port in-line flange SAE 61 and SAE 62						
Mounting Position	Unrestricted							
Ambient Temprature	-20°C to +50°C (-4°F to +122°F)							
Hydraulic	Hydraulic							
Maximum Operating Pressure								
SAE 61 SAE 62	350 Bar (5075 PSI) 420 Bar (6090 PSI)	350 Bar (5075 PSI) 420 Bar (6090 PSI)	280 Bar (4060 PSI) 420 Bar (6090 PSI)	210 Bar (3045 PSI) 420 Bar (6090 PSI)				
Nominal Flow	100 LPM (26.5 GPM)	200 LPM (52.9 GPM)	400 LPM (105.8 GPM)	750 LPM (198.4 GPM)				
Fluid	Hydraulic oil in accorda	ance with DIN 515245	1525					
Fluid Temperature -20°C to +80°C (-4°F to +176°F)								
Viscosity Permitted Recommended	10 to 650 cSt / mm²/s (46 to 3013 SSU) 30 cSt / mm²/s (139 SSU)							
Filtration	ISO 4406 (1999) 18/16	6/13 (acc. NAS 1638:7)						

Performance Curves

C5V06 PSI Bar 2 Bar (29 PSI) Spring Pressure Drop ∆p 2 1 Bar (15 PSI) Spring 0.5 Bar (7 PSI Spring 15 w/o Spring LPM 0 25 50 100 13.2 6.6 19.8 26.5 Flow



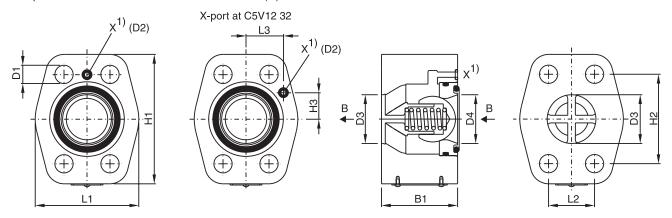






Dimensions

Inch equivalents for millimeter dimensions are shown in (**)



Position of O-ring seal according to ordering information

1) X1 port for C5V*32* (for use with Unloading Valve R5U)

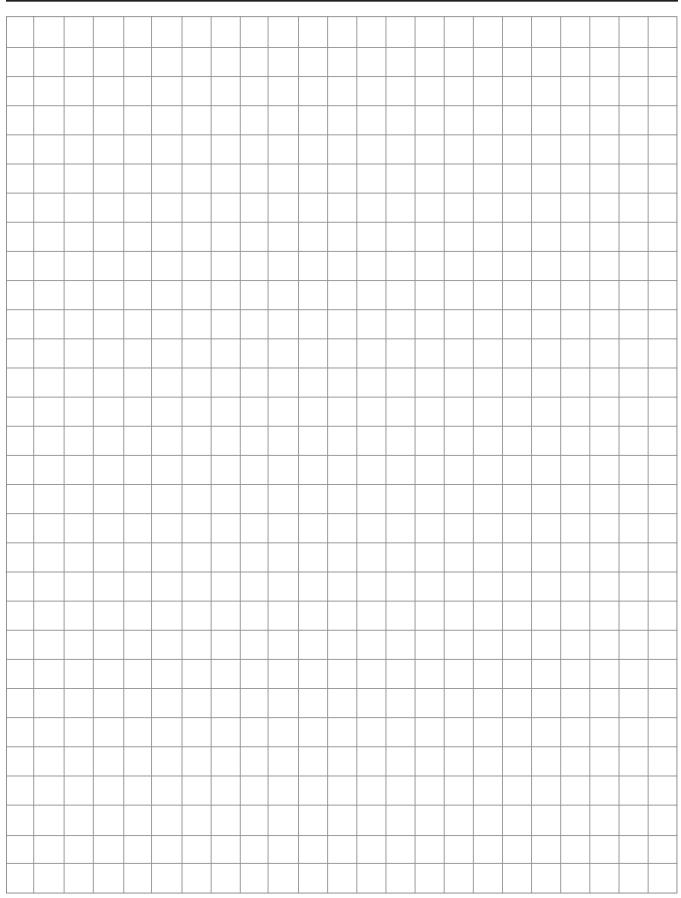
Series	Nomin	al Size	L1	L2	L3	H1	H2	Н3	B1	D1	D2	D3 + 0.8	D4
051/00	0/4	SAE 61	48.0 (1.89)	22.2 (0.87)	27.2 (1.07)	64.0 (2.52)	47.6 (1.87)	22.4 (0.88)	45.0 (1.77)	10.5 (0.41)	Ø3.0 (0.12)	19.0 (0.75)	19.0 (0.75)
C5V06	3/4"	SAE 62	48.0 (1.89)	23.8 (0.94)	27.2 (1.07)	64.0 (2.52)	50.8 (2.00)	22.4 (0.88)	45.0 (1.77)	10.5 (0.41)	-	19.0 (0.75)	19.0 (0.75)
C5V08	4"	SAE 61	60.0 (2.36)	26.2 (1.03)	27.2 (1.07)	74.0 (2.91)	52.4 (2.06)	22.4 (0.88)	45.0 (1.77)	10.5 (0.41)	Ø3.0 (0.12)	25.0 (0.98)	25.0 (0.98)
C5V06	'	SAE 62	60.0 (2.36)	27.8 (1.09)	27.2 (1.07)	74.0 (2.91)	57.2 (2.25)	22.4 (0.88)	45.0 (1.77)	12.5 (0.49)	_	25.0 (0.98)	25.0 (0.98)
OE\/10	1 1/4"	SAE 61	68.0 (2.68)	30.2 (1.19)	27.2 (1.07)	85.0 (3.35)	58.7 (2.31)	22.4 (0.88)	50.0 (1.97)	12.5 (0.49)	Ø3.0 (0.12)	32.0 (1.26)	32.0 (1.26)
C5V10	1 1/4	SAE 62	68.0 (2.68)	31.8 (1.25)	27.2 (1.07)	85.0 (3.35)	66.7 (2.63)	22.4 (0.88)	50.0 (1.97)	13.5* (0.53)	-	32.0 (1.26)	32.0 (1.26)
C5V12 1 1/2"	1 1/0"	SAE 61	80.0 (3.15)	35.7 (1.41)	27.2 (1.07)	104.0 (4.09)	69.8 (2.75)	22.4 (0.88)	50.0 (1.97)	13.5 (0.53)	Ø3.0 (0.12)	42.0 (1.65)	38.0 (1.50)
	SAE 62	80.0 (3.15)	36.5 (1.44)	27.2 (1.07)	104.0 (4.09)	79.4 (3.13)	22.4 (0.88)	50.0 (1.97)	17.0 (0.67)	_	42.0 (1.65)	38.0 (1.50)	

^{*} D1 = 15 (0.59) at option code 019 for M14 mounting screws.

Seal Kits							
NG	Nitrile	Fluorocarbon					
3	S26-75409-0	S26-75409-5					
6	S26-75410-0	S26-75410-5					
10	S26-75411-0	S26-75411-5					
12	S26-75412-0	S26-75412-5					



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Terms of Sale with Warranty Limitations

PARKER-HANNIFIN CORPORATION — HYDRAULIC VALVE DIVISION OFFER OF SALE

- 1. Definitions. As used herein, the following terms have the meanings indicated
 - uyer: means any customer receiving a Quote for Products from Seller.
 - Goods: means any tangible part, system or component to be supplied by the Seller.

Products: means the Goods, Services and/or Software as described in a Quote provided by the Seller.

Quote: means the offer or proposal made by Seller to Buyer for the supply of Products. **Seller:** means Parker-Hannifin Corporation, including all divisions and businesses thereof.

Services: means any services to be supplied by the Seller.

Software: means any software related to the Products, whether embedded or separately downloaded.

Terms: means the terms and conditions of this Offer of Sale or any newer version of the same as published by Seller electronically at www.parker.com/saleterms.

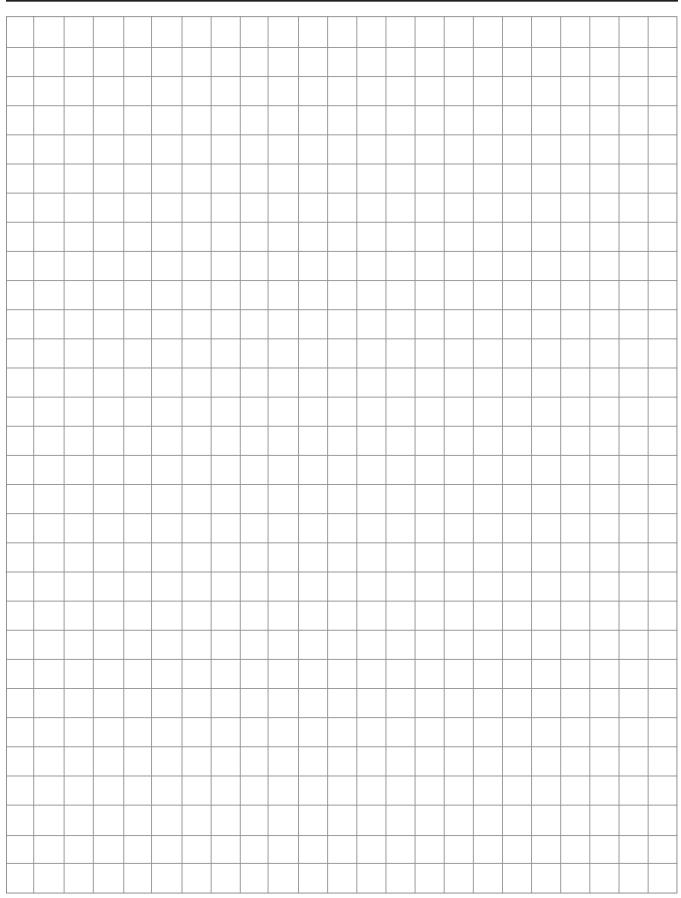
- 2. Terms. All sales of Products by Seller are contingent upon, and will be governed by, these Terms and, these Terms are incorporated into any Quote provided by Seller to any Buyer. Buyer's order for any Product whether communicated to Seller verbally, in writing, by electronic date interface or other electronic commerce, shall constitute acceptance of these Terms. Seller objects to any contrary or additional terms or conditions of Buyer. Reference in Seller's order acknowledgement to Buyer's purchase order or purchase order numbershall in no way constitute an acceptance of any of Buyer's terms of purchase. No modification to these Terms will be binding on Seller unless agreed to in writing and signed by an authorized representative of Seller.
- 3. <u>Price: Payment</u>. The Products set forth in Seller's Quote are offered for sale at the prices indicated in Seller's Quote. Unless otherwise specifically stated in Seller's Quote, prices are valid for thirty (30) days and do not include any sales, use, or other taxes or duties. Seller reserves the right to modify prices at any time to adjust for any raw material price fluctuations. Unless otherwise specified by Seller, all prices are F.C.A. Seller's facility (INCOTERMS 2010). All sales are contingent upon credit approval and payment for all purchases is due thirty (30) days from the date of invoice (or such date as may be specified in the Quote). Unpaid invoices beyond the specified payment date incur interest at the rate of 1.5% per month or the maximum allowable rate under applicable law.
- 4. <u>Shipment; Delivery; Title and Risk of Loss.</u> All delivery dates are approximate. Seller is not responsible for damages resulting from any delay. Regardless of the manner of shipment, delivery occurs and title and risk of loss or damage pass to Buyer, upon placement of the Products with the shipment carrier at Seller's facility. Unless otherwise agreed, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyers' request beyond the respective indicated shipping date will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions.
- 5. Warranty. The warranty related to the Products is as follows: (i) Goods are warranted against defects in material or workmanship for a period of eighteen (18) months from the date of delivery; (ii) Services shall be performed in accordance with generally accepted practices and using the degree of care and skill that is ordinarily exercised and customary in the field to which the Services pertain and are warranted for a period of six. (6) months from the completion of the Services by Seller; and (iii) Software is only warranted to perform in accordance with applicable specifications provided by Seller to Buyer for ninety (90) days from the date of delivery or, when downloaded by a Buyer or end-user, from the date of the initial download. All prices are based upon the exclusive limited warranty stated above, and upon the following disclaimer: DISCLAIMER OF WARRANTY: THIS WARRANTY IS THE SOLE AND ENTIRE WARRANTY PERTAINING TO PRODUCTS. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS AND IMPLIED, INCLUDING DESIGN NOT WARRANT THAT THE SOFTWARE IS ERROR-FREE OR FAULT-TOLERANT, OR THAT BUYER'S USE THEREOF WILL BE SECURE OR UNINTERRUPTED. BUYER AGREES AND ACKNOWLEDGES THAT UNLESS OTHERWISE AUTHORIZED IN WRITING BY SELLER THE SOFTWARE SHALL NOT BE USED IN CONNECTION WITH HAZARDOUS OR HIGH RISK ACTIVITIES OR REVIRONMENTS. EXCEPT AS EXPRESSLY STATED HEREIN, ALL PRODUCTS ARE PROVIDED "AS IS".
- 6. <u>Claims: Commencement of Actions</u>. Buyer shall promptly inspect all Products upon receipt. No claims for shortages will be allowed unless reported to the Seller within ten (10) days of delivery. Buyer shall notify Seller of any alleged breach of warranty within thirty (30) days after the date the non-conformance is or should have been discovered by Buyer. Any claim or action against Seller based upon breach of contract or any other theory, including tort, negligence, or otherwise must be commenced within twelve (12) months from the date of the alleged breach or other alleged event, without regard to the date of discovery.
- 7. <u>Limitation of Liability</u>. In the event of a breach of Warranty, seller will, at its option, repair or replace the non-conforming product, re-perform the services, or refund the purchase price paid within a reasonable period of time. In **no** event is seller liable for any special, indirect, incidental or consequential damages arising out of, or as the result of, the sale, delivery, non-delivery, servicing, non-completion of services, use, loss of use of, or inability to use the products or any part thereof, loss of data, identity, privacy, or confidentiality, or for any charges or expenses of any nature incurred without seller's written consent, whether based in contract, tort or other legal theory. In no event shall seller's liability under any claim made by buyer exceed the purchase price paid for the products.
- 8. Loss to Buyer's Property. Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which are or become Buyer's property, will be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer ordering the Products manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.
- 9. Special Tooling. Special Tooling includes but is not limited to tooling, jigs, fixtures and associated manufacturing equipment acquired or necessary to manufacture Products. A tooling charge may be imposed for any Special Tooling. Such Special Tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in Special Tooling belonging to Seller that is utilized in the manufacture of the Products, even if such Special Tooling has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller has the right to alter, discard or otherwise dispose of any Special Tooling or other property in its sole discretion at any time.
- 10. Security Interest. To secure payment of all sums due, Seller retains a security interest in all Products delivered to Buyer and, Buyer's acceptance of these Terms is deemed to be a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.
- 11. User Responsibility. The Buyer through its own analysis and testing, is solely responsible for making the final selection of the Products and assuring that all performance, endurance, maintenance, safety and warning requirements of the application of the Products are met. The Buyer must analyze all aspects of the application and follow applicable industry standards, specifications, and other technical information provided with the Product. If Seller provides Product options based upon data or specifications provided E01_Cat2500.indd, ddp, 04/19

- by the Buyer, the Buyer is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products. In the event the Buyer is not the end-user, Buyer will ensure such end-user complies with this paragraph.
- 12. Use of Products, Indemnity by Buyer. Buyer shall comply with all instructions, guides and specifications provided by Seller with the Products. Unauthorized Uses. If Buyer uses or resells the Products for any user prohibited in Seller's instructions, guides or specifications, or Buyer otherwise fails to comply with Seller's instructions, guides and specifications, Buyer acknowledges that any such use, resale, or non-compliance is at Buyer's sole risk. Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs (including attorney fees and defense costs), whether for personal injury, property damage, intellectual property infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, application, design, specification or other misuse of Products provided by Seller; (b) any act or omission, negligent or otherwise of Buyer; (c) Seller's use of patterns, tooling, equipment, plans, drawings, designs or specifications or other information or things furnished by Buyer; (d) damage to the Products from an external cause, repair or attempted repair by anyone other than Seller, failure to follow instructions, guides and specifications provided by Seller, use with goods not provided by Seller, or opening, modifying, deconstructing or tampering with the Products for any reason; or (e) Buyer's failure to comply with these Terms. Seller shall not indemnify Buyer under any circumstance except as otherwise provided in these Terms.
- 13. <u>Cancellations and Changes</u>. Buyer may not cancel or modify any order for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller, at any time, may change Product features, specifications, designs and availability.
- **14.** Limitation on Assignment. Buyer may not assign its rights or obligations without the prior written consent of Seller.
- 15. Force Majeure. Seller does not assume the risk and is not liable for delay or failure to perform any of Seller's obligations by reason of events or circumstances beyond its reasonable control ("Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.
- 16. <u>Waiver and Severability</u>. Failure to enforce any provision of these Terms will not invalidate that provision; nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of these Terms by legislation or other rule of law shall not invalidate any other provision herein and, the remaining provisions will remain in full force and effect.
- 17. <u>Termination</u>. Seller may terminate any agreement governed by or arising from these Terms for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate, in writing, if Buyer: (a) breaches any provision of these Terms (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or one if filed by a third party (d) makes an assignment for the benefit of creditors; or (e) dissolves its business or liquidates all or a majority of its assets.
- 18. <u>Ownership of Software</u>. Seller retains ownership of all Software supplied to Buyer hereunder. In no event shall Buyer obtain any greater right in and to the Software than a right in the nature of a license limited to the use thereof and subject to compliance with any other terms provided with the Software.
- 19. Indemnity for Infringement of Intellectual Property Rights. Seller is not liable for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights ("Intellectual Property Rights") except as provided in this Section. Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on a third party claim that one or more of the Products sold hereunder infringes the Intellectual Property Rights of a third party in the country of delivery of the Products by the Seller to the Buyer. Seller's obligation to defend and indemnity Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of any such claim, and Seller having sole control over the defense of the claim including all negotiations for settlement or compromise. If one or more Products sold hereunder is subject to such a claim, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Products, replace or modify the Products so as to render them non-infringing, or offer to accept return of the Products and refund the purchase price less a reasonable allowance for depreciation. Seller has no obligation or liability for any claim of infringement; of arising from information provided by Buyer; or (iii) infected to any Products provided hereunder for which the designs are specified in whole or part by Buyer; or (iii) incredit of Intellectual Property Rights.
- 20. Governing Law. These Terms and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to the sale and delivery of the Products.
- 21. Entire Agreement. These Terms, along with the terms set forth in the main body of any Quote, forms the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. In the event of a conflict between any term set forth in the main body of a Quote and these Terms, the terms set forth in the main body of the Quote shall prevail. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter shall have no effect. These Terms may not be modified unless in writing and signed by an authorized representative of Seller.
- 22. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards, including those of the United States of America, and the country or countries which Buyer may operate, including without limitation the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act"), U.S. and E.U. export control and sanctions laws ("Export Laws"), the U.S. Food Drug and Cosmetic Act ("FDCA"), and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), each as currently amended. Buyer agrees to indemnify, defend, and hold harmless Seller from the consequences of any violation of such laws, regulations and standards by Buyer, its employees or agents. Buyer acknowledges that it is familiar with all applicable provisions of the FCPA, the Anti-Kickback Act, Export Laws, the FDCA and the FDA and certifies that Buyer will adhere to the requirements thereof and not take any action that would make Seller violate such requirements. Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly, to any governmental official, foreign political party or official thereof, candidate for foreign political office, or commercial entity or person, for any improper purpose, including the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller. Buyer further represents and agrees that it will not receive, use, service, transfer or ship any Product from Seller in a manner or for a purpose that violates Export Laws.





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Parker Safety Guide for Selecting and Using Hose, Tubing, Fittings and Related Accessories Publication No. 4400-B.1 Revised: October 2015, Rev A

WARNING: Failure or improper selection or improper use of hose, tubing, fittings, assemblies, valves, connectors, conductors or related accessories ("Products") can cause death, personal injury and property damage. Possible consequences of failure or improper selection or improper use of these Products include but are not limited to:

- · Fittings thrown off at high speed.
- · High velocity fluid discharge.
- Explosion or burning of the conveyed fluid.
- · Electrocution from high voltage electric powerlines.
- · Contact with suddenly moving or falling objects that
- · are controlled by the conveyed fluid.
- Injections by high-pressure fluid discharge.

- · Dangerously whipping Hose.
- Tube or pipe burst.
- · Weld joint fracture.
- · Contact with conveyed fluids that may be hot, cold, toxic or
- · otherwise injurious.
- · Sparking or explosion caused by static electricity buildup or other sources of electricity.
- Sparking or explosion while spraying paint or flammable liquids.
- Injuries resulting from inhalation, ingestion or exposure to fluids.
 Before selecting or using any of these Products, it is important that you read and follow
 the instructions below. No product from any division in Parker Fluid Connectors Group
 is approved for in-flight aerospace applications. For hoses and fittings used in in-flight
 aerospace applications, please contact Parker Aerospace Group.

1.0 GENERAL INSTRUCTIONS

1.1 Scope: This safety guide provides instructions for selecting and using (including assembling, installing, and maintaining) these Products. For convenience, all rubber and/or thermoplastic products commonly called "hose" or "tubing" are called "Hose" in this safety guide. Metallic tube or pipe are called "tube". All assemblies made with Hose are called "Hose Assemblies". All assemblies made with Tube are called "Tube Assemblies".

All products commonly called "fittings", "couplings" or "adapters" are called "Fittings". Valves are fluid system components that control the passage of luid. Related accessories are ancillary devices that enhance or monitor performance including crimping, flaring, flanging, presetting, bending, cutting, deburring, swaging machines, sensors, tags, lockout handles, spring guards and associated tooling. This safety guide is a supplement to and is to be used with the specific Parker publications for the specific Hose, Fittings and Related Accessories that are being considered for use. Parker publications are available at www.parker. com. SAE J1273 (www.sae.org) and ISO 17165-2 (www.ansi.org) also provide recommended practices for hydraulic Hose Assemblies, and should be followed.

- 1.2 Fail-Safe: Hose, Hose Assemblies, Tube, Tube Assemblies and Fittings can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of the Hose, Hose Assembly, Tube, Tube Assembly or Fitting will not endanger persons or property.
- 1.3 Distribution: Provide a copy of this safety guide to each person responsible for selecting or using Hose, Tube and Fitting products. Do not select or use Parker Hose, Tube or Fittings without thoroughly reading and understanding this safety guide as well as the specific Parker publications for the Products.
- 1.4 User Responsibility: Due to the wide variety of operating conditions and applications for Hose, Tube and Fittings. Parker does not represent or warrant that any particular Hose, Tube or Fitting is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing, is solely responsible for:
- · Making the final selection of the Products.
- Assuring that the user's requirements are met and that the application presents no health or safety hazards.
- Following the safety guide for Related Accessories and being trained to operate Related Accessories.
- Providing all appropriate health and safety warnings on the equipment on which the Products are used.
- Assuring compliance with all applicable government and industry standards.
- 1.5 Additional Questions: Call the appropriate Parker technical service department if you have any questions or require any additional information.
 See the Parker publication for the Products being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for telephone numbers of the appropriate tec hnical service department.

2.0 HOSE, TUBE & FITTINGS SELECTION INSTRUCTIONS

2.1 Electrical Conductivity: Certain applications require that the Hose be nonconductive to prevent electrical current flow. Other applications require the Hose and the Fittings and the Hose/Fitting interface to be sufficiently conductive to drain off static electricity. Extreme care must be exercised when selecting Hose, Tube and Fittings for these or any other applications in which electrical conductivity or nonconductivity is a factor.

The electrical conductivity or nonconductivity of Hose, Tube and Fittings is dependent upon many factors and may be susceptible to change. These factors include but are not limited to the various materials used to make the Hose and the Fittings, Fitting finish (some Fitting finishes are electrically conductive while others are nonconductive), manufacturing methods (including moisture control), how the Fittings contact the Hose, age and amount of deterioration or damage or other changes, moisture content of the Hose at any particular time, and other factors.

The following are considerations for electrically nonconductive and conductive Hose. For other applications consult the individual catalog pages and the appropriate industry or regulatory standards for proper selection.

- 2.1.1 Electrically Nonconductive Hose: Certain applications require that the Hose be nonconductive to prevent electrical current flow or to maintain electrical isolation. For applications that require Hose to be electrically nonconductive, including but not limited to applications near high voltage electric lines, only special nonconductive Hose can be used. The manufacturer of the equipment in which the nonconductive Hose is to be used must be consulted to be certain that the Hose, Tube and Fittings that are selected are proper for the application. Do not use any Parker Hose or Fittings for any such application requiring nonconductive Hose, including but not limited to applications near high voltage electric lines or dense magnetic fields, unless (i) the application is expressly approved in the Parker technical publication for the product, (ii) the Hose is marked "nonconductive", and (iii) the manufacturer of the equipment on which the Hose is to be used specifically approves the particular Parker Hose, Tube and Fittings for such use.
- 2.1.2 Electrically Conductive Hose: Parker manufactures special Hose for certain applications that require electrically conductive Hose. Parker manufactures special Hose for conveying paint in airless paint spraying applications. This Hose is labeled "Electrically Conductive Airless Paint Spray Hose" on its layline and packaging. This Hose must be properly connected to the appropriate Parker Fittings and properly grounded in order to dissipate dangerous static charge buildup, which occurs in all airless paint spraying applications. Do not use any other Hose for airless paint spraying, even if electrically conductive. Use of any other Hose or failure to properly connect the Hose can cause a fire or an explosion resulting in death, personal injury, and property damage. All hoses that convey fuels must be grounded.

Parker manufactures a special Hose for certain compressed natural gas ("CNG") applications where static electricity buildup may occur. Parker CNG Hose assemblies comply with the requirements of ANSI/IAS NGV 4.2;CSA 12.52, "Hoses for Natural Gas Vehicles and Dispensing Systems"

(www.ansi.org). This Hose is labeled "Electrically Conductive for CNG Use" on its layline and packaging. This Hose must be properly connected to the appropriate Parker Fittings and properly grounded in order to dissipate dangerous static charge buildup, which occurs in, for example, high velocity CNG dispensing or transfer. Do not use any other Hose for CNG applications where static charge buildup may occur, even if electrically conductive. Use of other Hoses in CNG applications or failure to properly connect or ground this Hose can cause a fire or an explosion resulting in death, personal injury, and property damage. Care must also be taken to protect against CNG permeation through the Hose wall. See section 2.6, Permeation, for more information. Parker CNG Hose is intended for dispenser and vehicle use within the specified temperature range. Parker CNG Hose should not be used in confined spaces or unventilated areas or areas exceeding the specified temperature range.



Parker Safety Guide (Continued)

Final assemblies must be tested for leaks. CNG Hose Assemblies should be tested on a monthly basis for conductivity per ANSI/IAS NGV 4.2: CSA 12.52.

Parker manufactures special Hose for aerospace in-flight applications. Aerospace in-flight applications employing Hose to transmit fuel, lubricating fluids and hydraulic fluids require a special Hose with a conductive inner tube. This Hose for in-flight applications is available only from Parker's Stratoflex Products Division. Do not use any other Parker Hose for in-flight applications, even if electrically conductive. Use of other Hoses for in-flight applications or failure to properly connect or ground this Hose can cause a fire or an explosion resulting in death, personal injury and property damage. These Hose assemblies for in-flight applications must meet all applicable aerospace industry, aircraft engine and aircraft requirements .

2.2 Pressure: Hose, Tube and Fitting selection must be made so that the published maximum working pressure of the Hose, Tube and Fittings are equal to or greater than the maximum system pressure. The maximum working pressure of a Hose, or Tube Assembly is the lower of the respective published maximum working pressures of the Hose, Tube and the Fittings used. Surge pressures or peak transient pressures in the system must be below the published maximum working pressure for the Hose, Tube and Fitting. Surge pressures and peak pressures can usually only be determined by sensitive electrical instrumentation that measures and indicates pressures at millisecond intervals. Mechanical pressure gauges indicate only average pressures and cannot be used to determine surge pressures or peak transient pressures. Published burst pressure ratings for Hose is for manufacturing test purposes only and is no indication that the Product can be used in applications at the burst pressure or otherwise above the published maximum recommended working pressure.

2.3 Suction: Hoses used for suction applications must be selected to insure that the Hose will withstand the vacuum and pressure of the system. Improperly selected Hose may collapse in suction application.

2.4 Temperature: Be certain that fluid and ambient temperatures, both steady and transient, do not exceed the limitations of the Hose, Tube, Fitting and Seals. Temperatures below and above the recommended limit can degrade Hose, Tube, Fittings and Seals to a point where a failure may occur and release fluid. Tube and Fittings performances are normally degraded at elevated temperature. Material compatibility can also change at temperatures outside of the rated range. Properly insulate and protect the Hose Assembly when routing near hot objects (e.g. manifolds). Do not use any Hose in any application where failure of the Hose could result in the conveyed fluids (or vapors or mist from the conveyed fluids) contacting any open flame, molten metal, or other potential fire ignition source that could cause burning or explosion of the conveyed fluids or vapors.

2.5 Fluid Compatibility: Hose, and Tube Assembly selection must assure compatibility of the Hose tube, cover, reinforcement, Tube, Plating and Seals with the fluid media used. See the fluid compatibility chart in the Parker publication for the product being considered or used. This information is offered only as a guide. Actual service life can only be determined by the end user by testing under all extreme conditions and other analysis.

Hose, and Tube that is chemically compatible with a particular fluid must be assembled using Fittings and adapters containing likewise compatible seals. Flange or flare processes can change Tube material properties that may not be compatible with certain requirements such as NACE

2.6 Permeation: Permeation (that is, seepage through the Hose or Seal) will occur from inside the Hose or Fitting to outside when Hose or Fitting is used with gases, liquid and gas fuels, and refrigerants (including but not limited to such materials as helium, diesel fuel, gasoline, natural gas, or LPG). This permeation may result in high concentrations of vapors which are potentially flammable, explosive, or toxic, and in loss of fluid. Dangerous explosions, fires, and other hazards can result when using the wrong Hose for such applications. The system designer must take into account the fact that this permeation will take place and must not use Hose or Fitting if this permeation could be hazardous. The system designer must take into account all legal, government, insurance, or any other special regulations which govern the use of fuels and refrigerants. Never use a Hose or Fitting even though the fluid compatibility is acceptable without considering the potential hazardous effects that can result from permeation through the Hose or Tube Assembly. Permeation of moisture from outside the Hose or Fitting to inside the

Hose or Fitting will also occur in Hose or Tube assemblies, regardless of internal pressure. If this moisture permeation would have detrimental effects (particularly, but not limited to refrigeration and air conditioning systems), incorporation of sufficient drying capacity in the system or other appropriate system safeguards should be selected and used. The sudden pressure release of highly pressurized gas could also result in Explosive Decompression failure of permeated Seals and Hoses.

2.7 Size: Transmission of power by means of pressurized fluid varies with pressure and rate of flow. The size of the components must be adequate to keep pressure losses to a minimum and avoid damage due to heat generation or excessive fluid velocity.

2.8 Routing: Attention must be given to optimum routing to minimize inherent problems (kinking or flow restriction due to Hose collapse, twisting of the Hose, proximity to hot objects or heat sources). For additional routing recommendations see SAE J1273 and ISO 17165-2. Hose Assemblies have a finite life and should be installed in a manner that allows for ease of inspection and future replacement. Hose because of its relative short life, should not be used in residential and commercial buildings inside of inaccessible walls or floors, unless specifically allowed in the product literature. Always review all product literature for proper installation and routing instructions.

2.9 Environment: Care must be taken to insure that the Hose, Tube and Fittings are either compatible with or protected from the environment (that is, surrounding conditions) to which they are exposed. Environmental conditions including but not limited to ultraviolet radiation, sunlight, heat, ozone, moisture, water, salt water, chemicals and air pollutants can cause degradation and premature failure.

2.10 Mechanical Loads: External forces can significantly reduce Hose, Tube and Fitting life or cause failure. Mechanical loads which must be considered include excessive flexing, twist, kinking, tensile or side loads, bend radius, and vibration. Use of swivel type Fittings or adapters may be required to insure no twist is put into the Hose. Use of proper Hose or Tube clamps may also be required to reduce external mechanical loads. Unusual applications may require special testing prior to Hose selection.

2.11 Physical Damage: Care must be taken to protect Hose from wear, snagging, kinking, bending smaller that minimum bend radius and cutting, any of which can cause premature Hose failure. Any Hose that has been kinked or bent to a radius smaller than the minimum bend radius, and any Hose that has been cut or is cracked or is otherwise damaged should be removed and discarded. Fittings with damages such as scratches on sealing surfaces and deformation should be replaced.

2.12 Proper End Fitting: See instructions 3.2 through 3.5. These recommendations may be substantiated by testing to industry standards such as SAE J517 for hydraulic applications, or MIL-A-5070, AS1339, or AS3517 for Hoses from Parker's Stratoflex Products Division for aerospace applications.

2.13 Length: When determining the proper Hose or Tube length of an assembly, be aware of Hose length change due to pressure, Tube length change due to thermal expansion or contraction, and Hose or Tube and machine tolerances and movement must be considered. When routing short hose assemblies, it is recommended that the minimum free hose length is always used. Consult the hose manufacturer for their minimum free hose length recommendations. Hose assemblies should be installed in such a way that any motion or flexing occurs within the same plane.

2.14 Specifications and Standards: When selecting Hose, Tube and Fittings, government, industry, and Parker specifications and recommendations must be reviewed and followed as applicable.

2.15 Hose Cleanliness: Hose and Tube components may vary in cleanliness levels. Care must be taken to insure that the Hose and Tube Assembly selected has an adequate level of cleanliness for the application.

2.16 Fire Resistant Fluids: Some fire resistant fluids that are to be conveyed by Hose or Tube require use of the same type of Hose or Tube as used with petroleum base fluids. Some such fluids require a special Hose, Tube, Fitting and Seal, while a few fluids will not work with any Hose at all. See instructions 2.5 and 1.5. The wrong Hose, Tube, Fitting or Seal may fail after a very short service. In addition, all liquids but pure water may burn flercely under certain conditions, and even pure water leakage may be hazardous.

2.17 Radiant Heat: Hose and Seals can be heated to destruction without contact by such nearby items as hot manifolds or molten metal. The



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same heat source may then initiate a fire. This can occur despite the presence of cool air around the Hose or Seal. Performance of Tube and Fitting subjected to the heat could be degraded.

- 2.18 Welding or Brazing: When using a torch or arc welder in close proximity to hydraulic lines, the hydraulic lines should be removed or shielded with appropriate fire resistant materials. Flame or weld spatter could burn through the Hose or Seal and possibly ignite escaping fluid resulting in a catastrophic failure. Heating of plated parts, including Hose Fittings and adapters, above 450°F (232°C) such as during welding, brazing or soldering may emit deadly gases. Any elastomer seal on fittings shall be removed prior to welding or brazing, any metallic surfaces shall be protected after brazing or welding when necessary. Welding and brazing filler material shall be compatible with the Tube and Fitting that are joined.
- 2.19 Atomic Radiation: Atomic radiation affects all materials used in Hose and Tube assemblies. Since the long-term effects may be unknown, do not expose Hose or Tube assemblies to atomic radiation. Nuclear applications may require special Tube and Fittings.
- 2.20 Aerospace Applications: The only Hose, Tube and Fittings that may be used for in-flight aerospace applications are those available from Parker's Stratoflex Products Division. Do not use any other Hose or Fittings for in-flight applications. Do not use any Hose or Fittings from Parker's Stratoflex Products Division with any other Hose or Fittings, unless expressly approved in writing by the engineering manager or chief engineer of Stratoflex Products Division and verified by the user's own testing and inspection to aerospace industry standards.
- 2.21 Unlocking Couplings: Ball locking couplings or other Fittings with quick disconnect ability can unintentionally disconnect if they are dragged over obstructions, or if the sleeve or other disconnect member, is bumped or moved enough to cause disconnect. Threaded Fittings should be considered where there is a potential for accidental uncoupling.

3.0 HOSE AND FITTINGS ASSEMBLY AND INSTALLATION INSTRUCTIONS

- 3.1 Component Inspection: Prior to assembly, a careful examination of the Hose and Fittings must be performed. All components must be checked for correct style, size, catalog number, and length. The Hose must be examined for cleanliness, obstructions, blisters, cover looseness, kinks, cracks,cuts or any other visible defects. Inspect the Fitting and sealing surfaces for burrs, nicks, corrosion or other imperfections. Do NOT use any component that displays any signs of nonconformance.
- 3.2 Hose and Fitting Assembly: Do not assemble a Parker Fitting on a Parker Hose that is not specifically listed by Parker for that Fitting, unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division. Do not assemble a Parker Fitting on another manufacturer's Hose or a Parker Hose on another manufacturer's Fitting unless (i) the engineering manager or chief engineer of the appropriate Parker division approves the Assembly in writing or that combination is expressly approved in the appropriate Parker literature for the specific Parker product, and (ii) the user verifies the Assembly and the application through analysis and testing. For Parker Hose that does not specify a Parker Fitting, the user is solely responsible for the selection of the proper Fitting and Hose Assembly procedures. See instruction 1.4.

To prevent the possibility of problems such as leakage at the Fitting or system contamination, it is important to completely remove all debris from the cutting operation before installation of the Fittings. The Parker published instructions must be followed for assembling the Fittings on the Hose. These instructions are provided in the Parker Fitting catalog for the specific Parker Fitting being used, or by calling 1-800-CPARKER, or at www.parker.com.

- 3.3 Related Accessories: Do not crimp or swage any Parker Hose or Fitting with anything but the listed swage or crimp machine and dies in accordance with Parker published instructions. Do not crimp or swage another manufacturer's Fitting with a Parker crimp or swage die unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division.
- 3.4 Parts: Do not use any Parker Fitting part (including but not limited to socket, shell, nipple, or insert) except with the correct Parker mating parts, in accordance with Parker published instructions, unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division.

- 3.5 Field Attachable/Permanent: Do not reuse any field attachable Hose Fitting that has blown or pulled off a Hose. Do not reuse a Parker permanent Hose Fitting (crimped or swaged) or any part thereof. Complete Hose Assemblies may only be reused after proper inspection under section 4.0. Do not assemble Fittings to any previously used hydraulic Hose that was in service, for use in a fluid power application.
- 3.6 Pre-Installation Inspection: Prior to installation, a careful examination of the Hose Assembly must be performed. Inspect the Hose Assembly for any damage or defects. DO NOT use any Hose Assembly that displays any signs of nonconformance.
- 3.7 Minimum Bend Radius: Installation of a Hose at less than the minimum listed bend radius may significantly reduce the Hose life. Particular attention must be given to preclude sharp bending at the Hose to Fitting juncture. Any bending during installation at less than the minimum bend radius must be avoided. If any Hose is kinked during installation, the Hose must be discarded.
- 3.8 Twist Angle and Orientation: Hose Assembly installation must be such that relative motion of machine components does not produce twisting.
- 3.9 Securement: In many applications, it may be necessary to restrain, protect, or guide the Hose to protect it from damage by unnecessary flexing, pressure surges, and contact with other mechanical components. Care must be taken to insure such restraints do not introduce additional stress or wear points.
- 3.10 Proper Connection of Ports: Proper physical installation of the Hose Assembly requires a correctly installed port connection insuring that no twist or torque is transferred to the Hose when the Fittings are being tightened or otherwise during use.
- 3.11 External Damage: Proper installation is not complete without insuring that tensile loads, side loads, kinking, flattening, potential abrasion,thread damage or damage to sealing surfaces are corrected or eliminated. See instruction 2.10.
- 3.12 System Checkout: All air entrapment must be eliminated and the system pressurized to the maximum system pressure (at or below the Hose maximum working pressure) and checked for proper function and freedom from leaks. Personnel must stay out of potential hazardous areas while testing and using.
- 3.13 Routing: The Hose Assembly should be routed in such a manner so if a failure does occur, the escaping media will not cause personal injury or property damage. In addition, if fluid media comes in contact with hot surfaces, open flame or sparks, a fire or explosion may occur. See section 2.4.
- 3.14 Ground Fault Equipment Protection Devices (GFEPDs): WARN-ING! Fire and Shock Hazard. To minimize the danger of fire if the heating cable of a Multitube bundle is damaged or improperly installed, use a Ground Fault Equipment Protection Device. Electrical fault currents may be insufficient to trip a conventional circuit breaker.

For ground fault protection, the IEEE 515: (www.ansi.org) standard for heating cables recommends the use of GFEPDs with a nominal 30 milliampere trip level for "piping systems in classified areas, those areas requiring a high degree of maintenance, or which may be exposed to physical abuse or corrosive atmospheres".

4.0 TUBE AND FITTINGS ASSEMBLY AND INSTALLATION INSTRUCTIONS

- 4.1 Component Inspection: Prior to assembly, a careful examination of the Tube and Fittings must be performed. All components must be checked for correct style, size, material, seal, and length. Inspect the Fitting and sealing surfaces for burrs, nicks, corrosion, missing seal or other imperfections. Do NOT use any component that displays any signs of nonconformance.
- 4.2 Tube and Fitting Assembly: Do not assemble a Parker Fitting with a Tube that is not specifically listed by Parker for that Fitting, unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division. The Tube must meet the requirements specified to the Fitting. The Parker published instructions must be followed for assembling the Fittings to a Tube. These instructions are provided in the Parker Fitting catalog for the specific Parker Fitting being used, or by calling 1-800-CPARKER, or at www.parker.com.
- 4.3 Related Accessories: Do not preset or flange Parker Fitting components using another manufacturer's equipment or procedures unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division. Tube, Fitting component and tool



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ing must be check for correct style, size and material. Operation and maintenance of Related Accessories must be in accordance with the operation manual for the designated Accessory.

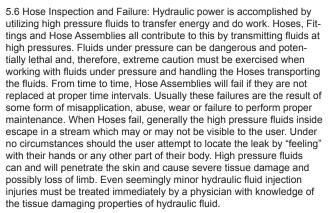
- 4.4 Securement: In many applications, it may be necessary to restrain, protect, or guide the Tube to protect it from damage by unnecessary flexing, pressure surges, vibration, and contact with other mechanical components. Care must be taken to insure such restraints do not introduce additional stress or wear points.
- 4.5 Proper Connection of Ports: Proper physical installation of the Tube Assembly requires a correctly installed port connection insuring that no torque is transferred to the Tube when the Fittings are being tightened or otherwise during use.
- 4.6 External Damage: Proper installation is not complete without insuring that tensile loads, side loads, flattening, potential abrasion, thread damage or damage to sealing surfaces are corrected or eliminated. See instruction 2.10.
- 4.7 System Checkout: All air entrapment must be eliminated and the system pressurized to the maximum system pressure (at or below the Tube Assembly maximum working pressure) and checked for proper function and freedom from leaks. Personnel must stay out of potential hazardous areas while testing and using.
- 4.8 Routing: The Tube Assembly should be routed in such a manner so if a failure does occur, the escaping media will not cause personal injury or property damage. In addition, if fluid media comes in contact with hot surfaces, open flame or sparks, a fire or explosion may occur. See section 2.4.

5.0 HOSE AND FITTING MAINTENANCE AND REPLACEMENT INSRUCTIONS

5.1 Even with proper selection and installation, Hose life may be significantly reduced without a continuing maintenance program. The severity of the application, risk potential from a possible Hose failure, and experience with any Hose failures in the application or in similar applications should determine the frequency of the inspection and the replacement for the Products so that Products are replaced before any failure occurs. Certain products require maintenance and inspection per industry requirements. Failure to adhere to these requirements may lead to premature failure. A maintenance program must be established and followed by the user and, at minimum, must include instructions 5.2 through 5.7

- 5.2 Visual Inspection Hose/Fitting: Any of the following conditions require immediate shut down and replacement of the Hose Assembly:
- · Fitting slippage on Hose;
- Damaged, cracked, cut or abraded cover (any reinforcement exposed);
- Hard, stiff, heat cracked, or charred Hose;
- · Cracked, damaged, or badly corroded Fittings;
- · Leaks at Fitting or in Hose;
- Kinked, crushed, flattened or twisted Hose; and
- Blistered, soft, degraded, or loose cover.
- 5.3 Visual Inspection All Other: The following items must be tightened, repaired, corrected or replaced as required:
- · Leaking port conditions;
- Excess dirt buildup;/
- · Worn clamps, guards or shields; and
- · System fluid level, fluid type, and any air entrapment.
- 5.4 Functional Test: Operate the system at maximum operating pressure and check for possible malfunctions and leaks. Personnel must avoid potential hazardous areas while testing and using the system. See section 2.2.
- 5.5 Replacement Intervals: Hose assemblies and elastomeric seals used on Hose Fittings and adapters will eventually age, harden, wear and deteriorate under thermal cycling and compression set. Hose Assemblies and elastomeric seals should be inspected and replaced at specific replacement intervals, based on previous service life, government or industry recommendations, or when failures could result in unacceptable downtime, damage, or injury risk. See section 1.2. Hose and Fittings may be subjected to internal mechanical and/or chemical wear from the conveying fluid and may fail without warning. The user must determine the product life under such circumstances by testing. Also see section 2.5.

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If a Hose failure occurs, immediately shut down the equipment and leave the area until pressure has been completely released from the Hose Assembly. Simply shutting down the hydraulic pump may or may not eliminate the pressure in the Hose Assembly. Many times check valves, etc., are employed in a system and can cause pressure to remain in a Hose Assembly even when pumps or equipment are not operating. Tiny holes in the Hose, commonly known as pinholes, can eject small, dangerously powerful but hard to see streams of hydraulic fluid. It may take several minutes or even hours for the pressure to be relieved so that the Hose Assembly may be examined safely.

Once the pressure has been reduced to zero, the Hose Assembly may be taken off the equipment and examined. It must always be replaced if a failure has occurred. Never attempt to patch or repair a Hose Assembly that has failed. Consult the nearest Parker distributor or the appropriate Parker division for Hose Assembly replacement information.

Never touch or examine a failed Hose Assembly unless it is obvious that the Hose no longer contains fluid under pressure. The high pressure fluid is extremely dangerous and can cause serious and potentially fatal injury.

- 5.7 Elastomeric seals: Elastomeric seals will eventually age, harden, wear and deteriorate under thermal cycling and compression set. Elastomeric seals should be inspected and replaced.
- 5.8 Refrigerant gases: Special care should be taken when working with refrigeration systems. Sudden escape of refrigerant gases can cause blindness if the escaping gases contact the eye and can cause freezing or other severe injuries if it contacts any other portion of the body.
- 5.9 Compressed natural gas (CNG): Parker CNG Hose Assemblies should be tested after installation and before use, and at least on a monthly basis per instructions provided on the Hose Assembly tag. The recommended procedure is to pressurize the Hose and check for leaks and to visually inspect the Hose for damage and to perform an electrical resistance test.

Caution: Matches, candles, open flame or other sources of ignition shall not be used for Hose inspection. Leak check solutions should be rinsed off after use.

6.0 HOSE STORAGE

- 6.1 Age Control: Hose and Hose Assemblies must be stored in a manner that facilitates age control and first-in and first-out usage based on manufacturing date of the Hose and Hose Assemblies. Unless otherwise specified by the manufacturer or defined by local laws and regulations:
- 6.1.1 The shelf life of rubber hose in bulk form or hose made from two or more materials is 28 quarters (7 years) from the date of manufacture, with an extension of 12 quarters (3 years), if stored in accordance with ISO 2230:
- 6.1.2 The shelf life of thermoplastic and polytetrafluoroethylene hose is considered to be unlimited;
- 6.1.3 Hose assemblies that pass visual inspection and proof test shall not be stored for longer than 2 years.
- 6.1.4 Storage: Stored Hose and Hose Assemblies must not be subjected to damage that could reduce their expected service life and must be placed in a cool, dark and dry area with the ends capped. Stored Hose and Hose Assemblies must not be exposed to temperature extremes, ozone, oils, corrosive liquids or fumes, solvents, high humidity, rodents, insects, ultraviolet light, electromagnetic fields or radioactive materials.



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